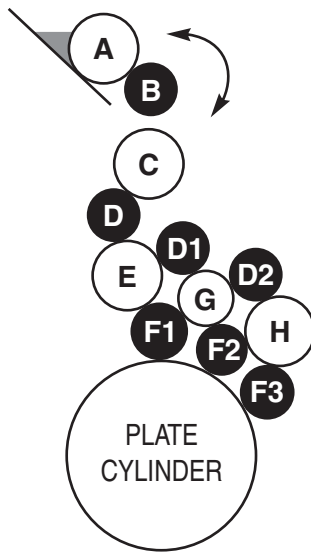


HEIDELBERG QUICKMASTER DI



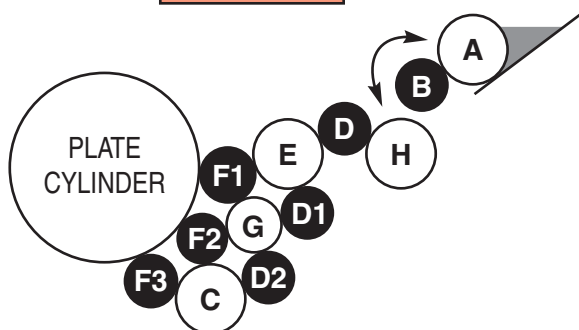
DI 1st. & 2nd.
UNITS

● Soft Rubber Roll ○ Not Available from SYN-TAC

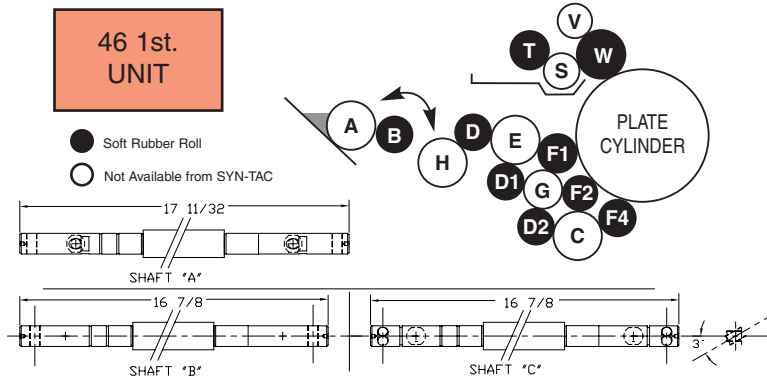
| Syn-Tac Cat. No. | Key | Description | Mfg. Part # | Roll Dia. | Roll Face Lgth. | Overall Shaft Lgth. |
|---------------------------|-----|-------------------------|----------------|---------------------------------|----------------------------------|----------------------------------|
| QUICKMASTER DI | | | | | | |
| INK SYSTEM ROLLERS | | | | | | |
| 34H10 | F1 | 1st. INK FORM (yellow) | MV.029.548 | 2 ⁵ / ₃₂ | 13 ¹³ / ₃₂ | 19 ¹ / ₃₂ |
| 34H11 | F2 | 2nd. INK FORM (blue) | MV.029.549/01 | 1 ²⁵ / ₃₂ | 13 ¹³ / ₃₂ | 16 ⁹ / ₁₆ |
| 34H12 | F3 | 3rd. INK FORM (black) | MV.027.709/04 | 1 ³¹ / ₃₂ | 13 ¹³ / ₃₂ | 18 ²⁹ / ₃₂ |
| 34H20 | D | INK DISTRIBUTOR (black) | MV.024.476/01 | 2 ¹ / ₁₆ | 13 ¹³ / ₃₂ | 18 ¹⁵ / ₁₆ |
| 34H21 | D1 | INK DISTRIBUTOR (black) | MV.024.478/01 | 1 ²⁹ / ₃₂ | 13 ¹³ / ₃₂ | 19 ¹ / ₂ |
| 34H22 | D2 | INK DISTRIBUTOR (black) | MV.024.479/03 | 1 ²⁹ / ₃₂ | 13 ¹³ / ₃₂ | 17 ¹ / ₃₂ |
| 34H30* | B | INK DUCTOR (black) | MV.024.481/04 | 1 ¹⁹ / ₃₂ | 13 ¹³ / ₃₂ | 16 ¹⁷ / ₃₂ |
| 34H19 | — | BLANKET WASH ROLL | A4.205.121/04 | 1 ³¹ / ₃₂ | 13 ²⁵ / ₃₂ | 13 ²⁵ / ₃₂ |

* Bearings are **NOT** included.

DI 3rd. & 4th.
UNITS



HEIDELBERG QUICKMASTER 46 & PRINTMASTER 46



| Syn-Tac Cat. No. | 1st. Unit | 2nd. Unit | Description | Mfg. Part # | Roll Dia. | Roll Face Lgth. | Overall Shaft Lgth. |
|------------------|-----------|-----------|-------------|-------------|-----------|-----------------|---------------------|
|------------------|-----------|-----------|-------------|-------------|-----------|-----------------|---------------------|

QUICKMASTER 46, PRINTMASTER

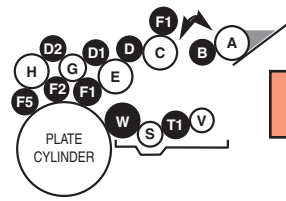
INK SYSTEM ROLLERS

| | | | | | | | |
|---------|----|----|---------------------------------|-----------------------------|---------------------------------|----------------------------------|----------------------------------|
| 34H-K1 | • | — | KIT (1st unit 7 soft ink rolls) | — | — | — | — |
| 34H-K2 | — | - | KIT (2nd unit 8 soft ink rolls) | — | — | — | — |
| •34H10 | F1 | F1 | 1st. INK FORM (yellow) | MV.024.477/01 A1.009.090 | 2 ⁵ / ₃₂ | 13 ¹³ / ₃₂ | 19 ¹ / ₃₂ |
| •34H11 | F2 | F2 | 2nd. INK FORM (blue) | MV.024.480/02 A1.009.110 | 1 ²⁵ / ₃₂ | 13 ¹³ / ₃₂ | 16 ⁹ / ₁₆ |
| •34H13 | F4 | | 3rd. INK FORM (black) | MV.024.487/03 A1.009.115 | 1 ³¹ / ₃₂ | 13 ¹³ / ₃₂ | 18 ²⁹ / ₃₂ |
| -34H14 | — | F5 | 3rd. INK FORM (red) | MV.025.417/01 | 1 ³¹ / ₃₂ | 13 ¹³ / ₃₂ | 18 ⁵ / ₈ |
| •34H20 | D | D | INK DISTRIBUTOR (black) | MV.024.476/01 A1.009.080 | 2 ¹ / ₁₆ | 13 ¹³ / ₃₂ | 18 ¹⁵ / ₁₆ |
| •34H21 | D1 | D1 | INK DISTRIBUTOR (black) | MV.024.478/01 A1.009.092 | 1 ²⁹ / ₃₂ | 13 ¹³ / ₃₂ | 19 ¹ / ₂ |
| •34H22 | D2 | D2 | INK DISTRIBUTOR (black) | MV.024.479/03 A1.009.093 | 1 ²⁹ / ₃₂ | 13 ¹³ / ₃₂ | 17 ¹ / ₃₂ |
| •34H30* | B | B | INK DUCTOR (black) | MV.024.481/04 | 1 ¹⁹ / ₃₂ | 13 ¹³ / ₃₂ | 16 ¹⁷ / ₃₂ |
| 34H18 | — | — | BLANKET WASH ROLL | A1.205.512F/ | 1 ⁵ / ₈ | 13 ¹ / ₂ | 15 ⁷ / ₈ |

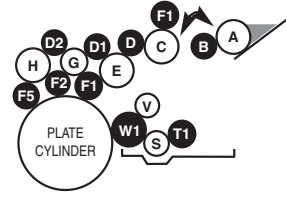
DAMPENING UNIT ROLLERS

| | | | | | | | |
|--------|---|----|--|---------------------------|-------------------------------|--------------------------------|----------------------------------|
| 34H40* | | W1 | WATER FORM (shell only serial #956640 and up) | MV.028.411 | 2 ¹ / ₂ | 13 ⁵ / ₈ | 13 ⁵ / ₈ |
| 34H42A | | W1 | WATER FORM (complete) | SEE SHAFTS ABOVE | 2 ¹ / ₂ | 13 ⁵ / ₈ | 17 ¹¹ / ₃₂ |
| 34H42B | | W1 | WATER FORM (complete) | | 2 ¹ / ₂ | 13 ⁵ / ₈ | 16 ⁷ / ₈ |
| 34H42C | | W1 | WATER FORM (complete) | | 2 ¹ / ₂ | 13 ⁵ / ₈ | 16 ⁷ / ₈ |
| 34H41* | | W | WATER FORM (shell only serial #955295 - 956639) | MV.024.768 A1.030.024F | 2 ¹ / ₂ | 13 ⁵ / ₈ | 13 ⁵ / ₈ |
| 34H41* | W | | WATER FORM (shell only 70 duro) | MV.024.768 A1.030.024F | 2 ¹ / ₂ | 13 ⁵ / ₈ | 13 ⁵ / ₈ |
| 34H43A | W | W | WATER FORM (complete 70 duro) | SEE SHAFTS LENGTHS ABOVE | 2 ¹ / ₂ | 13 ⁵ / ₈ | 17 ¹¹ / ₃₂ |
| 34H43B | W | W | WATER FORM (complete 70 duro) | | 2 ¹ / ₂ | 13 ⁵ / ₈ | 16 ⁷ / ₈ |
| 34H43C | W | W | WATER FORM (complete 70 duro) | | 2 ¹ / ₂ | 13 ⁵ / ₈ | 16 ⁷ / ₈ |
| 34H50* | | T | WATER DISTRIBUTOR (serial #955001 & up shell only) | MV.024.675 | 2 ¹ / ₈ | 13 ¹ / ₂ | 13 ²⁵ / ₃₂ |
| 34H51* | | T1 | WATER METERING (shell only) | MV.028.470 | 1 ³ / ₄ | 13 ⁷ / ₈ | 13 ⁷ / ₈ |
| 34H52 | | T | WATER DISTRIBUTOR (PrintMaster) | A1.030.236 | 2 ¹ / ₈ | 13 ⁵ / ₈ | 15 ¹ / ₂ |

•The ink train soft rubber roller kit includes these rolls
 * Bearings are NOT included.

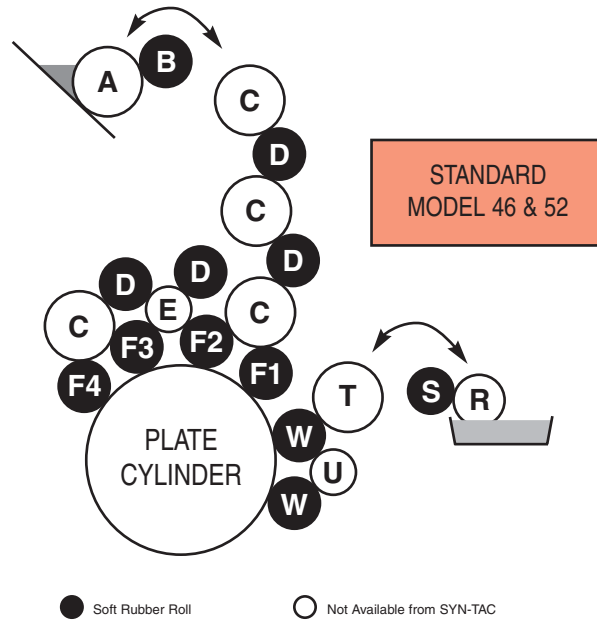


Serial # 955295 to 956639

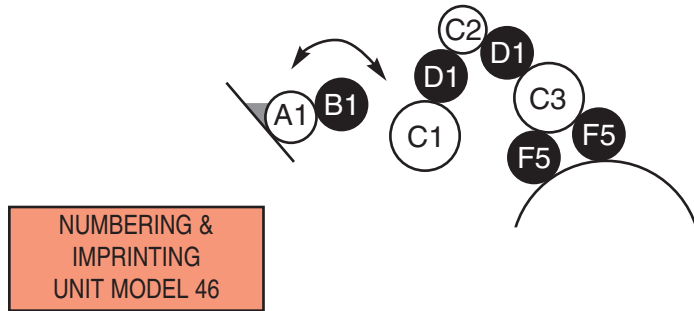


Serial # 956640 and up

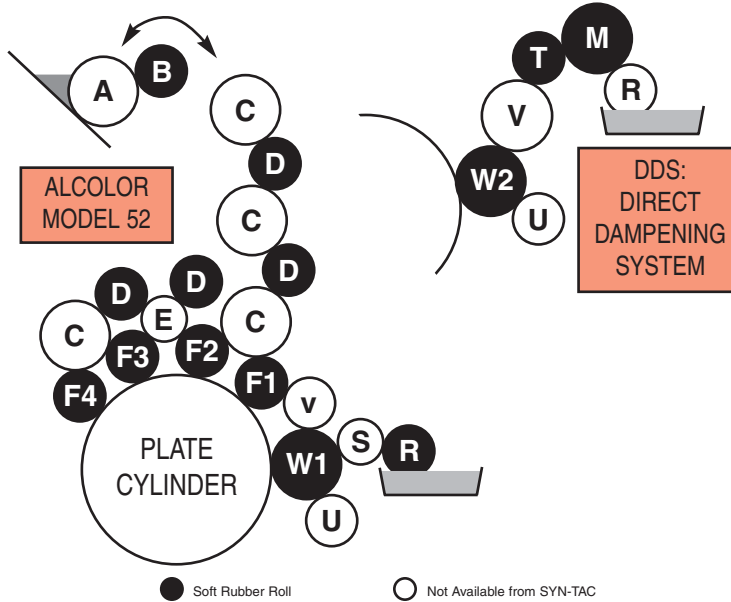
HEIDELBERG GTO MODELS 46



| Syn-Tac Cat. No. | Key | Description | Mfg. Color | Roll Dia. | Roll Face Lgth. | Overall Shaft Lgth. |
|---|-----|--|------------|---------------------------------|----------------------------------|---------------------------------|
| GTO MODEL 46 | | | | | | |
| INK SYSTEM ROLLERS | | | | | | |
| 46H10-Y | F1 | INK FORM | YELLOW | 1 ¹⁵ / ₁₆ | 17 ³¹ / ₃₂ | 21 ³ / ₃₂ |
| 46H10-B | F2 | INK FORM | BLUE | 1 ²⁵ / ₃₂ | 17 ³¹ / ₃₂ | 21 ³ / ₃₂ |
| 46H10-W | F3 | INK FORM | WHITE | 1 ²⁷ / ₃₂ | 17 ³¹ / ₃₂ | 21 ³ / ₃₂ |
| 46H10-R | F4 | INK FORM | RED | 2 | 17 ³¹ / ₃₂ | 21 ³ / ₃₂ |
| 46H10-B | D | INK DISTRIBUTOR | BLUE | 1 ²⁵ / ₃₂ | 17 ³¹ / ₃₂ | 21 ³ / ₃₂ |
| 46H10-B | B | INK DUCTOR | BLUE | 1 ²⁵ / ₃₂ | 17 ³¹ / ₃₂ | 21 ³ / ₃₂ |
| DAMPENING UNIT ROLLERS | | | | | | |
| 46H10-G | W | WATER FORM | GREEN | 1 ¹³ / ₁₆ | 18 ¹¹ / ₃₂ | 21 ³ / ₃₂ |
| 46H10-G | S | WATER DUCTOR | GREEN | 1 ¹³ / ₁₆ | 18 ¹¹ / ₃₂ | 21 ³ / ₃₂ |
| 46H11-G | W | 3M WATER FORM (3M sleeve #18519 <u>not</u> included) | GREEN | 1 ⁷ / ₈ | 18 ¹¹ / ₃₂ | 21 ³ / ₃₂ |
| 46H12-G | W | BAREBACK WATER FORM | GREEN | 2 ¹ / ₃₂ | 18 ¹⁹ / ₃₂ | 21 ³ / ₃₂ |
| NUMBERING & IMPRINTING ROLLERS | | | | | | |
| 46H10-N | F5 | INK FORM | — | 1 ⁹ / ₃₂ | 17 ⁹ / ₁₆ | — |
| 46H10-N | D1 | INK DISTRIBUTOR | — | 1 ⁹ / ₃₂ | 17 ⁹ / ₁₆ | — |
| 46H10-N | B1 | INK DUCTOR | — | 1 ⁹ / ₃₂ | 17 ⁹ / ₁₆ | — |

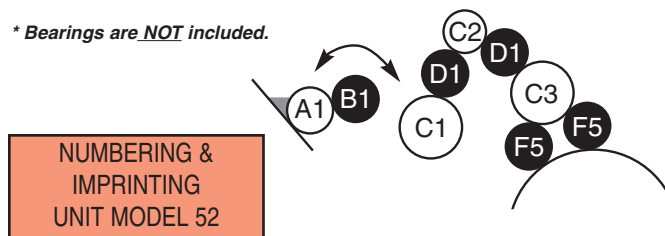


HEIDELBERG GTO MODELS 52



| Syn-Tac Cat. No. | Key | Description | Mfg. Color | Roll Dia. | Roll Face Lgth. | Overall Shaft Lgth. |
|---|-----|--|------------|---------------------------------|----------------------------------|----------------------------------|
| GTO MODEL 52 | | | | | | |
| INK SYSTEM ROLLERS | | | | | | |
| 52H10-Y | F1 | INK FORM | YELLOW | 1 ¹⁵ / ₁₆ | 20 ¹ / ₄ | 23 ¹⁵ / ₃₂ |
| 52H10-B | F2 | INK FORM | BLUE | 1 ²⁵ / ₃₂ | 20 ¹ / ₄ | 23 ¹⁵ / ₃₂ |
| 52H10-W | F3 | INK FORM | WHITE | 1 ²⁷ / ₃₂ | 20 ¹ / ₄ | 23 ¹⁵ / ₃₂ |
| 52H10-R | F4 | INK FORM | RED | 2 | 20 ¹ / ₄ | 23 ¹⁵ / ₃₂ |
| 52H10-B | D | INK DISTRIBUTOR | BLUE | 1 ²⁵ / ₃₂ | 20 ¹ / ₄ | 23 ¹⁵ / ₃₂ |
| 52H10-B | B | INK DUCTOR | BLUE | 1 ²⁵ / ₃₂ | 20 ¹ / ₄ | 23 ¹⁵ / ₃₂ |
| DUCTOR DAMPENING UNIT ROLLERS | | | | | | |
| 52H10-G | W | WATER FORM | GREEN | 1 ¹³ / ₁₆ | 20 ²⁵ / ₃₂ | 23 ¹⁵ / ₃₂ |
| 52H10-G | S | WATER DUCTOR | GREEN | 1 ¹³ / ₁₆ | 20 ²⁵ / ₃₂ | 23 ¹⁵ / ₃₂ |
| 52H11-G | W | 3M WATER FORM (3M sleeve #18822 not included) | GREEN | 1 ⁷ / ₈ | 20 ²⁵ / ₃₂ | 23 ¹⁵ / ₃₂ |
| 52H12-G | W | BAREBACK WATER FORM | GREEN | 2 ¹ / ₃₂ | 20 ¹⁵ / ₁₆ | 23 ¹⁵ / ₃₂ |
| ALCOLOR CONTINUOUS DAMPENING ROLLERS | | | | | | |
| 52H15-G | W1 | ALCOLOR DAMPENING FORM (complete) | — | 2 ¹¹ / ₁₆ | 20 ¹³ / ₃₂ | 21 ¹³ / ₃₂ |
| 52H55-G | R | ALCOLOR DAMPENING PAN (complete) | — | 2 ²⁵ / ₃₂ | 20 ⁷ / ₈ | — |
| DIRECT DAMPENING SYSTEM | | | | | | |
| 52H13-G | W2 | WATER FORM | GREEN | 2 ³ / ₁₆ | 21 ¹ / ₄ | 23 ¹⁵ / ₃₂ |
| 52H13-M* | M | METERING | — | 2 ³ / ₁₆ | 21 | 21 |
| 52H13-T* | T | TRANSFER | — | 1 ¹⁹ / ₃₂ | 20 ¹ / ₂ | 20 ¹ / ₂ |
| NUMBERING & IMPRINTING ROLLERS | | | | | | |
| 52H10-N | F5 | INK FORM | — | 1 ⁹ / ₃₂ | 19 ¹¹ / ₁₆ | — |
| 52H10-N | D1 | INK DISTRIBUTOR | — | 1 ⁹ / ₃₂ | 19 ¹¹ / ₁₆ | — |
| 52H10-N | B1 | INK DUCTOR | — | 1 ⁹ / ₃₂ | 19 ¹¹ / ₁₆ | — |

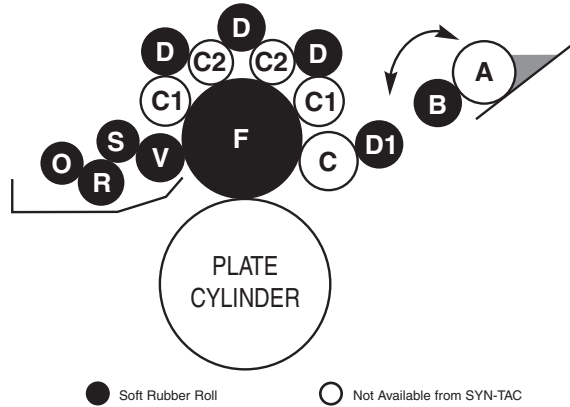
* Bearings are NOT included.



HEIDELBERG TOK (LONG)

Serial number 496600 & UP,
 INCLUDING numbers 493726, 495147, 495313, 495484, 495561, 495586,
 495961**, 496054, 496055, 496060, 496189, & 496277

**Note: number 495961 uses 27H51-L, 27H53-L, & 27H55-L only

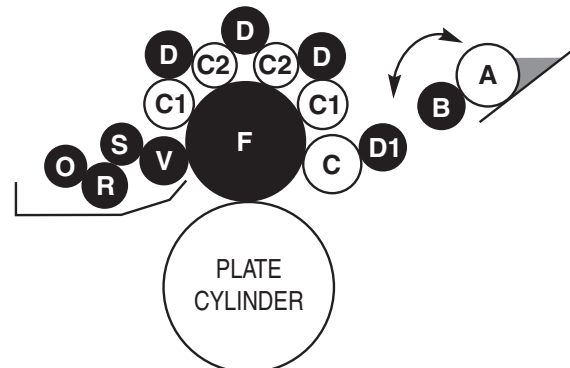


| Syn-Tac Cat. No. | Long | Short | Description | Mfg. Part # | Roll Dia. | Roll Face Lgth. | Overall Shaft Lgth. |
|-------------------------------|------|-------|--------------------|-----------------|---------------------------------|----------------------------------|----------------------------------|
| TOK (LONG & SHORT) | | | | | | | |
| INK SYSTEM ROLLERS | | | | | | | |
| 27H10-L | F | — | INK FORM | 22.010.020F/01 | 4 ³ / ₁₆ | 10 ²⁷ / ₃₂ | 15 ²¹ / ₃₂ |
| 27H10-S | — | F | INK FORM | 22.010.020F/a | 4 ³ / ₁₆ | 10 ¹ / ₂ | 15 ²¹ / ₃₂ |
| 27H20-L* | D | — | INK RIDER | 22.009.008F/02 | 1 ¹ / ₂ | 10 ¹⁵ / ₁₆ | 14 ¹¹ / ₁₆ |
| 27H20-S* | — | D | INK RIDER | 22.009.008F/01c | 1 ¹ / ₂ | 10 ⁷ / ₁₆ | 14 ¹¹ / ₁₆ |
| 27H21-L* | D1 | — | INK TRANSFER | 22.010.050F/01 | 1 ³ / ₈ | 10 ²¹ / ₃₂ | 16 ⁵ / ₈ |
| 27H21-S* | — | D1 | INK TRANSFER | 22.010.050F/b | 1 ³ / ₈ | 10 ¹⁵ / ₃₂ | 16 ⁵ / ₈ |
| 27H30-L* | B | — | INK DUCTOR | 22.010.090F/03 | 1 ¹¹ / ₃₂ | 10 ¹⁹ / ₃₂ | 13 ⁵ / ₃₂ |
| 27H30-S* | — | B | INK DUCTOR | 22.010.090F/02d | 1 ¹¹ / ₃₂ | 10 ⁹ / ₁₆ | 13 ⁵ / ₃₂ |
| WATER SYSTEM ROLLERS | | | | | | | |
| 27H51-L* | S | — | DAMPENING TRANSFER | 22.030.048F/02 | 1 ¹ / ₄ | 11 ¹ / ₈ | 16 ¹ / ₁₆ |
| 27H51-S* | — | S | DAMPENING TRANSFER | 22.030.048F/01f | 1 ¹ / ₄ | 10 ²⁵ / ₃₂ | 16 ¹ / ₁₆ |
| 27H53-L* | O | — | SQUEEZE | 22.030.040F04 | 1 ¹⁹ / ₃₂ | 11 ¹⁵ / ₃₂ | 13 ⁹ / ₃₂ |
| 27H53-S* | — | O | SQUEEZE | 22.030.040F03a | 1 ¹⁹ / ₃₂ | 11 ¹ / ₃₂ | 13 ⁹ / ₃₂ |
| 27H55-L* | R | — | FOUNTAIN | 22.030.020F/05 | 1 ¹¹ / ₁₆ | 11 ¹⁵ / ₃₂ | 14 ⁹ / ₁₆ |
| 27H55-S* | — | R | FOUNTAIN | 22.030.020F/04a | 1 ¹¹ / ₁₆ | 11 ¹ / ₁₆ | 14 ⁹ / ₁₆ |
| 27H59-L* | V | — | DISTRIBUTOR | 22.030.055F/01 | 1 ¹¹ / ₁₆ | 11 ⁵ / ₃₂ | 17 ¹ / ₁₆ |
| 27H59-S* | — | V | DISTRIBUTOR | 22.030.055F/a | 1 ¹¹ / ₁₆ | 10 ²³ / ₃₂ | 17 ¹ / ₁₆ |

HEIDELBERG TOK (SHORT)

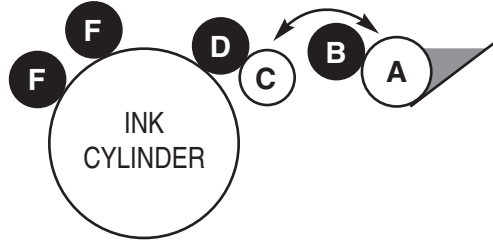
Serial number 496599 & down,
 EXCEPT numbers 493726, 495147, 495313, 495484, 495561, 495586,
 495961**, 496054, 496055, 496060, 496189, & 496277

**Note: number 495961 uses 27H10-S, 27H20-S, 27H21-S, 27H30-S, &
 27H59-S only



* Bearings are NOT included.

HEIDELBERG 10 X 15 WINDMILL



● Soft Rubber Roll ○ Not Available from SYN-TAC

| Syn-Tac Cat. No. | Key | Description | Mfg. Part # | Roll Dia. | Roll Face Lgth. | Overall Shaft Lgth. |
|---------------------------|-----|-----------------|----------------|--------------------------------|---------------------------------|----------------------------------|
| INK SYSTEM ROLLERS | | | | | | |
| 37H11 | F | INK FORM | 01.009.020 | 2 ¹ / ₃₂ | 14 ⁹ / ₁₆ | 19 ¹¹ / ₃₂ |
| 37H10* | D | INK DISTRIBUTOR | 01.009.020 | 2 ¹ / ₃₂ | 14 ⁹ / ₁₆ | 19 ¹¹ / ₃₂ |
| 37H10* | B | INK DUCTOR | 01.009.020 | 2 ¹ / ₃₂ | 14 ⁹ / ₁₆ | 19 ¹¹ / ₃₂ |

* Bearings are NOT included.

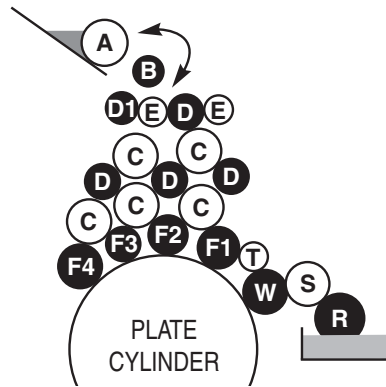
PRINT WORKS CHEMICAL TIP:

Many press users don't wash up the press at the end of the day. This permits dust and dirt to accumulate in the inking system and invites many problems. It's not good roller care either.

If it is policy not to wash up at night, it is advisable to give the press a good cleaning on Friday. Wash the ink off your rollers with a good wash like X75-122 and X75-123. Once the ink has been removed apply a good deglazer like X75-111, and rinse with X75-123. Your press rollers will be clean and can rest over the weekend.

Good housekeeping pays off in better production and higher quality with less down time and fewer service calls. Ink and water balance is easier to maintain if the rollers are free of glaze. Hickeys are less of a problem because dried ink particles and dirt do not accumulate in the inking system.

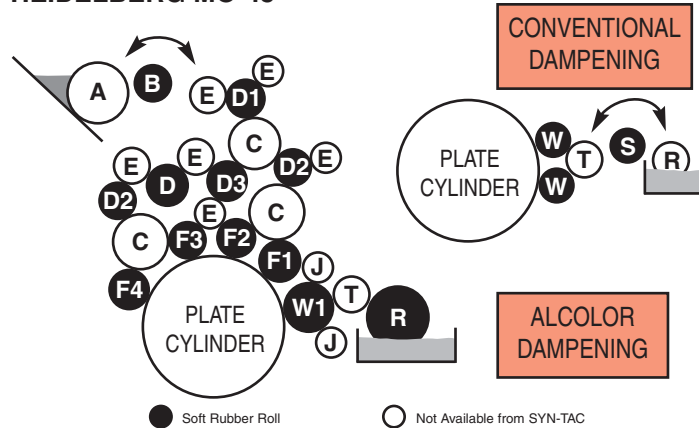
HEIDELBERG SPEEDMASTER 52



● Soft Rubber Roll ○ Not Available from SYN-TAC

| Syn-Tac Cat. No. | Key | Description | Mfg. Color | Roll Dia. | Roll Face Lgth. | Overall Shaft Lgth. |
|---------------------------------------|-----|----------------------|------------|---------------------------------|----------------------------------|----------------------------------|
| HEIDELBERG SPEEDMASTER 52 | | | | | | |
| INK SYSTEM ROLLERS | | | | | | |
| 52SM10 | F1 | 1st INK FORM | WHITE | 2 ¹⁷ / ₃₂ | 21 ³ / ₁₆ | 22 ⁷ / ₃₂ |
| 52SM11 | F2 | 2nd INK FORM | BLUE | 2 ¹³ / ₃₂ | 21 ³ / ₁₆ | 22 ⁷ / ₃₂ |
| 52SM12 | F3 | 3rd INK FORM | RED | 2 ¹ / ₈ | 21 ³ / ₁₆ | 22 ⁷ / ₃₂ |
| 52SM13 | F4 | 4th INK FORM | YELLOW | 2 ¹¹ / ₁₆ | 21 ³ / ₁₆ | 22 ⁷ / ₃₂ |
| 52SM20 | D | INK TRANSFER (large) | GREEN | 2 ⁵ / ₃₂ | 20 ¹⁵ / ₁₆ | 23 ¹⁵ / ₁₆ |
| 52SM21 | D1 | INK TRANSFER (small) | BLACK | 1 ³ / ₃₂ | 20 ¹⁵ / ₁₆ | 23 ¹⁵ / ₁₆ |
| 52SM30 | B | INK DUCTOR | VIOLET | 1 ²⁹ / ₃₂ | 20 ¹⁵ / ₃₂ | 23 ¹⁵ / ₁₆ |
| ALCOLOR DAMPENING UNIT ROLLERS | | | | | | |
| 52SM44 | W | ALCOLOR WATER FORM | — | 2 ¹¹ / ₁₆ | 20 ⁶³ / ₆₄ | — |
| 52SM55 | R | ALCOLOR WATER PAN | — | 2 ²⁹ / ₃₂ | 21 ⁹ / ₁₆ | — |

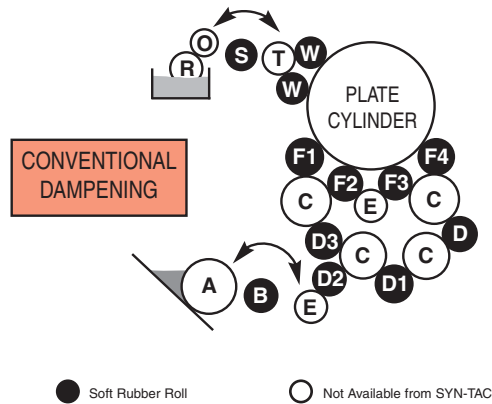
HEIDELBERG MO-43



● Soft Rubber Roll ○ Not Available from SYN-TAC

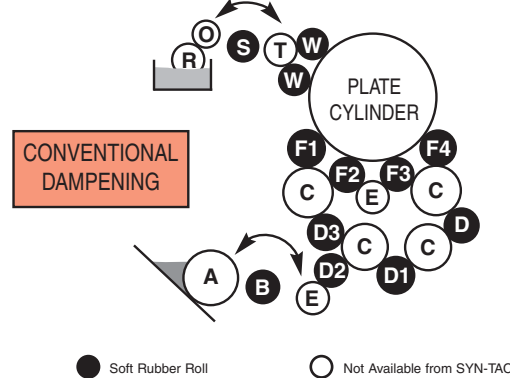
| Syn-Tac Cat. No. | Key | Description | Mfg. Color | Roll Dia. | Roll Face Lgth. | Overall Shaft Lgth. |
|--|-------|------------------------|------------|---------------------------------|----------------------------------|----------------------------------|
| HEIDELBERG MO-43 | | | | | | |
| INK SYSTEM ROLLERS | | | | | | |
| 43H10 | F1,D | 1st INK FORM and DIST. | WHITE | 2 ¹ / ₄ | 25 ³ / ₄ | 28 ²³ / ₃₂ |
| 43H11 | F2,D1 | 2nd INK FORM and DIST. | BLUE | 2 ³ / ₃₂ | 25 ³ / ₄ | 28 ²³ / ₃₂ |
| 43H12 | F3,D2 | 3rd INK FORM and DIST. | RED | 2 ¹ / ₃₂ | 25 ³ / ₄ | 28 ²³ / ₃₂ |
| 43H13 | F4,D3 | 4th INK FORM and DIST. | YELLOW | 2 ³ / ₁₆ | 25 ³ / ₄ | 28 ²³ / ₃₂ |
| 43H30 | B | INK DUCTOR | RED | 2 ¹ / ₃₂ | 25 ³ / ₄ | 28 ²³ / ₃₂ |
| ALCOLOR DAMPENING UNIT ROLLERS | | | | | | |
| 43H44 | W1 | ALCOLOR WATER FORM | — | 2 ¹¹ / ₁₆ | 25 ²⁹ / ₃₂ | — |
| 43H55 | R | ALCOLOR WATER PAN | — | 3 ¹¹ / ₃₂ | 26 ¹⁷ / ₃₂ | — |
| CONVENTIONAL DAMPENING UNIT ROLLERS | | | | | | |
| 43H40 | W S | WATER FORM & DUCTOR | GREEN | 1 ⁵⁷ / ₆₄ | 26 ³ / ₃₂ | 28 ²³ / ₃₂ |
| 43H42 | W | BAREBACK WATER FORM | GREEN | 2 ¹ / ₆₄ | 26 ³ / ₃₂ | 28 ²³ / ₃₂ |

HEIDELBERG KORD 62



| Syn-Tac Cat. No. | Key | Description | Mfg. Color | Roll Dia. | Roll Face Lgth. | Overall Shaft Lgth. |
|--|--------|--|------------|---------------------------------|----------------------------------|--------------------------------|
| HEIDELBERG KORD 62 | | | | | | |
| INK SYSTEM ROLLERS | | | | | | |
| 62KD10* | F1, D | 1st INK FORM and DIST. | BLUE | 2 ¹⁷ / ₆₄ | 24 ³⁹ / ₆₄ | 26 ³ / ₈ |
| 62KD11* | F2, D1 | 2nd INK FORM and DIST. | WHITE | 2 ⁷ / ₆₄ | 24 ³⁹ / ₆₄ | 26 ³ / ₈ |
| 62KD12* | F3, D2 | 3rd INK FORM and DIST. | RED | 2 ¹ / ₃₂ | 24 ³⁹ / ₆₄ | 26 ³ / ₈ |
| 62KD13* | F4, D3 | 4th INK FORM and DIST. | BROWN | 2 ³ / ₁₆ | 24 ³⁹ / ₆₄ | 26 ³ / ₈ |
| 62KD30* | B | INK DUCTOR | RED | 2 ¹ / ₃₂ | 24 ³⁹ / ₆₄ | 26 ³ / ₈ |
| CONVENTIONAL DAMPENING UNIT ROLLERS | | | | | | |
| 62KD40* | W, S | WATER FORM/DUCTOR (os) | GREEN | 1 ⁵⁷ / ₆₄ | 25 | 26 ³ / ₈ |
| 62KD41* | W | 3M WATER FORM (3M sleeve #19728 <i>not</i> included) | GREEN | 1 ⁶³ / ₆₄ | 25 | 26 ³ / ₈ |
| 62KD42* | W | WATER FORM BAREBACK | GREEN | 2 ¹ / ₃₂ | 25 | 26 ³ / ₈ |

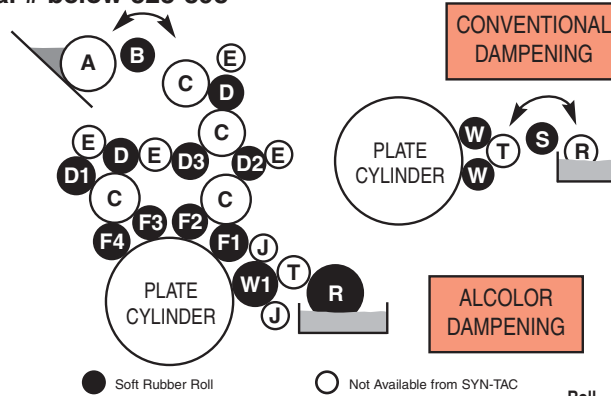
HEIDELBERG KORD 64



| Syn-Tac Cat. No. | Key | Description | Mfg. Color | Roll Dia. | Roll Face Lgth. | Overall Shaft Lgth. |
|--|--------|--|------------|---------------------------------|----------------------------------|----------------------------------|
| HEIDELBERG KORD 64 | | | | | | |
| INK SYSTEM ROLLERS | | | | | | |
| 64KD15* | F1, D | 1st INK FORM and DIST. | BLUE | 2 ¹⁷ / ₆₄ | 25 ²⁵ / ₆₄ | 27 ⁶¹ / ₆₄ |
| 64KD16* | F2, D1 | 2nd INK FORM and DIST. | WHITE | 2 ⁷ / ₆₄ | 25 ²⁵ / ₆₄ | 27 ⁶¹ / ₆₄ |
| 64KD17* | F3, D2 | 3rd INK FORM and DIST. | RED | 2 ¹ / ₃₂ | 25 ²⁵ / ₆₄ | 27 ⁶¹ / ₆₄ |
| 64KD18* | F4, D3 | 4th INK FORM and DIST. | BROWN | 2 ³ / ₁₆ | 25 ²⁵ / ₆₄ | 27 ⁶¹ / ₆₄ |
| 64KD31* | B | INK DUCTOR | RED | 2 ¹ / ₃₂ | 25 ²⁵ / ₆₄ | 27 ⁶¹ / ₆₄ |
| CONVENTIONAL DAMPENING UNIT ROLLERS | | | | | | |
| 64KD40* | W, S | WATER FORM/DUCTOR (os) | GREEN | 1 ⁵⁷ / ₆₄ | 26 ³ / ₈ | 28 ¹⁵ / ₆₄ |
| 64KD41* | W | 3M WATER FORM (3M sleeve #19728 <i>not</i> included) | GREEN | 1 ⁶³ / ₆₄ | 26 ³ / ₈ | 28 ¹⁵ / ₆₄ |
| 64KD42* | W | WATER FORM BAREBACK | GREEN | 2 ¹ / ₃₂ | 26 ³ / ₈ | 28 ¹⁵ / ₆₄ |

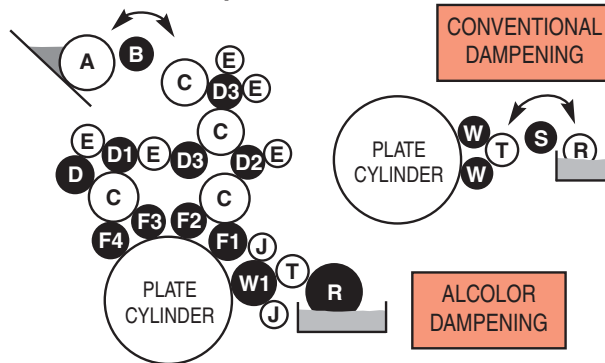
* Bearings are NOT included.

HEIDELBERG SPEEDMASTER 102 SORS PRE DRUPA
Serial # below 523-898



| Syn-Tac Cat. No. | Key | Description | Mfg. Color | Roll Dia. | Roll Face Lgth. | Overall Shaft Lgth. |
|--|--------|--------------------------|------------|---------------------------------|----------------------------------|----------------------------------|
| HEIDELBERG SORS PRE DRUPA | | | | | | |
| INK SYSTEM ROLLERS | | | | | | |
| 102SPD10 | F1, D | 1st INK FORM and DIST. | WHITE | 2 ³¹ / ₆₄ | 40 ²⁵ / ₆₄ | 42 ²⁷ / ₃₂ |
| 102SPD11 | F2, D1 | 2nd INK FORM and DIST. | BLUE | 2 ¹⁷ / ₆₄ | 40 ²⁵ / ₆₄ | 42 ²⁷ / ₃₂ |
| 102SPD12 | F3, D2 | 3rd INK FORM and DIST. | RED | 2 ²⁵ / ₆₄ | 40 ²⁵ / ₆₄ | 42 ²⁷ / ₃₂ |
| 102SPD13 | F4, D3 | 4th INK FORM and DIST. | YELLOW | 2 ¹⁹ / ₃₂ | 40 ²⁵ / ₆₄ | 42 ²⁷ / ₃₂ |
| 102SPD30 | B | INK DUCTOR | BLUE | 2 ¹⁷ / ₆₄ | 40 ²⁵ / ₆₄ | 42 ²⁷ / ₃₂ |
| CONVENTIONAL DAMPENING UNIT ROLLERS | | | | | | |
| 102SPD40 | W, S | WATER FORM/DUCTOR (os) | GREEN | 2 ³¹ / ₆₄ | 41 ⁹ / ₆₄ | 42 ²⁷ / ₃₂ |
| 102SPD42 | W | WATER FORM BAREBACK | GREEN | 2 ¹⁹ / ₃₂ | 41 ⁹ / ₆₄ | 42 ²⁷ / ₃₂ |
| 102SPD50 | S | WATER DUCTOR (new style) | GREEN | 2 ³¹ / ₆₄ | 41 ⁴⁷ / ₆₄ | 43 ²⁷ / ₆₄ |
| ALCOLOR DAMPENING UNIT ROLLERS | | | | | | |
| 102SPD44 | W1 | ALCOLOR DAMPENING FORM | — | 3 ⁵ / ₆₄ | 40 ¹⁵ / ₁₆ | — |
| 102SPD55 | R | ALCOLOR DAMPENING PAN | — | 4 ¹ / ₄ | 41 ⁴⁷ / ₆₄ | — |

HEIDELBERG SPEEDMASTER 102 SORS DRUPA
Serial # 523-898 & up



| Syn-Tac Cat. No. | Key | Description | Mfg. Color | Roll Dia. | Roll Face Lgth. | Overall Shaft Lgth. |
|--|--------|--------------------------|------------|---------------------------------|----------------------------------|----------------------------------|
| HEIDELBERG SORS DRUPA | | | | | | |
| INK SYSTEM ROLLERS | | | | | | |
| 102SD10 | F1, D | 1st INK FORM and DIST. | WHITE | 2 ²³ / ₆₄ | 40 ³ / ₄ | 42 ⁵¹ / ₆₄ |
| 102SD11 | F2, D1 | 2nd INK FORM and DIST. | BLUE | 2 ²⁷ / ₃₂ | 40 ³ / ₄ | 42 ⁵¹ / ₆₄ |
| 102SD12 | F3, D2 | 3rd INK FORM and DIST. | RED | 2 ¹⁹ / ₃₂ | 40 ³ / ₄ | 42 ⁵¹ / ₆₄ |
| 102SD13 | F4, D3 | 4th INK FORM and DIST. | YELLOW | 3 ⁹ / ₆₄ | 40 ³ / ₄ | 42 ⁵¹ / ₆₄ |
| 102SD30 | B | INK DUCTOR | WHITE | 2 ²³ / ₆₄ | 40 ³ / ₄ | 42 ⁵¹ / ₆₄ |
| 102SD31 | B | INK DUCTOR (tube style) | BROWN | 2 ²³ / ₆₄ | 40 ³ / ₄ | 42 ³ / ₁₆ |
| 102SD32 | B | INK DUCTOR SHORT (n/s) | — | 2 ²³ / ₆₄ | 40 ³ / ₄ | 42 ³ / ₁₆ |
| CONVENTIONAL DAMPENING UNIT ROLLERS | | | | | | |
| 102SPD40 | W, S | WATER FORM/DUCTOR (os) | GREEN | 2 ³¹ / ₆₄ | 41 ⁹ / ₆₄ | 42 ²⁷ / ₃₂ |
| 102SPD42 | W | WATER FORM BAREBACK | GREEN | 2 ¹⁹ / ₃₂ | 41 ⁹ / ₆₄ | 42 ²⁷ / ₃₂ |
| 102SPD50 | S | WATER DUCTOR (new style) | GREEN | 2 ³¹ / ₆₄ | 41 ⁴⁷ / ₆₄ | 43 ²⁷ / ₆₄ |
| ALCOLOR DAMPENING UNIT ROLLERS | | | | | | |
| 102SPD44 | W1 | ALCOLOR DAMPENING FORM | — | 3 ⁵ / ₆₄ | 40 ¹⁵ / ₁₆ | — |
| 102SPD55 | R | ALCOLOR DAMPENING PAN | — | 4 ¹ / ₄ | 41 ⁴⁷ / ₆₄ | — |