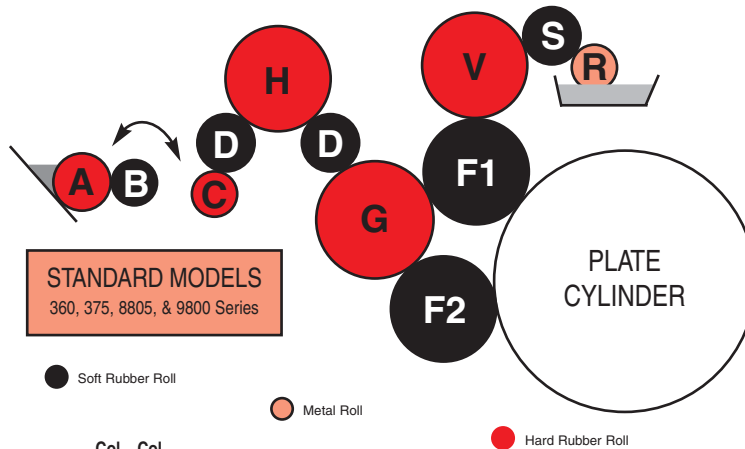


**A.B. DICK MODELS 360, 360-PRO & 8800 series**

(See column #1 for models 360 & 8800 series)  
 (See column #2 for model 360-Pro.)



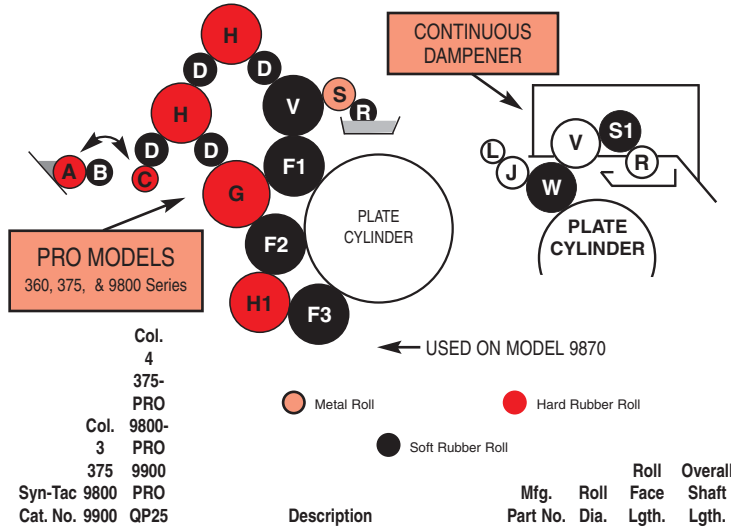
Col. 1	Col. 2	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>INK SYSTEM ROLLERS</b>						
<b>360-K</b>	• —	<b>KIT</b> (five soft rubber ink rolls)	—	—	—	—
<b>360-PK</b>	— •	<b>KIT</b> (seven soft rubber ink rolls)	—	—	—	—
<b>36010</b>	F1 F1	<b>INK FORM</b>	76910	2 <sup>3</sup> / <sub>32</sub>	11 <sup>1</sup> / <sub>8</sub>	13
<b>36010</b>	F2 —	<b>INK FORM</b> (for older model 360)	76910	2 <sup>3</sup> / <sub>32</sub>	11 <sup>1</sup> / <sub>8</sub>	13
<b>36011</b>	F2 F2	<b>INK FORM</b>	76911	2 <sup>15</sup> / <sub>32</sub>	11 <sup>1</sup> / <sub>8</sub>	13
<b>36020</b>	D D	<b>INK DISTRIBUTOR</b>	76908	1	10 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>
<b>36021</b>	D —	<b>INK DISTRIBUTOR</b>	—	1 <sup>1</sup> / <sub>8</sub>	10 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>
<b>36022</b>	D —	<b>INK DISTRIBUTOR</b>	—	1 <sup>1</sup> / <sub>4</sub>	10 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>
<b>36029</b>	C C	<b>INTERMEDIATE ROLL</b>	76199	1 <sup>1</sup> / <sub>8</sub>	10 <sup>7</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>8</sub>
<b>36030</b>	B B	<b>INK DUCTOR</b>	76909	1 <sup>1</sup> / <sub>4</sub>	10 <sup>3</sup> / <sub>4</sub>	12 <sup>5</sup> / <sub>8</sub>
<b>36035</b>	A A	<b>INK FOUNTAIN</b>	76021	1 <sup>1</sup> / <sub>4</sub>	11 <sup>1</sup> / <sub>32</sub>	19 <sup>1</sup> / <sub>4</sub>
<b>360820</b>	H H	<b>TOP INK OSCILLATOR</b>	71514	2 <sup>19</sup> / <sub>32</sub>	11 <sup>1</sup> / <sub>4</sub>	13 <sup>7</sup> / <sub>8</sub>
<b>360830</b>	G G	<b>GEARED MAIN OSCILLATOR</b>	71507	2 <sup>1</sup> / <sub>2</sub>	11 <sup>5</sup> / <sub>32</sub>	19
<b>360840</b>	H —	<b>JUMBO INK OSCILLATOR</b> (must be installed with extra distributors and brackets)	—	4	11 <sup>1</sup> / <sub>4</sub>	13 <sup>7</sup> / <sub>8</sub>
<b>360870</b>	— H1	<b>LOWER OSCILLATOR on 2nd FORM</b> (complete assembly)	71516	2 <sup>19</sup> / <sub>32</sub>	11 <sup>1</sup> / <sub>4</sub>	15
<b>36080</b>	— —	<b>SYN-TAC SUPER INKER</b> (See page 9 for description of complete set.)	—	—	—	—
<b>36060</b>	— —	<b>SEGMENTED UPPER FEED ROLL</b>	71551	1 <sup>1</sup> / <sub>8</sub>	9 <sup>9</sup> / <sub>32</sub>	10 <sup>3</sup> / <sub>4</sub>
<b>SUPER AQUAMATIC WATER SYSTEM ROLLERS</b>						
<b>36051</b>	S S	<b>AQUA DUCTOR</b> (smooth metal roll)	76631	1 <sup>1</sup> / <sub>2</sub>	12 <sup>1</sup> / <sub>32</sub>	13 <sup>1</sup> / <sub>4</sub>
<b>36055</b>	R R	<b>WATER FOUNTAIN</b> (rubber)	76641	1 <sup>1</sup> / <sub>2</sub>	11 <sup>11</sup> / <sub>16</sub>	13 <sup>13</sup> / <sub>16</sub>
<b>36059</b>	V V	<b>WATER WAYER</b> (shaft not included)	76797	2 <sup>1</sup> / <sub>2</sub>	11 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>
<b>360865</b>	V V	<b>SHAFT for #36059 WATER WAYER</b>	—	—	—	13 <sup>3</sup> / <sub>4</sub>
<b>STANDARD AQUAMATIC WATER SYSTEM ROLLERS</b>						
<b>36050</b>	S S	<b>AQUA DUCTOR</b> (rubber)	76184	1 <sup>1</sup> / <sub>2</sub>	11 <sup>5</sup> / <sub>8</sub>	13 <sup>3</sup> / <sub>16</sub>
<b>36056</b>	R R	<b>WATER FOUNTAIN</b> (copper surface)	76315	1 <sup>1</sup> / <sub>2</sub>	11 <sup>25</sup> / <sub>32</sub>	13 <sup>3</sup> / <sub>4</sub>
<b>360850</b>	V V	<b>OSCILLATING WAYER</b> (hard rubber)	76189	2 <sup>1</sup> / <sub>2</sub>	11 <sup>1</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>
<b>BLANKET CLEANER ROLLERS</b>						
<b>36018</b>	— —	<b>SCRUBBING ROLL</b>	12853	1 <sup>1</sup> / <sub>4</sub>	11 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>
<b>36019</b>	— —	<b>BLANKET CLEANER</b>	12900	1 <sup>1</sup> / <sub>4</sub>	11	11 <sup>5</sup> / <sub>16</sub>
<b>BOTTLE</b>						
<b>35049</b>	— —	<b>WATER FOUNTAIN BOTTLE</b> (plastic, quart size, with cap & valve)	—	—	—	—

• The ink train soft rubber roller kit includes these rolls.  
 See pages 74 or 75 for Townsend T-51 color head rolls.  
 See page 14 for Crestline water unit rolls

**A.B. DICK MODELS 375, 375-PRO, 9800 & 9900 SERIES**

(See column 3 for model 375, 9800 series & 9900 series.)

(See column 4 for model 375-Pro, 9800-Pro series. 9900 Pro series & QP25)



**INK SYSTEM ROLLERS**

Col. 4	Col. 3	Col. 2	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
	•	—	<b>375-K</b> KIT (five soft rubber ink rolls)	—	—	—	—
	•	—	<b>375-PK</b> KIT (seven soft rubber ink rolls)	—	—	—	—
	F1	F1	<b>37510</b> INK FORM (upper)	7567	2 <sup>3</sup> / <sub>32</sub>	12 <sup>7</sup> / <sub>8</sub>	15
	F2	F2	<b>37511</b> INK FORM (lower)	7565	2 <sup>15</sup> / <sub>32</sub>	12 <sup>7</sup> / <sub>8</sub>	15
	—	F3	<b>37512</b> INK FORM (model 9870 only)	22736	2 <sup>3</sup> / <sub>32</sub>	12 <sup>7</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>8</sub>
	D	D	<b>37520</b> INK DISTRIBUTOR	7547	1	12 <sup>3</sup> / <sub>4</sub>	15 <sup>3</sup> / <sub>4</sub>
	D	—	<b>37521</b> INK DISTRIBUTOR	—	1 <sup>1</sup> / <sub>8</sub>	12 <sup>3</sup> / <sub>4</sub>	15 <sup>3</sup> / <sub>4</sub>
	D	—	<b>37522</b> INK DISTRIBUTOR	—	1 <sup>1</sup> / <sub>4</sub>	12 <sup>3</sup> / <sub>4</sub>	15 <sup>3</sup> / <sub>4</sub>
	C	C	<b>37529</b> INTERMEDIATE ROLL (geared)	7549	1 <sup>1</sup> / <sub>8</sub>	12 <sup>7</sup> / <sub>8</sub>	16 <sup>1</sup> / <sub>8</sub>
	B	B	<b>37530</b> INK DUCTOR	7591	1 <sup>1</sup> / <sub>4</sub>	12 <sup>3</sup> / <sub>4</sub>	14 <sup>5</sup> / <sub>8</sub>
	—	B	<b>37531</b> INK DUCTOR (QP25 only)	403968	1 <sup>1</sup> / <sub>8</sub>	12 <sup>3</sup> / <sub>4</sub>	14 <sup>5</sup> / <sub>8</sub>
	A	A	<b>37535</b> INK FOUNTAIN	7588	1 <sup>1</sup> / <sub>4</sub>	13 <sup>1</sup> / <sub>16</sub>	21 <sup>1</sup> / <sub>4</sub>
	A	A	<b>37536</b> INK FOUNTAIN (rubber seals <u>not</u> included for 9800 series)	18358	1 <sup>1</sup> / <sub>4</sub>	12 <sup>3</sup> / <sub>4</sub>	14 <sup>13</sup> / <sub>32</sub>
	H	H	<b>375820</b> TOP INK OSCILLATOR	7576	2 <sup>19</sup> / <sub>32</sub>	13 <sup>1</sup> / <sub>4</sub>	15 <sup>25</sup> / <sub>32</sub>
	G	G	<b>375830</b> GEARED MAIN OSCILLATOR	7556	2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>32</sub>	21 <sup>1</sup> / <sub>32</sub>
	—	—	<b>375840</b> JUMBO INK OSCILLATOR (must be installed with extra distributors & brackets)	—	4	13 <sup>1</sup> / <sub>4</sub>	15 <sup>7</sup> / <sub>8</sub>
	—	H1	<b>375870</b> LOWER OSCILLATOR on 2nd FORM (complete assembly)	7577	2 <sup>19</sup> / <sub>32</sub>	13 <sup>1</sup> / <sub>4</sub>	17
	—	—	<b>37580</b> SYN-TAC SUPER INKER (See page 9 for description of complete set.)	—	—	—	—
	—	—	<b>37560</b> SEGMENTED UPPER FEED ROLL	7641	1 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>4</sub>	12 <sup>3</sup> / <sub>4</sub>
	—	—	<b>37561</b> SEGMENTED UPPER FEED ROLL (9870, 9910 threaded ends)	22779	1 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>4</sub>	14 <sup>1</sup> / <sub>32</sub>

**SUPER AQUAMATIC WATER SYSTEM ROLLERS**

<b>37551</b>	S	S	AQUA DUCTOR (smooth metal roll)	7859	1 <sup>1</sup> / <sub>2</sub>	14 <sup>1</sup> / <sub>32</sub>	15 <sup>3</sup> / <sub>16</sub>
<b>37555</b>	R	R	WATER FOUNTAIN (rubber)	7856	1 <sup>1</sup> / <sub>2</sub>	13 <sup>11</sup> / <sub>16</sub>	15 <sup>13</sup> / <sub>16</sub>
<b>37559</b>	V	V	WATER WAYER (shaft not included)	8026	2 <sup>1</sup> / <sub>2</sub>	13 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>2</sub>
<b>375865</b>	V	V	SHAFT for #37559 WATER WAYER	—	—	—	15 <sup>3</sup> / <sub>4</sub>

**STANDARD AQUAMATIC WATER SYSTEM ROLLERS**

<b>37550</b>	S	S	AQUA DUCTOR (rubber)	7668	1 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	15 <sup>3</sup> / <sub>16</sub>
<b>37556</b>	R	R	WATER FOUNTAIN (copper surface)	7657	1 <sup>1</sup> / <sub>2</sub>	13 <sup>13</sup> / <sub>16</sub>	15 <sup>27</sup> / <sub>32</sub>
<b>375850</b>	V	V	OSCILLATING WAYER ROLL (hard rubber)	7568	2 <sup>1</sup> / <sub>2</sub>	13 <sup>1</sup> / <sub>4</sub>	15 <sup>25</sup> / <sub>32</sub>

**A.B. DICK 9800 CONTINUOUS DAMPENER WATER SYSTEM**

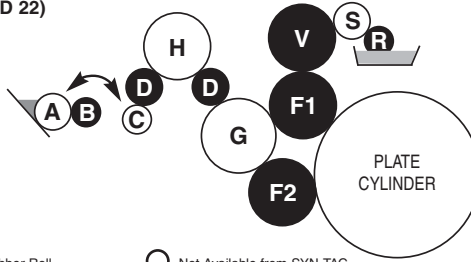
<b>37546</b>	W	W	WATER FORM	22581	2 <sup>13</sup> / <sub>32</sub>	13	16 <sup>9</sup> / <sub>16</sub>
<b>37553</b>	S1	S1	WATER METERING	22674	2 <sup>9</sup> / <sub>32</sub>	14 <sup>9</sup> / <sub>16</sub>	16 <sup>9</sup> / <sub>16</sub>

**BOTTLE**

<b>35049</b>	—	—	WATER FOUNTAIN BOTTLE (plastic, quart size, with cap & valve)	17747	—	—	—
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• The ink train soft rubber roller kit includes these rolls.  
See pages 75 for Townsend T-51 color head rolls.  
See page 14 for Crestline water unit rolls

**A.B. DICK MODELS 385**  
(formerly MGD 22)



● Soft Rubber Roll      ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**A.B. DICK MODELS 385 (formerly MGD 22)**

**INK SYSTEM ROLLERS**

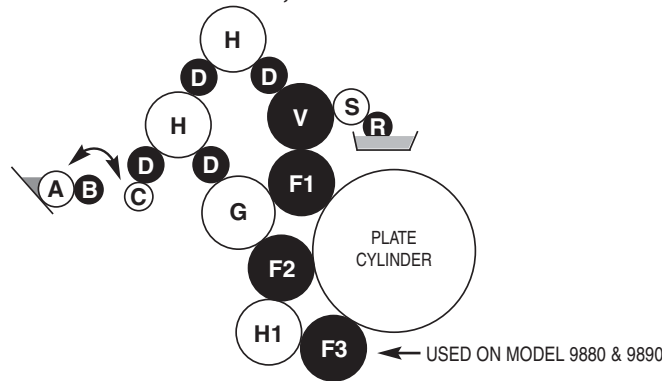
38510	F1	INK FORM	82363	2 <sup>3</sup> / <sub>32</sub>	23	25 <sup>1</sup> / <sub>2</sub>
	F2					
38511	F2	INK FORM	82362	2 <sup>1</sup> / <sub>2</sub>	23	25 <sup>1</sup> / <sub>2</sub>
38520	D	INK DISTRIBUTOR	82350	1 <sup>1</sup> / <sub>8</sub>	22 <sup>1</sup> / <sub>2</sub>	26 <sup>1</sup> / <sub>4</sub>
38521	D	INK DISTRIBUTOR	—	1 <sup>1</sup> / <sub>4</sub>	22 <sup>1</sup> / <sub>2</sub>	26 <sup>1</sup> / <sub>4</sub>
38530	B	INK DUCTOR	82352	1 <sup>1</sup> / <sub>4</sub>	22 <sup>1</sup> / <sub>2</sub>	24 <sup>15</sup> / <sub>16</sub>
385840	H	JUMBO INK OSCILLATOR (must be installed with extra distributors & brackets)	—	4	23 <sup>1</sup> / <sub>8</sub>	26 <sup>3</sup> / <sub>8</sub>
38580	—	SYN-TAC SUPER INKER (complete set is shown on page 9.)	—	—	—	—

**WATER SYSTEM ROLLERS**

38555	R	WATER FOUNTAIN	80584	1 <sup>1</sup> / <sub>2</sub>	23 <sup>5</sup> / <sub>8</sub>	26 <sup>5</sup> / <sub>16</sub>
38559	V	WATER WAVER (shaft not included)	82353	2 <sup>1</sup> / <sub>2</sub>	23 <sup>1</sup> / <sub>8</sub>	23 <sup>1</sup> / <sub>2</sub>
35049	—	WATER FOUNTAIN BOTTLE (plastic, quart size, with cap & valve)	—	—	—	—

See page 76 for Townsend T-51 color head rolls, and pages 9 for Super Inker.

**A.B. DICK MODEL 385-PRO, 9880 & 9890**



● Soft Rubber Roll      ○ Not Available from SYN-TAC

**A.B. DICK MODEL 385 PRO, 9880 & 9890**

**INK SYSTEM ROLLERS**

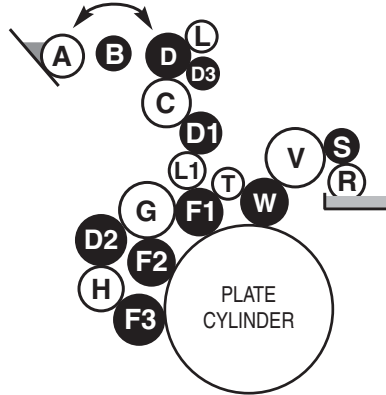
38510	F1	INK FORM (first)	82363	2 <sup>3</sup> / <sub>32</sub>	23	25 <sup>1</sup> / <sub>2</sub>
38511	F2	INK FORM (second)	82362	2 <sup>1</sup> / <sub>2</sub>	23	25 <sup>1</sup> / <sub>2</sub>
38512	F3	INK FORM (third 9880 & 9890 only)	82582	2 <sup>1</sup> / <sub>8</sub>	23	24
38522*	D	INK DISTRIBUTOR	82391	1	22 <sup>15</sup> / <sub>32</sub>	26 <sup>1</sup> / <sub>4</sub>
38530	B	INK DUCTOR	82352	1 <sup>1</sup> / <sub>4</sub>	22 <sup>1</sup> / <sub>2</sub>	24 <sup>15</sup> / <sub>16</sub>
38560	—	SEGMENTED UPPER FEED ROLL	400073	1 <sup>1</sup> / <sub>8</sub>	18 <sup>1</sup> / <sub>8</sub>	24 <sup>7</sup> / <sub>16</sub>

**WATER SYSTEM ROLLERS**

38555	R	WATER FOUNTAIN	80584	1 <sup>1</sup> / <sub>2</sub>	23 <sup>5</sup> / <sub>8</sub>	26 <sup>5</sup> / <sub>16</sub>
38559	V	WATER WAVER (shaft not included)	82353	2 <sup>1</sup> / <sub>2</sub>	23 <sup>1</sup> / <sub>8</sub>	23 <sup>1</sup> / <sub>2</sub>
35049	—	WATER FOUNTAIN BOTTLE (plastic, quart size, with cap & valve)	—	—	—	—

\*Bushings are **NOT** included.

**A. B. DICK MODEL CENTURY 3000**



● Soft Rubber Roll      ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**A.B. DICK MODEL CENTURY 3000**

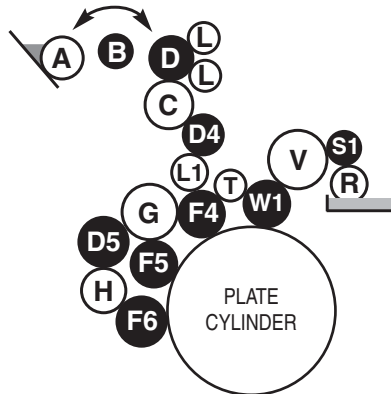
**INK SYSTEM ROLLERS**

30010	F1	INK FORM (medium)	173627	2 <sup>15</sup> / <sub>32</sub>	12 <sup>7</sup> / <sub>8</sub>	15
30011	F2	INK FORM (small)	173628	2 <sup>3</sup> / <sub>32</sub>	12 <sup>7</sup> / <sub>8</sub>	15
30012	F3	INK FORM (large)	173629	2 <sup>9</sup> / <sub>16</sub>	12 <sup>7</sup> / <sub>8</sub>	15
30020	D3	INK TRANSFER (small)	180970	1	12 <sup>23</sup> / <sub>32</sub>	16 <sup>25</sup> / <sub>32</sub>
30021	D1	INK TRANSFER (medium)	180895	1 <sup>1</sup> / <sub>2</sub>	12 <sup>3</sup> / <sub>4</sub>	15 <sup>3</sup> / <sub>4</sub>
30022	D	INK METERING	172447	1 <sup>3</sup> / <sub>4</sub>	12 <sup>3</sup> / <sub>4</sub>	14 <sup>23</sup> / <sub>32</sub>
30023	D2	INK TRANSFER (large)	178949	2 <sup>7</sup> / <sub>8</sub>	12 <sup>7</sup> / <sub>8</sub>	17 <sup>1</sup> / <sub>2</sub>
30030	B	INK DUCTOR	179961	1 <sup>1</sup> / <sub>2</sub>	12 <sup>3</sup> / <sub>4</sub>	13 <sup>11</sup> / <sub>32</sub>

**WATER SYSTEM ROLLERS**

30040	W	WATER FORM	172977	2 <sup>13</sup> / <sub>32</sub>	13 <sup>3</sup> / <sub>16</sub>	14 <sup>1</sup> / <sub>2</sub>
30051	S	WATER METERING (gear not included)	178535	2 <sup>9</sup> / <sub>32</sub>	15 <sup>1</sup> / <sub>2</sub>	17 <sup>29</sup> / <sub>32</sub>
35049	—	WATER FOUNTAIN BOTTLE (plastic, quart size, with cap & valve)	—	—	—	—

**A. B. DICK MODEL CENTURY 3500**



**A.B. DICK MODEL CENTURY 3500**

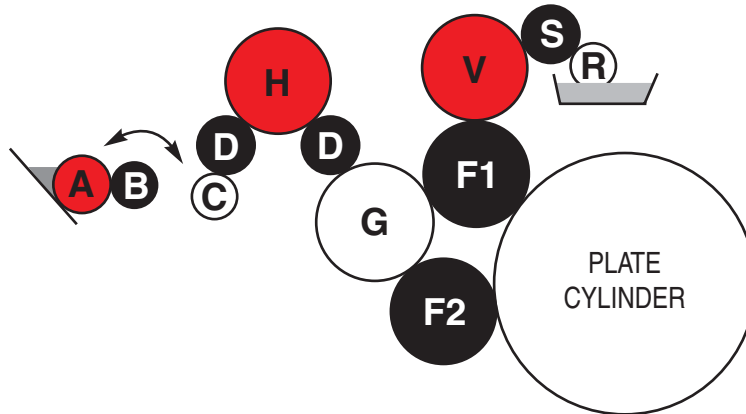
**INK SYSTEM ROLLERS**

30015	F4	INK FORM (medium)	186639	2 <sup>15</sup> / <sub>32</sub>	12 <sup>29</sup> / <sub>32</sub>	15 <sup>11</sup> / <sub>16</sub>
30014	F5	INK FORM (small)	186640	2 <sup>3</sup> / <sub>32</sub>	12 <sup>29</sup> / <sub>32</sub>	16 <sup>31</sup> / <sub>32</sub>
30013	F6	INK FORM (large)	186641	2 <sup>9</sup> / <sub>16</sub>	12 <sup>29</sup> / <sub>32</sub>	15 <sup>11</sup> / <sub>16</sub>
30022	D	INK METERING	172447	1 <sup>3</sup> / <sub>4</sub>	12 <sup>3</sup> / <sub>4</sub>	14 <sup>23</sup> / <sub>32</sub>
30024	D5	INK TRANSFER (large)	186216	3 <sup>1</sup> / <sub>16</sub>	12 <sup>7</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>2</sub>
30025	D4	INK TRANSFER (small)	186140	1 <sup>1</sup> / <sub>2</sub>	12 <sup>3</sup> / <sub>4</sub>	16 <sup>15</sup> / <sub>16</sub>
30030	B	INK DUCTOR	179961	1 <sup>1</sup> / <sub>2</sub>	12 <sup>3</sup> / <sub>4</sub>	13 <sup>11</sup> / <sub>32</sub>

**WATER SYSTEM ROLLERS**

30041	W1	WATER FORM	186168	2 <sup>11</sup> / <sub>32</sub>	13 <sup>7</sup> / <sub>32</sub>	14 <sup>23</sup> / <sub>32</sub>
30053	S1	WATER METERING (gear not included)	186173	2 <sup>9</sup> / <sub>32</sub>	15 <sup>1</sup> / <sub>2</sub>	17 <sup>3</sup> / <sub>16</sub>
35049	—	WATER FOUNTAIN BOTTLE (plastic, quart size, with cap & valve)	—	—	—	—

**A. B. DICK MODEL 350**



● Soft Rubber Roll      ● Hard Rubber Roll      ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>INK SYSTEM ROLLERS</b>						
35010	F1	INK FORM	76906	2 <sup>3</sup> / <sub>32</sub>	10 <sup>1</sup> / <sub>8</sub>	13
35010	F2	INK FORM (for older model 350)	76906	2 <sup>3</sup> / <sub>32</sub>	10 <sup>1</sup> / <sub>8</sub>	13
35011	F2	INK FORM	76907	2 <sup>15</sup> / <sub>32</sub>	10 <sup>1</sup> / <sub>8</sub>	13
35020	D	INK DISTRIBUTOR	76049	1	10	13 <sup>3</sup> / <sub>4</sub>
35021	D	INK DISTRIBUTOR	—	1 <sup>1</sup> / <sub>8</sub>	10	13 <sup>3</sup> / <sub>4</sub>
35022	D	INK DISTRIBUTOR	—	1 <sup>1</sup> / <sub>4</sub>	10	13 <sup>3</sup> / <sub>4</sub>
35030	B	INK DUCTOR	76905	1 <sup>1</sup> / <sub>4</sub>	10	12 <sup>5</sup> / <sub>8</sub>
35035	A	INK FOUNTAIN (for older model 350)	73823	1 <sup>1</sup> / <sub>4</sub>	10 <sup>17</sup> / <sub>32</sub>	19 <sup>1</sup> / <sub>4</sub>
36035	A	INK FOUNTAIN (for new model 350)	76021	1 <sup>1</sup> / <sub>4</sub>	11 <sup>1</sup> / <sub>32</sub>	19 <sup>1</sup> / <sub>4</sub>
350820	H	TOP INK OSCILLATOR	73812	2 <sup>19</sup> / <sub>32</sub>	10 <sup>3</sup> / <sub>8</sub>	13 <sup>7</sup> / <sub>8</sub>
<b>STANDARD AQUAMATIC WATER SYSTEM ROLLERS</b>						
35050	S	AQUA DUCTOR	73824	1 <sup>1</sup> / <sub>2</sub>	10 <sup>3</sup> / <sub>4</sub>	13 <sup>1</sup> / <sub>8</sub>
350850	V	OSCILLATING WAVER ROLL (hard rubber)	71534	2 <sup>1</sup> / <sub>2</sub>	10 <sup>3</sup> / <sub>8</sub>	13 <sup>3</sup> / <sub>4</sub>
<b>BLANKET CLEANER ROLLERS</b>						
36019	—	BLANKET CLEANER ROLL (new style)	12900	1 <sup>1</sup> / <sub>4</sub>	11	11 <sup>5</sup> / <sub>16</sub>
<b>BOTTLE</b>						
35049	—	WATER FOUNTAIN BOTTLE (plastic, quart size, with cap & valve)	—	—	—	—

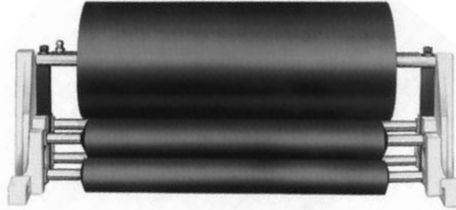
See page 75 for Townsend T-51 color head rolls.  
See page 14 for Crestline water unit rolls

HERE'S A TIP ... When you run a color job and have ink left over, save a sample of the printed color. Paste or tape it on the can of unused ink. It will give you a quick answer to the shade of the contents.

# SUPER INKER

## for A.B. DICK, RYOBI or ITEK

### IMPROVES INK SYSTEM



**DESIGNED FOR**  
**A.B. DICK MODELS 360, 375, 9800, & 385**  
**RYOBI MODELS 2800, & 3200**

The additional distributor rolls, besides giving better milling of the ink, reverse the direction of the jumbo oscillator. This lengthens the ink train and helps to evaporate any excess water. In addition, the long steady flow of ink helps to cover starvation streaks and delivers a fine, even film of ink to the plate. The press is not altered with gadget attachments. There is no drilling or tapping for additional screws or bolts.

Installation can be accomplished by a competent operator or serviceperson. Thereafter, it can be removed and replaced by simply removing rollers.

- *PROVIDES MORE INK RESERVE*
- *PRODUCES A FINER LAY OF INK*
- *HELPS EVAPORATE EXCESS WATER*
- *USES LESS INK & WATER*
- *IS EASY TO INSTALL*

**MODEL 360 SUPER INKER NO. 36080 CONSISTS OF:**

- |   |         |  |
|---|---------|--|
| 1 | #360840 | Jumbo Ink Oscillator                                       |
| 2 | #36021  | Ink Distributor (1 <sup>1</sup> / <sub>8</sub> " diameter) |
| 2 | #36022  | Ink Distributor (1 <sup>1</sup> / <sub>4</sub> " diameter) |
| 2 | #35000  | Distributor Roll Brackets                                  |

**MODELS 375 & 9800 SUPER INKER NO. 37580 CONSISTS OF:**

- |   |         |  |
|---|---------|--|
| 1 | #375840 | Jumbo Ink Oscillator                                       |
| 2 | #37521  | Ink Distributor (1 <sup>1</sup> / <sub>8</sub> " diameter) |
| 2 | #37522  | Ink Distributor (1 <sup>1</sup> / <sub>4</sub> " diameter) |
| 2 | #35000  | Distributor Roll Brackets                                  |

**MODEL 385 SUPER INKER NO. 38580 CONSISTS OF:**

- |   |         |  |
|---|---------|--|
| 1 | #385840 | Jumbo Ink Oscillator                                       |
| 2 | #38520  | Ink Distributor (1 <sup>1</sup> / <sub>8</sub> " diameter) |
| 2 | #38521  | Ink Distributor (1 <sup>1</sup> / <sub>4</sub> " diameter) |
| 2 | #38000  | Distributor Roll Brackets                                  |

**MODEL 2800 SUPER INKER NO. 28080 CONSISTS OF:**

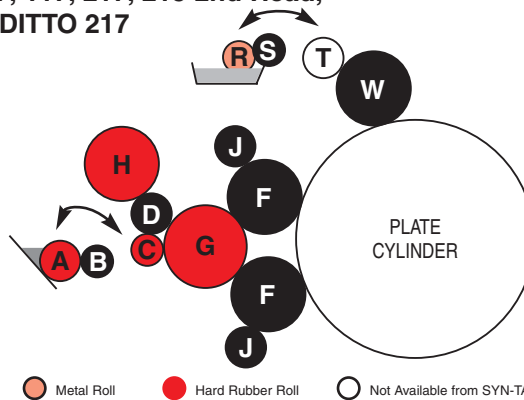
- |   |         |  |
|---|---------|--|
| 1 | #280840 | Jumbo Ink Oscillator                                       |
| 2 | #28020  | Ink Distributor (1 <sup>1</sup> / <sub>4</sub> " diameter) |
| 2 | #28021  | Ink Distributor (1 <sup>1</sup> / <sub>8</sub> " diameter) |
| 2 | #28000  | Distributor Brackets                                       |

**MODEL 3200 SUPER INKER NO. 32R80 CONSISTS OF:**

- |   |         |  |
|---|---------|--|
| 1 | #32R840 | Jumbo Ink Oscillator   |
| 2 | #32R20  | Ink Distributor (1 <sup>11</sup> / <sub>32</sub> " diameter) |
| 2 | #32R21  | Ink Distributor (1 <sup>5</sup> / <sub>32</sub> " diameter)  |
| 2 | #28000  | Distributor Brackets   |

NOTE Jumbo roll cannot be used without brackets and four distributor rolls.

**ATF CHIEF 15, 115, 215 1st Head,  
ITEK 1115, DITTO 215 & DAVIDSON MODEL 301  
ATF CHIEF 17, 117, 217, 215 2nd Head,  
ITEK 1117 & DITTO 217**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**ATF CHIEF 15, 115, 215 1ST HEAD,  
ITEK 1115, DITTO 215 & DAVIDSON MODEL 301**

**INK SYSTEM ROLLERS**

<b>150-K</b>	<b>F</b>	<b>KIT</b> (six soft rubber ink rolls)				
•15011	F	INK FORM	2170T681	2 1/8	9 7/8	15 7/16
•15020	D	BACK IDLER (large)	2165L12	1 1/4	10 1/8	12 19/32
•15021	J	TOP & BOTTOM IDLER (small)	2165L11	7/8	10 1/4	12 19/32
15029-OS	C	GEARED INK DISTRIBUTOR (14 1/2° pitch angle black gear)	2171K16	1	10	15 3/8
15029-NS	C	GEARED INK DISTRIBUTOR (20° pitch angle plated gear)	2172B92	1	10	15 3/8
15030	B	INK DUCTOR (old style)	2165L15	1	9 1/2	11 1/2
•15031	B	INK DUCTOR (new style)	2170Y595	1	9 1/2	12 1/2
15035-OS	A	INK FOUNTAIN (old style for models Chief 15, Itek 1115 & Ditto 215)	2165G18	1 1/8	9 11/16	16 9/16
15035-NS	A	INK FOUNTAIN (new style for models 115 & 215 1st head)	2172A734	1 1/8	9 11/16	18 7/8
150820	H	TOP INK OSCILLATOR	A2171E25	2 5/8	10 5/8	12 1/4
150860	J	INK RIDER OSCILLATOR (Ghost Chaser for Chief 15 only)	—	1 5/32	10 1/16	12 25/32
170830-OS	G	GEARED MAIN OSCILLATOR (14 1/2° pitch angle black gear)	2171E37	2 1/4	10 11/16	16 9/16
170830-NS	G	GEARED MAIN OSCILLATOR (20° pitch angle plated gear / models 115 & 215)	2172B17	2 1/4	10 11/16	16 9/16

**WATER SYSTEM ROLLERS**

15040	W	WATER FORM	2167N11	2	10 13/16	11 1/16
15041-A	W	3M WATER FORM (3M sleeve #22211 not included)	—	2 1/4	10 13/16	11 1/16
15041-B	W	3M WATER FORM (3M sleeve #21011 not included)	—	2 1/8	10 13/16	11 1/16
15042	W	BAREBACK WATER FORM	—	2 1/8	10 13/16	11 1/16
15050	S	WATER DUCTOR (old style)	2167N12	1	10 13/16	12 1/2
15051	S	WATER DUCTOR (new style)	2171D415	1	10 13/16	12 3/4
15052-NS	S	BAREBACK WATER DUCTOR (new style)	—	1 1/8	10 13/16	12 11/16
15055-S	R	WATER FOUNTAIN (smooth / old style)	2170T69	1 3/8	11 1/4	11 7/8
17055-S	R	WATER FOUNTAIN (smooth / new style)	2171F45	1 3/8	11 3/4	13 1/4

**PAPER FEEDER ROLL & BOTTLES  
FOR CHIEF 15 & 17**

15069	—	PAPER FEEDER PULLOUT	2151L52	1 1/2	7/8	7/8
12049	—	WATER FOUNTAIN BOTTLE (plastic, quart size, with cap & valve)	—	—	—	—
22049	—	WATER FOUNTAIN BOTTLE DAVIDSON 301 (plastic, quart size, with cap & valve)	88-2338-01	—	—	—

•The ink train soft rubber roller kit includes these rolls.  
See page 76 for Townsend T-51 color head rolls.

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>ATF CHIEF 17, 117, 215 2nd HEAD, ITEK 1117, DITTO 217</b>						

### INK SYSTEM ROLLERS

<b>170-K</b>	•	<b>KIT</b> (six soft rubber ink rolls)				
•17011	F	<b>INK FORM</b>	2170T685	2 1/8	10 13/16	15 7/16
•17020	D	<b>BACK IDLER</b> (large)	2170P761	2 1/8	10 1/2	12 19/32
•17021	J	<b>TOP &amp; BOTTOM IDLER</b> (small)	2170P441	7/8	11 1/8	12 19/32
17029-OS	C	<b>GEARED INK DISTRIBUTOR</b> (14 1/2° pitch angle black gear)	2171K15	1	10 3/4	15 3/8
17029-NS	C	<b>GEARED INK DISTRIBUTOR</b> (20° pitch angle plated gear / for models 117, 217 & 215 2nd head)	2172B92	1	10 3/4	15 3/8
•17030	B	<b>INK DUCTOR</b>	2170Y591	1	10 13/16	12 1/2
17035-OS	A	<b>INK FOUNTAIN</b> (old style for models 17, Itek 1117 & Ditto 217)	2170Y582	1 1/4	10 7/8	17 5/32
17035-NS	A	<b>INK FOUNTAIN</b> (new style for models 117, 217 & 215 2nd head)	2172A732	1 1/4	10 7/8	18 7/8
170820	H	<b>TOP INK OSCILLATOR</b>	2170P421	2 5/8	10 5/8	12 1/4
170830-OS	G	<b>GEARED MAIN OSCILLATOR</b> (14 1/2° pitch angle black gear)	2171E37	2 1/4	10 11/16	16 9/16
170830-NS	G	<b>GEARED MAIN OSCILLATOR</b> (20° pitch angle plated gear / for models 115 & 117)	2172B17	2 1/4	10 11/16	16 9/16
170860	J	<b>INK RIDER OSCILLATOR</b>	—	1 5/32	10 11/16	12 25/32

### WATER SYSTEM ROLLERS

17040	W	<b>WATER FORM</b>	2170R941	2	11 1/4	11 1/4
17041-A	W	<b>3M WATER FORM</b> (3M sleeve #22212 <u>not</u> included)	—	2 7/32	11 1/4	11 1/4
17041-B	W	<b>3M WATER FORM</b> (3M sleeve #21014 <u>not</u> included)	—	2 9/32	11 1/4	11 1/4
17042	W	<b>BAREBACK WATER FORM</b>	—	2 1/8	11 1/4	11 1/4
17050	S	<b>WATER DUCTOR ROLL</b>	2170Y975	1	11 1/4	12 11/16
17052	S	<b>BAREBACK WATER DUCTOR</b>	—	1 1/8	11 3/8	12 11/16
17055-S	R	<b>WATER FOUNTAIN</b> (smooth / old style)	2171F45	1 3/8	11 3/4	13 1/4
17056-S	R	<b>WATER FOUNTAIN</b> (smooth / new style)	2172B51	1 3/8	11 3/4	12 15/16

•The ink train soft rubber roller kit includes these rolls.  
See page 75 for Townsend T-51 color head rolls.

## GHOST CHASER

### the INK RIDER OSCILLATOR for CHIEF 15 & 17

This GHOST CHASER roll adds additional oscillation where it is needed, **directly on the ink form rolls!** By quickly replacing ink-starved areas, due to solids or heavy type, such images will not ghost into tint areas or halftones. It will give finer ink coverage with less ink and water.

### NO PRESS ALTERATION, DRILLING or TAPPING

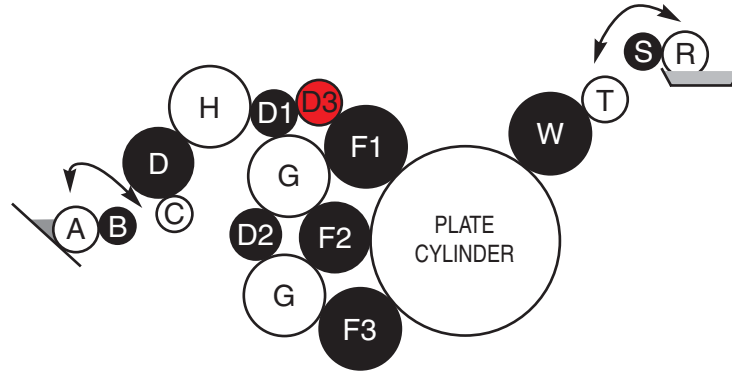


The above oscillating hard rubber roll replaced EITHER or BOTH of the small soft rubber idler rolls that ride on the ink form rolls shown in the schematic drawing on page 10 as *rollers "J"*. After installation and adjustment, they can easily be removed for cleaning and lubricating. Each roll has a grease fitting.

***This oscillator has an exclusive feature of securely locking in place, which eliminates end play or vibrations.***

**ORDER #150860 for CHIEF 15  
or #170860 for CHIEF 17**

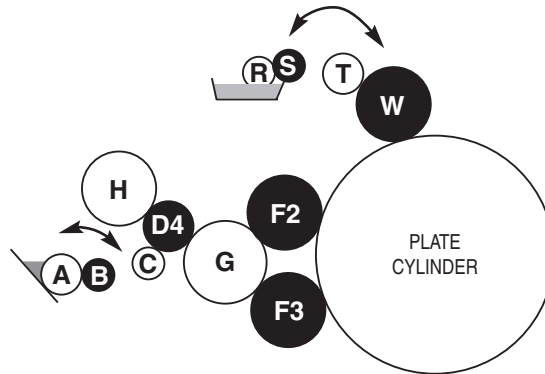
## ATF SUPER CHIEF & MODEL XL



● Soft Rubber Roll      ● Hard Rubber Roll      ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>INK SYSTEM ROLLERS</b>						
21010	F1	INK FORM (medium)	310-009650-A	2 <sup>1</sup> / <sub>8</sub>	12 <sup>11</sup> / <sub>16</sub>	18 <sup>3</sup> / <sub>16</sub>
21011	F2	INK FORM (small)	310-009094-A	2 <sup>1</sup> / <sub>16</sub>	12 <sup>11</sup> / <sub>16</sub>	18 <sup>3</sup> / <sub>16</sub>
21012	F3	INK FORM (large)	310-009119-A	2 <sup>3</sup> / <sub>16</sub>	12 <sup>11</sup> / <sub>16</sub>	18 <sup>3</sup> / <sub>16</sub>
21020	D1	INK IDLER	310-009635-A	1 <sup>3</sup> / <sub>8</sub>	12 <sup>11</sup> / <sub>16</sub>	15 <sup>5</sup> / <sub>16</sub>
21021	D	INK IDLER	310-009633-A	1 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>16</sub>	15 <sup>5</sup> / <sub>16</sub>
21022*	D2	BACK INK IDLER (new style)	310-050732-A	1 <sup>5</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>16</sub>	16 <sup>7</sup> / <sub>32</sub>
21023*	D3	INK IDLER (hard rubber)	310-009634-A	1 <sup>1</sup> / <sub>4</sub>	12 <sup>13</sup> / <sub>16</sub>	15 <sup>5</sup> / <sub>16</sub>
21030*	B	INK DUCTOR	310-009092-A	1	13 <sup>1</sup> / <sub>4</sub>	15 <sup>1</sup> / <sub>4</sub>

<b>WATER SYSTEM ROLLERS</b>						
21040	W	WATER FORM (.375" dia. shaft)	310-009161-A	2	13 <sup>5</sup> / <sub>32</sub>	13 <sup>5</sup> / <sub>32</sub>
21041	W	3M WATER FORM (.375" dia. shaft / 3M sleeve <u>not</u> included)	—	2 <sup>1</sup> / <sub>8</sub>	13 <sup>5</sup> / <sub>32</sub>	13 <sup>5</sup> / <sub>32</sub>
21050*	S	WATER DUCTOR	310-009091-A	1	13 <sup>15</sup> / <sub>16</sub>	15 <sup>7</sup> / <sub>16</sub>

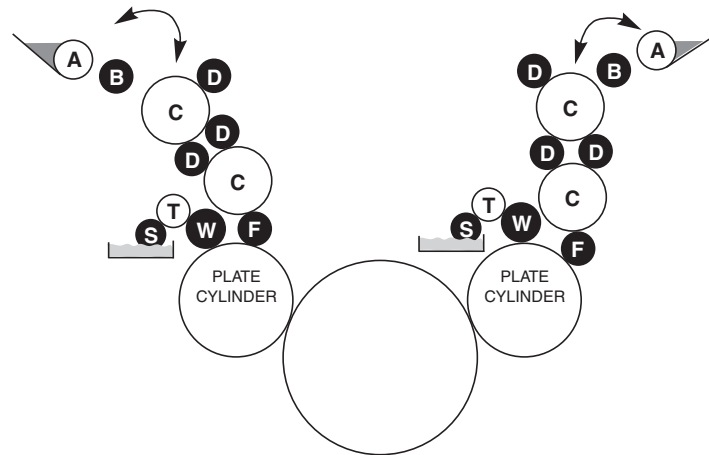


● Soft Rubber Roll      ○ Not Available from SYN-TAC

<b>SECOND COLOR HEAD</b>						
<b>INK SYSTEM ROLLERS</b>						
21011	F2	INK FORM (small)	310-009094-A	2 <sup>1</sup> / <sub>16</sub>	12 <sup>11</sup> / <sub>16</sub>	18 <sup>3</sup> / <sub>16</sub>
21012	F3	INK FORM (large)	310-009119-A	2 <sup>3</sup> / <sub>16</sub>	12 <sup>11</sup> / <sub>16</sub>	18 <sup>3</sup> / <sub>16</sub>
21024*	D4	BACK IDLER	310-009095-A	2 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>16</sub>	15 <sup>5</sup> / <sub>16</sub>
21030*	B	INK DUCTOR	310-009092-A	1	13 <sup>1</sup> / <sub>4</sub>	15 <sup>1</sup> / <sub>4</sub>
<b>WATER SYSTEM ROLLERS</b>						
21040	W	WATER FORM (.375" dia. shaft)	310-009161-A	2	13 <sup>5</sup> / <sub>32</sub>	13 <sup>5</sup> / <sub>32</sub>
21041	W	3M WATER FORM (.375" dia. shaft / 3M sleeve #21014 <u>not</u> included)	—	2 <sup>1</sup> / <sub>8</sub>	13 <sup>5</sup> / <sub>32</sub>	13 <sup>5</sup> / <sub>32</sub>
21050*	S	WATER DUCTOR	310-009091-A	1	13 <sup>15</sup> / <sub>16</sub>	15 <sup>7</sup> / <sub>16</sub>

\*Bearings are NOT included.

## HALM JET, SUPER JET & SUPER JET PRESS PLUS



● Soft Rubber Roll      ○ Not Available from SYN-TAC

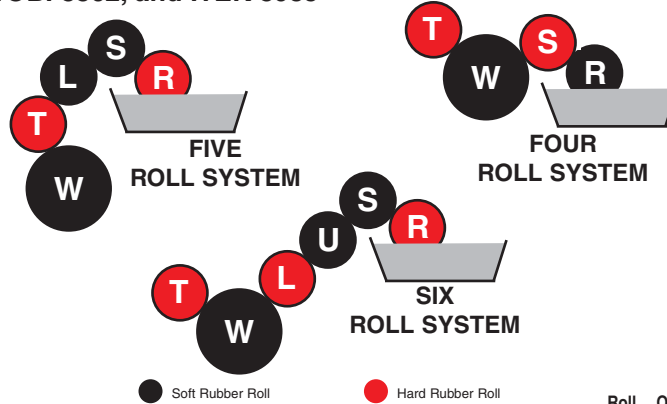
Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>HALM JET &amp; SUPER JET</b>						
<b>INK SYSTEM ROLLERS</b>						
66J-K	•	KIT (seven soft rubber rollers)	—	—	—	—
66J10	F	INK FORM	4567	1 <sup>25</sup> / <sub>32</sub>	12 <sup>3</sup> / <sub>8</sub>	12 <sup>3</sup> / <sub>4</sub>
66J10	D	INK IDLER	4567	1 <sup>25</sup> / <sub>32</sub>	12 <sup>3</sup> / <sub>8</sub>	12 <sup>3</sup> / <sub>4</sub>
66J10	B	INK DUCTOR	4567	1 <sup>25</sup> / <sub>32</sub>	12 <sup>3</sup> / <sub>8</sub>	12 <sup>3</sup> / <sub>4</sub>
<b>WATER SYSTEM ROLLERS</b>						
66J40	W	WATER FORM	3896	2 <sup>3</sup> / <sub>8</sub>	12 <sup>3</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>2</sub>
66J51	S	WATER METER	3895	1 <sup>27</sup> / <sub>32</sub>	13 <sup>1</sup> / <sub>4</sub>	15 <sup>1</sup> / <sub>4</sub>

<b>HALM SUPER JET PRESS PLUS</b>						
<b>INK SYSTEM ROLLERS</b>						
67J10	F	INK FORM	48352	1 <sup>25</sup> / <sub>32</sub>	15 <sup>7</sup> / <sub>16</sub>	15 <sup>3</sup> / <sub>4</sub>
67J10	D	INK IDLER	48352	1 <sup>25</sup> / <sub>32</sub>	15 <sup>7</sup> / <sub>16</sub>	15 <sup>3</sup> / <sub>4</sub>
67J10	B	INK DUCTOR	48352	1 <sup>25</sup> / <sub>32</sub>	15 <sup>7</sup> / <sub>16</sub>	15 <sup>3</sup> / <sub>4</sub>
<b>WATER SYSTEM ROLLERS</b>						
67J40	W	WATER FORM	48941	2 <sup>3</sup> / <sub>8</sub>	15 <sup>7</sup> / <sub>16</sub>	16 <sup>1</sup> / <sub>2</sub>
67J51	S	WATER METER	48940	1 <sup>27</sup> / <sub>32</sub>	16 <sup>1</sup> / <sub>4</sub>	18 <sup>1</sup> / <sub>4</sub>

• The ink train soft rubber roller kit includes these rolls

HERE'S A TIP ... Rest your **SYN-TAC** blanket often. Keep spare **SYN-TAC** blankets on hand. If the surface is not cut or broken but there are low spots, try soaking the blanket overnight in water. Hang it up for a thorough drying before using it again. The low spots are gone.

**CRESTLINE FOR A.B.DICK 350, 360, 8800, 375,  
9800, and 9985  
RYOBI 3302, and ITEK 3985**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**4 ROLL WATER UNIT**

**A.B. DICK MODEL 350, 360, 8800**

CL3640	W	FORM (soft)	X07-0101	2 <sup>1</sup> / <sub>4</sub>	11 <sup>1</sup> / <sub>4</sub>	14 <sup>7</sup> / <sub>8</sub>
CL3655	R	PAN (soft)	X07-0318NS	1 <sup>1</sup> / <sub>2</sub>	12 <sup>1</sup> / <sub>4</sub>	14 <sup>29</sup> / <sub>32</sub>
CL36850	T	OSCILLATOR (hard)	X07-0401	1 <sup>1</sup> / <sub>2</sub>	11 <sup>3</sup> / <sub>8</sub>	15 <sup>1</sup> / <sub>4</sub>
CL3651	S	METERING hard, (shaft and hardware not included)	XSA-070201NS	1 <sup>1</sup> / <sub>2</sub>	11 <sup>13</sup> / <sub>16</sub>	12
PT201		CL3651 shaft and hardware only		—	—	14 <sup>1</sup> / <sub>8</sub>

**A.B. DICK MODEL 375, 9800**

CL3740	W	FORM (soft)	X07-0104	2 <sup>1</sup> / <sub>4</sub>	13	16 <sup>15</sup> / <sub>16</sub>
CL3755	R	PAN (soft)	X07-0303NS	1 <sup>1</sup> / <sub>2</sub>	14	16 <sup>7</sup> / <sub>8</sub>
CL37850	T	OSCILLATOR (hard)	X07-0403	1 <sup>1</sup> / <sub>2</sub>	12 <sup>7</sup> / <sub>8</sub>	17 <sup>3</sup> / <sub>8</sub>
CL3751	S	METERING (hard)	XSA-070203NS	1 <sup>1</sup> / <sub>2</sub>	13 <sup>3</sup> / <sub>8</sub>	16

**A.B. DICK MODEL 9985**

CL3341	W	FORM (soft)	X07-0105	2 <sup>1</sup> / <sub>4</sub>	13 <sup>1</sup> / <sub>4</sub>	16 <sup>11</sup> / <sub>16</sub>
CL3356	R	PAN (soft)	X07-0304NS	1 <sup>3</sup> / <sub>4</sub>	14	16 <sup>7</sup> / <sub>8</sub>
CL33851	T	OSCILLATOR (hard)	X07-0404	1 <sup>5</sup> / <sub>8</sub>	12 <sup>15</sup> / <sub>16</sub>	17
CL3350	S	METERING (hard)	XSA-070204NS	1 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>	16

**5 ROLL WATER UNIT**

**RYOBI 3302, ITEK 3985 and A.B. DICK 9985**

CL33-K5	•	KIT (three soft rubber water rolls)	—	—	—	—
•CL3340	W	FORM (soft)	X07-0135	2 <sup>3</sup> / <sub>16</sub>	13 <sup>1</sup> / <sub>2</sub>	16 <sup>1</sup> / <sub>2</sub>
CL3355	R	PAN (hard)	XSA-070338	1 <sup>3</sup> / <sub>4</sub>	14 <sup>3</sup> / <sub>8</sub>	18 <sup>1</sup> / <sub>16</sub>
CL33850	T	OSCILLATOR (hard)	X07-0431	1 <sup>21</sup> / <sub>32</sub>	13 <sup>11</sup> / <sub>16</sub>	21 <sup>3</sup> / <sub>4</sub>
•CL3351	S	METERING soft, (shaft and hardware not included)	XSA-070234	1 <sup>7</sup> / <sub>8</sub>	14	14
CL3351R	S	METERING ROUGH soft, (shaft and hardware not included)	XSA-070257	1 <sup>7</sup> / <sub>8</sub>	14	14
PT234		CL3351 & R shaft and hardware only		—	—	15 <sup>3</sup> / <sub>16</sub>
•CL3330	L	INTERMEDIATE soft, (shaft and hardware not included)	XSA-07006	2 <sup>1</sup> / <sub>4</sub>	13 <sup>1</sup> / <sub>2</sub>	13 <sup>1</sup> / <sub>2</sub>
PT006		CL3330 shaft and hardware only		—	—	13 <sup>1</sup> / <sub>2</sub>

**6 ROLL WATER UNIT**

**RYOBI 3302, ITEK 3985 and A.B. DICK 9985**

CL33-K6	•	KIT (three soft rubber water rolls)	—	—	—	—
•CL3341	W	FORM (soft)	X07-0105	2 <sup>1</sup> / <sub>4</sub>	13 <sup>1</sup> / <sub>4</sub>	16 <sup>11</sup> / <sub>16</sub>
CL3354	R	PAN (hard)	X07-0321	1 <sup>3</sup> / <sub>4</sub>	14	16 <sup>7</sup> / <sub>8</sub>
CL33851	T	OSCILLATOR (hard)	X07-0404	1 <sup>5</sup> / <sub>8</sub>	12 <sup>15</sup> / <sub>16</sub>	17
•CL3353	S	METERING soft, (shaft and hardware not included)	XSA-070219	1 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>
PT219		CL3353 shaft and hardware only		—	—	16 <sup>1</sup> / <sub>8</sub>
•CL3331	U	UPPER INTERMEDIATE soft, (shaft and hardware not included)	XSA-070513	1 <sup>3</sup> / <sub>4</sub>	13 <sup>5</sup> / <sub>16</sub>	13 <sup>5</sup> / <sub>16</sub>
PT513		CL3331 shaft and hardware only		—	—	15 <sup>7</sup> / <sub>8</sub>
CL3332	L	LOWER INTERMEDIATE (hard)	XSA-070512	1 <sup>3</sup> / <sub>4</sub>	13 <sup>5</sup> / <sub>16</sub>	15 <sup>7</sup> / <sub>8</sub>

• The water train soft rubber roller kit includes these rolls.  
\*Bushings are NOT included.

**RYOBI MODELS 2700, 2800, 3200, 3200 MCD, 3200E, 3302  
ITEK MODEL 975, 985, 3985**

- Soft Rubber Roll
- Hard Rubber Roll

**FOUR  
ROLL SYSTEM**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**4 ROLL WATER UNIT**

**RYOBI MODEL 2700, 2800**

CL2840	W	FORM (soft)	X07-0102	2 <sup>1</sup> / <sub>4</sub>	11 <sup>1</sup> / <sub>2</sub>	15 <sup>1</sup> / <sub>4</sub>
CL2855	R	PAN (soft)	X07-0301NS	1 <sup>1</sup> / <sub>2</sub>	12 <sup>1</sup> / <sub>4</sub>	15 <sup>1</sup> / <sub>4</sub>
CL36850	T	OSCILLATOR (hard)	X07-0401	1 <sup>1</sup> / <sub>2</sub>	11 <sup>3</sup> / <sub>8</sub>	15 <sup>1</sup> / <sub>4</sub>
CL3651	S	METERING hard, (shaft and hardware not included)	XSA-070201NS	1 <sup>1</sup> / <sub>2</sub>	11 <sup>13</sup> / <sub>16</sub>	12
PT201		CL3651 shaft and hardware only		—	—	14 <sup>1</sup> / <sub>8</sub>

**RYOBI MODEL 3200 & ITEK 975**

CL3241	W	FORM (soft)	X07-0103	2 <sup>1</sup> / <sub>4</sub>	12 <sup>3</sup> / <sub>8</sub>	17 <sup>3</sup> / <sub>8</sub>
CL3256	R	PAN (soft)	X07-0302NS	1 <sup>1</sup> / <sub>2</sub>	13 <sup>3</sup> / <sub>16</sub>	17 <sup>3</sup> / <sub>8</sub>
CL32851	T	OSCILLATOR (hard)	X07-0402	1 <sup>1</sup> / <sub>2</sub>	12 <sup>1</sup> / <sub>4</sub>	17 <sup>1</sup> / <sub>4</sub>
CL3252	S	METERING hard, (shaft and hardware not included)	XSA-070202NS	1 <sup>1</sup> / <sub>2</sub>	12 <sup>13</sup> / <sub>16</sub>	13 <sup>1</sup> / <sub>16</sub>
PT202		CL3252 shaft and hardware only		—	—	13 <sup>1</sup> / <sub>16</sub>

**RYOBI MODEL 3200E**

CL3240	W	FORM (soft)	X07-0106	2 <sup>1</sup> / <sub>4</sub>	13 <sup>5</sup> / <sub>16</sub>	17 <sup>1</sup> / <sub>8</sub>
CL3257	R	PAN (soft)	X07-0352	1 <sup>1</sup> / <sub>2</sub>	14	17 <sup>1</sup> / <sub>8</sub>
CL37850	T	OSCILLATOR (hard)	X07-0403	1 <sup>1</sup> / <sub>2</sub>	12 <sup>7</sup> / <sub>8</sub>	17 <sup>3</sup> / <sub>8</sub>
CL3251	S	METERING (hard)	XSA-070243	1 <sup>1</sup> / <sub>2</sub>	13 <sup>3</sup> / <sub>4</sub>	16

**RYOBI MODEL 3302, ITEK 3985**

CL3341	W	FORM (soft)	X07-0105	2 <sup>1</sup> / <sub>4</sub>	13 <sup>1</sup> / <sub>4</sub>	16 <sup>11</sup> / <sub>16</sub>
CL3356	R	PAN (soft)	X07-0304NS	1 <sup>3</sup> / <sub>4</sub>	14	16 <sup>7</sup> / <sub>8</sub>
CL33851	T	OSCILLATOR (hard)	X07-0404	1 <sup>5</sup> / <sub>8</sub>	12 <sup>15</sup> / <sub>16</sub>	17
CL3350	S	METERING (hard)	XSA-070204NS	1 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>	16



**FIVE  
ROLL SYSTEM**



**RYOBI 3300CR  
PRIMARY WATER  
UNIT**



**RYOBI 3300CR  
SECONDARY  
WATER UNIT**

- Soft Rubber Roll
- Hard Rubber Roll
- Not Available from SYN-TAC

**5 ROLL WATER UNIT**

**RYOBI MODEL 3200 MCD, ITEK 985**

CL3240	W	FORM (soft)	X07-0106	2 <sup>1</sup> / <sub>4</sub>	13 <sup>5</sup> / <sub>16</sub>	17 <sup>1</sup> / <sub>8</sub>
CL3255	R	PAN (soft)	XSA-070305NS	1 <sup>1</sup> / <sub>2</sub>	14	16 <sup>7</sup> / <sub>8</sub>
CL32850	T	OSCILLATOR (hard)	X07-0405	1 <sup>3</sup> / <sub>16</sub>	13 <sup>1</sup> / <sub>4</sub>	15 <sup>7</sup> / <sub>8</sub>
CL3253	S	METERING (hard)	XSA-070208NS	1 <sup>7</sup> / <sub>8</sub>	13 <sup>11</sup> / <sub>16</sub>	16 <sup>1</sup> / <sub>4</sub>
CL3230	L	INTERMEDIATE soft, (shaft and hardware not included)	XSA-070501NS	1 <sup>7</sup> / <sub>8</sub>	13 <sup>5</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>8</sub>
PT501		CL3230 shaft and hardware only		—	—	16 <sup>1</sup> / <sub>4</sub>

**RYOBI 3300CR PRIMARY UNIT**

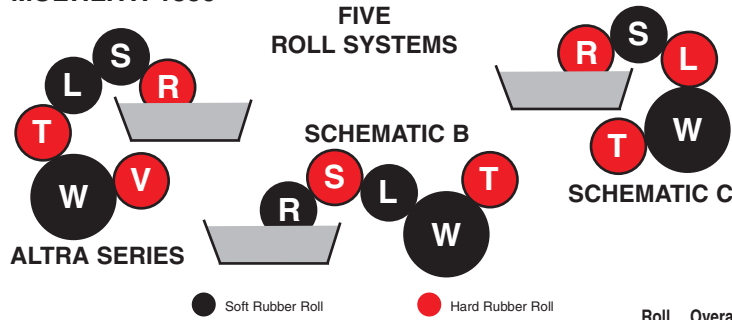
CL3343*	W	WATER FORM (soft)	5341-53-580-3	3	13 <sup>1</sup> / <sub>4</sub>	17 <sup>3</sup> / <sub>32</sub>
CL3357*	R	PAN ROLL (soft)	5341-53-560-1	2	14 <sup>1</sup> / <sub>16</sub>	17 <sup>3</sup> / <sub>32</sub>
CL3352	S	METERING (hard rubber)	5341-53-650-1	1 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>
CL3359*	U	SQUEEZE (soft)	5332-53-850	1 <sup>1</sup> / <sub>8</sub>	13 <sup>21</sup> / <sub>32</sub>	15 <sup>3</sup> / <sub>32</sub>

**RYOBI 3300CR SECONDARY UNIT**

CL3344*	W	WATER FORM (soft)	5341-53-780-4	2 <sup>7</sup> / <sub>32</sub>	13 <sup>1</sup> / <sub>4</sub>	17 <sup>3</sup> / <sub>32</sub>
CL3358*	R	PAN ROLL (soft)	5341-53-760-2	1 <sup>31</sup> / <sub>32</sub>	14 <sup>3</sup> / <sub>32</sub>	17 <sup>3</sup> / <sub>32</sub>
CL3352	S	METERING (hard rubber)	5341-53-650-1	1 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>
CL3359*	U	SQUEEZE (soft)	5332-53-850	1 <sup>1</sup> / <sub>8</sub>	13 <sup>21</sup> / <sub>32</sub>	15 <sup>3</sup> / <sub>32</sub>

\*Bushings are NOT included.

HAMADA MODELS 600, 700, E47, DU34, RS34, VS34, 234, C-248; 2nd hd RS34,VS34; DU34 lower unit  
MULTILITH 1850



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**5 ROLL ALTRA WATER UNIT**

**HAMADA MODEL 234**

<b>CL23-K</b>	•	<b>KIT</b> (three soft rubber water rolls)	—	—	—	—
<b>CL2340</b>	W	<b>FORM</b> (soft)	X07-0144	2	12 <sup>7</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>4</sub>
<b>CL2355</b>	R	<b>PAN</b> (hard)	XSA-070351	1 <sup>3</sup> / <sub>4</sub>	14 <sup>5</sup> / <sub>16</sub>	17 <sup>11</sup> / <sub>16</sub>
<b>CL23850</b>	T	<b>OSCILLATOR</b> (hard)	X07-0445	1 <sup>5</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>4</sub>	21 <sup>13</sup> / <sub>16</sub>
<b>CL2351</b>	S	<b>METERING</b> soft, (shaft and hardware not included)	XSA-070241	1 <sup>7</sup> / <sub>8</sub>	13 <sup>15</sup> / <sub>16</sub>	13 <sup>15</sup> / <sub>16</sub>
<b>PT241</b>		<b>CL2351</b> shaft and hardware only		—	—	13 <sup>15</sup> / <sub>16</sub>
<b>CL2330</b>	L	<b>INTERMEDIATE</b> soft, (shaft and hardware not included)	XSA-070532	1 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>8</sub>	13 <sup>3</sup> / <sub>8</sub>
<b>PT532</b>		<b>CL2330</b> shaft and hardware only		—	—	14
<b>CL23851</b>	V	<b>OSC RIDER ROLL</b> hard, (optional)	X07-0446	1	15 <sup>15</sup> / <sub>16</sub>	16 <sup>27</sup> / <sub>32</sub>

**HAMADA MODEL C-248, H248**

<b>CL2440</b>	W	<b>FORM</b> (soft)	X07-0145	2 <sup>1</sup> / <sub>8</sub>	19	22 <sup>3</sup> / <sub>32</sub>
<b>CL2450</b>	R	<b>PAN</b> (hard)	X07-0330	2	19 <sup>11</sup> / <sub>16</sub>	24
<b>CL24850</b>	T	<b>OSCILLATOR</b> (hard)	X07-0439	1 <sup>1</sup> / <sub>4</sub>	19 <sup>1</sup> / <sub>8</sub>	22 <sup>3</sup> / <sub>16</sub>
<b>CL2451</b>	S	<b>METERING</b> soft, (shaft and hardware not included)	XSA-070228	2 <sup>1</sup> / <sub>32</sub>	19 <sup>3</sup> / <sub>16</sub>	19 <sup>3</sup> / <sub>16</sub>
<b>PT228</b>		<b>CL2451</b> shaft and hardware only		—	—	19 <sup>3</sup> / <sub>16</sub>
<b>CL2430</b>	L	<b>INTERMEDIATE</b> soft, (shaft and hardware not included)	XSA-070529	1 <sup>9</sup> / <sub>16</sub>	18 <sup>13</sup> / <sub>16</sub>	18 <sup>13</sup> / <sub>16</sub>
<b>PT529</b>		<b>CL2430</b> shaft and hardware only		—	—	18 <sup>13</sup> / <sub>16</sub>

**5 ROLL WATER UNIT SCHEMATIC C**

**HAMADA MODEL RS34, VS34 main unit, DU34 upper**

<b>CL3440</b>	W	<b>FORM</b> (soft)	X07-0143	2 <sup>1</sup> / <sub>4</sub>	12 <sup>7</sup> / <sub>8</sub>	16 <sup>7</sup> / <sub>16</sub>
<b>CL3450</b>	R	<b>PAN</b> (hard)	X07-0350	1 <sup>3</sup> / <sub>4</sub>	13 <sup>5</sup> / <sub>8</sub>	16 <sup>7</sup> / <sub>16</sub>
<b>CL34850</b>	T	<b>OSCILLATOR</b> (hard)	X07-0442	1 <sup>1</sup> / <sub>2</sub>	12 <sup>5</sup> / <sub>8</sub>	14 <sup>3</sup> / <sub>8</sub>
<b>CL3451</b>	S	<b>METERING</b> soft, (shaft and hardware not included)	XSA-070538	1 <sup>31</sup> / <sub>32</sub>	13 <sup>1</sup> / <sub>4</sub>	13 <sup>1</sup> / <sub>4</sub>
<b>PT538</b>		<b>CL3451</b> shaft and hardware only		—	—	14 <sup>3</sup> / <sub>16</sub>
<b>CL3430</b>	L	<b>INTERMEDIATE</b> hard, (shaft and hardware not included)	XSA-070533	1 <sup>7</sup> / <sub>8</sub>	12 <sup>7</sup> / <sub>8</sub>	12 <sup>7</sup> / <sub>8</sub>
<b>PT533</b>		<b>CL3430</b> shaft and hardware only		—	—	14 <sup>3</sup> / <sub>8</sub>

**5 ROLL WATER UNIT SCHEMATIC B**

**HAMADA MODEL 600**

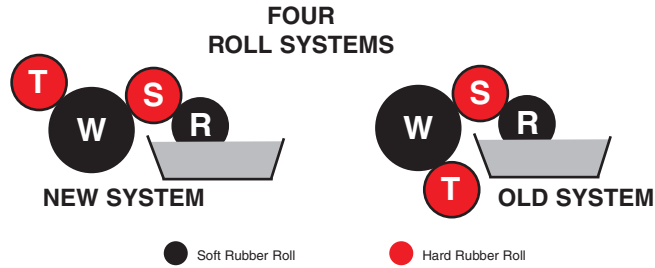
<b>CL6642</b>	W	<b>FORM</b> (soft)	X07-0117	2 <sup>1</sup> / <sub>4</sub>	11 <sup>13</sup> / <sub>16</sub>	17 <sup>1</sup> / <sub>4</sub>
<b>CL6657</b>	R	<b>PAN</b> (soft)	X07-0308NS	2	12 <sup>3</sup> / <sub>4</sub>	17 <sup>5</sup> / <sub>16</sub>
<b>CL66852</b>	T	<b>OSCILLATOR</b> (hard)	X07-0408	1 <sup>3</sup> / <sub>16</sub>	11 <sup>11</sup> / <sub>16</sub>	14 <sup>3</sup> / <sub>4</sub>
<b>CL6651</b>	S	<b>METERING</b> (hard)	XSA-070209NS	1 <sup>7</sup> / <sub>8</sub>	12 <sup>3</sup> / <sub>8</sub>	15 <sup>7</sup> / <sub>16</sub>
<b>CL6632</b>	L	<b>INTERMEDIATE</b> soft, (shaft and hardware not included)	XSA-070504	2	11 <sup>13</sup> / <sub>16</sub>	11 <sup>7</sup> / <sub>8</sub>
<b>PT504</b>		<b>CL6632</b> shaft and hardware only		—	—	15 <sup>7</sup> / <sub>16</sub>

**HAMADA MODEL 700, E47, SU47 & MULTILITH 1850**

<b>CL7742</b>	W	<b>FORM</b> (soft)	X07-0110	2 <sup>1</sup> / <sub>4</sub>	18 <sup>1</sup> / <sub>8</sub>	23 <sup>9</sup> / <sub>16</sub>
<b>CL7757</b>	R	<b>PAN</b> (soft)	X07-0309NS	2	19 <sup>1</sup> / <sub>8</sub>	23 <sup>9</sup> / <sub>16</sub>
<b>CL77852</b>	T	<b>OSCILLATOR</b> (hard)	X07-0409	1 <sup>3</sup> / <sub>16</sub>	18 <sup>1</sup> / <sub>16</sub>	21 <sup>9</sup> / <sub>16</sub>
<b>CL7751</b>	S	<b>METERING</b> (hard)	XSA-070210NS	1 <sup>7</sup> / <sub>8</sub>	18 <sup>3</sup> / <sub>4</sub>	21 <sup>7</sup> / <sub>8</sub>
<b>CL7732</b>	L	<b>INTERMEDIATE</b> soft, (shaft and hardware not included)	XSA-070505	2	18 <sup>1</sup> / <sub>8</sub>	18 <sup>1</sup> / <sub>4</sub>
<b>PT505</b>		<b>CL7732</b> shaft and hardware only		—	—	21 <sup>7</sup> / <sub>8</sub>

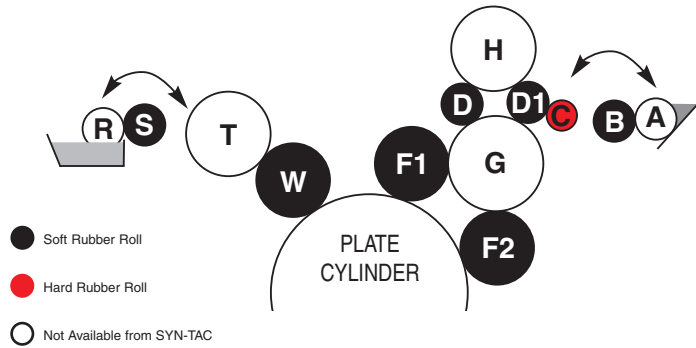
• The water train soft rubber roller kit includes these rolls

**HAMADA MODELS 234; 2nd hd RS34, VS34,  
& DU34 lower unit**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>4 ROLL WATER UNIT</b>						
<b>HAMADA MODEL 660 &amp; 665 2nd head (old style)</b>						
CL6640	W	FORM (soft)	X07-0113	2 <sup>1</sup> / <sub>4</sub>	11 <sup>3</sup> / <sub>4</sub>	14 <sup>5</sup> / <sub>8</sub>
CL6655	R	PAN (soft)	X07-0312NS	1 <sup>3</sup> / <sub>4</sub>	12 <sup>15</sup> / <sub>16</sub>	14 <sup>5</sup> / <sub>8</sub>
CL66850	T	OSCILLATOR (hard)	X07-0412	1 <sup>3</sup> / <sub>16</sub>	11 <sup>1</sup> / <sub>2</sub>	13 <sup>7</sup> / <sub>16</sub>
CL6652	S	METERING (hard)	XSA-070213NS	1 <sup>3</sup> / <sub>4</sub>	12 <sup>1</sup> / <sub>32</sub>	14 <sup>1</sup> / <sub>8</sub>
<b>HAMADA MODEL 660 665 &amp; SU47 2nd head (new style)</b>						
CL6641	W	FORM (soft)	X07-0107	2 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>4</sub>	12 <sup>3</sup> / <sub>4</sub>
CL6656	R	PAN (soft)	X07-0306	1 <sup>7</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>4</sub>	15 <sup>3</sup> / <sub>16</sub>
CL66851	T	OSCILLATOR (hard)	X07-0437	1 <sup>1</sup> / <sub>4</sub>	11 <sup>7</sup> / <sub>16</sub>	13 <sup>1</sup> / <sub>4</sub>
CL6653	S	METERING (hard)	XSA-070205	1 <sup>3</sup> / <sub>4</sub>	12	13 <sup>3</sup> / <sub>16</sub>
<b>HAMADA MODEL 775 2nd head &amp; E47 2nd head (old style)</b>						
CL7740	W	FORM (soft)	X07-0114	2 <sup>1</sup> / <sub>4</sub>	18 <sup>1</sup> / <sub>8</sub>	21 <sup>3</sup> / <sub>16</sub>
CL7755	R	PAN (soft)	X07-0313NS	1 <sup>3</sup> / <sub>4</sub>	19	21 <sup>3</sup> / <sub>16</sub>
CL77850	T	OSCILLATOR (hard)	X07-0413	1 <sup>3</sup> / <sub>16</sub>	18 <sup>1</sup> / <sub>16</sub>	19 <sup>15</sup> / <sub>16</sub>
CL7752	S	METERING (hard)	XSA-070214NS	1 <sup>3</sup> / <sub>4</sub>	18 <sup>9</sup> / <sub>16</sub>	20 <sup>11</sup> / <sub>16</sub>
<b>HAMADA MODEL 775 2nd head &amp; E47 2nd head (new style)</b>						
CL7741	W	FORM (soft)	X07-0142	2 <sup>1</sup> / <sub>8</sub>	18 <sup>1</sup> / <sub>8</sub>	19 <sup>1</sup> / <sub>4</sub>
CL7756	R	PAN (soft)	X07-0349	1 <sup>7</sup> / <sub>8</sub>	18 <sup>5</sup> / <sub>8</sub>	21 <sup>11</sup> / <sub>16</sub>
CL77851	T	OSCILLATOR (hard)	X07-0438	1 <sup>1</sup> / <sub>4</sub>	17 <sup>13</sup> / <sub>16</sub>	19 <sup>5</sup> / <sub>8</sub>
CL7753	S	METERING (hard)	XSA-070206	1 <sup>3</sup> / <sub>4</sub>	18 <sup>3</sup> / <sub>4</sub>	19 <sup>9</sup> / <sub>16</sub>
<b>SIX ROLL SYSTEMS</b>						
<b>6 ROLL WATER UNIT</b>						
<b>HAMADA MODEL RS34, VS34 2nd head, DU34 lower</b>						
CL3440	W	FORM (soft)	X07-0143	2 <sup>1</sup> / <sub>4</sub>	12 <sup>7</sup> / <sub>8</sub>	16 <sup>7</sup> / <sub>16</sub>
CL3450	R	PAN (hard)	X07-0350	1 <sup>3</sup> / <sub>4</sub>	13 <sup>5</sup> / <sub>8</sub>	16 <sup>7</sup> / <sub>16</sub>
CL34851	T	OSCILLATOR (hard)	X07-0444	1 <sup>5</sup> / <sub>32</sub>	12 <sup>5</sup> / <sub>8</sub>	14 <sup>3</sup> / <sub>8</sub>
CL3452	S	METERING soft, (shaft and hardware not included)	XSA-070240	1 <sup>5</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>4</sub>	—
PT240		CL3452 shaft and hardware only		—	—	13 <sup>7</sup> / <sub>8</sub>
CL3430	L	LOWER INTERMEDIATE hard, (shaft and hardware not included)	XSA-070533	1 <sup>7</sup> / <sub>8</sub>	12 <sup>7</sup> / <sub>8</sub>	12 <sup>7</sup> / <sub>8</sub>
PT533		CL3430 shaft and hardware only		—	—	14 <sup>3</sup> / <sub>8</sub>
CL3451	U	UPPER INTERMEDIATE soft, (shaft and hardware not included)	XSA-070538	1 <sup>31</sup> / <sub>32</sub>	13 <sup>1</sup> / <sub>4</sub>	13 <sup>1</sup> / <sub>4</sub>
PT538		CL3451 shaft and hardware only		—	—	14 <sup>3</sup> / <sub>16</sub>
<b>4, 5, &amp; 6 ROLL WATER UNITS</b>						
<b>WATER BOTTLE ALL CRESTLINE UNITS</b>						
35049	—	WATER FOUNTAIN BOTTLE (plastic, quart size, with cap & valve)	XSA-9905	—	—	—

**DAVIDSON DUALITH MODELS 400, 500, 600 & 700**  
**HI-SPEED DUALITH MODELS 400, 500, 501, 600, 601, 700 & 701**  
**PERFECTOR MODELS 502, & 702**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**DAVIDSON DUALITH MODELS 400 & 500**

**INK SYSTEM ROLLERS**

50010	F1,F2	INK FORM (with oilite bushings)	88-1512-02	2 <sup>9</sup> / <sub>32</sub>	10	12 <sup>15</sup> / <sub>16</sub>
22020	B,D	INK DISTRIBUTOR or INK DUCTOR	221-268-AA	1 <sup>3</sup> / <sub>8</sub>	10	12 <sup>5</sup> / <sub>16</sub>
22021	D1	INK FRONT DISTRIBUTOR (with sloppy oilite bushings)	221-0282-01	1 <sup>3</sup> / <sub>8</sub>	10	12 <sup>5</sup> / <sub>16</sub>
22022	D1	INK FRONT DISTRIBUTOR (with offset oilite bushings)	221-0282-01	1 <sup>3</sup> / <sub>8</sub>	10	12 <sup>5</sup> / <sub>16</sub>
50125-OS	C	INTERMEDIATE ROLL with GEAR (14 <sup>1</sup> / <sub>2</sub> ° pitch angle black gear)	221-278-AA	1	10	13 <sup>7</sup> / <sub>16</sub>
50125-NS	C	GEARED INK DISTRIBUTOR (20° pitch angle plated gear)	221-0278-01	1	10	13 <sup>7</sup> / <sub>16</sub>

**WATER SYSTEM ROLLERS**

50040	W	WATER FORM (with oilite bushings)	88-1512-01	2 <sup>3</sup> / <sub>16</sub>	11	12 <sup>15</sup> / <sub>16</sub>
50041	W	3M WATER FORM (3M sleeve #23011 not included ... with oilite bushings)	—	2 <sup>5</sup> / <sub>16</sub>	11	12 <sup>15</sup> / <sub>16</sub>
50050	S	WATER DUCTOR	88-1458-01	1 <sup>1</sup> / <sub>4</sub>	11 <sup>7</sup> / <sub>16</sub>	13 <sup>13</sup> / <sub>16</sub>

**DAVIDSON HI-SPEED DUALITH MODELS 400, 500 & 501**  
**PERFECTOR MODEL 502**

**INK SYSTEM ROLLERS**

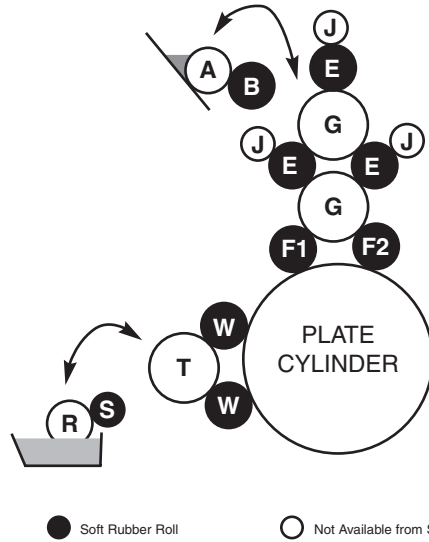
50110	F1	INK FORM (upper) with ball bearings	88-3617-02	2 <sup>9</sup> / <sub>32</sub>	10 <sup>1</sup> / <sub>16</sub>	11 <sup>9</sup> / <sub>16</sub>
50111	F2	INK FORM (lower) with ball bearings	88-3617-05	2 <sup>5</sup> / <sub>8</sub>	10 <sup>1</sup> / <sub>16</sub>	11 <sup>9</sup> / <sub>16</sub>
22020	B,D	INK DISTRIBUTOR or INK DUCTOR (with oilite bushings)	221-268-AA	1 <sup>3</sup> / <sub>8</sub>	10	12 <sup>5</sup> / <sub>16</sub>
22021	D1	INK FRONT DISTRIBUTOR (with sloppy oilite bushings)	221-0282-01	1 <sup>3</sup> / <sub>8</sub>	10	12 <sup>5</sup> / <sub>16</sub>
22022	D1	INK FRONT DISTRIBUTOR (with offset oilite bushings)	221-0282-01	1 <sup>3</sup> / <sub>8</sub>	10	12 <sup>5</sup> / <sub>16</sub>
50125-OS	C	INTERMEDIATE ROLL with GEAR (14 <sup>1</sup> / <sub>2</sub> ° pitch angle black gear)	221-278-AA	1	10	13 <sup>7</sup> / <sub>16</sub>
50125-NS	C	INTERMEDIATE ROLL with GEAR (20° pitch angle plated gear)	221-0278-01	1	10	13 <sup>7</sup> / <sub>16</sub>
50126	C	INTERMEDIATE ROLL with GEAR (20° pitch angle plated gear)	88-7190-02	1	10	18 <sup>9</sup> / <sub>16</sub>

**WATER SYSTEM ROLLERS**

50140	W	WATER FORM	88-3617-01	2 <sup>3</sup> / <sub>16</sub>	10 <sup>7</sup> / <sub>8</sub>	11 <sup>9</sup> / <sub>16</sub>
50141	W	3M WATER FORM (3M sleeve #23011 not included)	88-3862-01	2 <sup>5</sup> / <sub>16</sub>	10 <sup>7</sup> / <sub>8</sub>	11 <sup>9</sup> / <sub>16</sub>
50050	S	WATER DUCTOR (with oilite bearings)	88-1458-01	1 <sup>1</sup> / <sub>4</sub>	11 <sup>7</sup> / <sub>16</sub>	13 <sup>13</sup> / <sub>16</sub>

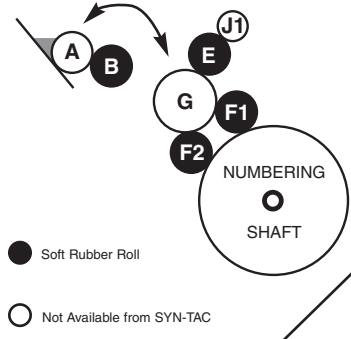
Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>DAVIDSON DUALITH MODELS 600 &amp; 700</b>						
<b>INK SYSTEM ROLLERS</b>						
70010	F1,F2	INK FORM (with oilite bushings)	88-1512-05	2 <sup>9</sup> / <sub>32</sub>	17 <sup>1</sup> / <sub>2</sub>	19 <sup>29</sup> / <sub>32</sub>
23020	B,D	INK DISTRIBUTOR or INK DUCTOR	233-0008-01	1 <sup>3</sup> / <sub>8</sub>	17	19 <sup>5</sup> / <sub>16</sub>
23021	D1	INK FRONT DISTRIBUTOR (with sloppy oilite bushings)	233-0162-01	1 <sup>3</sup> / <sub>8</sub>	17	19 <sup>5</sup> / <sub>16</sub>
23022	D1	INK FRONT DISTRIBUTOR (with offset oilite bushings)	233-0162-01	1 <sup>3</sup> / <sub>8</sub>	17	19 <sup>5</sup> / <sub>16</sub>
70125-OS	C	INTERMEDIATE ROLL with GEAR (14 <sup>1</sup> / <sub>2</sub> ° pitch angle black gear)	233-9-AA	1	17	20 <sup>7</sup> / <sub>16</sub>
70125-NS	C	INTERMEDIATE ROLL with GEAR (20° pitch angle plated gear)	233-0009-01	1	17	20 <sup>7</sup> / <sub>16</sub>
<b>WATER SYSTEM ROLLERS</b>						
70040	W	WATER FORM (with oilite bushings)	88-1512-06	2 <sup>3</sup> / <sub>16</sub>	18	19 <sup>29</sup> / <sub>32</sub>
70041	W	3M WATER FORM (3M sleeve #23019 <u>not</u> included ... with oilite bushings)	—	2 <sup>5</sup> / <sub>16</sub>	18	19 <sup>29</sup> / <sub>32</sub>
70050	S	WATER DUCTOR (rubber ... with oilite bushings)	223-43-AAA	1 <sup>1</sup> / <sub>4</sub>	17 <sup>5</sup> / <sub>8</sub>	20
<b>DAVIDSON HI-SPEED DUALITH MODELS 600, 601, 700 &amp; 701 PERFECTOR MODEL 702</b>						
<b>INK SYSTEM ROLLERS</b>						
70110	F1	INK FORM (upper) with ball bearings	88-3617-04	2 <sup>9</sup> / <sub>32</sub>	17 <sup>1</sup> / <sub>4</sub>	18 <sup>9</sup> / <sub>16</sub>
70111	F2	INK FORM (lower) with ball bearings	88-3617-06	2 <sup>5</sup> / <sub>8</sub>	17 <sup>1</sup> / <sub>4</sub>	18 <sup>9</sup> / <sub>16</sub>
23020	B,D	INK DISTRIBUTOR or INK DUCTOR (with oilite bushings)	233-0008-01	1 <sup>3</sup> / <sub>8</sub>	17	19 <sup>5</sup> / <sub>16</sub>
23021	D1	INK FRONT DISTRIBUTOR (with sloppy oilite bushings)	233-0162-01	1 <sup>3</sup> / <sub>8</sub>	17	19 <sup>5</sup> / <sub>16</sub>
23022	D1	INK FRONT DISTRIBUTOR (with offset oilite bushings)	233-0162-01	1 <sup>3</sup> / <sub>8</sub>	17	19 <sup>5</sup> / <sub>16</sub>
70125-OS	C	INTERMEDIATE ROLL with GEAR (14 <sup>1</sup> / <sub>2</sub> ° pitch angle black gear)	233-9-AA	1	17	20 <sup>7</sup> / <sub>16</sub>
70125-NS	C	INTERMEDIATE ROLL with GEAR (20° pitch angle plated gear)	233-0009-01	1	17	20 <sup>7</sup> / <sub>16</sub>
70126	C	INTERMEDIATE ROLL with GEAR (20° pitch angle plated gear)	88-7190-01	1	17	25 <sup>3</sup> / <sub>16</sub>
<b>WATER SYSTEM ROLLERS</b>						
70140	W	WATER FORM (with ball bearings)	88-3617-03	2 <sup>3</sup> / <sub>16</sub>	18 <sup>1</sup> / <sub>8</sub>	18 <sup>9</sup> / <sub>16</sub>
70141	W	3M WATER FORM (3M sleeve #23019 <u>not</u> included ... with ball bearings)	88-3862-02	2 <sup>5</sup> / <sub>16</sub>	18 <sup>1</sup> / <sub>4</sub>	18 <sup>9</sup> / <sub>16</sub>
70150	S	WATER DUCTOR (rubber ... with oilite bushings)	88-3945-01	1 <sup>1</sup> / <sub>4</sub>	18 <sup>7</sup> / <sub>8</sub>	21
<b>PULL OUT ROLL &amp; BOTTLES FOR ALL DAVIDSON MODELS</b>						
22069	—	PAPER FEEDER PULLOUT	816-615-A	1 <sup>9</sup> / <sub>16</sub>	3/4	3/4
22049	—	WATER FOUNTAIN BOTTLE (plastic, quart size, with cap & valve)	88-2338-01	—	—	—
22049-2	—	WATER FOUNTAIN BOTTLE (plastic, two-quart size, with cap & valve)	—	—	—	—

**DIDDE-GLASER TANDEMER 8 1/2, APOLLO & IBM REPRODUCER**

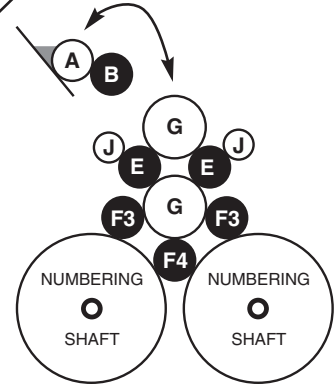


Syn-Tac Cat. No.	8 1/2	1713 -A	1713 -B	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>INK SYSTEM ROLLERS</b>								
11010	F1	F1	—	INK FORM (large)	221-337	1 5/16	13 11/32	15 3/8
11011	F2	F2	—	INK FORM (small)	221-338	1 3/16	13 11/32	15 3/8
11012	—	—	F3	INK FORM (large)	232-030	1 15/16	13 1/2	15 1/2
11013	—	—	F4	INK FORM (small)	232-031	1 3/4	13 1/2	15 1/2
11020	E	E	E	INTERMEDIATE INK RIDER	221-788	1 1/4	14 1/8	17 3/16
11030	B	B	B	INK DUCTOR	221-128	1 5/16	14	16
<b>MOLLETON WATER SYSTEM ROLLERS</b>								
11040	W	—	—	WATER FORM	221-340	1 1/8	13 1/2	15 3/8
11041	W	—	—	3M WATER FORM (3M sleeve #13014 not included)	221-438	1 5/16	13 5/8	15 3/8
11050	S	—	—	WATER DUCTOR	221-131	1 1/8	14	15 5/8

**DIDDE-GLASER MODEL 1713-A**  
(numbering & imprinting unit)

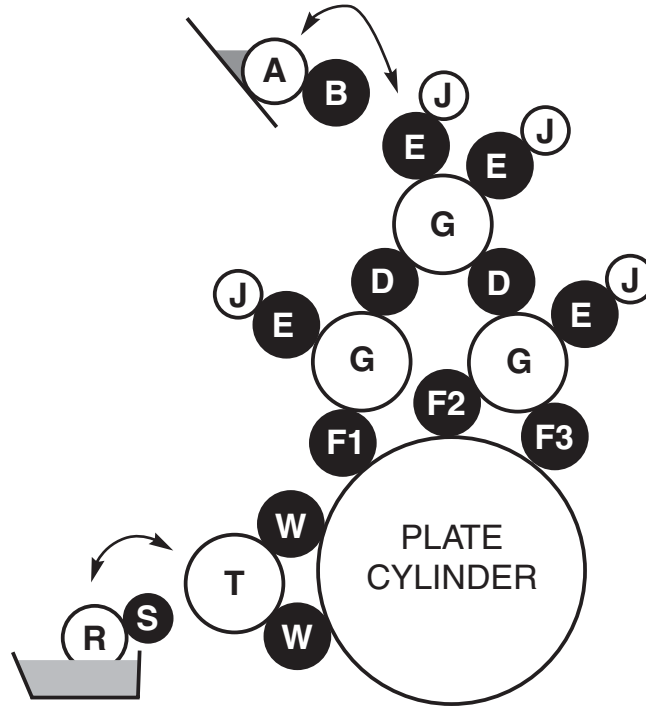


**DIDDE-GLASER MODEL 1713-B**  
(double shaft imprinting unit)





## DIDDE-GLASER TANDEM MODEL 17 (with 17" cutoff) MODEL OP1713A & OP1713B

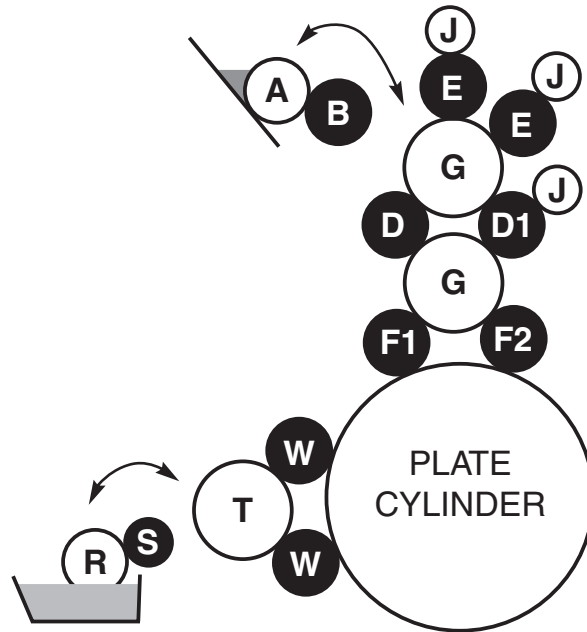


● Soft Rubber Roll

○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>INK SYSTEM ROLLERS</b>						
11110	F1	INK FORM (large)	223-585	2	13 <sup>3</sup> / <sub>8</sub>	15 <sup>3</sup> / <sub>8</sub>
11111	F3	INK FORM (medium)	223-583	1 <sup>15</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>8</sub>	15 <sup>3</sup> / <sub>8</sub>
11112	F2	INK FORM (small)	223-549	1 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>8</sub>	15 <sup>3</sup> / <sub>8</sub>
11020	E	INTERMEDIATE INK RIDER	221-788	1 <sup>1</sup> / <sub>4</sub>	14 <sup>1</sup> / <sub>8</sub>	17 <sup>3</sup> / <sub>16</sub>
11120	D	INK DISTRIBUTOR	223-547	1 <sup>15</sup> / <sub>16</sub>	13 <sup>5</sup> / <sub>8</sub>	15 <sup>3</sup> / <sub>8</sub>
11130	B	INK DUCTOR	223-517	1 <sup>5</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>16</sub>	15 <sup>7</sup> / <sub>8</sub>
<b>MOLLETON WATER SYSTEM ROLLERS</b>						
11140	W	WATER FORM	223-581	1 <sup>3</sup> / <sub>4</sub>	13 <sup>9</sup> / <sub>16</sub>	15 <sup>3</sup> / <sub>8</sub>
11141	W	3M WATER FORM (3M sleeve #19714 not included)	223-533	1 <sup>31</sup> / <sub>32</sub>	13 <sup>9</sup> / <sub>16</sub>	15 <sup>3</sup> / <sub>8</sub>
11150	S	WATER DUCTOR	223-518	1 <sup>1</sup> / <sub>2</sub>	14 <sup>1</sup> / <sub>16</sub>	15 <sup>7</sup> / <sub>8</sub>

**DIDDE-GLASER MODEL 175**  
(with 11", 12" or 14" cutoff)



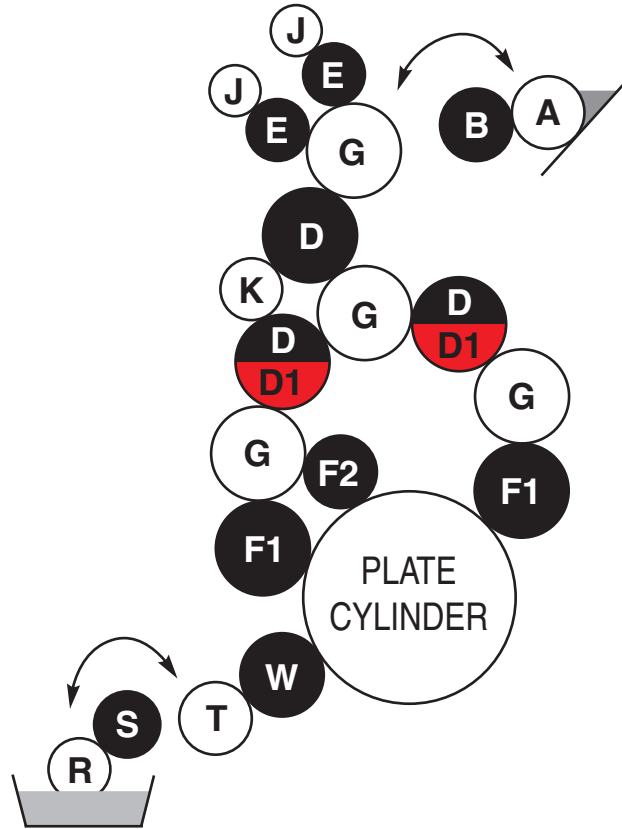
● Soft Rubber Roll

○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>INK SYSTEM ROLLERS</b>						
11210	F1	INK FORM (large)	225-590	2	17 <sup>11</sup> / <sub>32</sub>	19 <sup>3</sup> / <sub>8</sub>
11211	F2	INK FORM (medium)	225-589	1 <sup>15</sup> / <sub>16</sub>	17 <sup>11</sup> / <sub>32</sub>	19 <sup>3</sup> / <sub>8</sub>
11220	E	INK RIDER (with 1 <sup>1</sup> / <sub>16</sub> " dia. ball bearings)	225-577	1 <sup>1</sup> / <sub>4</sub>	18 <sup>1</sup> / <sub>8</sub>	21
11223	E	INK RIDER (with 7 <sup>7</sup> / <sub>8</sub> " dia. ball bearings)	225-972	1 <sup>9</sup> / <sub>32</sub>	18 <sup>3</sup> / <sub>32</sub>	20 <sup>29</sup> / <sub>32</sub>
11221	D	INK DISTRIBUTOR	225-680	1 <sup>3</sup> / <sub>4</sub>	17 <sup>5</sup> / <sub>8</sub>	19 <sup>3</sup> / <sub>8</sub>
11222	D1	INK DISTRIBUTOR	225-586	1 <sup>15</sup> / <sub>16</sub>	17 <sup>5</sup> / <sub>8</sub>	19 <sup>3</sup> / <sub>8</sub>
11230	B	INK DUCTOR	225-618	1 <sup>5</sup> / <sub>8</sub>	18 <sup>1</sup> / <sub>16</sub>	19 <sup>7</sup> / <sub>8</sub>
<b>MOLLETON WATER SYSTEM ROLLERS</b>						
11240	W	WATER FORM	225-588	1 <sup>3</sup> / <sub>4</sub>	17 <sup>9</sup> / <sub>16</sub>	19 <sup>3</sup> / <sub>8</sub>
11241	W	3M WATER FORM (3M sleeve #19719 not included)	225-584	2	17 <sup>3</sup> / <sub>4</sub>	19 <sup>3</sup> / <sub>8</sub>
11250	S	WATER DUCTOR	225-581	1 <sup>1</sup> / <sub>2</sub>	18 <sup>1</sup> / <sub>16</sub>	19 <sup>7</sup> / <sub>8</sub>



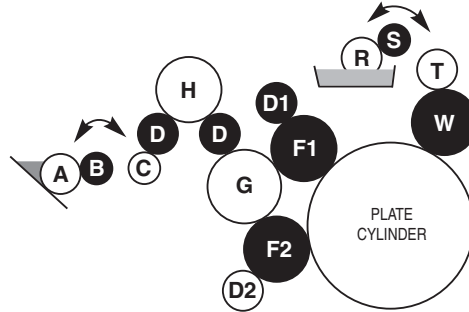
## DIDDE-GLASER MODEL 175 (with 17" cutoff)



● Soft Rubber Roll    ● Hard Rubber Roll    ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>INK SYSTEM ROLLERS</b>						
11210	F1	INK FORM (large)	225-590	2	17 <sup>11</sup> / <sub>32</sub>	19 <sup>3</sup> / <sub>8</sub>
11212	F2	INK FORM (small)	223-665	1 <sup>3</sup> / <sub>4</sub>	17 <sup>11</sup> / <sub>32</sub>	19 <sup>3</sup> / <sub>8</sub>
11220	E	INK RIDER (with 1 <sup>1</sup> / <sub>16</sub> " dia. ball bearings)	225-577	1 <sup>1</sup> / <sub>4</sub>	18 <sup>1</sup> / <sub>8</sub>	21
11223	E	INK RIDER (with 7 <sup>7</sup> / <sub>8</sub> " dia. ball bearings)	225-972	1 <sup>9</sup> / <sub>32</sub>	18 <sup>3</sup> / <sub>32</sub>	20 <sup>29</sup> / <sub>32</sub>
11222	D	INK DISTRIBUTOR (soft rubber)	225-586	1 <sup>15</sup> / <sub>16</sub>	17 <sup>5</sup> / <sub>8</sub>	19 <sup>3</sup> / <sub>8</sub>
11224	D1	INK DISTRIBUTOR (hard rubber)	223-819	1 <sup>15</sup> / <sub>16</sub>	17 <sup>5</sup> / <sub>8</sub>	19 <sup>3</sup> / <sub>8</sub>
11230	B	INK DUCTOR	225-618	1 <sup>5</sup> / <sub>8</sub>	18 <sup>1</sup> / <sub>16</sub>	19 <sup>7</sup> / <sub>8</sub>
<b>MOLLETON WATER SYSTEM ROLLERS</b>						
11240	W	WATER FORM	225-588	1 <sup>3</sup> / <sub>4</sub>	17 <sup>9</sup> / <sub>16</sub>	19 <sup>3</sup> / <sub>8</sub>
11241	W	3M WATER FORM (3M sleeve #19719 not included)	225-584	2	17 <sup>3</sup> / <sub>4</sub>	19 <sup>3</sup> / <sub>8</sub>
11250	S	WATER DUCTOR	225-581	1 <sup>1</sup> / <sub>2</sub>	18 <sup>1</sup> / <sub>16</sub>	19 <sup>7</sup> / <sub>8</sub>

## HAMADA MODELS 500, 500-CD, & 500-CDA

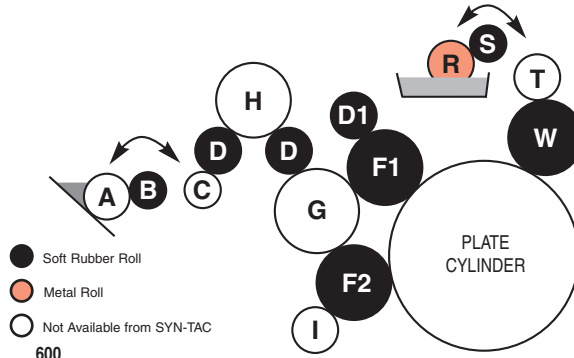


● Soft Rubber Roll      ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Roll Shaft Lgth.	Overall Lgth.
<b>MODEL 500 &amp; 500-CD</b>							
<b>INK SYSTEM ROLLERS</b>							
10010	F1	INK FORM (small)	I03-47-1A-5	2 <sup>1</sup> / <sub>16</sub>	10 <sup>7</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>4</sub>	
10011	F2	INK FORM (large)	I03-47-1B-5	2 <sup>3</sup> / <sub>8</sub>	10 <sup>7</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>4</sub>	
10020*	D	INK DISTRIBUTOR (large)	I03-44-1A-5	1 <sup>1</sup> / <sub>8</sub>	10 <sup>13</sup> / <sub>16</sub>	14 <sup>5</sup> / <sub>8</sub>	
10021*	D1	INK DISTRIBUTOR (small)	I03-44-1B-5	7 <sup>7</sup> / <sub>8</sub>	10 <sup>13</sup> / <sub>16</sub>	14 <sup>5</sup> / <sub>8</sub>	
10030*	B	INK DUCTOR	I03-43-5	1 <sup>1</sup> / <sub>32</sub>	10 <sup>9</sup> / <sub>16</sub>	12 <sup>1</sup> / <sub>8</sub>	
<b>MOLLETON WATER SYSTEM ROLLERS</b>							
10040	W	WATER FORM	R03-01-1B-5	1 <sup>15</sup> / <sub>16</sub>	11	11 <sup>17</sup> / <sub>32</sub>	
10041	W	3M WATER FORM (3M sleeve #21014 <u>not</u> included)	R03-01-1C-5	2 <sup>1</sup> / <sub>8</sub>	11	11 <sup>17</sup> / <sub>32</sub>	
10050*	S	WATER DUCTOR	R03-14-5	1 <sup>3</sup> / <sub>32</sub>	11	12 <sup>7</sup> / <sub>32</sub>	
<b>MODEL 50 COLOR HEAD</b>							
<b>INK SYSTEM ROLLERS</b>							
10010	—	INK FORM (small)	I03-47-1A-5	2 <sup>1</sup> / <sub>16</sub>	10 <sup>7</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>4</sub>	
10012	—	INK FORM (large)	G06-01-1A-5	2 <sup>3</sup> / <sub>8</sub>	10 <sup>7</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>4</sub>	
10022*	—	INK DISTRIBUTOR (large)	G07-56-1A-5	1 <sup>1</sup> / <sub>8</sub>	10 <sup>13</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>8</sub>	
10030*	—	INK DUCTOR	I03-43-5	1 <sup>1</sup> / <sub>32</sub>	10 <sup>9</sup> / <sub>16</sub>	12 <sup>1</sup> / <sub>8</sub>	
<b>MOLLETON WATER SYSTEM ROLLERS</b>							
10040	—	WATER FORM	R03-01-1B-5	1 <sup>15</sup> / <sub>16</sub>	11	11 <sup>17</sup> / <sub>32</sub>	
10041	—	3M WATER FORM (3M sleeve #21014 <u>not</u> included)	R03-01-1C-5	2 <sup>1</sup> / <sub>8</sub>	11	11 <sup>17</sup> / <sub>32</sub>	
10050*	—	WATER DUCTOR	R03-14-5	1 <sup>3</sup> / <sub>32</sub>	11	12 <sup>7</sup> / <sub>32</sub>	
<b>MODEL 500-CDA</b>							
<b>INK SYSTEM ROLLERS</b>							
10510	F1	INK FORM (small)	I03-47-1C-6	2 <sup>1</sup> / <sub>32</sub>	10 <sup>7</sup> / <sub>16</sub>	12 <sup>15</sup> / <sub>16</sub>	
10511	F2	INK FORM (large)	I03-47-1D-6	2 <sup>3</sup> / <sub>8</sub>	10 <sup>7</sup> / <sub>16</sub>	12 <sup>15</sup> / <sub>16</sub>	
10620*	D	INK DISTRIBUTOR (large)	I03-44-02-6	1 <sup>1</sup> / <sub>8</sub>	11 <sup>9</sup> / <sub>16</sub>	15 <sup>3</sup> / <sub>4</sub>	
10621*	D1	INK DISTRIBUTOR (small)	I03-44-01-6	7 <sup>7</sup> / <sub>8</sub>	11 <sup>9</sup> / <sub>16</sub>	15 <sup>3</sup> / <sub>4</sub>	
10630*	B	INK DUCTOR	I03-43-6	1 <sup>1</sup> / <sub>32</sub>	11 <sup>19</sup> / <sub>32</sub>	13 <sup>5</sup> / <sub>16</sub>	
<b>MOLLETON WATER SYSTEM ROLLERS</b>							
10640	W	WATER FORM	R13-01-1B-6	1 <sup>15</sup> / <sub>16</sub>	12 <sup>5</sup> / <sub>16</sub>	12 <sup>23</sup> / <sub>32</sub>	
10641	W	3M WATER FORM (3M sleeve #21014 <u>not</u> included)	R13-01-1C-6	2 <sup>1</sup> / <sub>8</sub>	12 <sup>5</sup> / <sub>16</sub>	12 <sup>23</sup> / <sub>32</sub>	
10650*	S	WATER DUCTOR	R13-14-6	1 <sup>3</sup> / <sub>32</sub>	12 <sup>7</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>16</sub>	
<b>MODEL 50-A COLOR HEAD</b>							
<b>INK SYSTEM ROLLERS</b>							
10510	—	INK FORM (small)	I03-47-1C-6	2 <sup>1</sup> / <sub>32</sub>	10 <sup>7</sup> / <sub>16</sub>	12 <sup>15</sup> / <sub>16</sub>	
10512	—	INK FORM (large) gear driven	G06-01-1B-6	2 <sup>3</sup> / <sub>8</sub>	10 <sup>13</sup> / <sub>32</sub>	12 <sup>23</sup> / <sub>32</sub>	
10622*	—	INK DISTRIBUTOR	G07-60-1A-6	1 <sup>1</sup> / <sub>8</sub>	11 <sup>5</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>4</sub>	
10630*	—	INK DUCTOR	I03-43-6	1 <sup>1</sup> / <sub>32</sub>	11 <sup>19</sup> / <sub>32</sub>	13 <sup>5</sup> / <sub>16</sub>	
<b>MOLLETON WATER SYSTEM ROLLERS</b>							
10640	—	WATER FORM	R13-01-1B-6	1 <sup>15</sup> / <sub>16</sub>	12 <sup>5</sup> / <sub>16</sub>	12 <sup>23</sup> / <sub>32</sub>	
10641	—	3M WATER FORM (3M sleeve #21014 <u>not</u> included)	R13-01-1C-6	2 <sup>1</sup> / <sub>8</sub>	12 <sup>5</sup> / <sub>16</sub>	12 <sup>23</sup> / <sub>32</sub>	
10650*	—	WATER DUCTOR	R13-14-6	1 <sup>3</sup> / <sub>32</sub>	12 <sup>7</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>16</sub>	
<b>BOTTLES FOR ALL MODEL 500 SERIES</b>							
10649	—	for HAMADA	—	—	—	—	
10649-2	—	for HAMADA (two-quart size)	—	—	—	—	

\*Bushings are NOT included.

### HAMADA MODELS 600, 600-CD & 600-DW



- Soft Rubber Roll
- Metal Roll
- Not Available from SYN-TAC

Syn-Tac Cat. No.	CD DW	Color Head	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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#### INK SYSTEM ROLLERS

<b>106-K</b>	•	—	<b>KIT</b> (five soft rubber ink rolls)	—	—	—	—
•10610	F1	F1	<b>INK FORM</b> (small)	I03-47-1A-6	2 <sup>1</sup> / <sub>32</sub>	11 <sup>19</sup> / <sub>32</sub>	12 <sup>15</sup> / <sub>16</sub>
•10611	F2	—	<b>INK FORM</b> (large)	I03-47-1B-6	2 <sup>3</sup> / <sub>8</sub>	11 <sup>19</sup> / <sub>32</sub>	12 <sup>15</sup> / <sub>16</sub>
10612	—	F3	<b>INK FORM</b> (large, gear driven)	G06-01-1A-6	2 <sup>3</sup> / <sub>8</sub>	11 <sup>19</sup> / <sub>32</sub>	12 <sup>23</sup> / <sub>32</sub>
10613	—	F1	<b>INK FORM</b> (gear driven)	G06-01-2A-6	2 <sup>1</sup> / <sub>16</sub>	11 <sup>19</sup> / <sub>32</sub>	12 <sup>23</sup> / <sub>32</sub>
•10620*	D	—	<b>INK DISTRIBUTOR</b> (large)	I03-44-02-6	1 <sup>1</sup> / <sub>8</sub>	11 <sup>9</sup> / <sub>16</sub>	15 <sup>3</sup> / <sub>4</sub>
10621*	D1	—	<b>INK DISTRIBUTOR</b> (small)	I03-44-01-6	7 <sup>7</sup> / <sub>8</sub>	11 <sup>9</sup> / <sub>16</sub>	15 <sup>3</sup> / <sub>4</sub>
10622*	—	D1	<b>INK DISTRIBUTOR</b> (60 color head only)	G07-60-1A-6	1 <sup>1</sup> / <sub>8</sub>	11 <sup>5</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>4</sub>
10623*	—	D2	<b>INK DISTRIBUTOR</b> (65 color head only)	4107-03001	1 <sup>1</sup> / <sub>8</sub>	11 <sup>15</sup> / <sub>32</sub>	12 <sup>29</sup> / <sub>32</sub>
•10630*	B	B	<b>INK DUCTOR</b>	I03-43-6	1 <sup>1</sup> / <sub>32</sub>	11 <sup>19</sup> / <sub>32</sub>	13 <sup>5</sup> / <sub>16</sub>
10631*	B	—	<b>INK DUCTOR</b> (600DW only)	4110-19426	1 <sup>1</sup> / <sub>32</sub>	11 <sup>11</sup> / <sub>16</sub>	13 <sup>5</sup> / <sub>16</sub>

#### MOLLETON WATER SYSTEM ROLLERS

10640	W	W	<b>WATER FORM</b>	R13-01-1B-6	1 <sup>15</sup> / <sub>16</sub>	12 <sup>5</sup> / <sub>16</sub>	12 <sup>23</sup> / <sub>32</sub>
10641	W	W	<b>3M WATER FORM</b> (3M sleeve #21014 <u>not</u> included)	R13-01-1C-6	2 <sup>1</sup> / <sub>8</sub>	12 <sup>5</sup> / <sub>16</sub>	12 <sup>23</sup> / <sub>32</sub>
10650*	S	S	<b>WATER DUCTOR</b>	R13-14-6	1 <sup>3</sup> / <sub>32</sub>	12 <sup>7</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>16</sub>

Syn-Tac Cat. No.	CD Only	Color Head	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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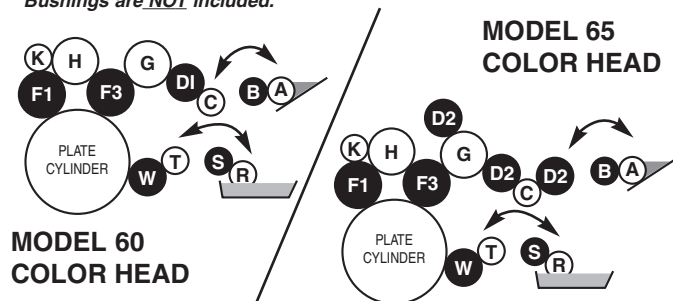
#### BAREBACK WATER SYSTEM ROLLERS

10642	W	W	<b>WATER FORM</b>	—	2 <sup>1</sup> / <sub>8</sub>	12 <sup>11</sup> / <sub>32</sub>	12 <sup>23</sup> / <sub>32</sub>
10652*	S	S	<b>WATER DUCTOR</b>	—	1 <sup>9</sup> / <sub>32</sub>	12 <sup>7</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>16</sub>
106855-R	T	—	<b>WATER OSCILLATOR</b> (hard rubber)	—	1 <sup>5</sup> / <sub>8</sub>	12 <sup>15</sup> / <sub>16</sub>	14 <sup>5</sup> / <sub>8</sub>
106856-R	—	T	<b>WATER OSCILLATOR</b> (hard rubber)	—	1 <sup>5</sup> / <sub>8</sub>	12 <sup>15</sup> / <sub>16</sub>	15
10655-S	R	—	<b>WATER FOUNTAIN</b> (smooth)	R13-18-0A-6	1 <sup>3</sup> / <sub>8</sub>	12 <sup>13</sup> / <sub>32</sub>	13 <sup>7</sup> / <sub>16</sub>

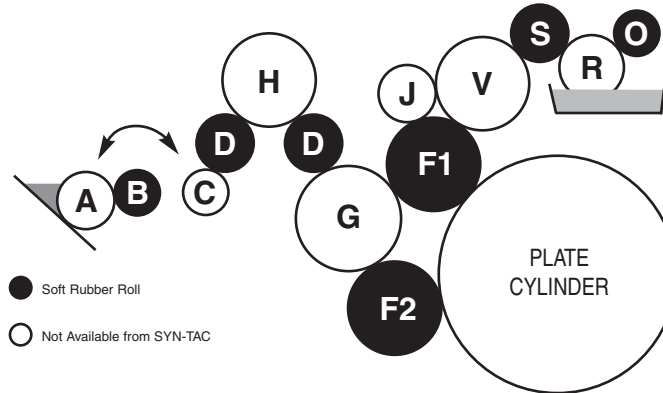
#### PULLOUT ROLL & BOTTLES

10669	—	—	<b>FEEDER PULLOUT ROLL</b>	HO4-35-1B-3	—	—	—
10649	—	—	<b>for HAMADA</b> (one-quart size)	—	—	—	—
10649-2	—	—	<b>for HAMADA</b> (two-quart size)	—	—	—	—
10660	—	—	<b>SEGMENTED FEED ROLL</b>	MO4-51-1A-6	1 <sup>1</sup> / <sub>8</sub>	9 <sup>5</sup> / <sub>16</sub>	14 <sup>1</sup> / <sub>4</sub>
10660-G	—	—	<b>GEAR</b> (for 10660)	—	—	—	—

- The ink train soft rubber roller kit includes these rolls.
- See page 16 for Crestline water unit rolls
- \* Bushings are NOT included.



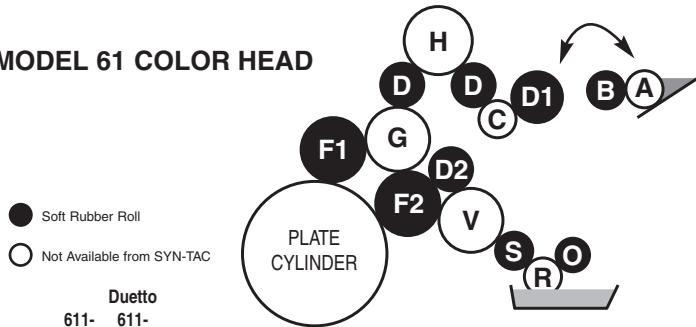
**HAMADA MODELS 611-CD, 611-XL, 611ECD,  
DUETTO & DUETTO II INTEGRATED SYSTEM**



		Duetto		Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
Syn-Tac Cat. No.	611-CD, XL	611-ECD						
<b>INK SYSTEM ROLLERS</b>								
10212	F1	—	—	INK FORM (small)	PC03-62-A	2 <sup>1</sup> / <sub>16</sub>	11 <sup>11</sup> / <sub>16</sub>	15 <sup>1</sup> / <sub>4</sub>
10213	F2	—	—	INK FORM (large)	PC03-63-A	2 <sup>3</sup> / <sub>8</sub>	11 <sup>11</sup> / <sub>16</sub>	15 <sup>1</sup> / <sub>4</sub>
10221*	D	—	—	INK DISTRIBUTOR (small)	CP03-02	1 <sup>3</sup> / <sub>32</sub>	11 <sup>29</sup> / <sub>32</sub>	15 <sup>27</sup> / <sub>32</sub>
10230*	B	—	—	INK DUCTOR	PC03-03	1 <sup>1</sup> / <sub>32</sub>	11 <sup>7</sup> / <sub>8</sub>	13 <sup>5</sup> / <sub>8</sub>
10212-L	—	F1	—	INK FORM (small)	5103-03002A	2 <sup>1</sup> / <sub>16</sub>	12 <sup>1</sup> / <sub>8</sub>	15 <sup>1</sup> / <sub>4</sub>
10213-L	—	F2	—	INK FORM (large)	5103-03001A	2 <sup>3</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>8</sub>	15 <sup>1</sup> / <sub>4</sub>
10221-L*	—	D	—	INK DISTRIBUTOR (small)	5103-03004	1 <sup>3</sup> / <sub>32</sub>	11 <sup>31</sup> / <sub>32</sub>	15 <sup>27</sup> / <sub>32</sub>
10230-L*	—	B	—	INK DUCTOR	5103-03006	1 <sup>1</sup> / <sub>32</sub>	11 <sup>31</sup> / <sub>32</sub>	13 <sup>5</sup> / <sub>8</sub>

<b>WATER SYSTEM ROLLERS</b>								
10251*	S	S	—	WATER METERING	CP18-69	1 <sup>5</sup> / <sub>8</sub>	12 <sup>11</sup> / <sub>16</sub>	15 <sup>9</sup> / <sub>32</sub>
10253*	O	O	—	WATER SQUEEGEE	CP18-23-A	1 <sup>3</sup> / <sub>16</sub>	13 <sup>5</sup> / <sub>32</sub>	15 <sup>29</sup> / <sub>32</sub>

**MODEL 61 COLOR HEAD**



		Duetto		Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
Syn-Tac Cat. No.	611-CD, XL	611-Color Head	Color Head					
<b>INK SYSTEM ROLLERS</b>								
10212	F1	—	—	INK FORM (small)	PC03-62-A	2 <sup>1</sup> / <sub>16</sub>	11 <sup>11</sup> / <sub>16</sub>	15 <sup>1</sup> / <sub>4</sub>
10213	F2	—	—	INK FORM (large)	PC03-63-A	2 <sup>3</sup> / <sub>8</sub>	11 <sup>11</sup> / <sub>16</sub>	15 <sup>1</sup> / <sub>4</sub>
10220*	D1	—	—	INK DISTRIBUTOR (large)	4807-03032	1 <sup>3</sup> / <sub>16</sub>	11 <sup>29</sup> / <sub>32</sub>	15 <sup>27</sup> / <sub>32</sub>
10221*	D	—	—	INK DISTRIBUTOR (small)	CP03-02	1 <sup>3</sup> / <sub>32</sub>	11 <sup>29</sup> / <sub>32</sub>	15 <sup>27</sup> / <sub>32</sub>
10230*	B	—	—	INK DUCTOR	PC03-03	1 <sup>1</sup> / <sub>32</sub>	11 <sup>7</sup> / <sub>8</sub>	13 <sup>5</sup> / <sub>8</sub>
10212-L	—	F1	—	INK FORM (small)	5103-03002A	2 <sup>1</sup> / <sub>16</sub>	12 <sup>1</sup> / <sub>8</sub>	15 <sup>1</sup> / <sub>4</sub>
10213-L	—	F2	—	INK FORM (large)	5103-03001A	2 <sup>3</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>8</sub>	15 <sup>1</sup> / <sub>4</sub>
10220-L*	—	D1	—	INK DISTRIBUTOR (large)	4807-03053	1 <sup>3</sup> / <sub>16</sub>	11 <sup>31</sup> / <sub>32</sub>	15 <sup>27</sup> / <sub>32</sub>
10221-L*	—	D	—	INK DISTRIBUTOR (small)	5103-03004	1 <sup>3</sup> / <sub>32</sub>	11 <sup>31</sup> / <sub>32</sub>	15 <sup>27</sup> / <sub>32</sub>
10222-L**	—	D2	—	INK DISTRIBUTOR (geared)	5103-18059	1 <sup>9</sup> / <sub>16</sub>	12 <sup>1</sup> / <sub>8</sub>	14 <sup>15</sup> / <sub>16</sub>
10230-L*	—	B	—	INK DUCTOR	5103-03006	1 <sup>1</sup> / <sub>32</sub>	11 <sup>31</sup> / <sub>32</sub>	13 <sup>5</sup> / <sub>8</sub>

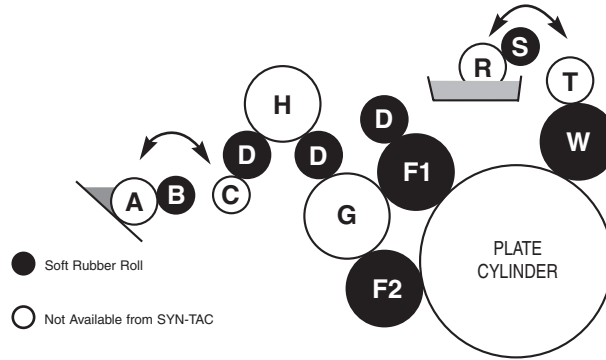
<b>WATER SYSTEM ROLLERS</b>								
10251*	S	S	—	WATER METERING	CP18-69	1 <sup>5</sup> / <sub>8</sub>	12 <sup>11</sup> / <sub>16</sub>	15 <sup>9</sup> / <sub>32</sub>
10253*	O	O	—	WATER SQUEEGEE	CP18-23-A	1 <sup>3</sup> / <sub>16</sub>	13 <sup>5</sup> / <sub>32</sub>	15 <sup>29</sup> / <sub>32</sub>

<b>BOTTLES</b>								
10649	—	—	—	for Hamada	—	—	—	—
10649-2	—	—	—	for Hamada (two-quart size)	—	—	—	—

\* Bushings are NOT included.

\*\* Bushings and gear are NOT included.

**HAMADA MODELS 612-CD, 612-XL, 612ECD,  
DUETTO & DUETTO II MOLLETON SYSTEMS**



● Soft Rubber Roll  
○ Not Available from SYN-TAC

Syn-Tac Cat. No.	612-CD, XL	612-ECD	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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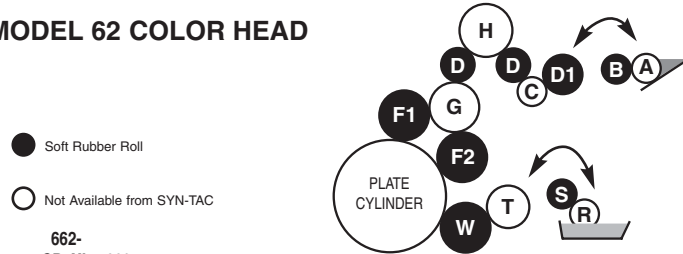
**INK SYSTEM ROLLERS**

10210	F1	—	INK FORM (small)	PC03-70A	2 <sup>1</sup> / <sub>16</sub>	11 <sup>11</sup> / <sub>16</sub>	15 <sup>1</sup> / <sub>4</sub>
10211	F2	—	INK FORM (large)	PC03-71A	2 <sup>3</sup> / <sub>8</sub>	11 <sup>11</sup> / <sub>16</sub>	15 <sup>1</sup> / <sub>4</sub>
10221*	D	—	INK DISTRIBUTOR (small)	CP03-02	1 <sup>3</sup> / <sub>32</sub>	11 <sup>29</sup> / <sub>32</sub>	15 <sup>27</sup> / <sub>32</sub>
10230*	B	—	INK DUCTOR	PC03-03	1 <sup>1</sup> / <sub>32</sub>	11 <sup>7</sup> / <sub>8</sub>	13 <sup>5</sup> / <sub>8</sub>
10210-L	—	F1	INK FORM (small)	5103-11077A	2 <sup>1</sup> / <sub>16</sub>	12 <sup>1</sup> / <sub>8</sub>	15 <sup>1</sup> / <sub>4</sub>
10211-L	—	F2	INK FORM (large)	5103-11078A	2 <sup>3</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>8</sub>	15 <sup>1</sup> / <sub>4</sub>
10221-L*	—	D	INK DISTRIBUTOR (small)	5103-03004	1 <sup>3</sup> / <sub>32</sub>	11 <sup>31</sup> / <sub>32</sub>	15 <sup>27</sup> / <sub>32</sub>
10230-L*	—	B	INK DUCTOR	5103-03006	1 <sup>1</sup> / <sub>32</sub>	11 <sup>31</sup> / <sub>32</sub>	13 <sup>5</sup> / <sub>8</sub>

**MOLLETON WATER SYSTEM ROLLERS**

10240	W	—	WATER FORM	PC11-26-A	1 <sup>31</sup> / <sub>32</sub>	13	14 <sup>1</sup> / <sub>32</sub>
10241	W	—	3M WATER FORM (3M sleeve #21014 <u>not</u> included)	—	2 <sup>1</sup> / <sub>8</sub>	13 <sup>3</sup> / <sub>16</sub>	14 <sup>1</sup> / <sub>32</sub>
10240-L	—	W	WATER FORM	5103-11090A	1 <sup>31</sup> / <sub>32</sub>	12 <sup>15</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>4</sub>
10250*	S	S	WATER DUCTOR	PC11-25	1 <sup>5</sup> / <sub>32</sub>	12 <sup>7</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>2</sub>

**MODEL 62 COLOR HEAD**



● Soft Rubber Roll  
○ Not Available from SYN-TAC

Syn-Tac Cat. No.	662-CD, XL	662-ECD	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**INK SYSTEM ROLLERS**

10210	F1	—	INK FORM (small)	PC03-70A	2 <sup>1</sup> / <sub>16</sub>	11 <sup>11</sup> / <sub>16</sub>	15 <sup>1</sup> / <sub>4</sub>
10211	F2	—	INK FORM (large)	PC03-71A	2 <sup>3</sup> / <sub>8</sub>	11 <sup>11</sup> / <sub>16</sub>	15 <sup>1</sup> / <sub>4</sub>
10220*	D1	—	INK DISTRIBUTOR (large)	4807-03032	1 <sup>3</sup> / <sub>16</sub>	11 <sup>29</sup> / <sub>32</sub>	15 <sup>27</sup> / <sub>32</sub>
10221*	D	—	INK DISTRIBUTOR (small)	CP03-02	1 <sup>3</sup> / <sub>32</sub>	11 <sup>29</sup> / <sub>32</sub>	15 <sup>27</sup> / <sub>32</sub>
10230*	B	—	INK DUCTOR	PC03-03	1 <sup>1</sup> / <sub>32</sub>	11 <sup>7</sup> / <sub>8</sub>	13 <sup>5</sup> / <sub>8</sub>
10210-L	—	F1	INK FORM (small)	5103-11077A	2 <sup>1</sup> / <sub>16</sub>	12 <sup>1</sup> / <sub>8</sub>	15 <sup>1</sup> / <sub>4</sub>
10211-L	—	F2	INK FORM (large)	5103-11078A	2 <sup>3</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>8</sub>	15 <sup>1</sup> / <sub>4</sub>
10220-L*	—	D1	INK DISTRIBUTOR (large)	4807-03053	1 <sup>3</sup> / <sub>16</sub>	11 <sup>31</sup> / <sub>32</sub>	15 <sup>27</sup> / <sub>32</sub>
10221-L*	—	D	INK DISTRIBUTOR (small)	5103-03004	1 <sup>3</sup> / <sub>32</sub>	11 <sup>31</sup> / <sub>32</sub>	15 <sup>27</sup> / <sub>32</sub>
10230-L*	—	B	INK DUCTOR	5103-03006	1 <sup>1</sup> / <sub>32</sub>	11 <sup>31</sup> / <sub>32</sub>	13 <sup>5</sup> / <sub>8</sub>

**MOLLETON WATER SYSTEM ROLLERS**

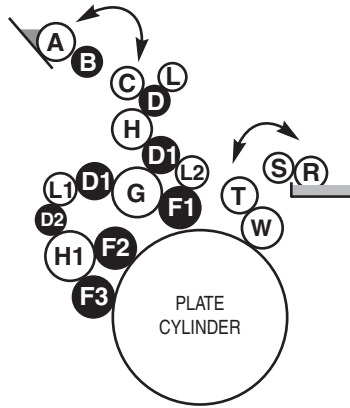
10240	W	—	WATER FORM	PC11-26-A	1 <sup>31</sup> / <sub>32</sub>	13	14 <sup>1</sup> / <sub>32</sub>
10241	W	—	3M WATER FORM (3M sleeve #21014 <u>not</u> included)	—	2 <sup>1</sup> / <sub>8</sub>	13 <sup>3</sup> / <sub>16</sub>	14 <sup>1</sup> / <sub>32</sub>
10240-L	—	W	WATER FORM	5103-11090A	1 <sup>31</sup> / <sub>32</sub>	12 <sup>15</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>4</sub>
10250*	S	S	WATER DUCTOR	PC11-25	1 <sup>5</sup> / <sub>32</sub>	12 <sup>7</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>2</sub>

**BOTTLES**

10649	—	—	for HAMADA	—	—	—	—
10649-2	—	—	for HAMADA (two-quart size)	—	—	—	—

\* Bushings are NOT included.

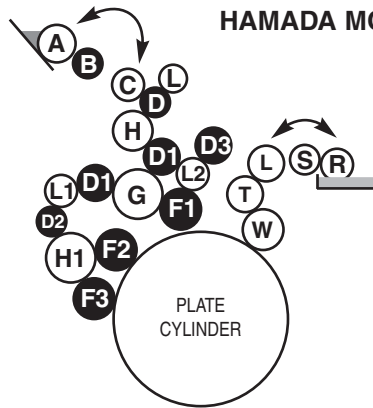
### HAMADA MODEL H234-E



● Soft Rubber Roll      ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>MODEL H234-E</b>						
<b>INK SYSTEM ROLLERS</b>						
<b>234H-K</b>	•	<b>KIT</b> (eight soft rubber ink rolls)	—	—	—	—
•234HA10	F1	<b>INK FORM</b> (small)	7403-03007A	2	12 <sup>11</sup> / <sub>16</sub>	14 <sup>9</sup> / <sub>32</sub>
•234HA11	F2	<b>INK FORM</b> (medium)	7403-03008A	2 <sup>5</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>9</sup> / <sub>32</sub>
•234HA12	F3	<b>INK FORM</b> (large)	7403-03009A	2 <sup>7</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>9</sup> / <sub>32</sub>
•234HA20	D	<b>INK DISTRIBUTOR</b> (small)	7403-04008A	1 <sup>23</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>3</sup> / <sub>4</sub>
•234HA21	D1	<b>INK DISTRIBUTOR</b> (large)	7403-04006A	2 <sup>1</sup> / <sub>16</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>3</sup> / <sub>4</sub>
•234HA22	D2	<b>INK DISTRIBUTOR</b> (medium)	7403-04007A	1 <sup>29</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>3</sup> / <sub>4</sub>
•234HA30	B	<b>INK DUCTOR</b>	7403-06001A	1 <sup>9</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	15 <sup>17</sup> / <sub>32</sub>
234HA18*	—	<b>BLANKET WASH ROLLER</b>	6803-09035	1 <sup>19</sup> / <sub>32</sub>	13 <sup>3</sup> / <sub>8</sub>	15 <sup>11</sup> / <sub>16</sub>

### HAMADA MODEL H234-C



● Soft Rubber Roll      ○ Not Available from SYN-TAC

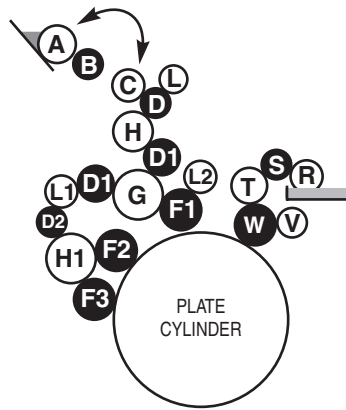
<b>MODEL H234-C</b>						
<b>INK SYSTEM ROLLERS</b>						
234HA10	F1	<b>INK FORM</b> (small)	7403-03007A	2	12 <sup>11</sup> / <sub>16</sub>	14 <sup>9</sup> / <sub>32</sub>
234HA11	F2	<b>INK FORM</b> (medium)	7403-03008A	2 <sup>5</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>9</sup> / <sub>32</sub>
234HA12	F3	<b>INK FORM</b> (large)	7403-03009A	2 <sup>7</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>9</sup> / <sub>32</sub>
234HA20	D	<b>INK DISTRIBUTOR</b> (small)	7403-04008A	1 <sup>23</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>3</sup> / <sub>4</sub>
234HA21	D1	<b>INK DISTRIBUTOR</b> (large)	7403-04006A	2 <sup>1</sup> / <sub>16</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>3</sup> / <sub>4</sub>
234HA22	D2	<b>INK DISTRIBUTOR</b> (medium)	7403-04007A	1 <sup>29</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>3</sup> / <sub>4</sub>
234HA30	B	<b>INK DUCTOR</b>	7403-06001A	1 <sup>9</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	15 <sup>17</sup> / <sub>32</sub>
234HA51	D3	<b>BRIDGE ROLLER</b>	7403-20017A	1 <sup>9</sup> / <sub>32</sub>	12 <sup>9</sup> / <sub>16</sub>	16 <sup>1</sup> / <sub>2</sub>
234HA18*	—	<b>BLANKET WASH ROLLER</b>	6803-09035	1 <sup>19</sup> / <sub>32</sub>	13 <sup>3</sup> / <sub>8</sub>	15 <sup>11</sup> / <sub>16</sub>

• The ink train soft rubber roller kit includes these rolls

See page 16 for Crestline water unit rolls

\* Bushings are NOT included.

## HAMADA MODEL H234-A



● Soft Rubber Roll      ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>MODEL H234-A</b>						
<b>INK SYSTEM ROLLERS</b>						
234HA14	F1	INK FORM (small)	8203-03005	1 <sup>31</sup> / <sub>32</sub>	13 <sup>7</sup> / <sub>32</sub>	14 <sup>1</sup> / <sub>4</sub>
234HA15	F2	INK FORM (medium)	8203-03006	2 <sup>1</sup> / <sub>16</sub>	13 <sup>7</sup> / <sub>32</sub>	14 <sup>1</sup> / <sub>4</sub>
234HA16	F3	INK FORM (large)	8203-03007	2 <sup>7</sup> / <sub>32</sub>	13 <sup>7</sup> / <sub>32</sub>	14 <sup>1</sup> / <sub>4</sub>
234HA26	D	INK DISTRIBUTOR (small)	8203-04006	1 <sup>23</sup> / <sub>32</sub>	13 <sup>1</sup> / <sub>2</sub>	15 <sup>9</sup> / <sub>32</sub>
234HA27	D1	INK DISTRIBUTOR (large)	8203-04008	2 <sup>1</sup> / <sub>16</sub>	13 <sup>1</sup> / <sub>2</sub>	15 <sup>9</sup> / <sub>32</sub>
234HA28	D2	INK DISTRIBUTOR (medium)	8203-04007	1 <sup>29</sup> / <sub>32</sub>	13 <sup>1</sup> / <sub>2</sub>	15 <sup>9</sup> / <sub>32</sub>
234HA31	B	INK DUCTOR	8203-06001	1 <sup>9</sup> / <sub>32</sub>	13 <sup>7</sup> / <sub>32</sub>	15 <sup>17</sup> / <sub>32</sub>
234HA19*	—	BLANKET WASH ROLLER	8203-09001	1 <sup>17</sup> / <sub>32</sub>	13 <sup>7</sup> / <sub>8</sub>	16 <sup>5</sup> / <sub>32</sub>
<b>WATER SYSTEM ROLLERS</b>						
234HA43P	W	WATER FORM	8203-13004	2 <sup>5</sup> / <sub>32</sub>	13 <sup>9</sup> / <sub>32</sub>	16 <sup>5</sup> / <sub>16</sub>
234HA53P	S	WATER METERING	8203-13003	1 <sup>21</sup> / <sub>32</sub>	15 <sup>3</sup> / <sub>8</sub>	17 <sup>3</sup> / <sub>8</sub>

\* *Bushings are NOT included.*

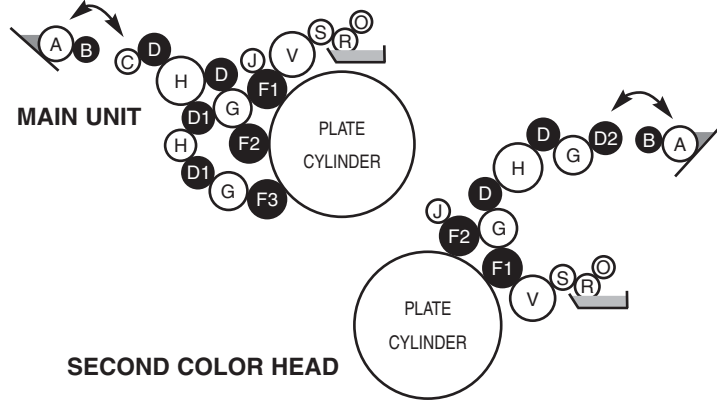
## PRINT WORKS CHEMICAL TIP:

Here is a safe and easy way to remove calcium carbonate glaze from your rollers:

Wash all ink from the rollers with **X75-122** followed with **X75-123**. Disengage the clean-up attachment and pour **X75-111** deglazer over the rollers. Let the press run for five to ten minutes, adding more of the **X75-111** as needed. Engage the clean-up attachment to remove all of the **X75-111**.

Remember: the amount of **X75-111** needed will depend on the amount of alkaline build-up. The alkaline will neutralize the **X75-111** as the calcium carbonate is dissolved.

**HAMADA MODELS RS34-S & VS34-S  
(integrated system)**



● Soft Rubber Roll      ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	RS, VS 34-S & Color 34-M Heads	Both	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**INK SYSTEM ROLLERS RS/VS34-S & RS/VS34-M**

10310	F1	F1	INK FORM (small)	6803-03001A	2 <sup>1</sup> / <sub>16</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>9</sup> / <sub>16</sub>
10311	F2	F2	INK FORM (medium)	6803-03002A	2 <sup>1</sup> / <sub>8</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>9</sup> / <sub>16</sub>
10312	F3	—	INK FORM (large)	6903-03001	2 <sup>7</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>9</sup> / <sub>16</sub>
10320*	D	D	INK DISTRIBUTOR (medium)	6803-04005	1 <sup>7</sup> / <sub>16</sub>	12 <sup>11</sup> / <sub>16</sub>	15 <sup>5</sup> / <sub>16</sub>
10321	D1	—	INK DISTRIBUTOR (large)	6903-04001	1 <sup>21</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	12 <sup>27</sup> / <sub>32</sub>
10322*	—	D2	INK DISTRIBUTOR (small)	6907-03002	1 <sup>1</sup> / <sub>8</sub>	12 <sup>11</sup> / <sub>16</sub>	16 <sup>15</sup> / <sub>32</sub>
10330	B	B	INK DUCTOR	6803-06001	1 <sup>9</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>1</sup> / <sub>32</sub>

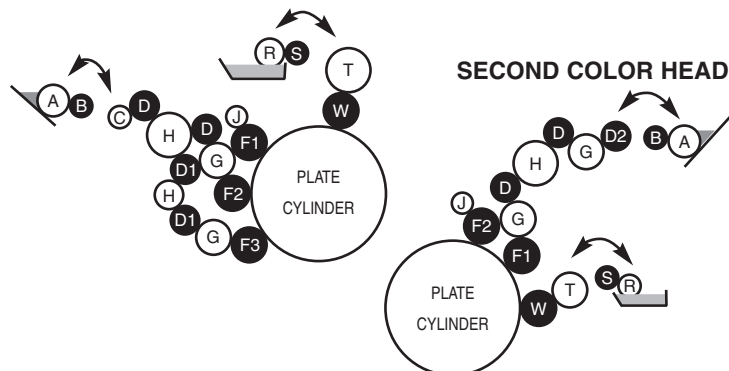
**WATER SYSTEM ROLLERS RS34-M & VS34-M ONLY**

10340	W	W	WATER FORM	6803-12013	1 <sup>7</sup> / <sub>8</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>3</sup> / <sub>8</sub>
10341	W	W	3M WATER FORM (3M sleeve #20514 <u>not</u> included)	6803-12066A	2 <sup>1</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>3</sup> / <sub>8</sub>
10350	S	S	WATER DUCTOR	6803-12001	1 <sup>1</sup> / <sub>8</sub>	13 <sup>11</sup> / <sub>32</sub>	14 <sup>1</sup> / <sub>32</sub>

**BOTTLES**

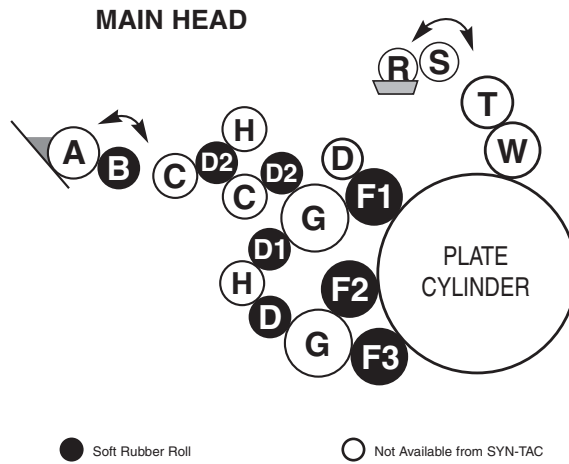
10649	—	—	for HAMADA	—	—	—	—
10649-2	—	—	for HAMADA (two-quart size)	—	—	—	—

**HAMADA MODELS RS34-M & VS34-M  
(molleton system)**



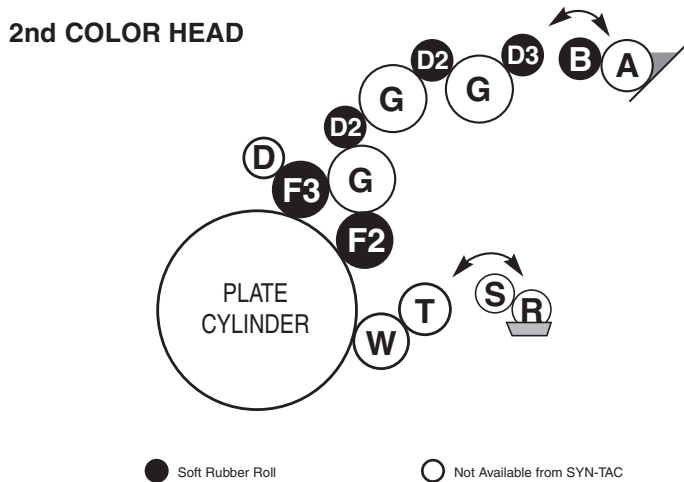
\*Bushings are **NOT** included.  
See page 16 or 17 for Crestline water unit rolls.

**HAMADA MODELS RS34II, RS34LII, RS34LSII, VS34II, VS34LII, VS34LSII**

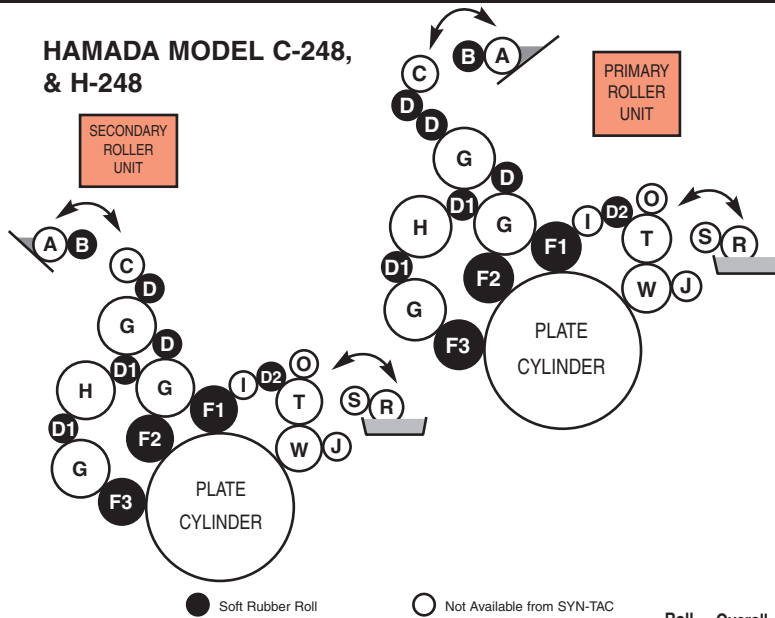


Syn-Tac Cat. No.	MAIN HEAD	2nd HEAD	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>INK SYSTEM ROLLERS</b>							
234HA10	F1	—	1st FORM	7403-03007A	2	12 <sup>11</sup> / <sub>16</sub>	14 <sup>9</sup> / <sub>32</sub>
234HA11	F2	F2	2nd FORM (main head), 1ST FORM (color head)	7403-03008A	2 <sup>5</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>9</sup> / <sub>32</sub>
234HA13	F3	F3	3rd FORM (main head), 2nd FORM (color head)	7503-03009A	2 <sup>19</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>9</sup> / <sub>32</sub>
234HA20	D	—	INK DISTRIBUTOR	7403-04008A	1 <sup>23</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>3</sup> / <sub>4</sub>
234HA21	D1	—	INK DISTRIBUTOR	7403-04006A	2 <sup>1</sup> / <sub>16</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>3</sup> / <sub>4</sub>
234HA23*	D2	D2	INK DISTRIBUTOR	6803-04005	1 <sup>7</sup> / <sub>16</sub>	12 <sup>11</sup> / <sub>16</sub>	15 <sup>5</sup> / <sub>16</sub>
234HA24	—	D3	INK DISTRIBUTOR	6907-03002A	1 <sup>1</sup> / <sub>8</sub>	12 <sup>11</sup> / <sub>16</sub>	16 <sup>15</sup> / <sub>32</sub>
234HA30	B	B	INK DUCTOR	7403-06001	1 <sup>9</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	15 <sup>7</sup> / <sub>32</sub>
234HA18*	—	—	BLANKET WASH	6803-09035	1 <sup>19</sup> / <sub>32</sub>	13 <sup>3</sup> / <sub>8</sub>	15 <sup>11</sup> / <sub>16</sub>

\* Bushings are NOT included.



**HAMADA MODEL C-248, & H-248**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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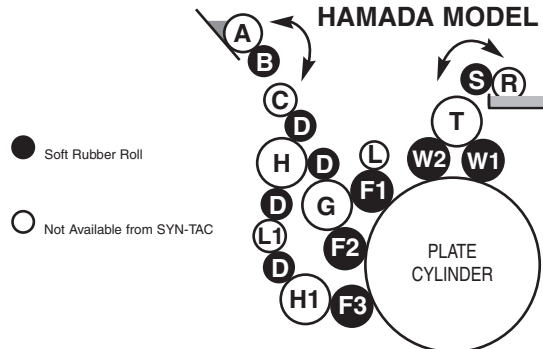
**HAMADA C-248 & H-248**

**INK SYSTEM ROLLERS**

10410	F1	INK FORM (small)	7203-03001A	2 <sup>1</sup> / <sub>16</sub>	18 <sup>1</sup> / <sub>2</sub>	20 <sup>7</sup> / <sub>8</sub>
10411	F2	INK FORM (medium)	7203-03002A	2 <sup>1</sup> / <sub>8</sub>	18 <sup>1</sup> / <sub>2</sub>	20 <sup>7</sup> / <sub>8</sub>
10412	F3	INK FORM (large)	7203-03003A	2 <sup>7</sup> / <sub>32</sub>	18 <sup>1</sup> / <sub>2</sub>	20 <sup>7</sup> / <sub>8</sub>
10420	D	INK IDLER (small)	7203-04007	1 <sup>7</sup> / <sub>16</sub>	18 <sup>1</sup> / <sub>2</sub>	18 <sup>21</sup> / <sub>32</sub>
10421	D1	INK IDLER (large) (for presses with serial numbers lower than CT-3B117)	7203-04005	1 <sup>21</sup> / <sub>32</sub>	18 <sup>1</sup> / <sub>2</sub>	18 <sup>21</sup> / <sub>32</sub>
10422	D1	INK IDLER (larger) (for presses with serial number CT-3B117 and higher)	7203-04042	1 <sup>25</sup> / <sub>32</sub>	18 <sup>1</sup> / <sub>2</sub>	18 <sup>21</sup> / <sub>32</sub>
10430	B	INK DUCTOR	7203-06001	1 <sup>9</sup> / <sub>32</sub>	18 <sup>1</sup> / <sub>2</sub>	19 <sup>17</sup> / <sub>32</sub>
10451	D2	INK IDLER (bridge)	7203-16401A	1 <sup>3</sup> / <sub>16</sub>	18 <sup>1</sup> / <sub>2</sub>	20 <sup>3</sup> / <sub>8</sub>

See page 16 for Crestline water unit rolls.

**HAMADA MODEL C-252 & H252**



**HAMADA C-252 & H252**

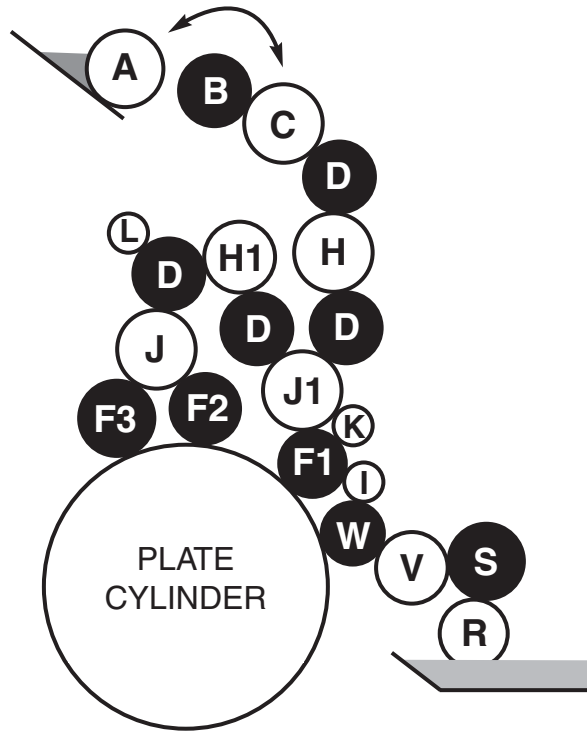
**INK SYSTEM ROLLERS**

10710	F1	INK FORM (small)	7303-03001	1 <sup>13</sup> / <sub>16</sub>	20 <sup>3</sup> / <sub>32</sub>	22 <sup>7</sup> / <sub>16</sub>
10711	F2	INK FORM (medium)	7303-03002	1 <sup>31</sup> / <sub>32</sub>	20 <sup>3</sup> / <sub>32</sub>	22 <sup>7</sup> / <sub>16</sub>
10712	F3	INK FORM (large)	7303-03003	2 <sup>1</sup> / <sub>16</sub>	20 <sup>3</sup> / <sub>32</sub>	22 <sup>7</sup> / <sub>16</sub>
10720	D	INK IDLER	7303-04003	1 <sup>21</sup> / <sub>32</sub>	20 <sup>3</sup> / <sub>32</sub>	21 <sup>1</sup> / <sub>2</sub>
10730	B	INK DUCTOR	7303-06001	1 <sup>7</sup> / <sub>16</sub>	20 <sup>3</sup> / <sub>32</sub>	21 <sup>9</sup> / <sub>32</sub>

**WATER SYSTEM ROLLERS**

10740	W1	1st WATER FORM	7303-12061	1 <sup>11</sup> / <sub>16</sub>	20 <sup>7</sup> / <sub>8</sub>	22 <sup>15</sup> / <sub>16</sub>
10741	W2	2nd WATER FORM	7303-12062	1 <sup>3</sup> / <sub>4</sub>	20 <sup>7</sup> / <sub>8</sub>	22 <sup>15</sup> / <sub>16</sub>
10742	W1	1st 3M WATER FORM (3M sleeve #18522 not included)	7303-12084	1 <sup>7</sup> / <sub>8</sub>	20 <sup>7</sup> / <sub>8</sub>	22 <sup>15</sup> / <sub>16</sub>
10743	W2	2nd 3M WATER FORM (3M sleeve #18822 not included)	7303-12085	1 <sup>29</sup> / <sub>32</sub>	20 <sup>7</sup> / <sub>8</sub>	22 <sup>15</sup> / <sub>16</sub>
10750	S	WATER DUCTOR	7303-12055A	1 <sup>9</sup> / <sub>32</sub>	20 <sup>25</sup> / <sub>32</sub>	22 <sup>1</sup> / <sub>16</sub>

**HAMADA MODEL B252 B452 & B452A  
INTEGRATED SYSTEMS**



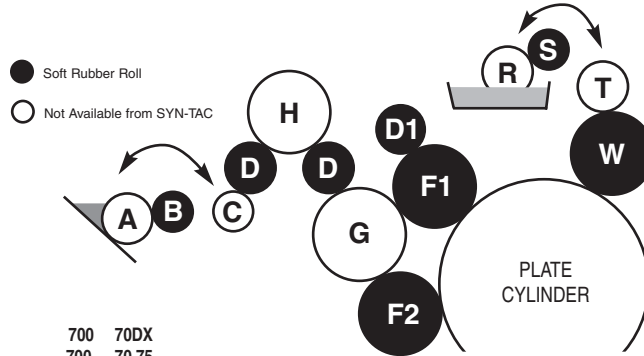
● Soft Rubber Roll      ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>INK SYSTEM ROLLERS</b>						
452HA10PF*	F1	INK FORM (small oscillating shell)	7803-03055	1 <sup>15</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	—
452HA11	F2	INK FORM (medium)	7803-03011	2	20 <sup>13</sup> / <sub>32</sub>	22 <sup>15</sup> / <sub>16</sub>
452HA12	F3	INK FORM (large)	7803-03012	2 <sup>3</sup> / <sub>16</sub>	20 <sup>13</sup> / <sub>32</sub>	24 <sup>1</sup> / <sub>32</sub>
452HA13PF*	F3	INK FORM (large oscillating shell)	7803-03068	2 <sup>3</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	—
452HA20	D	INK DISTRIBUTOR	7803-04019	2 <sup>1</sup> / <sub>16</sub>	20 <sup>3</sup> / <sub>32</sub>	25 <sup>3</sup> / <sub>16</sub>
452HA30	B	INK DUCTOR	52R03-12	2 <sup>1</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>16</sub>	21 <sup>31</sup> / <sub>32</sub>
452HA18*	—	BLANKET WASH ROLLER	7803-09007	1 <sup>19</sup> / <sub>32</sub>	20 <sup>23</sup> / <sub>32</sub>	23 <sup>3</sup> / <sub>32</sub>
<b>WATER SYSTEM ROLLERS</b>						
452HA40	W	WATER FORM	7803-13037	1 <sup>13</sup> / <sub>16</sub>	20 <sup>7</sup> / <sub>16</sub>	24 <sup>9</sup> / <sub>16</sub>
452HA51P	S	WATER METERING	7803-13027	2 <sup>3</sup> / <sub>16</sub>	22 <sup>7</sup> / <sub>32</sub>	24 <sup>9</sup> / <sub>16</sub>

\* Bushings and, or Bearings are **NOT** included.

HERE'S A TIP ... Rest your blanket often. Keep spare **SYN-TAC** blankets on hand. If the surface is not cut or broken but there are low spots, try soaking the blanket overnight in water. Hang it up for a thorough drying before using it again. The low spots are gone.

### HAMADA MODELS 700, 700DX, 700-CD, 700-CDX & E-47



Syn-Tac Cat. No.	CDX E-47	Color Head	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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#### INK SYSTEM ROLLERS

*10110	F1	F1	INK FORM (small)	I03-47-1A-7	2 <sup>1</sup> / <sub>16</sub>	18	19 <sup>15</sup> / <sub>32</sub>
*10111	F2	—	INK FORM (large)	I03-47-1B-7	2 <sup>3</sup> / <sub>8</sub>	18	19 <sup>15</sup> / <sub>32</sub>
*10112	—	—	INK FORM (medium)	I23-50-1A-7	2 <sup>3</sup> / <sub>16</sub>	18	19 <sup>15</sup> / <sub>32</sub>
10113	—	F3	INK FORM (large) gear driven	G06-01-1A-7	2 <sup>3</sup> / <sub>8</sub>	18	19 <sup>1</sup> / <sub>16</sub>
10114	—	F1	INK FORM (small) gear driven	G06-01-2A-7	2 <sup>1</sup> / <sub>16</sub>	18	19 <sup>1</sup> / <sub>16</sub>
*10120*	D	—	INK DISTRIBUTOR (large)	I03-44-1A-7	1 <sup>1</sup> / <sub>8</sub>	18 <sup>1</sup> / <sub>4</sub>	22 <sup>5</sup> / <sub>16</sub>
10121*	D1	—	INK DISTRIBUTOR (small)	I03-44-1B-7	7 <sup>1</sup> / <sub>8</sub>	18 <sup>1</sup> / <sub>4</sub>	22 <sup>5</sup> / <sub>16</sub>
*10122*	—	—	INK INTERMEDIATE ROLL	I24-19-1A-7	17 <sup>1</sup> / <sub>16</sub>	18 <sup>1</sup> / <sub>8</sub>	19 <sup>21</sup> / <sub>32</sub>
*10123*	—	—	INK IDLING DISTRIBUTOR	I24-54-1A-7	1 <sup>9</sup> / <sub>16</sub>	18 <sup>3</sup> / <sub>32</sub>	20 <sup>9</sup> / <sub>16</sub>
10124-A*	—	D2	INK DISTRIBUTOR (old style)	S-27-61-7	1 <sup>1</sup> / <sub>8</sub>	18 <sup>3</sup> / <sub>8</sub>	21 <sup>1</sup> / <sub>8</sub>
10124-B*	—	D2	INK DISTRIBUTOR (old style)	G07-56-1A-7	1 <sup>19</sup> / <sub>32</sub>	18 <sup>5</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>4</sub>
10125*	—	D2	INK DISTRIBUTOR (new style)	G07-73-1A-7	1 <sup>1</sup> / <sub>8</sub>	18 <sup>3</sup> / <sub>32</sub>	20 <sup>7</sup> / <sub>16</sub>
*10130*	B	B	INK DUCTOR	I03-43-7	1 <sup>1</sup> / <sub>32</sub>	18 <sup>1</sup> / <sub>4</sub>	19 <sup>27</sup> / <sub>32</sub>

#### MOLLETON WATER SYSTEM ROLLERS

*10140	W	W	WATER FORM	R03-01-1A-7	1 <sup>3</sup> / <sub>32</sub>	18 <sup>3</sup> / <sub>4</sub>	19 <sup>1</sup> / <sub>4</sub>
*10141	W	W	3M WATER FORM (3M sleeve #21019 <u>not</u> included)	R03-01-1C-7	2 <sup>1</sup> / <sub>8</sub>	18 <sup>3</sup> / <sub>4</sub>	19 <sup>1</sup> / <sub>4</sub>
10150*	S	S	WATER METERING ROLL	—	1 <sup>3</sup> / <sub>16</sub>	18 <sup>3</sup> / <sub>4</sub>	19 <sup>29</sup> / <sub>32</sub>
*10151*	S	S	WATER DUCTOR	R13-14-7	1 <sup>1</sup> / <sub>16</sub>	18 <sup>29</sup> / <sub>32</sub>	20 <sup>3</sup> / <sub>8</sub>

Syn-Tac Cat. No.	CDX E-47	Color Head Only	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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#### BAREBACK WATER SYSTEM ROLLERS

10142	W	W	WATER FORM	—	2 <sup>1</sup> / <sub>8</sub>	18 <sup>3</sup> / <sub>4</sub>	19 <sup>1</sup> / <sub>4</sub>
10152*	S	S	WATER DUCTOR	—	1 <sup>9</sup> / <sub>32</sub>	18 <sup>29</sup> / <sub>32</sub>	20 <sup>3</sup> / <sub>8</sub>
101855-R	T	—	WATER OSCILLATOR (hard rubber)	—	1 <sup>5</sup> / <sub>8</sub>	19 <sup>7</sup> / <sub>16</sub>	21 <sup>3</sup> / <sub>16</sub>
101856-R	—	T	WATER OSCILLATOR (hard rubber)	—	1 <sup>5</sup> / <sub>8</sub>	19 <sup>7</sup> / <sub>16</sub>	21 <sup>1</sup> / <sub>2</sub>

#### BOTTLES

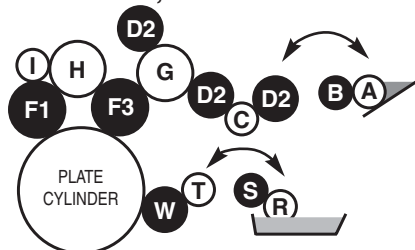
10649	—	—	for HAMADA	—	—	—	—
10649-2	—	—	for HAMADA (two-quart size)	—	—	—	—

\* Bushings are **NOT** included.

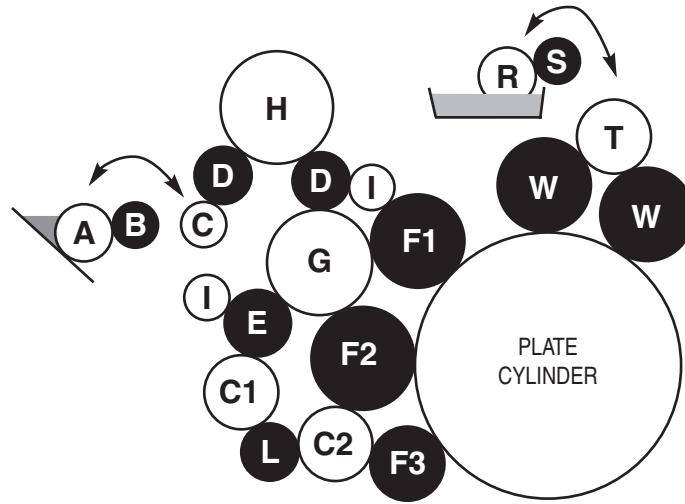
See page 16 and 17 for Crestline water unit rolls.

\* Indicates rolls used on the 700DX main head. This head needs two of 10120 and one of all other indicated rollers.

### HAMADA MODEL 70DX, 70 75 & E7S COLOR HEAD



**HAMADA MODELS 800-DX, 800-SX & 800-CDX**

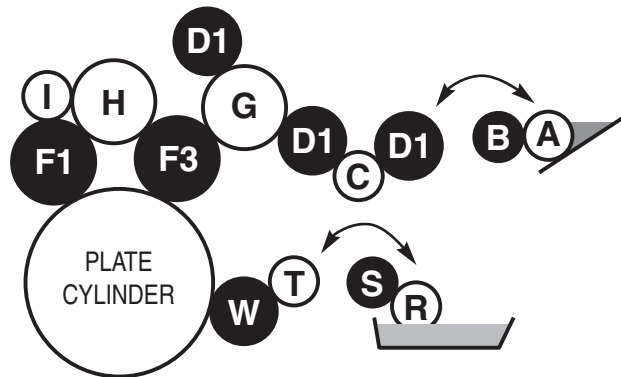


● Soft Rubber Roll      ○ Not Available from SYN-TAC

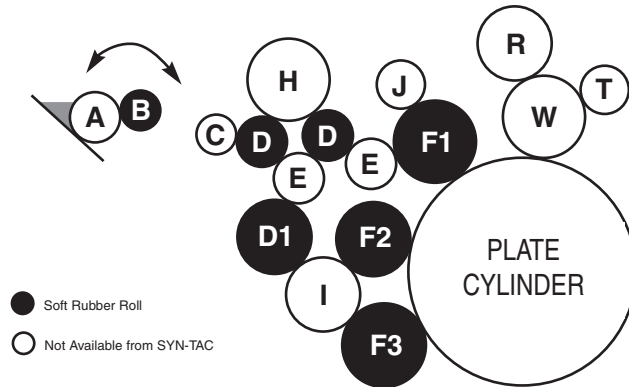
Syn-Tac Cat. No.	80,85 Color Head	Description	Mfg. Part No.	Roll Dia.	Face Lgth.	Overall Shaft Lgth.
<b>INK SYSTEM ROLLERS</b>						
10810	F1	F1 INK FORM (small)	I23-50-1A-8	2 <sup>1</sup> / <sub>16</sub>	20 <sup>5</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>4</sub>
10811	F2	F2 INK FORM (large)	I23-50-1B-8	2 <sup>3</sup> / <sub>8</sub>	20 <sup>5</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>4</sub>
10812	F3	F3 INK FORM (medium) gear driven	I23-50-1C-8	2 <sup>3</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>8</sub>	22 <sup>5</sup> / <sub>32</sub>
10813	—	F3 INK FORM (large) gear driven	G26-01-1A-8	2 <sup>3</sup> / <sub>8</sub>	20 <sup>5</sup> / <sub>32</sub>	21 <sup>9</sup> / <sub>16</sub>
10814	—	F1 INK FORM (small) gear driven	G26-01-2A-8	2 <sup>1</sup> / <sub>16</sub>	20 <sup>5</sup> / <sub>32</sub>	21 <sup>9</sup> / <sub>16</sub>
10820*	D	D INK DISTRIBUTOR	I24-83-1A-8	1 <sup>1</sup> / <sub>8</sub>	20 <sup>1</sup> / <sub>2</sub>	24 <sup>19</sup> / <sub>32</sub>
10821*	E	E INK INTERMEDIATE ROLL	I24-19-1A-8	1 <sup>7</sup> / <sub>16</sub>	20 <sup>11</sup> / <sub>32</sub>	21 <sup>31</sup> / <sub>32</sub>
10822*	L	L INK IDLING DISTRIBUTOR	I24-54-1A-8	1 <sup>9</sup> / <sub>32</sub>	20 <sup>13</sup> / <sub>32</sub>	22 <sup>29</sup> / <sub>32</sub>
10823*	—	D1 INK DISTRIBUTOR (old style)	G27-56-8	1 <sup>9</sup> / <sub>32</sub>	20 <sup>13</sup> / <sub>32</sub>	22 <sup>21</sup> / <sub>32</sub>
10824*	—	D1 INK DISTRIBUTOR	G27-73-1A-8	1 <sup>1</sup> / <sub>8</sub>	20 <sup>3</sup> / <sub>16</sub>	22 <sup>3</sup> / <sub>4</sub>
10830*	B	B INK DUCTOR	I24-82-8	1 <sup>1</sup> / <sub>16</sub>	20 <sup>13</sup> / <sub>32</sub>	21 <sup>31</sup> / <sub>32</sub>
<b>MOLLETON WATER SYSTEM ROLLERS</b>						
10840	W	W WATER FORM	R13-01-1B-8	1 <sup>3</sup> / <sub>32</sub>	20 <sup>7</sup> / <sub>8</sub>	21 <sup>7</sup> / <sub>16</sub>
10841	W	3M WATER FORM (3M sleeve #21022 <u>not</u> included)	R13-01-1C-8	2 <sup>1</sup> / <sub>8</sub>	20 <sup>7</sup> / <sub>8</sub>	21 <sup>7</sup> / <sub>16</sub>
10850	S	S WATER DUCTOR	R13-14-8	1 <sup>1</sup> / <sub>16</sub>	20 <sup>7</sup> / <sub>8</sub>	22 <sup>11</sup> / <sub>16</sub>
<b>BOTTLES</b>						
10649	—	for HAMADA	—	—	—	—
10649-2	—	for HAMADA (two-quart size)	—	—	—	—

\*Bushings are NOT included.

**MODEL 80 & 85 COLOR HEAD**



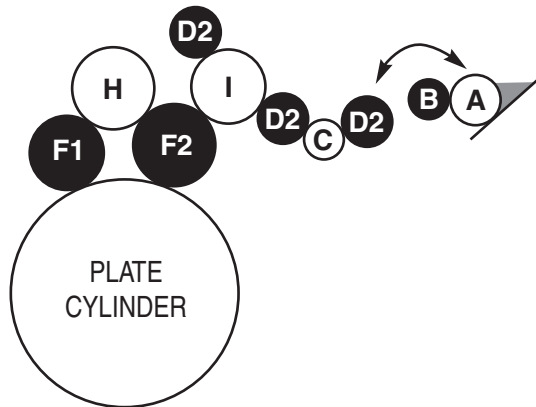
**HAMADA MODEL SU-47**



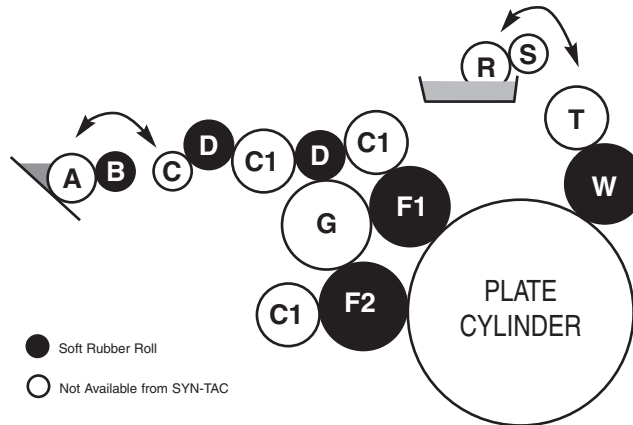
Syn-Tac Cat. No.	Color SU-47	Head	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>HAMADA MODEL SU47</b>							
<b>INK SYSTEM ROLLERS</b>							
10110	F1	—	INK FORM (medium)	I03-47-1A-7	2 <sup>1</sup> / <sub>16</sub>	18	19 <sup>15</sup> / <sub>32</sub>
10115	F2	—	INK FORM (small)	6503-03215A	1 <sup>25</sup> / <sub>32</sub>	18	18 <sup>1</sup> / <sub>2</sub>
10114	—	F1	INK FORM (med.) gear driven	G06-01-2A-7	2 <sup>1</sup> / <sub>16</sub>	18	19 <sup>1</sup> / <sub>16</sub>
10113	—	F2	INK FORM (large) gear driven	G06-01-1A-7	2 <sup>3</sup> / <sub>16</sub>	18	19 <sup>1</sup> / <sub>16</sub>
10111	—	F3	INK FORM (large)	I03-47-1B-7	2 <sup>3</sup> / <sub>16</sub>	18	19 <sup>15</sup> / <sub>32</sub>
10126	—	D	INK DISTRIBUTOR (small)	6503-04108A	1 <sup>1</sup> / <sub>32</sub>	18	20 <sup>23</sup> / <sub>32</sub>
10127	—	D1	INK DISTRIBUTOR (large)	6503-04105B	2 <sup>1</sup> / <sub>2</sub>	18	18 <sup>3</sup> / <sub>32</sub>
10125	—	D2	INK DISTRIBUTOR (small)	G07-73-1A-7	1 <sup>1</sup> / <sub>8</sub>	18 <sup>3</sup> / <sub>32</sub>	20 <sup>7</sup> / <sub>16</sub>
10131	—	B	INK DUCTOR	6503-06101A	1 <sup>9</sup> / <sub>32</sub>	18	19 <sup>29</sup> / <sub>32</sub>
10130*	—	B	INK DUCTOR	I03-43-7	1 <sup>1</sup> / <sub>32</sub>	18 <sup>1</sup> / <sub>4</sub>	19 <sup>27</sup> / <sub>32</sub>
<b>BOTTLES</b>							
10649	—	—	for HAMADA	—	—	—	—
10649-2	—	—	for HAMADA (two-quart size)	—	—	—	—

**HAMADA MODEL SU47 COLOR HEAD**

See page 16 for Crestline water unit rolls.  
\*Bushings are NOT included.



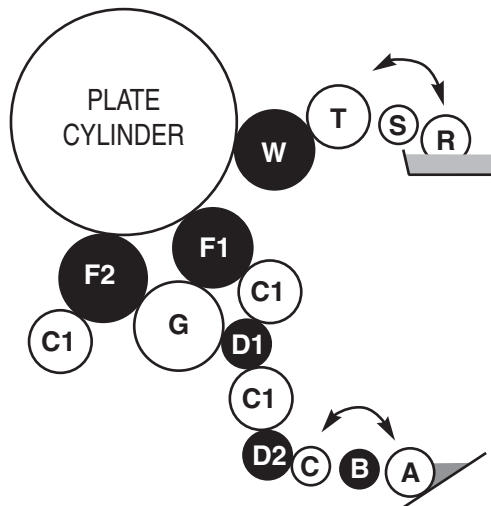
**HAMADA MODELS DU34II UPPER UNIT**



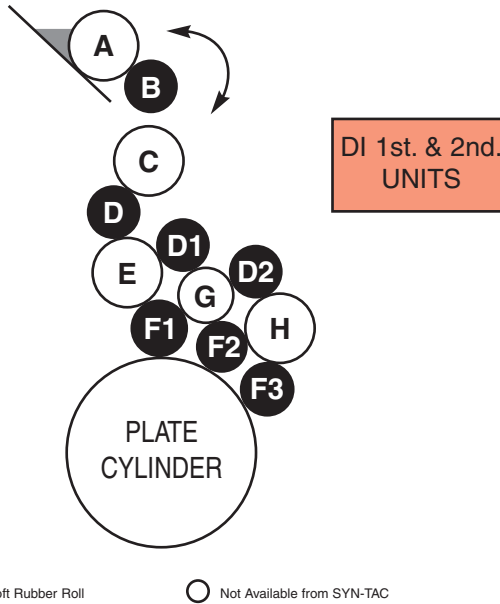
Lower DU34II Syn-Tac Cat. No.	Main Head	Color Head	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>HAMADA MODEL DU34II</b>							
<b>INK SYSTEM ROLLERS</b>							
234HA11	F1	F1	1st INK FORM (small)	7403-03008A	2 <sup>5</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>9</sup> / <sub>32</sub>
234HA13	F2	F2	2nd INK FORM (large)	7503-03009A	2 <sup>13</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>9</sup> / <sub>32</sub>
234HA23	D	—	INK DISTRIBUTOR	6803-04005	17 <sup>1</sup> / <sub>16</sub>	12 <sup>11</sup> / <sub>16</sub>	15 <sup>5</sup> / <sub>16</sub>
234HA25	—	D1	INK INTERMEDIATE ROLL	7503-04052A	1 <sup>19</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>3</sup> / <sub>4</sub>
234HA20	—	D2	INK IDLING DISTRIBUTOR	7403-04008A	1 <sup>29</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	14 <sup>3</sup> / <sub>4</sub>
234HA30	B	B	INK DUCTOR	7403-06001	1 <sup>9</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	15 <sup>7</sup> / <sub>32</sub>
<b>MOLLETON WATER SYSTEM ROLLERS</b>							
234HA40	W	W	WATER FORM	7403-12003A	17 <sup>1</sup> / <sub>8</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>4</sub>
234HA41	W	W	3M WATER FORM (3M sleeve #20514 <u>not</u> included)	—	2 <sup>1</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>4</sub>
<b>BOTTLES</b>							
10649	—	—	for HAMADA	—	—	—	—
10649-2	—	—	for HAMADA (two-quart size)	—	—	—	—

See page 16 for Crestline water unit rolls.  
 \*Bushings are **NOT** included.

**HAMADA MODEL DU34II LOWER UNIT  
 COLOR HEAD**

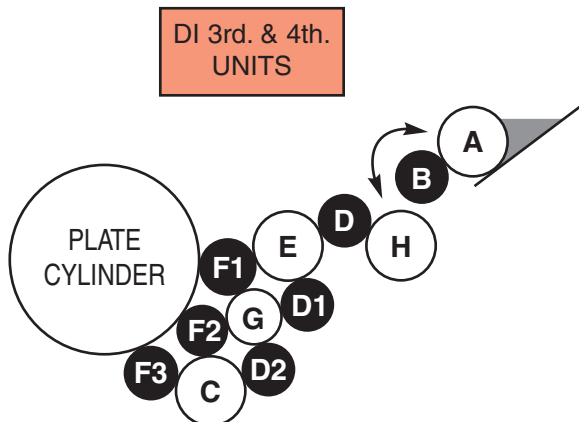


HEIDELBERG QUICKMASTER DI

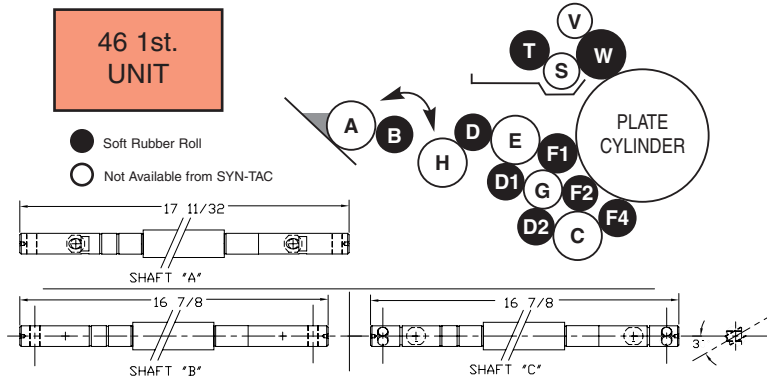


Syn-Tac Cat. No.	Key	Description	Mfg. Part #	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>QUICKMASTER DI</b>						
<b>INK SYSTEM ROLLERS</b>						
34H10	F1	1st. INK FORM (yellow)	MV.029.548	2 <sup>5</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	19 <sup>1</sup> / <sub>32</sub>
34H11	F2	2nd. INK FORM (blue)	MV.029.549/01	1 <sup>25</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	16 <sup>9</sup> / <sub>16</sub>
34H12	F3	3rd. INK FORM (black)	MV.027.709/04	1 <sup>31</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	18 <sup>29</sup> / <sub>32</sub>
34H20	D	INK DISTRIBUTOR (black)	MV.024.476/01	2 <sup>1</sup> / <sub>16</sub>	13 <sup>13</sup> / <sub>32</sub>	18 <sup>15</sup> / <sub>16</sub>
34H21	D1	INK DISTRIBUTOR (black)	MV.024.478/01	1 <sup>29</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	19 <sup>1</sup> / <sub>2</sub>
34H22	D2	INK DISTRIBUTOR (black)	MV.024.479/03	1 <sup>29</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	17 <sup>1</sup> / <sub>32</sub>
34H30*	B	INK DUCTOR (black)	MV.024.481/04	1 <sup>19</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	16 <sup>17</sup> / <sub>32</sub>
34H19	—	BLANKET WASH ROLL	A4.205.121/04	1 <sup>31</sup> / <sub>32</sub>	13 <sup>25</sup> / <sub>32</sub>	13 <sup>25</sup> / <sub>32</sub>

\* Bearings are **NOT** included.



HEIDELBERG QUICKMASTER 46 & PRINTMASTER 46



Syn-Tac Cat. No.	1st. Unit	2nd. Unit	Description	Mfg. Part #	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**QUICKMASTER 46, PRINTMASTER**

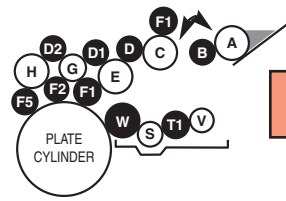
**INK SYSTEM ROLLERS**

34H-K1	•	—	KIT (1st unit 7 soft ink rolls)	—	—	—	—
34H-K2	—	-	KIT (2nd unit 8 soft ink rolls)	—	—	—	—
•34H10	F1	F1	1st. INK FORM (yellow)	MV.024.477/01 A1.009.090	2 <sup>5</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	19 <sup>1</sup> / <sub>32</sub>
•34H11	F2	F2	2nd. INK FORM (blue)	MV.024.480/02 A1.009.110	1 <sup>25</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	16 <sup>9</sup> / <sub>16</sub>
•34H13	F4		3rd. INK FORM (black)	MV.024.487/03 A1.009.115	1 <sup>31</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	18 <sup>29</sup> / <sub>32</sub>
-34H14	—	F5	3rd. INK FORM (red)	MV.025.417/01	1 <sup>31</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	18 <sup>5</sup> / <sub>8</sub>
•34H20	D	D	INK DISTRIBUTOR (black)	MV.024.476/01 A1.009.080	2 <sup>1</sup> / <sub>16</sub>	13 <sup>13</sup> / <sub>32</sub>	18 <sup>15</sup> / <sub>16</sub>
•34H21	D1	D1	INK DISTRIBUTOR (black)	MV.024.478/01 A1.009.092	1 <sup>29</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	19 <sup>1</sup> / <sub>2</sub>
•34H22	D2	D2	INK DISTRIBUTOR (black)	MV.024.479/03 A1.009.093	1 <sup>29</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	17 <sup>1</sup> / <sub>32</sub>
•34H30*	B	B	INK DUCTOR (black)	MV.024.481/04	1 <sup>19</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	16 <sup>17</sup> / <sub>32</sub>
34H18	—	—	BLANKET WASH ROLL	A1.205.512F/	1 <sup>5</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>2</sub>	15 <sup>7</sup> / <sub>8</sub>

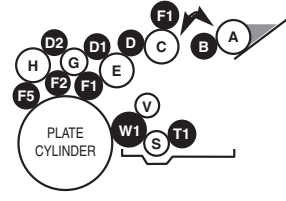
**DAMPENING UNIT ROLLERS**

34H40*		W1	WATER FORM (shell only serial #956640 and up)	MV.028.411	2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	13 <sup>5</sup> / <sub>8</sub>
34H42A		W1	WATER FORM (complete)	SEE SHAFTS ABOVE	2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	17 <sup>11</sup> / <sub>32</sub>
34H42B		W1	WATER FORM (complete)		2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	16 <sup>7</sup> / <sub>8</sub>
34H42C		W1	WATER FORM (complete)		2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	16 <sup>7</sup> / <sub>8</sub>
34H41*		W	WATER FORM (shell only serial #955295 - 956639)	MV.024.768 A1.030.024F	2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	13 <sup>5</sup> / <sub>8</sub>
34H41*	W		WATER FORM (shell only 70 duro)	MV.024.768 A1.030.024F	2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	13 <sup>5</sup> / <sub>8</sub>
34H43A	W	W	WATER FORM (complete 70 duro)	SEE SHAFTS LENGTHS ABOVE	2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	17 <sup>11</sup> / <sub>32</sub>
34H43B	W	W	WATER FORM (complete 70 duro)		2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	16 <sup>7</sup> / <sub>8</sub>
34H43C	W	W	WATER FORM (complete 70 duro)		2 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	16 <sup>7</sup> / <sub>8</sub>
34H50*		T	WATER DISTRIBUTOR (serial #955001 & up shell only)	MV.024.675	2 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>2</sub>	13 <sup>25</sup> / <sub>32</sub>
34H51*		T1	WATER METERING (shell only)	MV.028.470	1 <sup>3</sup> / <sub>4</sub>	13 <sup>7</sup> / <sub>8</sub>	13 <sup>7</sup> / <sub>8</sub>
34H52		T	WATER DISTRIBUTOR (PrintMaster)	A1.030.236	2 <sup>1</sup> / <sub>8</sub>	13 <sup>5</sup> / <sub>8</sub>	15 <sup>1</sup> / <sub>2</sub>

•The ink train soft rubber roller kit includes these rolls  
\* Bearings are NOT included.

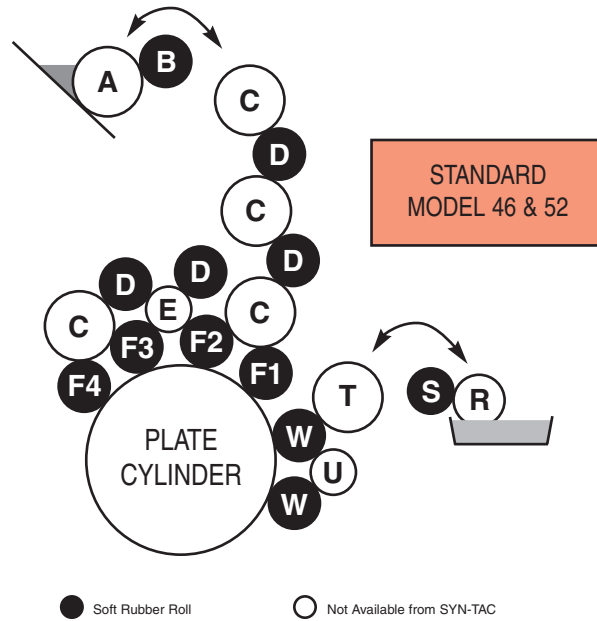


Serial # 955295 to 956639

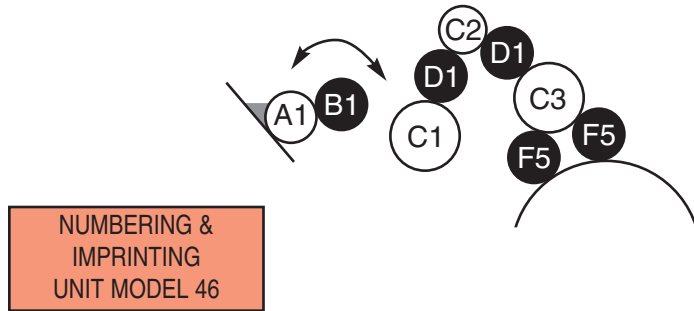


Serial # 956640 and up

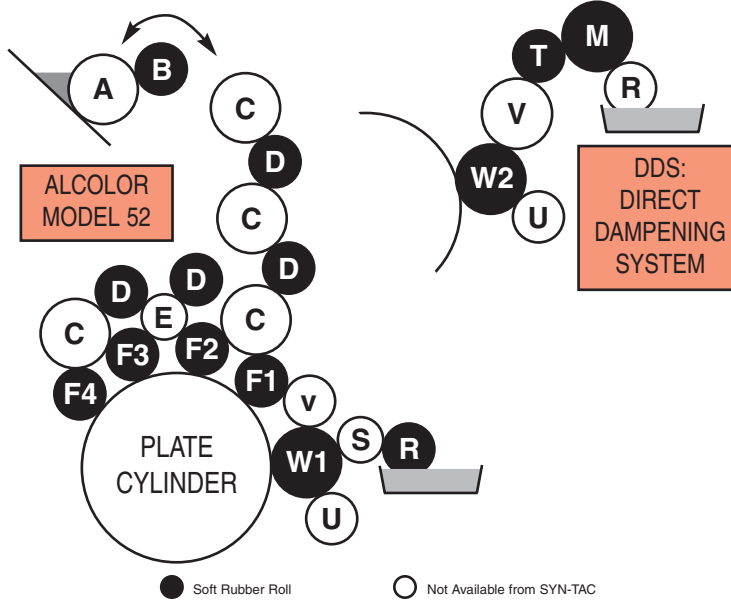
**HEIDELBERG GTO MODELS 46**



Syn-Tac Cat. No.	Key	Description	Mfg. Color	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>GTO MODEL 46</b>						
<b>INK SYSTEM ROLLERS</b>						
46H10-Y	F1	INK FORM	YELLOW	1 <sup>15</sup> / <sub>16</sub>	17 <sup>31</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
46H10-B	F2	INK FORM	BLUE	1 <sup>25</sup> / <sub>32</sub>	17 <sup>31</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
46H10-W	F3	INK FORM	WHITE	1 <sup>27</sup> / <sub>32</sub>	17 <sup>31</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
46H10-R	F4	INK FORM	RED	2	17 <sup>31</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
46H10-B	D	INK DISTRIBUTOR	BLUE	1 <sup>25</sup> / <sub>32</sub>	17 <sup>31</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
46H10-B	B	INK DUCTOR	BLUE	1 <sup>25</sup> / <sub>32</sub>	17 <sup>31</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
<b>DAMPENING UNIT ROLLERS</b>						
46H10-G	W	WATER FORM	GREEN	1 <sup>13</sup> / <sub>16</sub>	18 <sup>11</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
46H10-G	S	WATER DUCTOR	GREEN	1 <sup>13</sup> / <sub>16</sub>	18 <sup>11</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
46H11-G	W	3M WATER FORM (3M sleeve #18519 <u>not</u> included)	GREEN	1 <sup>7</sup> / <sub>8</sub>	18 <sup>11</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
46H12-G	W	BAREBACK WATER FORM	GREEN	2 <sup>1</sup> / <sub>32</sub>	18 <sup>19</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>32</sub>
<b>NUMBERING &amp; IMPRINTING ROLLERS</b>						
46H10-N	F5	INK FORM	—	1 <sup>9</sup> / <sub>32</sub>	17 <sup>9</sup> / <sub>16</sub>	—
46H10-N	D1	INK DISTRIBUTOR	—	1 <sup>9</sup> / <sub>32</sub>	17 <sup>9</sup> / <sub>16</sub>	—
46H10-N	B1	INK DUCTOR	—	1 <sup>9</sup> / <sub>32</sub>	17 <sup>9</sup> / <sub>16</sub>	—

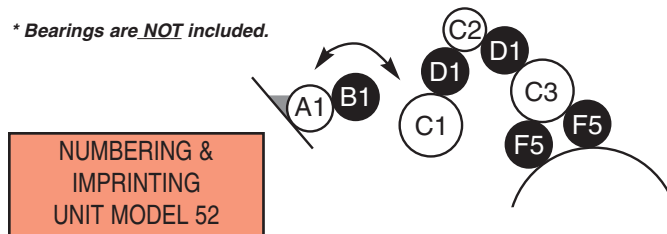


## HEIDELBERG GTO MODELS 52



Syn-Tac Cat. No.	Key	Description	Mfg. Color	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>GTO MODEL 52</b>						
<b>INK SYSTEM ROLLERS</b>						
52H10-Y	F1	INK FORM	YELLOW	1 <sup>15</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>15</sup> / <sub>32</sub>
52H10-B	F2	INK FORM	BLUE	1 <sup>25</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>15</sup> / <sub>32</sub>
52H10-W	F3	INK FORM	WHITE	1 <sup>27</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>15</sup> / <sub>32</sub>
52H10-R	F4	INK FORM	RED	2	20 <sup>1</sup> / <sub>4</sub>	23 <sup>15</sup> / <sub>32</sub>
52H10-B	D	INK DISTRIBUTOR	BLUE	1 <sup>25</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>15</sup> / <sub>32</sub>
52H10-B	B	INK DUCTOR	BLUE	1 <sup>25</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>15</sup> / <sub>32</sub>
<b>DUCTOR DAMPENING UNIT ROLLERS</b>						
52H10-G	W	WATER FORM	GREEN	1 <sup>13</sup> / <sub>16</sub>	20 <sup>25</sup> / <sub>32</sub>	23 <sup>15</sup> / <sub>32</sub>
52H10-G	S	WATER DUCTOR	GREEN	1 <sup>13</sup> / <sub>16</sub>	20 <sup>25</sup> / <sub>32</sub>	23 <sup>15</sup> / <sub>32</sub>
52H11-G	W	3M WATER FORM (3M sleeve #18822 not included)	GREEN	1 <sup>7</sup> / <sub>8</sub>	20 <sup>25</sup> / <sub>32</sub>	23 <sup>15</sup> / <sub>32</sub>
52H12-G	W	BAREBACK WATER FORM	GREEN	2 <sup>1</sup> / <sub>32</sub>	20 <sup>15</sup> / <sub>16</sub>	23 <sup>15</sup> / <sub>32</sub>
<b>ALCOLOR CONTINUOUS DAMPENING ROLLERS</b>						
52H15-G	W1	ALCOLOR DAMPENING FORM (complete)	—	2 <sup>11</sup> / <sub>16</sub>	20 <sup>13</sup> / <sub>32</sub>	21 <sup>13</sup> / <sub>32</sub>
52H55-G	R	ALCOLOR DAMPENING PAN (complete)	—	2 <sup>25</sup> / <sub>32</sub>	20 <sup>7</sup> / <sub>8</sub>	—
<b>DIRECT DAMPENING SYSTEM</b>						
52H13-G	W2	WATER FORM	GREEN	2 <sup>3</sup> / <sub>16</sub>	21 <sup>1</sup> / <sub>4</sub>	23 <sup>15</sup> / <sub>32</sub>
52H13-M*	M	METERING		2 <sup>3</sup> / <sub>16</sub>	21	21
52H13-T*	T	TRANSFER		1 <sup>19</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>2</sub>	20 <sup>1</sup> / <sub>2</sub>
<b>NUMBERING &amp; IMPRINTING ROLLERS</b>						
52H10-N	F5	INK FORM	—	1 <sup>9</sup> / <sub>32</sub>	19 <sup>11</sup> / <sub>16</sub>	—
52H10-N	D1	INK DISTRIBUTOR	—	1 <sup>9</sup> / <sub>32</sub>	19 <sup>11</sup> / <sub>16</sub>	—
52H10-N	B1	INK DUCTOR	—	1 <sup>9</sup> / <sub>32</sub>	19 <sup>11</sup> / <sub>16</sub>	—

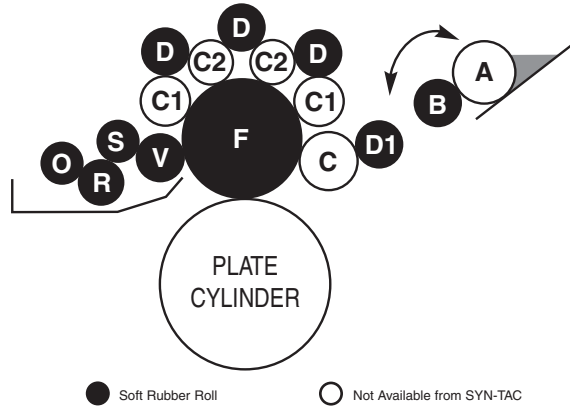
\* Bearings are NOT included.



**HEIDELBERG TOK (LONG)**

Serial number 496600 & UP,  
 INCLUDING numbers 493726, 495147, 495313, 495484, 495561, 495586,  
 495961\*\*, 496054, 496055, 496060, 496189, & 496277

\*\*Note: number 495961 uses 27H51-L, 27H53-L, & 27H55-L only

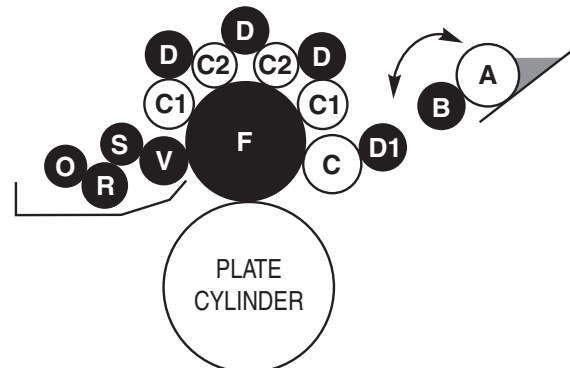


Syn-Tac Cat. No.	Long	Short	Description	Mfg. Part #	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>TOK (LONG &amp; SHORT)</b>							
<b>INK SYSTEM ROLLERS</b>							
27H10-L	F	—	INK FORM	22.010.020F/01	4 <sup>3</sup> / <sub>16</sub>	10 <sup>27</sup> / <sub>32</sub>	15 <sup>21</sup> / <sub>32</sub>
27H10-S	—	F	INK FORM	22.010.020F/a	4 <sup>3</sup> / <sub>16</sub>	10 <sup>1</sup> / <sub>2</sub>	15 <sup>21</sup> / <sub>32</sub>
27H20-L*	D	—	INK RIDER	22.009.008F/02	1 <sup>1</sup> / <sub>2</sub>	10 <sup>15</sup> / <sub>16</sub>	14 <sup>11</sup> / <sub>16</sub>
27H20-S*	—	D	INK RIDER	22.009.008F/01c	1 <sup>1</sup> / <sub>2</sub>	10 <sup>7</sup> / <sub>16</sub>	14 <sup>11</sup> / <sub>16</sub>
27H21-L*	D1	—	INK TRANSFER	22.010.050F/01	1 <sup>3</sup> / <sub>8</sub>	10 <sup>21</sup> / <sub>32</sub>	16 <sup>5</sup> / <sub>8</sub>
27H21-S*	—	D1	INK TRANSFER	22.010.050F/b	1 <sup>3</sup> / <sub>8</sub>	10 <sup>15</sup> / <sub>32</sub>	16 <sup>5</sup> / <sub>8</sub>
27H30-L*	B	—	INK DUCTOR	22.010.090F/03	1 <sup>11</sup> / <sub>32</sub>	10 <sup>19</sup> / <sub>32</sub>	13 <sup>5</sup> / <sub>32</sub>
27H30-S*	—	B	INK DUCTOR	22.010.090F/02d	1 <sup>11</sup> / <sub>32</sub>	10 <sup>9</sup> / <sub>16</sub>	13 <sup>5</sup> / <sub>32</sub>
<b>WATER SYSTEM ROLLERS</b>							
27H51-L*	S	—	DAMPENING TRANSFER	22.030.048F/02	1 <sup>1</sup> / <sub>4</sub>	11 <sup>1</sup> / <sub>8</sub>	16 <sup>1</sup> / <sub>16</sub>
27H51-S*	—	S	DAMPENING TRANSFER	22.030.048F/01f	1 <sup>1</sup> / <sub>4</sub>	10 <sup>25</sup> / <sub>32</sub>	16 <sup>1</sup> / <sub>16</sub>
27H53-L*	O	—	SQUEEZE	22.030.040F04	1 <sup>19</sup> / <sub>32</sub>	11 <sup>15</sup> / <sub>32</sub>	13 <sup>9</sup> / <sub>32</sub>
27H53-S*	—	O	SQUEEZE	22.030.040F03a	1 <sup>19</sup> / <sub>32</sub>	11 <sup>1</sup> / <sub>32</sub>	13 <sup>9</sup> / <sub>32</sub>
27H55-L*	R	—	FOUNTAIN	22.030.020F/05	1 <sup>11</sup> / <sub>16</sub>	11 <sup>15</sup> / <sub>32</sub>	14 <sup>9</sup> / <sub>16</sub>
27H55-S*	—	R	FOUNTAIN	22.030.020F/04a	1 <sup>11</sup> / <sub>16</sub>	11 <sup>1</sup> / <sub>16</sub>	14 <sup>9</sup> / <sub>16</sub>
27H59-L*	V	—	DISTRIBUTOR	22.030.055F/01	1 <sup>11</sup> / <sub>16</sub>	11 <sup>5</sup> / <sub>32</sub>	17 <sup>1</sup> / <sub>16</sub>
27H59-S*	—	V	DISTRIBUTOR	22.030.055F/a	1 <sup>11</sup> / <sub>16</sub>	10 <sup>23</sup> / <sub>32</sub>	17 <sup>1</sup> / <sub>16</sub>

**HEIDELBERG TOK (SHORT)**

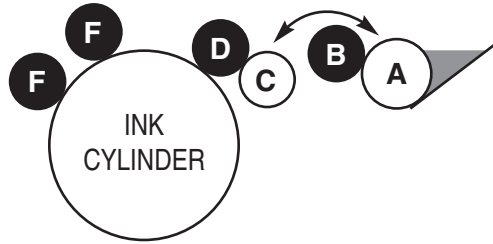
Serial number 496599 & down,  
 EXCEPT numbers 493726, 495147, 495313, 495484, 495561, 495586,  
 495961\*\*, 496054, 496055, 496060, 496189, & 496277

\*\*Note: number 495961 uses 27H10-S, 27H20-S, 27H21-S, 27H30-S, &  
 27H59-S only



\* Bearings are NOT included.

HEIDELBERG 10 X 15 WINDMILL



Syn-Tac Cat. No.	Key	Description	Mfg. Part #	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>INK SYSTEM ROLLERS</b>						
37H11	F	INK FORM	01.009.020	2 <sup>1</sup> / <sub>32</sub>	14 <sup>9</sup> / <sub>16</sub>	19 <sup>11</sup> / <sub>32</sub>
37H10*	D	INK DISTRIBUTOR	01.009.020	2 <sup>1</sup> / <sub>32</sub>	14 <sup>9</sup> / <sub>16</sub>	19 <sup>11</sup> / <sub>32</sub>
37H10*	B	INK DUCTOR	01.009.020	2 <sup>1</sup> / <sub>32</sub>	14 <sup>9</sup> / <sub>16</sub>	19 <sup>11</sup> / <sub>32</sub>

\* Bearings are NOT included.

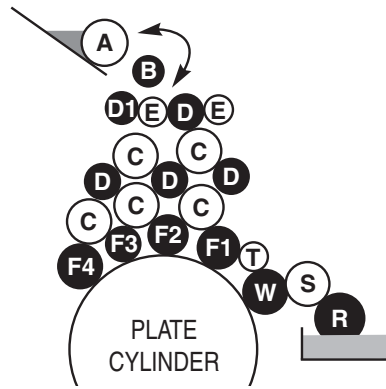
**PRINT WORKS CHEMICAL TIP:**

Many press users don't wash up the press at the end of the day. This permits dust and dirt to accumulate in the inking system and invites many problems. It's not good roller care either.

If it is policy not to wash up at night, it is advisable to give the press a good cleaning on Friday. Wash the ink off your rollers with a good wash like X75-122 and X75-123. Once the ink has been removed apply a good deglazer like X75-111, and rinse with X75-123. Your press rollers will be clean and can rest over the weekend.

Good housekeeping pays off in better production and higher quality with less down time and fewer service calls. Ink and water balance is easier to maintain if the rollers are free of glaze. Hickeys are less of a problem because dried ink particles and dirt do not accumulate in the inking system.

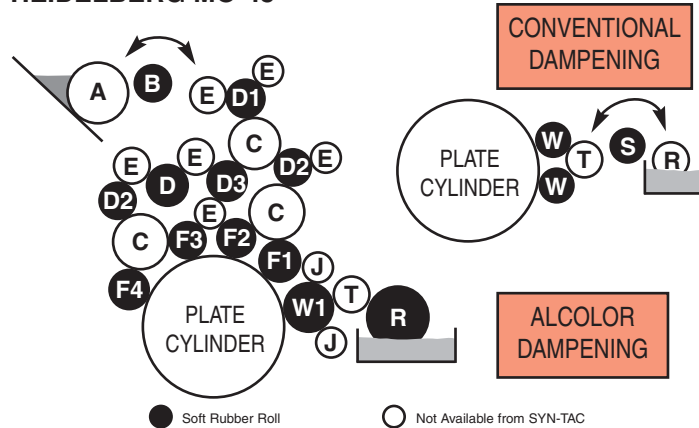
HEIDELBERG SPEEDMASTER 52



● Soft Rubber Roll      ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Color	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>HEIDELBERG SPEEDMASTER 52</b>						
<b>INK SYSTEM ROLLERS</b>						
52SM10	F1	1st INK FORM	WHITE	2 <sup>17</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>16</sub>	22 <sup>7</sup> / <sub>32</sub>
52SM11	F2	2nd INK FORM	BLUE	2 <sup>13</sup> / <sub>32</sub>	21 <sup>3</sup> / <sub>16</sub>	22 <sup>7</sup> / <sub>32</sub>
52SM12	F3	3rd INK FORM	RED	2 <sup>1</sup> / <sub>8</sub>	21 <sup>3</sup> / <sub>16</sub>	22 <sup>7</sup> / <sub>32</sub>
52SM13	F4	4th INK FORM	YELLOW	2 <sup>11</sup> / <sub>16</sub>	21 <sup>3</sup> / <sub>16</sub>	22 <sup>7</sup> / <sub>32</sub>
52SM20	D	INK TRANSFER (large)	GREEN	2 <sup>5</sup> / <sub>32</sub>	20 <sup>15</sup> / <sub>16</sub>	23 <sup>15</sup> / <sub>16</sub>
52SM21	D1	INK TRANSFER (small)	BLACK	1 <sup>3</sup> / <sub>32</sub>	20 <sup>15</sup> / <sub>16</sub>	23 <sup>15</sup> / <sub>16</sub>
52SM30	B	INK DUCTOR	VIOLET	1 <sup>29</sup> / <sub>32</sub>	20 <sup>15</sup> / <sub>32</sub>	23 <sup>15</sup> / <sub>16</sub>
<b>ALCOLOR DAMPENING UNIT ROLLERS</b>						
52SM44	W	ALCOLOR WATER FORM	—	2 <sup>11</sup> / <sub>16</sub>	20 <sup>63</sup> / <sub>64</sub>	—
52SM55	R	ALCOLOR WATER PAN	—	2 <sup>29</sup> / <sub>32</sub>	21 <sup>9</sup> / <sub>16</sub>	—

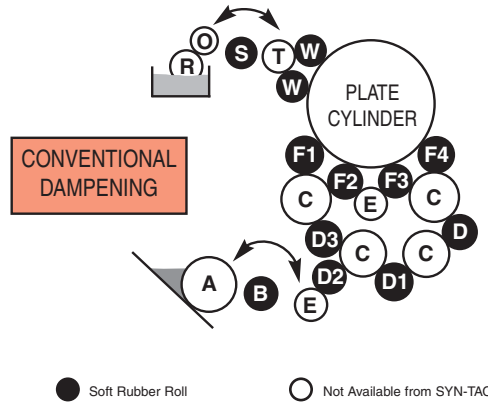
HEIDELBERG MO-43



● Soft Rubber Roll      ○ Not Available from SYN-TAC

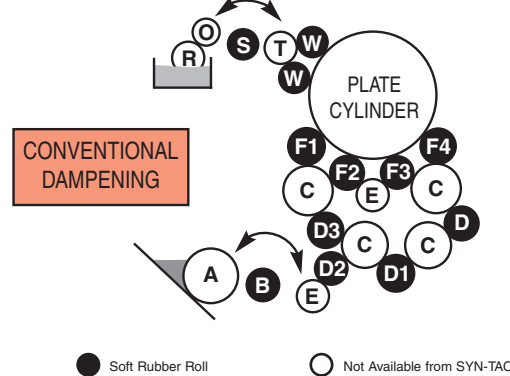
<b>HEIDELBERG MO-43</b>						
<b>INK SYSTEM ROLLERS</b>						
43H10	F1,D	1st INK FORM and DIST.	WHITE	2 <sup>1</sup> / <sub>4</sub>	25 <sup>3</sup> / <sub>4</sub>	28 <sup>23</sup> / <sub>32</sub>
43H11	F2,D1	2nd INK FORM and DIST.	BLUE	2 <sup>3</sup> / <sub>32</sub>	25 <sup>3</sup> / <sub>4</sub>	28 <sup>23</sup> / <sub>32</sub>
43H12	F3,D2	3rd INK FORM and DIST.	RED	2 <sup>1</sup> / <sub>32</sub>	25 <sup>3</sup> / <sub>4</sub>	28 <sup>23</sup> / <sub>32</sub>
43H13	F4,D3	4th INK FORM and DIST.	YELLOW	2 <sup>3</sup> / <sub>16</sub>	25 <sup>3</sup> / <sub>4</sub>	28 <sup>23</sup> / <sub>32</sub>
43H30	B	INK DUCTOR	RED	2 <sup>1</sup> / <sub>32</sub>	25 <sup>3</sup> / <sub>4</sub>	28 <sup>23</sup> / <sub>32</sub>
<b>ALCOLOR DAMPENING UNIT ROLLERS</b>						
43H44	W1	ALCOLOR WATER FORM	—	2 <sup>11</sup> / <sub>16</sub>	25 <sup>29</sup> / <sub>32</sub>	—
43H55	R	ALCOLOR WATER PAN	—	3 <sup>11</sup> / <sub>32</sub>	26 <sup>17</sup> / <sub>32</sub>	—
<b>CONVENTIONAL DAMPENING UNIT ROLLERS</b>						
43H40	W S	WATER FORM & DUCTOR	GREEN	1 <sup>57</sup> / <sub>64</sub>	26 <sup>3</sup> / <sub>32</sub>	28 <sup>23</sup> / <sub>32</sub>
43H42	W	BAREBACK WATER FORM	GREEN	2 <sup>1</sup> / <sub>64</sub>	26 <sup>3</sup> / <sub>32</sub>	28 <sup>23</sup> / <sub>32</sub>

HEIDELBERG KORD 62



Syn-Tac Cat. No.	Key	Description	Mfg. Color	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>HEIDELBERG KORD 62</b>						
<b>INK SYSTEM ROLLERS</b>						
62KD10*	F1, D	1st INK FORM and DIST.	BLUE	2 <sup>17</sup> / <sub>64</sub>	24 <sup>39</sup> / <sub>64</sub>	26 <sup>3</sup> / <sub>8</sub>
62KD11*	F2, D1	2nd INK FORM and DIST.	WHITE	2 <sup>7</sup> / <sub>64</sub>	24 <sup>39</sup> / <sub>64</sub>	26 <sup>3</sup> / <sub>8</sub>
62KD12*	F3, D2	3rd INK FORM and DIST.	RED	2 <sup>1</sup> / <sub>32</sub>	24 <sup>39</sup> / <sub>64</sub>	26 <sup>3</sup> / <sub>8</sub>
62KD13*	F4, D3	4th INK FORM and DIST.	BROWN	2 <sup>3</sup> / <sub>16</sub>	24 <sup>39</sup> / <sub>64</sub>	26 <sup>3</sup> / <sub>8</sub>
62KD30*	B	INK DUCTOR	RED	2 <sup>1</sup> / <sub>32</sub>	24 <sup>39</sup> / <sub>64</sub>	26 <sup>3</sup> / <sub>8</sub>
<b>CONVENTIONAL DAMPENING UNIT ROLLERS</b>						
62KD40*	W, S	WATER FORM/DUCTOR (os)	GREEN	1 <sup>57</sup> / <sub>64</sub>	25	26 <sup>3</sup> / <sub>8</sub>
62KD41*	W	3M WATER FORM (3M sleeve #19728 <i>not</i> included)	GREEN	1 <sup>63</sup> / <sub>64</sub>	25	26 <sup>3</sup> / <sub>8</sub>
62KD42*	W	WATER FORM BAREBACK	GREEN	2 <sup>1</sup> / <sub>32</sub>	25	26 <sup>3</sup> / <sub>8</sub>

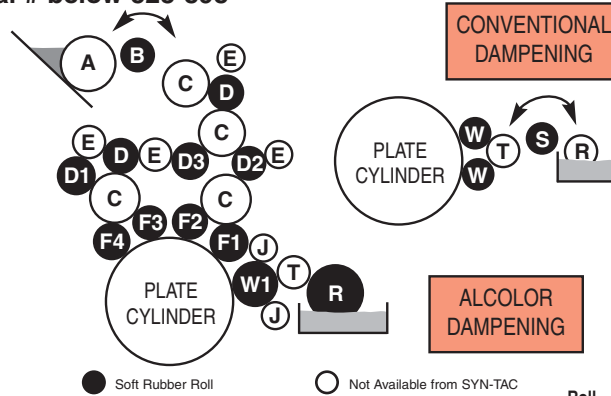
HEIDELBERG KORD 64



Syn-Tac Cat. No.	Key	Description	Mfg. Color	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>HEIDELBERG KORD 64</b>						
<b>INK SYSTEM ROLLERS</b>						
64KD15*	F1, D	1st INK FORM and DIST.	BLUE	2 <sup>17</sup> / <sub>64</sub>	25 <sup>25</sup> / <sub>64</sub>	27 <sup>61</sup> / <sub>64</sub>
64KD16*	F2, D1	2nd INK FORM and DIST.	WHITE	2 <sup>7</sup> / <sub>64</sub>	25 <sup>25</sup> / <sub>64</sub>	27 <sup>61</sup> / <sub>64</sub>
64KD17*	F3, D2	3rd INK FORM and DIST.	RED	2 <sup>1</sup> / <sub>32</sub>	25 <sup>25</sup> / <sub>64</sub>	27 <sup>61</sup> / <sub>64</sub>
64KD18*	F4, D3	4th INK FORM and DIST.	BROWN	2 <sup>3</sup> / <sub>16</sub>	25 <sup>25</sup> / <sub>64</sub>	27 <sup>61</sup> / <sub>64</sub>
64KD31*	B	INK DUCTOR	RED	2 <sup>1</sup> / <sub>32</sub>	25 <sup>25</sup> / <sub>64</sub>	27 <sup>61</sup> / <sub>64</sub>
<b>CONVENTIONAL DAMPENING UNIT ROLLERS</b>						
64KD40*	W, S	WATER FORM/DUCTOR (os)	GREEN	1 <sup>57</sup> / <sub>64</sub>	26 <sup>3</sup> / <sub>8</sub>	28 <sup>15</sup> / <sub>64</sub>
64KD41*	W	3M WATER FORM (3M sleeve #19728 <i>not</i> included)	GREEN	1 <sup>63</sup> / <sub>64</sub>	26 <sup>3</sup> / <sub>8</sub>	28 <sup>15</sup> / <sub>64</sub>
64KD42*	W	WATER FORM BAREBACK	GREEN	2 <sup>1</sup> / <sub>32</sub>	26 <sup>3</sup> / <sub>8</sub>	28 <sup>15</sup> / <sub>64</sub>

\* Bearings are NOT included.

**HEIDELBERG SPEEDMASTER 102 SORS PRE DRUPA**  
Serial # below 523-898



● Soft Rubber Roll      ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Color	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**HEIDELBERG SORS PRE DRUPA**

**INK SYSTEM ROLLERS**

102SPD10	F1, D	1st INK FORM and DIST.	WHITE	2 <sup>31</sup> / <sub>64</sub>	40 <sup>25</sup> / <sub>64</sub>	42 <sup>27</sup> / <sub>32</sub>
102SPD11	F2, D1	2nd INK FORM and DIST.	BLUE	2 <sup>17</sup> / <sub>64</sub>	40 <sup>25</sup> / <sub>64</sub>	42 <sup>27</sup> / <sub>32</sub>
102SPD12	F3, D2	3rd INK FORM and DIST.	RED	2 <sup>25</sup> / <sub>64</sub>	40 <sup>25</sup> / <sub>64</sub>	42 <sup>27</sup> / <sub>32</sub>
102SPD13	F4, D3	4th INK FORM and DIST.	YELLOW	2 <sup>19</sup> / <sub>32</sub>	40 <sup>25</sup> / <sub>64</sub>	42 <sup>27</sup> / <sub>32</sub>
102SPD30	B	INK DUCTOR	BLUE	2 <sup>17</sup> / <sub>64</sub>	40 <sup>25</sup> / <sub>64</sub>	42 <sup>27</sup> / <sub>32</sub>

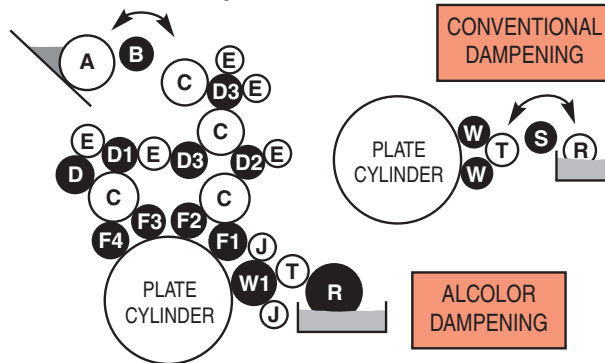
**CONVENTIONAL DAMPENING UNIT ROLLERS**

102SPD40	W, S	WATER FORM/DUCTOR (os)	GREEN	2 <sup>31</sup> / <sub>64</sub>	41 <sup>9</sup> / <sub>64</sub>	42 <sup>27</sup> / <sub>32</sub>
102SPD42	W	WATER FORM BAREBACK	GREEN	2 <sup>19</sup> / <sub>32</sub>	41 <sup>9</sup> / <sub>64</sub>	42 <sup>27</sup> / <sub>32</sub>
102SPD50	S	WATER DUCTOR (new style)	GREEN	2 <sup>31</sup> / <sub>64</sub>	41 <sup>47</sup> / <sub>64</sub>	43 <sup>27</sup> / <sub>64</sub>

**ALCOLOR DAMPENING UNIT ROLLERS**

102SPD44	W1	ALCOLOR DAMPENING FORM	—	3 <sup>5</sup> / <sub>64</sub>	40 <sup>15</sup> / <sub>16</sub>	—
102SPD55	R	ALCOLOR DAMPENING PAN	—	4 <sup>1</sup> / <sub>4</sub>	41 <sup>47</sup> / <sub>64</sub>	—

**HEIDELBERG SPEEDMASTER 102 SORS DRUPA**  
Serial # 523-898 & up



**HEIDELBERG SORS DRUPA**

**INK SYSTEM ROLLERS**

102SD10	F1, D	1st INK FORM and DIST.	WHITE	2 <sup>23</sup> / <sub>64</sub>	40 <sup>3</sup> / <sub>4</sub>	42 <sup>51</sup> / <sub>64</sub>
102SD11	F2, D1	2nd INK FORM and DIST.	BLUE	2 <sup>27</sup> / <sub>32</sub>	40 <sup>3</sup> / <sub>4</sub>	42 <sup>51</sup> / <sub>64</sub>
102SD12	F3, D2	3rd INK FORM and DIST.	RED	2 <sup>19</sup> / <sub>32</sub>	40 <sup>3</sup> / <sub>4</sub>	42 <sup>51</sup> / <sub>64</sub>
102SD13	F4, D3	4th INK FORM and DIST.	YELLOW	3 <sup>9</sup> / <sub>64</sub>	40 <sup>3</sup> / <sub>4</sub>	42 <sup>51</sup> / <sub>64</sub>
102SD30	B	INK DUCTOR	WHITE	2 <sup>23</sup> / <sub>64</sub>	40 <sup>3</sup> / <sub>4</sub>	42 <sup>51</sup> / <sub>64</sub>
102SD31	B	INK DUCTOR (tube style)	BROWN	2 <sup>23</sup> / <sub>64</sub>	40 <sup>3</sup> / <sub>4</sub>	42 <sup>3</sup> / <sub>16</sub>
102SD32	B	INK DUCTOR SHORT (n/s)	—	2 <sup>23</sup> / <sub>64</sub>	40 <sup>3</sup> / <sub>4</sub>	42 <sup>3</sup> / <sub>16</sub>

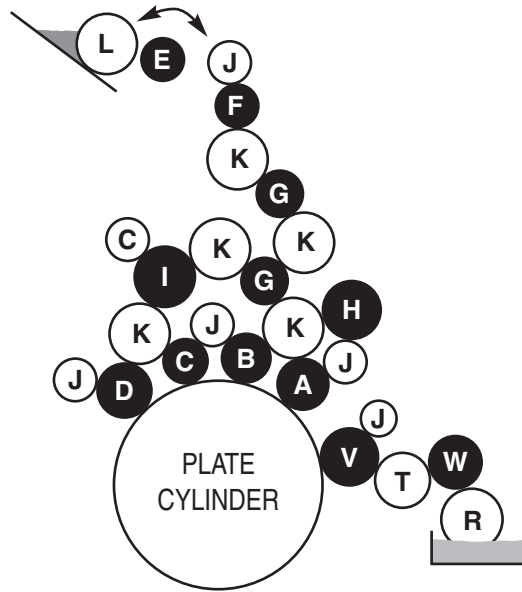
**CONVENTIONAL DAMPENING UNIT ROLLERS**

102SPD40	W, S	WATER FORM/DUCTOR (os)	GREEN	2 <sup>31</sup> / <sub>64</sub>	41 <sup>9</sup> / <sub>64</sub>	42 <sup>27</sup> / <sub>32</sub>
102SPD42	W	WATER FORM BAREBACK	GREEN	2 <sup>19</sup> / <sub>32</sub>	41 <sup>9</sup> / <sub>64</sub>	42 <sup>27</sup> / <sub>32</sub>
102SPD50	S	WATER DUCTOR (new style)	GREEN	2 <sup>31</sup> / <sub>64</sub>	41 <sup>47</sup> / <sub>64</sub>	43 <sup>27</sup> / <sub>64</sub>

**ALCOLOR DAMPENING UNIT ROLLERS**

102SPD44	W1	ALCOLOR DAMPENING FORM	—	3 <sup>5</sup> / <sub>64</sub>	40 <sup>15</sup> / <sub>16</sub>	—
102SPD55	R	ALCOLOR DAMPENING PAN	—	4 <sup>1</sup> / <sub>4</sub>	41 <sup>47</sup> / <sub>64</sub>	—

KOMORI LITHRONE 28



● Soft Rubber Roll      ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Position	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>INK SYSTEM ROLLERS</b>						
28KL10	A	1st INK FORM	A	2 <sup>5</sup> / <sub>64</sub>	28 <sup>57</sup> / <sub>64</sub>	30 <sup>25</sup> / <sub>32</sub>
28KL11	B	2nd INK FORM	B	2 <sup>43</sup> / <sub>64</sub>	28 <sup>57</sup> / <sub>64</sub>	32 <sup>33</sup> / <sub>64</sub>
28KL12	C	3rd INK FORM	C	2 <sup>7</sup> / <sub>16</sub>	28 <sup>57</sup> / <sub>64</sub>	30 <sup>25</sup> / <sub>32</sub>
28KL13	D	4th INK FORM	D	2 <sup>61</sup> / <sub>64</sub>	28 <sup>57</sup> / <sub>64</sub>	32 <sup>33</sup> / <sub>64</sub>
28KL30	E	INK DUCTOR	E	2 <sup>23</sup> / <sub>64</sub>	28 <sup>57</sup> / <sub>64</sub>	31 1/2
28KL20	F	INK DISTRIBUTOR	F	2 <sup>23</sup> / <sub>64</sub>	28 <sup>57</sup> / <sub>64</sub>	31 1/2
28KL21	G	INK DISTRIBUTOR	G	2 <sup>9</sup> / <sub>16</sub>	28 <sup>57</sup> / <sub>64</sub>	32 <sup>33</sup> / <sub>64</sub>
28KL22	H	INK DISTRIBUTOR	H	3 <sup>5</sup> / <sub>32</sub>	28 <sup>57</sup> / <sub>64</sub>	30 <sup>5</sup> / <sub>64</sub>
28KL23	I	INK DISTRIBUTOR	I	3 <sup>15</sup> / <sub>64</sub>	28 <sup>57</sup> / <sub>64</sub>	32 <sup>33</sup> / <sub>64</sub>
<b>PLATE COCKING ROLLERS</b>						
28KL14	B	2nd INK FORM	B	2 <sup>43</sup> / <sub>64</sub>	28 <sup>57</sup> / <sub>64</sub>	30 <sup>25</sup> / <sub>32</sub>
28KL15	D	4th INK FORM	D	2 <sup>61</sup> / <sub>64</sub>	28 <sup>57</sup> / <sub>64</sub>	30 <sup>25</sup> / <sub>32</sub>
<b>DAMPENING UNIT ROLLERS</b>						
28KL40	V	WATER FORM (short)	V	3 <sup>7</sup> / <sub>64</sub>	29 <sup>1</sup> / <sub>16</sub>	32 <sup>33</sup> / <sub>64</sub>
28KL41	V	WATER FORM (long)	V	3 <sup>7</sup> / <sub>64</sub>	29 <sup>1</sup> / <sub>16</sub>	34 <sup>5</sup> / <sub>16</sub>
28KL51	W	WATER METERING	W	2 <sup>7</sup> / <sub>8</sub>	31 <sup>11</sup> / <sub>32</sub>	34 <sup>23</sup> / <sub>32</sub>

Replacement rollers are available for the following presses upon request

Heidelberg KOR/KORA, KORS, SORM 72 Per Drupa, or Drupa, Speedmaster 74.

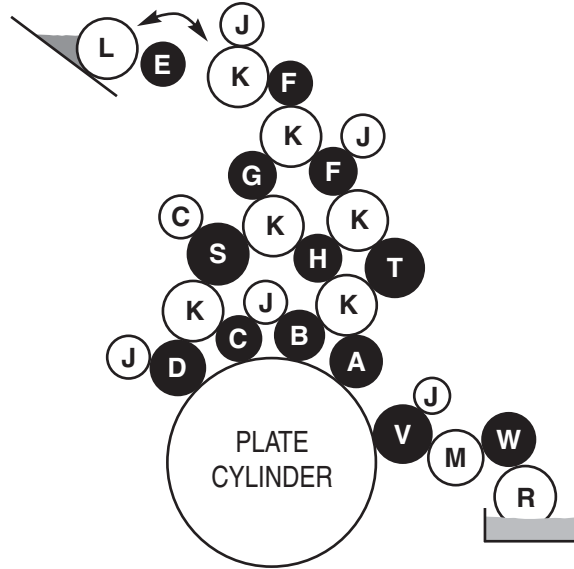
Komori Sprint 26 and Sprint 26 (new style)

Man Roland 700.

Call for pricing.

Lead times will vary.

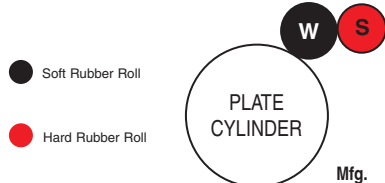
KOMORI LITHRONE 40



● Soft Rubber Roll      ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Position	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>INK SYSTEM ROLLERS</b>						
40KL10	A	1st INK FORM	A	3 <sup>29</sup> / <sub>64</sub>	40 <sup>9</sup> / <sub>4</sub>	43 <sup>25</sup> / <sub>32</sub>
40KL11	B	2nd INK FORM	B	3 <sup>3</sup> / <sub>64</sub>	40 <sup>9</sup> / <sub>4</sub>	43 <sup>55</sup> / <sub>64</sub>
40KL12	C	3rd INK FORM	C	3 <sup>11</sup> / <sub>32</sub>	40 <sup>9</sup> / <sub>4</sub>	43 <sup>25</sup> / <sub>32</sub>
40KL13	D	4th INK FORM	D	3 <sup>35</sup> / <sub>64</sub>	40 <sup>9</sup> / <sub>4</sub>	43 <sup>55</sup> / <sub>64</sub>
40KL30	E	INK DUCTOR	E	2 <sup>33</sup> / <sub>64</sub>	40 <sup>9</sup> / <sub>4</sub>	44 <sup>11</sup> / <sub>64</sub>
40KL20	F	INK DISTRIBUTOR	F	2 <sup>61</sup> / <sub>64</sub>	40 <sup>9</sup> / <sub>4</sub>	43 <sup>15</sup> / <sub>64</sub>
40KL21	G	INK DISTRIBUTOR	G	2 <sup>3</sup> / <sub>4</sub>	40 <sup>9</sup> / <sub>4</sub>	44 <sup>21</sup> / <sub>64</sub>
40KL22	H	INK DISTRIBUTOR	H	3 <sup>11</sup> / <sub>32</sub>	40 <sup>9</sup> / <sub>4</sub>	45 <sup>5</sup> / <sub>32</sub>
40KL23	S	INK DISTRIBUTOR	S	3 <sup>13</sup> / <sub>16</sub>	40 <sup>9</sup> / <sub>4</sub>	45 <sup>5</sup> / <sub>32</sub>
40KL24	T	INK DISTRIBUTOR	T	2 <sup>3</sup> / <sub>4</sub>	40 <sup>9</sup> / <sub>4</sub>	42 <sup>9</sup> / <sub>32</sub>
<b>PLATE COCKING ROLLERS</b>						
40KL14	B	2nd INK FORM	B	3 <sup>3</sup> / <sub>64</sub>	40 <sup>9</sup> / <sub>4</sub>	43 <sup>25</sup> / <sub>64</sub>
40KL15	D	4th INK FORM	D	3 <sup>35</sup> / <sub>64</sub>	40 <sup>9</sup> / <sub>4</sub>	43 <sup>25</sup> / <sub>64</sub>
<b>DAMPENING UNIT ROLLERS</b>						
40KL40	V	WATER FORM (101mm. O.D.)	V	3 <sup>63</sup> / <sub>64</sub>	41 <sup>1</sup> / <sub>64</sub>	43 <sup>25</sup> / <sub>32</sub>
40KL41	V	WATER FORM (102mm. O.D.)	V	4 <sup>1</sup> / <sub>64</sub>	41 <sup>1</sup> / <sub>64</sub>	43 <sup>25</sup> / <sub>32</sub>
40KL42	V	WATER FORM	V	3 <sup>63</sup> / <sub>64</sub>	41 <sup>1</sup> / <sub>64</sub>	45 <sup>9</sup> / <sub>32</sub>
40KL43	V	WATER FORM	V	3 <sup>63</sup> / <sub>64</sub>	41 <sup>1</sup> / <sub>64</sub>	45 <sup>63</sup> / <sub>64</sub>
40KL51	W	WATER METERING	W	3 <sup>25</sup> / <sub>64</sub>	43 <sup>25</sup> / <sub>32</sub>	47 <sup>7</sup> / <sub>16</sub>

**KOMPAC ROLLERS for:**  
**(A.B. DICK 360 & 9800 series), (CHIEF 15 & 17),**  
**(HAMADA 600), (HEIDELBERG GTO 52),**  
**(MULTI 1250), & (RYOBI 3200MCD & 3302)**

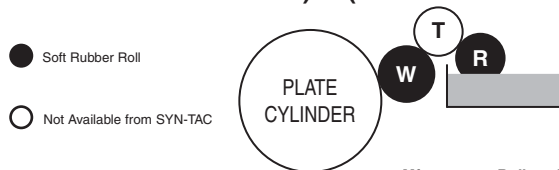


Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>KOMPAC DAMPENING UNIT ROLLERS</b>						
92K10	W	WATER FORM (MULTI 1250 & CHIEF 17)	92410	2	11	13 <sup>9</sup> / <sub>16</sub>
92K50	S	WATER METER (MULTI 1250 & CHIEF 17)	92400	1½	11 <sup>17</sup> / <sub>32</sub>	13 <sup>9</sup> / <sub>16</sub>
92K11	W	WATER FORM (A.B.DICK 9800 MULTI 1360 & 1650, HAMADA 611,612)	92470	2	13	15 <sup>17</sup> / <sub>32</sub>
92K51	S	WATER METER (A.B.DICK 9800 MULTI 1360 & 1650, HAMADA 611,612)	92460	1½	13½	15½
92K12	W	WATER FORM (CHIEF 15)	92450	2	10 <sup>5</sup> / <sub>8</sub>	13 <sup>9</sup> / <sub>16</sub>
92K52	S	WATER METER (CHIEF 15)	92440	1½	11 <sup>5</sup> / <sub>32</sub>	13 <sup>9</sup> / <sub>16</sub>
92K13	W	WATER FORM (A.B.DICK 360)	92430	2	11 <sup>1</sup> / <sub>8</sub>	13 <sup>11</sup> / <sub>16</sub>
92K53	S	WATER METER (A.B.DICK 360)	92420	1½	11 <sup>21</sup> / <sub>32</sub>	13 <sup>11</sup> / <sub>16</sub>
92K14	W	WATER FORM (HAMADA 600)	92510	2	12 <sup>9</sup> / <sub>16</sub>	15 <sup>1</sup> / <sub>8</sub>
92K19	W	WATER FORM (HAMADA 665)	92144	2	11 <sup>13</sup> / <sub>16</sub>	14 <sup>1</sup> / <sub>32</sub>
92K59	S	WATER METER (HAMADA 665)	92145	1½	12 <sup>5</sup> / <sub>16</sub>	13 <sup>5</sup> / <sub>8</sub>
92K15	W	WATER FORM (RYOBI 3200MCD 3302)	91900	2	13 <sup>5</sup> / <sub>16</sub>	16 <sup>3</sup> / <sub>16</sub>
92K55	S	WATER METER (RYOBI 3200MCD 3302)	94240	1½	13 <sup>23</sup> / <sub>32</sub>	15 <sup>25</sup> / <sub>32</sub>
92K16	W	WATER FORM (HEIDEL. GTO 52)	94810	2¼	20 <sup>15</sup> / <sub>32</sub>	23 <sup>27</sup> / <sub>32</sub>
92K56	S	WATER METER (HEIDEL. GTO 52)	98870	2	21	22 <sup>19</sup> / <sub>32</sub>
92K17	W	WATER FORM (RYOBI 3200)	92550	2	12 <sup>11</sup> / <sub>32</sub>	15 <sup>27</sup> / <sub>32</sub>
92K57	S	WATER METER (RYOBI 3200)	92540	1½	12 <sup>7</sup> / <sub>8</sub>	14 <sup>29</sup> / <sub>32</sub>
92K18	W	WATER FORM (RYOBI 2700, 2800)	92530	2	11½	15
92K58	S	WATER METER RYOBI 2700, 2800	92520	1½	12	14 <sup>1</sup> / <sub>32</sub>

**KOMPAC WATER BOTTLE**

92K49	—	WATER BOTTLE (plastic, quart size with cap & valve)		—	—	—
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**DAHLGREN MOTORMAX ROLLERS for:**  
**(A.B. DICK 360 & 9800 series) & (RYOBI 2800 & 3200)**

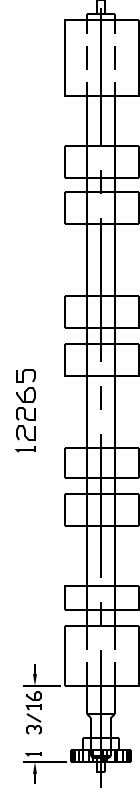
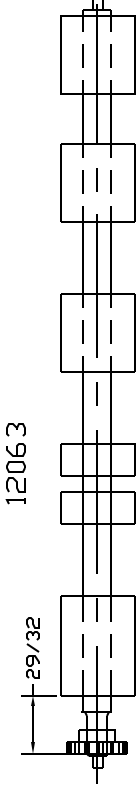
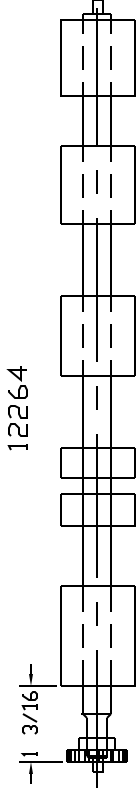
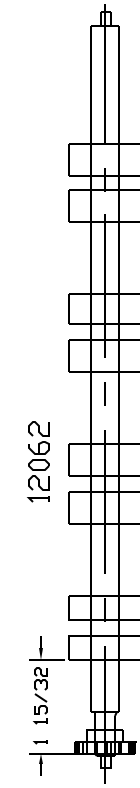
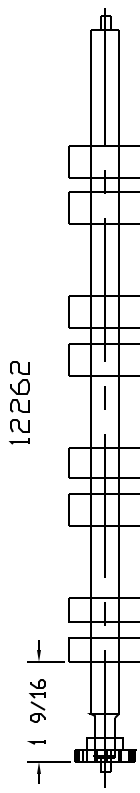
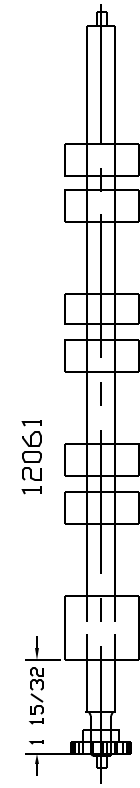
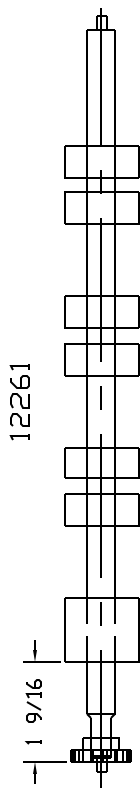
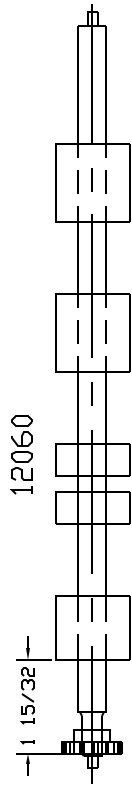
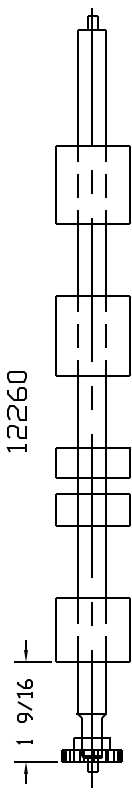


Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>A.B. DICK DAMPENING UNIT ROLLERS</b>						
36042D*	W	WATER FORM	600-80-101	2 <sup>11</sup> / <sub>16</sub>	11 <sup>9</sup> / <sub>32</sub>	14 <sup>1</sup> / <sub>16</sub>
36057D*	R	WATER METERING	60-100-105	2 <sup>3</sup> / <sub>32</sub>	12 <sup>1</sup> / <sub>8</sub>	13 <sup>7</sup> / <sub>8</sub>
37542D*	W	WATER FORM	600-80-102	2 <sup>11</sup> / <sub>16</sub>	13 <sup>1</sup> / <sub>8</sub>	16 <sup>1</sup> / <sub>16</sub>
37557D*	R	WATER METERING	60-100-106	2 <sup>3</sup> / <sub>32</sub>	14 <sup>1</sup> / <sub>8</sub>	15 <sup>7</sup> / <sub>8</sub>
<b>RYOBI DAMPENING UNIT ROLLERS</b>						
28042D*	W	WATER FORM	600-80-100	2 <sup>11</sup> / <sub>16</sub>	11 <sup>15</sup> / <sub>32</sub>	15 <sup>5</sup> / <sub>32</sub>
28057D*	R	WATER METERING	60-100-104	2 <sup>3</sup> / <sub>32</sub>	13	15 <sup>1</sup> / <sub>32</sub>
32R42D*	W	WATER FORM	600-80-103	2 <sup>11</sup> / <sub>16</sub>	12 <sup>9</sup> / <sub>16</sub>	17 <sup>5</sup> / <sub>32</sub>
32R57D*	R	WATER METERING	60-100-103	2 <sup>3</sup> / <sub>32</sub>	14	17 <sup>1</sup> / <sub>32</sub>

\* Bearings are **NOT** included.

See Dahlgren Diamond section of Crestline catalog for additional rollers and parts.

SYM		REVISION		DATE

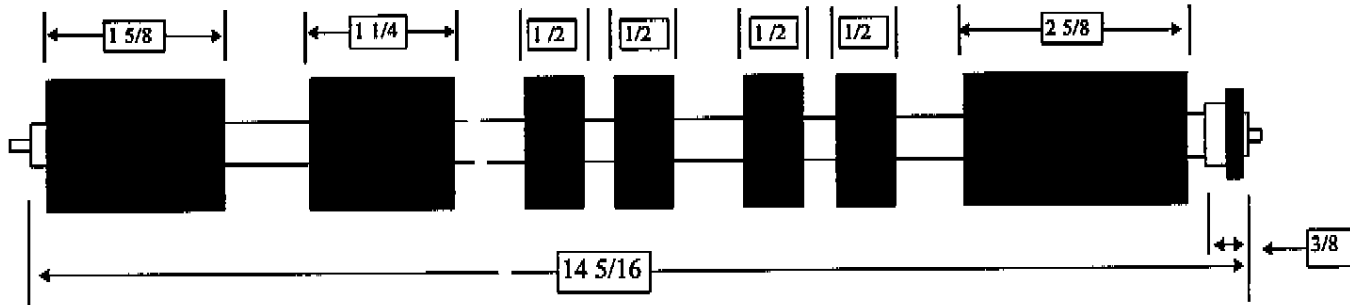


UNLESS OTHERWISE SPECIFIED XX ± 1/64 .X ± .030 .XX ± .010 .XXX ± .005		CHICAGO MANIFOLD PRODUCTS CO.	
BEARING		MACHINE	MULTILITH
COMP. NO.		MODEL	1250
DURO-A		PART NAME	LOWER FEED ROLL CHART
RESILIENCE		DRAWN BY	SCALE
CEMENT		DATE	REVISION
			PART NUMBER
			APPVD.

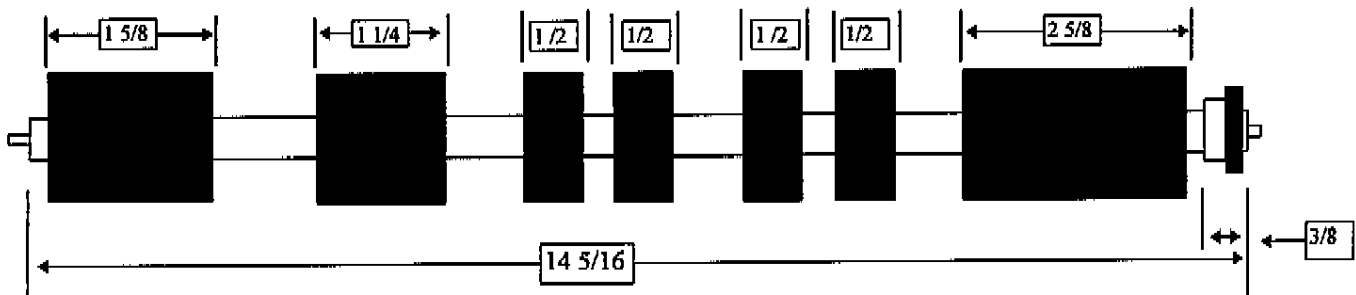
**PRINTERS PARTS**  
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## LOWER FEED LOWER ROLLERS

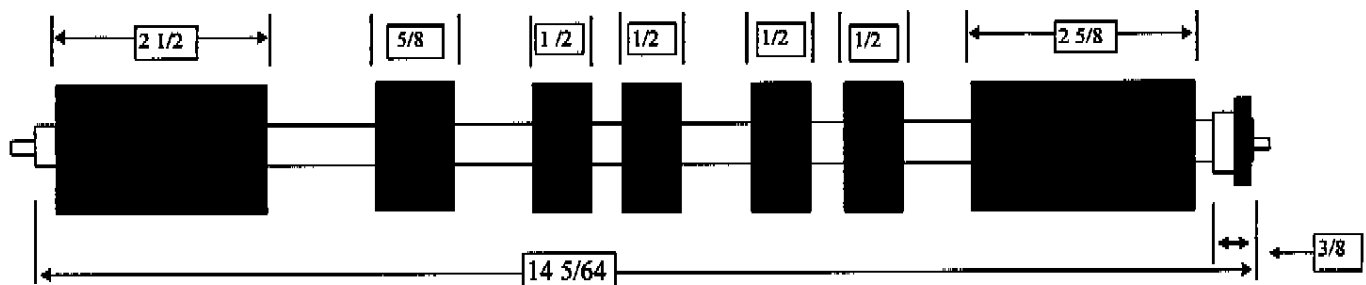
<b>MODELS</b> 1330/1360	<b>RUBBER SURFACES</b> 7
	<b>NUMBER OF FEELER FINGERS</b> 2
<b>P.N. 13-8-186481 ROLLER</b>	
Replaced by 13-3-190421	<b>1275-1052 ECC. BUSHING</b> <b>296-1003 BUSHING</b>



<b>MODELS</b> 1360/1650/1100/3850 1 ST HEAD	<b>RUBBER SURFACES</b> 7
	<b>NUMBER OF FEELER FINGERS</b> 2
<b>P.N. 13-3-190421 ROLLER O/S</b>	
<i>STOP FINGERS</i> lever controlled 13-4-186527	<b>1275-1052 ECC. BUSHING</b> <b>296-1003 BUSHING</b>



<b>MODELS</b> 1650/3850/1100/3875 1 ST HEAD	<b>RUBBER SURFACES</b> 7
	<b>NUMBER OF FEELER FINGERS</b> 2
<b>P.N. 13-8-208616 ROLLER N/S</b>	
<i>STOP FINGERS</i> cam controlled 13-2-208612	<b>1275-1052 ECC. BUSHING</b> <b>296-1003 BUSHING O/S 5/16 OD</b> <b>13-3-199091 BUSHING N/S 7/16 OD</b>

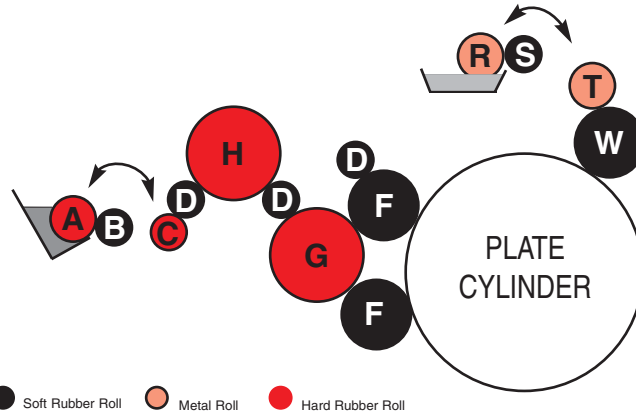


for M1450/1650: OS stop finger is lever controlled, NS is cam controlled

**MULTILITH MODELS 1250,**  
**(296, 1200, 1260, 1275 & 2550)**  
 maximum image width of 10 inches

**MULTILITH 1250-W & 1250-LW (Old Style)**  
**(2552-W, 2560-W, & 1274-W)**  
 maximum image width of 10<sup>3</sup>/<sub>8</sub> to 10<sup>3</sup>/<sub>4</sub> inches

Water bottle holder is in fountain tray, not on side of press with hose connection.



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**MULTILITH MODELS 1250**  
**(296, 1200, 1260, 1275, & 2550)**  
 Maximum Image Width of 10 Inches

**INK SYSTEM ROLLERS**

12011	F	INK FORM	120-361-A1S	2 <sup>1</sup> / <sub>8</sub>	10	11 <sup>1</sup> / <sub>4</sub>
12020	D	INK DISTRIBUTOR (oversize)	—	1 <sup>1</sup> / <sub>8</sub>	10	13 <sup>9</sup> / <sub>16</sub>
12021	D	INK DISTRIBUTOR (standard size)	—	1 <sup>5</sup> / <sub>16</sub>	10	13 <sup>9</sup> / <sub>16</sub>
12022	D	INK DISTRIBUTOR (small)	296-1648-AS	7 <sup>7</sup> / <sub>8</sub>	10	13 <sup>9</sup> / <sub>16</sub>
12023	D	INK DISTRIBUTOR (mammoth size for Dual-Flo )	—	1 <sup>5</sup> / <sub>32</sub>	10	13 <sup>9</sup> / <sub>16</sub>
12029	C	INK DISTRIBUTOR (geared)	296-1645-A1	1 <sup>5</sup> / <sub>16</sub>	9 <sup>3</sup> / <sub>4</sub>	13 <sup>1</sup> / <sub>4</sub>
12030*	B	INK DUCTOR (standard size)	296-1644-AS	1 <sup>1</sup> / <sub>16</sub>	10	11 <sup>1</sup> / <sub>4</sub>
12035	A	INK FOUNTAIN	120-3600-1A1	1 <sup>1</sup> / <sub>4</sub>	10 <sup>1</sup> / <sub>4</sub>	15 <sup>15</sup> / <sub>16</sub>
12080	D	DUAL-FLO INK ROLL SET	—	—	—	—
120820	H	TOP INK OSCILLATOR	120-2200-A	2 <sup>5</sup> / <sub>8</sub>	10 <sup>1</sup> / <sub>2</sub>	13 <sup>9</sup> / <sub>16</sub>
120830	G	GEARED MAIN OSCILLATOR	296-1655-A1S	2 <sup>1</sup> / <sub>4</sub>	10 <sup>5</sup> / <sub>16</sub>	15 <sup>3</sup> / <sub>4</sub>
120840	H	JUMBO INK OSCILLATOR	—	4	10 <sup>1</sup> / <sub>2</sub>	13 <sup>9</sup> / <sub>16</sub>
120840-SA	H	JUMBO INK OSCILLATOR SHELL (converts standard top oscillator 120820 to jumbo ink roll)	—	4	10 <sup>1</sup> / <sub>2</sub>	—
120860	D	INK RIDER OSCILLATOR	—	1 <sup>5</sup> / <sub>32</sub>	11 <sup>1</sup> / <sub>2</sub>	13 <sup>1</sup> / <sub>8</sub>

**MOLLETON WATER SYSTEM ROLLERS**

12040	W	WATER FORM	120-3654-A2S	1 <sup>15</sup> / <sub>16</sub>	10 <sup>5</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>32</sub>
12041	W	3M WATER FORM (3M sleeve #20511 <u>not</u> included)	—	2 <sup>1</sup> / <sub>16</sub>	10 <sup>3</sup> / <sub>4</sub>	11 <sup>3</sup> / <sub>32</sub>
12050*	S	WATER DUCTOR	296-1712-AS	1 <sup>5</sup> / <sub>16</sub>	10 <sup>1</sup> / <sub>4</sub>	11 <sup>3</sup> / <sub>4</sub>
120850	T	WATER OSCILLATOR (aluminum)	120-1500-A3	1 <sup>1</sup> / <sub>2</sub>	11 <sup>1</sup> / <sub>2</sub>	13 <sup>3</sup> / <sub>8</sub>
12055-K	R	WATER FOUNTAIN ROLL (knurled)	296-1707	1 <sup>3</sup> / <sub>8</sub>	10 <sup>3</sup> / <sub>8</sub>	11
12055-S	R	WATER FOUNTAIN ROLL (smooth)	—	1 <sup>3</sup> / <sub>8</sub>	10 <sup>3</sup> / <sub>8</sub>	11

See page 53 for paper feeder and blanket cleaner rolls.  
 See page 72 for Townsend T-51 color head rolls.  
 \*Bearings are **NOT** included.

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>BAREBACK WATER SYSTEM ROLLERS</b>						
12042	W	WATER FORM (for new style shaft)	—	2 <sup>1</sup> / <sub>8</sub>	10 <sup>3</sup> / <sub>4</sub>	11 <sup>3</sup> / <sub>32</sub>
12052*	S	WATER DUCTOR	—	1 <sup>1</sup> / <sub>8</sub>	10 <sup>5</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>4</sub>
12055-S	R	WATER FOUNTAIN (smooth)	—	1 <sup>3</sup> / <sub>8</sub>	10 <sup>3</sup> / <sub>8</sub>	11
120855-R	T	WATER OSCILLATOR (hard rubber)	—	1 <sup>1</sup> / <sub>2</sub>	11 <sup>1</sup> / <sub>2</sub>	13 <sup>1</sup> / <sub>8</sub>

**MULTILITH 1250-W & 1250-LW (Old Style)**  
**(2550-W, 2560-W, 1274-W & 2650-W)**  
 Maximum Image Width of 10<sup>3</sup>/<sub>8</sub> to 10<sup>3</sup>/<sub>4</sub> Inches  
 Water bottle holder is in fountain tray, not on side of press with hose connection.

<b>INK SYSTEM ROLLERS</b>						
12110	F	INK FORM	120W-361-A1S	2 <sup>1</sup> / <sub>8</sub>	10 <sup>5</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>4</sub>
12120	D	INK DISTRIBUTOR (oversize)	—	1 <sup>1</sup> / <sub>8</sub>	10 <sup>5</sup> / <sub>8</sub>	13 <sup>9</sup> / <sub>16</sub>
12121	D	INK DISTRIBUTOR (standard size)	—	1 <sup>5</sup> / <sub>16</sub>	10 <sup>5</sup> / <sub>8</sub>	13 <sup>9</sup> / <sub>16</sub>
12122	D	INK DISTRIBUTOR (small size)	296W-1648-AS	7 <sup>7</sup> / <sub>8</sub>	10 <sup>5</sup> / <sub>8</sub>	13 <sup>9</sup> / <sub>16</sub>
12123	D	INK DISTRIBUTOR (mammoth size for Dual-Flo set)	—	1 <sup>5</sup> / <sub>32</sub>	10 <sup>5</sup> / <sub>8</sub>	13 <sup>9</sup> / <sub>16</sub>
12229	C	GEARED INK DISTRIBUTOR	296W-1645-A1	1 <sup>5</sup> / <sub>16</sub>	10 <sup>3</sup> / <sub>4</sub>	13 <sup>1</sup> / <sub>4</sub>
12130*	B	INK DUCTOR (standard size)	296W-1644-AS	1 <sup>1</sup> / <sub>16</sub>	10 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>4</sub>
12035	A	INK FOUNTAIN	120-3600-1A1	1 <sup>1</sup> / <sub>4</sub>	10 <sup>1</sup> / <sub>4</sub>	15 <sup>15</sup> / <sub>16</sub>
120860	D	INK RIDER OSCILLATOR	—	1 <sup>5</sup> / <sub>32</sub>	11 <sup>1</sup> / <sub>2</sub>	13 <sup>9</sup> / <sub>16</sub>
122820	H	TOP INK OSCILLATOR	120W-2200-A	2 <sup>5</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>	13 <sup>1</sup> / <sub>8</sub>
122830	G	GEARED MAIN OSCILLATOR	296W-1655-A1S	2 <sup>1</sup> / <sub>4</sub>	10 <sup>15</sup> / <sub>16</sub>	15 <sup>3</sup> / <sub>4</sub>
122840	H	JUMBO INK OSCILLATOR	—	4	11 <sup>1</sup> / <sub>2</sub>	13 <sup>1</sup> / <sub>8</sub>
122840-SA	H	JUMBO INK OSCILLATOR SHELL (converts standard top oscillator to jumbo ink roll)	—	4	11 <sup>1</sup> / <sub>2</sub>	—
12180	D	DUAL-FLO INK ROLL SET	—	—	—	—

<b>MOLLETON WATER SYSTEM ROLLERS</b>						
12140	W	WATER FORM	120W-3654-A2S	1 <sup>15</sup> / <sub>16</sub>	11	11 <sup>3</sup> / <sub>8</sub>
12241	W	3M WATER FORM (3M sleeve #20512 <u>not</u> included)	83-3-104417	2 <sup>1</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>8</sub>
12150*	S	WATER DUCTOR	296W-1712-AS	1 <sup>5</sup> / <sub>16</sub>	10 <sup>5</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>4</sub>
120850	T	WATER OSCILLATOR (aluminum)	120-1500-A3	1 <sup>1</sup> / <sub>2</sub>	11 <sup>1</sup> / <sub>2</sub>	13 <sup>1</sup> / <sub>8</sub>
12055-K	R	WATER FOUNTAIN (knurled)	296-1707	1 <sup>3</sup> / <sub>8</sub>	10 <sup>3</sup> / <sub>8</sub>	11

<b>BAREBACK WATER SYSTEM ROLLERS</b>						
12142	W	WATER FORM	—	2 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>8</sub>
12152*	S	WATER DUCTOR	—	1 <sup>1</sup> / <sub>8</sub>	10 <sup>5</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>4</sub>
120855-R	T	WATER OSCILLATOR (hard rubber)	—	1 <sup>1</sup> / <sub>2</sub>	11 <sup>1</sup> / <sub>2</sub>	13 <sup>1</sup> / <sub>8</sub>
12055-S	R	WATER FOUNTAIN (smooth)	—	1 <sup>3</sup> / <sub>8</sub>	10 <sup>3</sup> / <sub>8</sub>	11

A **smooth** aluminum fountain roll will give better water control and will be easier to clean. If your smooth roll picks up ink, clean it with plate cleaner or straight etch. Wipe it dry, apply plate gum, and wipe it dry again. Since the fountain solution dissolves the thin film of gum, the fountain roll is now ready to use.

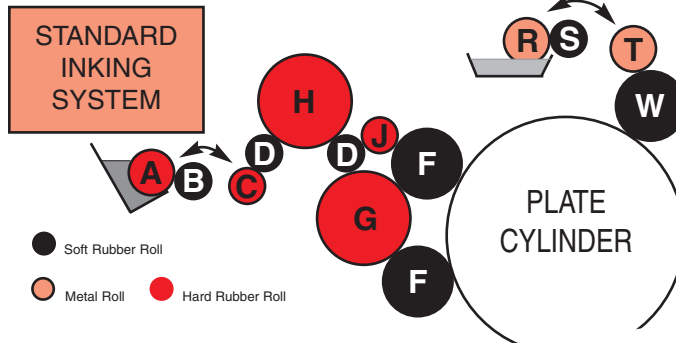
Never use any solvent to clean a 3M sleeve. If cleaning is necessary—though it's better to use a new sleeve—use only plain water or fountain solution.

See page 53 for paper feeder and blanket cleaner rolls.  
 See page 72 for Townsend T-51 color head rolls.  
 \*Bearings are **NOT** included.

## MULTILITH 1250W, 1250-LW (New Style) (1275-W, 1260-W, 2650W & 2850-W) & 1250-N

maximum image width of 11 inches

Water bottle is mounted on side of press with hose connecting to fountain tray.



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>INK SYSTEM ROLLERS</b>						
122-K	•	KIT (five soft rubber ink rolls)	—	—	—	—
•12210	F	INK FORM	120W-361-1A1S	2 <sup>1</sup> / <sub>8</sub>	11	11 <sup>1</sup> / <sub>4</sub>
12220	D	INK DISTRIBUTOR (oversize)	—	1 <sup>1</sup> / <sub>8</sub>	11	13 <sup>9</sup> / <sub>16</sub>
12221	D	INK DISTRIBUTOR (standard size)	—	1 <sup>5</sup> / <sub>16</sub>	11	13 <sup>9</sup> / <sub>16</sub>
•12222	D	INK DISTRIBUTOR (small size)	296W-1648-1AS	7 <sup>7</sup> / <sub>8</sub>	11	13 <sup>9</sup> / <sub>16</sub>
12223	D	INK DISTRIBUTOR (mammoth size)	—	1 <sup>5</sup> / <sub>32</sub>	11	13 <sup>9</sup> / <sub>16</sub>
12224*	—	RIDER ROLL (1250-N Double Flow system only)	13-4-179258	1 <sup>1</sup> / <sub>16</sub>	11 <sup>1</sup> / <sub>8</sub>	13 <sup>19</sup> / <sub>32</sub>
12225	—	DISTRIBUTOR (1250-N Double Flow system only)	13-7-179255	1 <sup>1</sup> / <sub>16</sub>	11 <sup>1</sup> / <sub>8</sub>	13 <sup>19</sup> / <sub>32</sub>
12226*	—	INK DISTRIBUTOR (Q & A system only)	2650-10505-A	7 <sup>7</sup> / <sub>8</sub>	11	13 <sup>9</sup> / <sub>16</sub>
12228	J	TRANSFER ROLL (hard rubber)	120-2935-A1	1 <sup>1</sup> / <sub>8</sub>	11	12 <sup>15</sup> / <sub>32</sub>
12229	C	GEARED INK DISTRIBUTOR	296W-1645-A1	1 <sup>5</sup> / <sub>16</sub>	10 <sup>3</sup> / <sub>4</sub>	13 <sup>1</sup> / <sub>4</sub>
•12230	B	INK DUCTOR (standard size)	11-9-350858	1 <sup>1</sup> / <sub>16</sub>	10 <sup>5</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>4</sub>
12035	A	INK FOUNTAIN	120-3600-1A1	1 <sup>1</sup> / <sub>4</sub>	10 <sup>1</sup> / <sub>4</sub>	15 <sup>15</sup> / <sub>16</sub>
12280	D	DUAL-FLO INK ROLL SET	—	—	—	—
120860	J	INK RIDER OSCILLATOR	—	1 <sup>5</sup> / <sub>32</sub>	11 <sup>1</sup> / <sub>2</sub>	13 <sup>1</sup> / <sub>8</sub>
122820	H	TOP INK OSCILLATOR	120W-2200-A	2 <sup>5</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>	13 <sup>1</sup> / <sub>8</sub>
122820- SA	H	TOP INK OSCILLATOR SHELL (for A-M mechanism only)	200W-650-A	2 <sup>5</sup> / <sub>8</sub>	10 <sup>5</sup> / <sub>8</sub>	—
122830	G	GEARED MAIN OSCILLATOR	120W-3609-AS	2 <sup>1</sup> / <sub>4</sub>	10 <sup>15</sup> / <sub>16</sub>	15 <sup>3</sup> / <sub>4</sub>
122840	H	JUMBO INK OSCILLATOR	—	4	11 <sup>1</sup> / <sub>2</sub>	13 <sup>1</sup> / <sub>8</sub>
122840- SA	H	JUMBO INK OSCILLATOR SHELL (converts standard top oscillator 122820 to jumbo ink roll)	—	4	11 <sup>1</sup> / <sub>2</sub>	—
<b>MOLLETON WATER SYSTEM ROLLERS</b>						
12240	W	WATER FORM	120W-3654-A2S	1 <sup>15</sup> / <sub>16</sub>	11 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>8</sub>
12241	W	3M WATER FORM (3M sleeve #20512 <u>not</u> included)	83-3-104417	2 <sup>1</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>8</sub>
12244	W	WATER FORM (hyton sleeve <u>not</u> included)	—	1 <sup>15</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>8</sub>
12245	W	WATER FORM (shrink on)	83-8-105203	2	11 <sup>3</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>8</sub>
12250	S	WATER DUCTOR	11-8-350859	1 <sup>5</sup> / <sub>16</sub>	11	12 <sup>1</sup> / <sub>8</sub>
12253	S	SPONGE WATER DUCTOR	13-0-188840	1 <sup>3</sup> / <sub>16</sub>	11	12 <sup>1</sup> / <sub>8</sub>
12254	S	WATER DUCTOR	—	1	11	12 <sup>1</sup> / <sub>8</sub>
12256*	S	WATER DUCTOR	13-4-185115	3 <sup>1</sup> / <sub>32</sub>	11 <sup>1</sup> / <sub>4</sub>	12 <sup>3</sup> / <sub>8</sub>
12255-K	R	WATER FOUNTAIN (knurled)	120-3689	1 <sup>3</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>8</sub>
120850	T	WATER OSCILLATOR (aluminum)	120-1500-A3	1 <sup>1</sup> / <sub>2</sub>	11 <sup>1</sup> / <sub>2</sub>	13 <sup>1</sup> / <sub>8</sub>

• The ink train soft rubber roller kit includes these rolls.  
See page 73 for Townsend T-51 color head rolls.  
\* Bearings are NOT included.

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>BAREBACK WATER SYSTEM ROLLERS</b>						
12242	W	WATER FORM	—	2 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>8</sub>
12252	S	WATER DUCTOR	—	1 <sup>1</sup> / <sub>8</sub>	11	12 <sup>1</sup> / <sub>8</sub>
120855-R	T	WATER OSCILLATOR (hard rubber)	—	1 <sup>1</sup> / <sub>2</sub>	11 <sup>1</sup> / <sub>2</sub>	13 <sup>1</sup> / <sub>8</sub>
12255-S	R	WATER FOUNTAIN (smooth)	13-3-166017	1 <sup>3</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>4</sub>	11 <sup>1</sup> / <sub>4</sub>

\*Bearings are NOT Included. See page 73 for Townsend T-51 color head rolls.

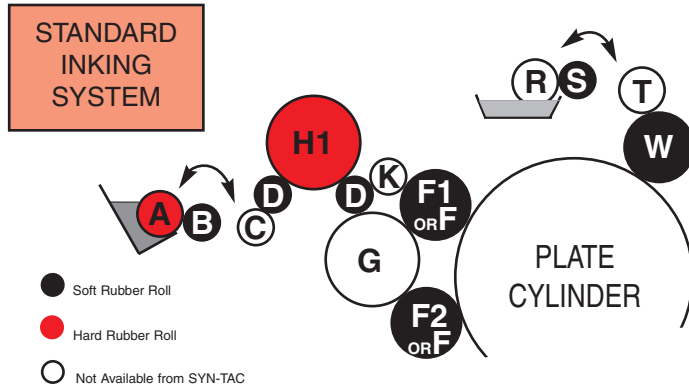
**BLANKET CLEANER ROLLS—LOWER PAPER FEED  
ROLLS—PULLOUT ROLLS—BOTTLES**

Syn-Tac Cat. No.	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.	NS		
						1250	OS 1250-W LW	1250- LW N(DF)
12218	BLANKET CLEANER (old style / oscillating)	120W-730-A3S	1 <sup>5</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>16</sub>	11 <sup>17</sup> / <sub>32</sub>	—	X	X
12219	BLANKET CLEANER (new style / non-oscillating)	11-7-351676	1 <sup>5</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>16</sub>	X	X	X
12060	LOWER PAPER FEED (one feeler finger)	296-1301-A1	1 <sup>5</sup> / <sub>32</sub>	8 <sup>3</sup> / <sub>32</sub>	11 <sup>7</sup> / <sub>8</sub>	X	X	X
12061	LOWER PAPER FEED (three feeler fingers)	—	1 <sup>5</sup> / <sub>32</sub>	8 <sup>3</sup> / <sub>32</sub>	11 <sup>7</sup> / <sub>8</sub>	X	X	X
12062	LOWER PAPER FEED (four feeler fingers)	1260-3300-A1	1 <sup>5</sup> / <sub>32</sub>	8 <sup>3</sup> / <sub>32</sub>	11 <sup>7</sup> / <sub>8</sub>	X	X	X
12063	LOWER PAPER FEED (for use only on second head of tandem machines / one feeler finger)	13-1-144958	1 <sup>5</sup> / <sub>32</sub>	10 <sup>11</sup> / <sub>16</sub>	12 <sup>1</sup> / <sub>8</sub>	X	X	X
12069	PAPER FEEDER PULLOUT	192-6042-A1	1 <sup>1</sup> / <sub>2</sub>	7 <sup>7</sup> / <sub>8</sub>	7 <sup>7</sup> / <sub>8</sub>	X	X	X
12260	LOWER PAPER FEED (recessed gear / one feeler finger)	—	1 <sup>5</sup> / <sub>32</sub>	8 <sup>3</sup> / <sub>32</sub>	11 <sup>7</sup> / <sub>8</sub>	—	—	X
12261	LOWER PAPER FEED (recessed gear / three feeler fingers)	—	1 <sup>5</sup> / <sub>32</sub>	8 <sup>3</sup> / <sub>32</sub>	11 <sup>7</sup> / <sub>8</sub>	—	—	X
12262	LOWER PAPER FEED (recessed gear / four feeler fingers)	279-3701-A	1 <sup>5</sup> / <sub>32</sub>	8 <sup>3</sup> / <sub>32</sub>	11 <sup>7</sup> / <sub>8</sub>	—	—	X
12264	LOWER PAPER FEED (model 2975 / first head / recessed gear / one feeler finger)	1275-1311-A1	1 <sup>5</sup> / <sub>32</sub>	10 <sup>1</sup> / <sub>2</sub>	12 <sup>1</sup> / <sub>8</sub>	—	—	X
12265	LOWER PAPER FEED (recessed gear / four feeler fingers)	13-1-179921	1 <sup>5</sup> / <sub>32</sub>	10 <sup>1</sup> / <sub>2</sub>	12 <sup>1</sup> / <sub>8</sub>	—	—	X
12049*	WATER FOUNTAIN BOTTLE (old style / plastic / one-quart size / with cap & valve)	—	—	—	—	X	X	—
12249**	WATER FOUNTAIN BOTTLE (new style / plastic / one-quart size / with cap & valve)	—	—	—	—	—	X & Models 1850 & 1860	X
13060	LOWER PAPER FEED (for presses using latching fingers)	13-3-190421	1 <sup>5</sup> / <sub>32</sub>	12 <sup>1</sup> / <sub>2</sub>	14 <sup>9</sup> / <sub>16</sub>	—	Models 1330, 1360, 1360GPC, 1650, 1650XE, 1650MC	—
13061	LOWER PAPER FEED (for presses using cam fingers)	13-8-208616	1 <sup>5</sup> / <sub>32</sub>	12 <sup>1</sup> / <sub>2</sub>	14 <sup>9</sup> / <sub>16</sub>	—	Models 1330, 1360, 1360GPC, 1650, 1650XE, 1650MC	—
18060	LOWER PAPER FEED	185-33-A1	1 <sup>5</sup> / <sub>32</sub>	15 <sup>7</sup> / <sub>8</sub>	22 <sup>1</sup> / <sub>8</sub>	—	Models 1850 1860, 1870 & 1960	—

\*Old Style 1250 models have the water bottle #12049 attached to the fountain tray.

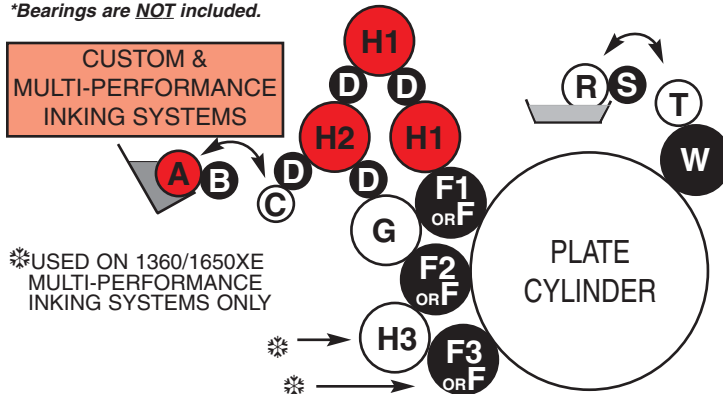
\*\*New Style 1250-W uses bottle #12249, which is mounted on the side of the press with a rubber hose connecting it to the fountain tray.

## MULTILITH MODELS 1330, 1360, 1650 & 1650-XE

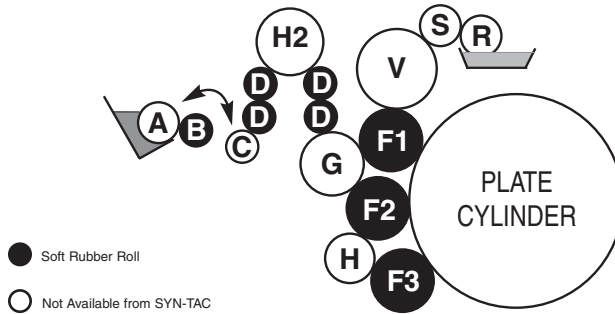


Syn-Tac Cat. No.	Std. 1330	Multi. Cust. 1360	1650 XE	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>INK SYSTEM ROLLERS</b>								
13011	F1	F1	F1	INK FORM (upper)	13-4-187806	2 <sup>1</sup> / <sub>16</sub>	12 <sup>5</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>4</sub>
13012	F2	F2	F2	INK FORM (lower)	13-5-187805	2 <sup>1</sup> / <sub>8</sub>	12 <sup>5</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>4</sub>
13013	—	—	F3	INK FORM (third - for 1360 only)	13-8-188271	2 <sup>1</sup> / <sub>4</sub>	12 <sup>5</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>4</sub>
13014	F	—	F	INK FORM (for 1650 & 1650XE only)	13-3-193409	2 <sup>1</sup> / <sub>8</sub>	13	13 <sup>1</sup> / <sub>4</sub>
13015	—	—	F3	INK FORM (gear driven)	83-0-105623	2 <sup>1</sup> / <sub>8</sub>	13	13 <sup>29</sup> / <sub>32</sub>
13021	D	D	D	INK DISTRIBUTOR	13-8-187810	1 <sup>1</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	16
13031	B	B	B	INK DUCTOR	13-2-187808	1 <sup>1</sup> / <sub>16</sub>	12 <sup>21</sup> / <sub>32</sub>	13 <sup>3</sup> / <sub>4</sub>
13035	A	A	A	INK FOUNTAIN	13-4-186337	1 <sup>1</sup> / <sub>4</sub>	12 <sup>21</sup> / <sub>32</sub>	18 <sup>11</sup> / <sub>32</sub>
13036	A	A	A	INK FOUNTAIN (1650's)	13-6-195898	1 <sup>3</sup> / <sub>4</sub>	12 <sup>21</sup> / <sub>32</sub>	18 <sup>1</sup> / <sub>16</sub>
130820-A	H1	H1	H1	TOP INK OSCILLATOR (mounting post #13-9-179220 not included)	13-5-186435	2 <sup>9</sup> / <sub>32</sub>	12 <sup>5</sup> / <sub>8</sub>	15 <sup>15</sup> / <sub>16</sub>
130820-B	—	H2	H2	TOP INK OSCILLATOR (mounting post #13-8-181797 not included)	13-0-186414	2 <sup>9</sup> / <sub>32</sub>	12 <sup>5</sup> / <sub>8</sub>	15 <sup>15</sup> / <sub>16</sub>
<b>MOLLETON WATER SYSTEM ROLLERS</b>								
13040	W	W	W	WATER FORM	13-6-187804	1 <sup>29</sup> / <sub>32</sub>	13 <sup>9</sup> / <sub>32</sub>	13 <sup>29</sup> / <sub>32</sub>
13041	W	W	W	3M WATER FORM (3M sleeve #20514 not included)	13-7-187803	2 <sup>1</sup> / <sub>16</sub>	13 <sup>9</sup> / <sub>32</sub>	13 <sup>29</sup> / <sub>32</sub>
13045	W	W	W	WATER FORM (shrink on)	83-8-105195	2	13 <sup>9</sup> / <sub>32</sub>	13 <sup>29</sup> / <sub>32</sub>
13050	S	S	S	WATER DUCTOR	13-1-187809	3 <sup>1</sup> / <sub>32</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>2</sub>
13053	S	S	S	SPONGE WATER DUCTOR	13-6-194974	1 <sup>7</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	14 <sup>1</sup> / <sub>2</sub>
<b>BAREBACK WATER SYSTEM ROLLERS</b>								
13042	W	W	W	WATER FORM	—	2 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>16</sub>	13 <sup>29</sup> / <sub>32</sub>
13052	S	S	S	WATER DUCTOR	—	1 <sup>5</sup> / <sub>32</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>2</sub>
130855-R	T	T	T	WATER OSCILLATOR (hard rubber)	—	1 <sup>1</sup> / <sub>2</sub>	13 <sup>5</sup> / <sub>8</sub>	15 <sup>13</sup> / <sub>16</sub>

See page 73 for Townsend T-51 color head rolls.  
\*Bearings are **NOT** included.



## MULTILITH 1360GPC & 1650MC



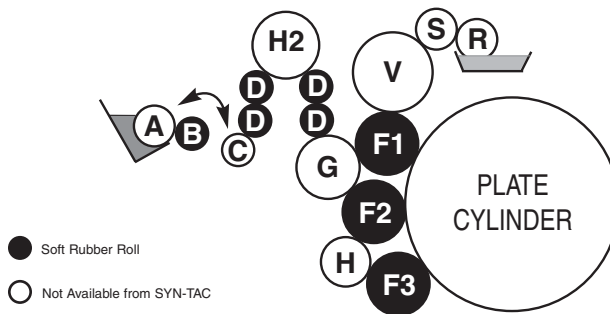
Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>MULTILITH 1360GPC</b>						
<b>INK SYSTEM ROLLERS</b>						

13016	F1	INK FORM (first)	13-4-193408	2 <sup>1</sup> / <sub>16</sub>	13	13 <sup>1</sup> / <sub>4</sub>
13014	F2	INK FORM (second)	13-3-193409	2 <sup>1</sup> / <sub>8</sub>	13	13 <sup>1</sup> / <sub>4</sub>
13017	F3	INK FORM (third)	13-0-193410	2 <sup>1</sup> / <sub>4</sub>	13	13 <sup>1</sup> / <sub>4</sub>
13015	F3	INK FORM (third / gear driven)	83-0-105623	2 <sup>1</sup> / <sub>8</sub>	13	13 <sup>29</sup> / <sub>32</sub>
13022	D	INK DISTRIBUTOR	13-6-193414	1 <sup>1</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	16
13031	B	INK DUCTOR	13-2-187808	1 <sup>1</sup> / <sub>16</sub>	12 <sup>21</sup> / <sub>32</sub>	13 <sup>3</sup> / <sub>4</sub>

<b>MULTILITH 1650MC</b>						
<b>INK SYSTEM ROLLERS</b>						

13014	F1	INK FORM (first)	13-3-193409	2 <sup>1</sup> / <sub>8</sub>	13	13 <sup>1</sup> / <sub>4</sub>
13014	F2	INK FORM (second)	13-3-193409	2 <sup>1</sup> / <sub>8</sub>	13	13 <sup>1</sup> / <sub>4</sub>
13014	F3	INK FORM (third)	13-3-193409	2 <sup>1</sup> / <sub>8</sub>	13	13 <sup>1</sup> / <sub>4</sub>
13015	F3	INK FORM (third / gear driven)	83-0-105623	2 <sup>1</sup> / <sub>8</sub>	13	13 <sup>29</sup> / <sub>32</sub>
13022	D	INK DISTRIBUTOR	13-6-193414	1 <sup>1</sup> / <sub>32</sub>	12 <sup>11</sup> / <sub>16</sub>	16
13031	B	INK DUCTOR	13-2-187808	1 <sup>1</sup> / <sub>16</sub>	12 <sup>21</sup> / <sub>32</sub>	13 <sup>3</sup> / <sub>4</sub>

## MULTILITH 1960MC & 1860GPC

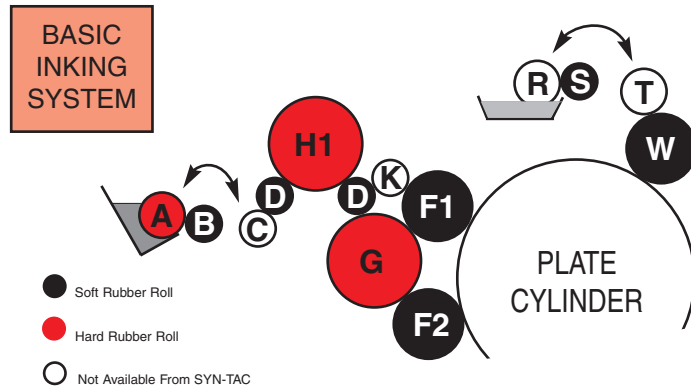


Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>MULTILITH 1960MC &amp; 1860GPC</b>						
<b>INK SYSTEM ROLLERS</b>						

18014	F1	INK FORM (first)	13-5-193415	2 <sup>1</sup> / <sub>16</sub>	18 <sup>3</sup> / <sub>8</sub>	21 <sup>1</sup> / <sub>4</sub>
18015	F2	INK FORM (second)	13-4-193416	2 <sup>1</sup> / <sub>8</sub>	18 <sup>1</sup> / <sub>4</sub>	21 <sup>1</sup> / <sub>4</sub>
18016	F3	INK FORM (third)	13-3-193417	2 <sup>1</sup> / <sub>4</sub>	18 <sup>1</sup> / <sub>4</sub>	21 <sup>1</sup> / <sub>4</sub>
18013	F3	INK FORM (third / gear driven)	13-3-197863	2 <sup>1</sup> / <sub>8</sub>	18 <sup>1</sup> / <sub>8</sub>	21 <sup>5</sup> / <sub>16</sub>
18021	D	INK DISTRIBUTOR	13-3-179523	1 <sup>1</sup> / <sub>32</sub>	18 <sup>1</sup> / <sub>2</sub>	23 <sup>9</sup> / <sub>16</sub>
18030*	B	INK DUCTOR	185-3633-AS	1 <sup>1</sup> / <sub>16</sub>	18 <sup>1</sup> / <sub>2</sub>	21

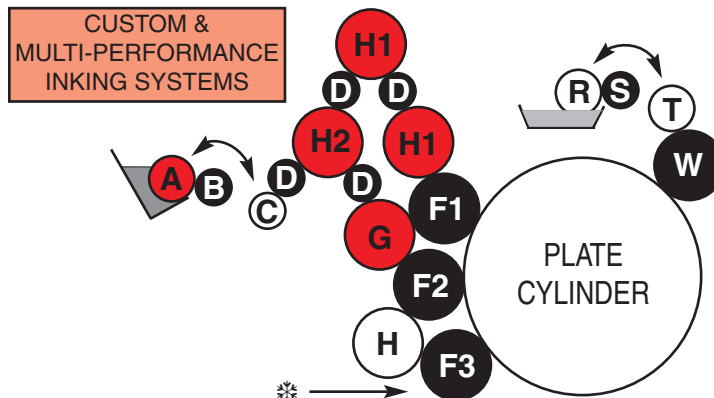
\*Bearings are **NOT** included.

## MULTILITH MODELS 1860 & 1960XE



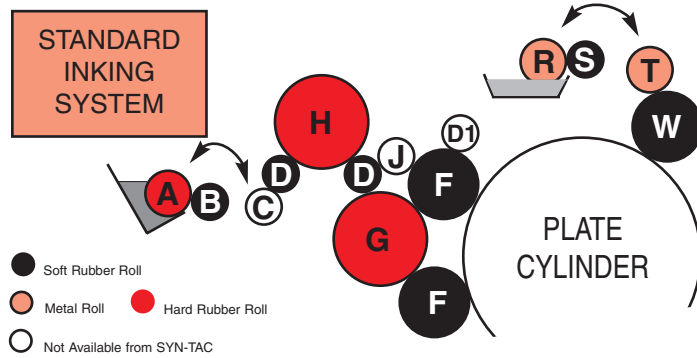
Syn-Tac Cat. No.	Basic	Cust.	Multi.	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>INK SYSTEM ROLLERS</b>								
18010	F2	F2	F2	INK FORM (lower)	185-3660-A1S	2 <sup>1</sup> / <sub>8</sub>	18	21 <sup>1</sup> / <sub>4</sub>
18011	F1	F1	F1	INK FORM (upper)	13-6-188661	2 <sup>3</sup> / <sub>32</sub>	17 <sup>3</sup> / <sub>4</sub>	21 <sup>1</sup> / <sub>4</sub>
18012	—	—	F3	INK FORM (third)	13-3-188664	2 <sup>9</sup> / <sub>32</sub>	17 <sup>3</sup> / <sub>4</sub>	21 <sup>1</sup> / <sub>4</sub>
18013	—	—	F3	INK FORM (third / gear driven)	13-3-197863	2 <sup>1</sup> / <sub>8</sub>	18 <sup>1</sup> / <sub>8</sub>	21 <sup>5</sup> / <sub>16</sub>
18021	D	D	D	INK DISTRIBUTOR	13-3-179523	1 <sup>1</sup> / <sub>32</sub>	18 <sup>1</sup> / <sub>2</sub>	23 <sup>9</sup> / <sub>16</sub>
18030	B	B	B	INK DUCTOR	185-3633-AS	1 <sup>1</sup> / <sub>16</sub>	18 <sup>1</sup> / <sub>2</sub>	21
18036	A	A	A	INK FOUNTAIN	13-9-189435	1 <sup>3</sup> / <sub>4</sub>	20 <sup>1</sup> / <sub>4</sub>	25 <sup>31</sup> / <sub>32</sub>
180830	G	G	G	GEARED MAIN OSCILLATOR	185-3650-A1	2 <sup>1</sup> / <sub>4</sub>	18 <sup>3</sup> / <sub>8</sub>	25 <sup>3</sup> / <sub>4</sub>
180820-B	H1	H1	H1	TOP INK OSCILLATOR (mounting post #13-9-179220 not included)	13-9-179162	2 <sup>9</sup> / <sub>32</sub>	18 <sup>3</sup> / <sub>8</sub>	23 <sup>17</sup> / <sub>32</sub>
180820-C	—	H2	H2	TOP INK OSCILLATOR (mounting post #13-8-181797 not included)	13-7-179347	2 <sup>9</sup> / <sub>32</sub>	18 <sup>3</sup> / <sub>8</sub>	23 <sup>17</sup> / <sub>32</sub>
<b>MOLLETON WATER SYSTEM ROLLERS</b>								
18040	W	W	W	WATER FORM	185-3725-A1S	1 <sup>15</sup> / <sub>16</sub>	18 <sup>1</sup> / <sub>2</sub>	21 <sup>5</sup> / <sub>16</sub>
18041	W	W	W	3M WATER FORM (3M sleeve #20519 not included)	83-2-104418	2 <sup>1</sup> / <sub>16</sub>	18 <sup>1</sup> / <sub>2</sub>	21 <sup>5</sup> / <sub>16</sub>
18045	W	W	W	WATER FORM	83-4-105207	2	18 <sup>1</sup> / <sub>2</sub>	21 <sup>5</sup> / <sub>16</sub>
18051	S	S	S	WATER DUCTOR	13-7-179370	3 <sup>1</sup> / <sub>32</sub>	19 <sup>1</sup> / <sub>8</sub>	21 <sup>1</sup> / <sub>4</sub>
18053	S	S	S	SPONGE WATER DUCTOR	13-0-195373	1 <sup>5</sup> / <sub>32</sub>	19 <sup>1</sup> / <sub>8</sub>	21 <sup>1</sup> / <sub>4</sub>

See page 53 for listing of paper feeder rolls.



\*FOR MULTI-PERFORMANCE INKING SYSTEMS ONLY

## MULTILITH 1850 & 1st HEAD of 1870 & 1870N EQUIPPED WITH DOUBLE FLOW INKING SYSTEM

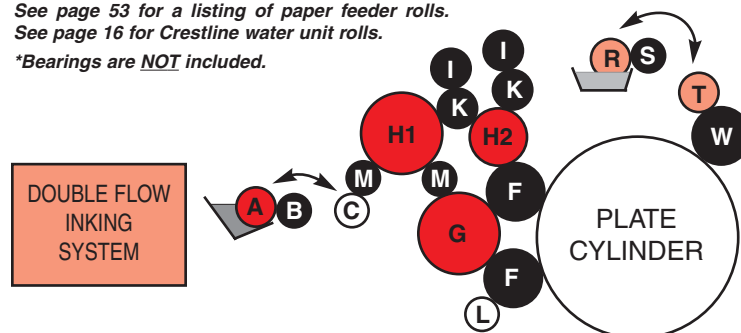


Syn-Tac Cat. No.	Std.	D.F.	Description	Mfg. Part No.	Roll Dia.	Overall Face Lgth.	Overall Shaft Lgth.
<b>INK SYSTEM ROLLERS</b>							
18010	F	F	INK FORM	185-3660-A1S	2 <sup>1</sup> / <sub>8</sub>	18	21 <sup>1</sup> / <sub>4</sub>
18020	D	—	INK DISTRIBUTOR (standard size)	185-3640-AS	1 <sup>3</sup> / <sub>16</sub>	18 <sup>1</sup> / <sub>2</sub>	23 <sup>9</sup> / <sub>16</sub>
18021	—	M	INK DISTRIBUTOR	13-3-179523	1 <sup>1</sup> / <sub>32</sub>	18 <sup>1</sup> / <sub>2</sub>	23 <sup>9</sup> / <sub>16</sub>
18022*	—	I	INK RIDER (top)	13-9-181267	1 <sup>1</sup> / <sub>32</sub>	18 <sup>1</sup> / <sub>2</sub>	23 <sup>9</sup> / <sub>16</sub>
18024*	—	K	INK RIDER	13-2-179524	1 <sup>1</sup> / <sub>32</sub>	18 <sup>1</sup> / <sub>2</sub>	23 <sup>9</sup> / <sub>16</sub>
18030	B	B	INK DUCTOR	185-3633-AS	1 <sup>1</sup> / <sub>16</sub>	18 <sup>1</sup> / <sub>2</sub>	21
18035	A	A	INK FOUNTAIN	185-3601-A1	1 <sup>1</sup> / <sub>4</sub>	20 <sup>1</sup> / <sub>4</sub>	25 <sup>15</sup> / <sub>16</sub>
180820	H	—	TOP INK OSCILLATOR	185-3645-A	2 <sup>5</sup> / <sub>8</sub>	18 <sup>1</sup> / <sub>2</sub>	21 <sup>7</sup> / <sub>16</sub>
180820-B	—	H1	TOP INK OSCILLATOR (mounting post #13-8-181797 <i>not</i> included)	13-9-179162	2 <sup>9</sup> / <sub>32</sub>	18 <sup>3</sup> / <sub>8</sub>	23 <sup>1</sup> / <sub>2</sub>
180820-C	—	H2	TOP INK OSCILLATOR (mounting post #13-9-179220 <i>not</i> included)	13-7-179347	2 <sup>9</sup> / <sub>32</sub>	18 <sup>3</sup> / <sub>8</sub>	23 <sup>1</sup> / <sub>2</sub>
180830	G	G	GEARED MAIN OSCILLATOR	185-3650-A1	2 <sup>1</sup> / <sub>4</sub>	18 <sup>3</sup> / <sub>8</sub>	25 <sup>3</sup> / <sub>4</sub>
180840	H	—	JUMBO INK OSCILLATOR		4	18 <sup>1</sup> / <sub>2</sub>	23 <sup>9</sup> / <sub>16</sub>

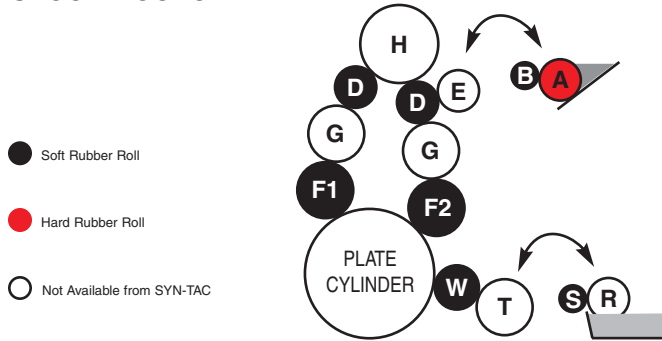
<b>MOLLETON WATER SYSTEM ROLLERS</b>							
18040	W	W	WATER FORM	185-3725-A1S	1 <sup>15</sup> / <sub>16</sub>	18 <sup>1</sup> / <sub>2</sub>	21 <sup>5</sup> / <sub>16</sub>
18041	W	W	3M WATER FORM (3M sleeve #20519 <i>not</i> included)	83-2-104418	2 <sup>1</sup> / <sub>16</sub>	18 <sup>1</sup> / <sub>2</sub>	21 <sup>5</sup> / <sub>16</sub>
18045	W	W	WATER FORM (shrink-on)	83-4-105207	2	18 <sup>1</sup> / <sub>2</sub>	21 <sup>5</sup> / <sub>16</sub>
18051	S	S	WATER DUCTOR	13-7-179370	3 <sup>1</sup> / <sub>32</sub>	19 <sup>1</sup> / <sub>8</sub>	21 <sup>1</sup> / <sub>4</sub>
18053	S	S	SPONGE WATER DUCTOR	13-0-195373	1 <sup>5</sup> / <sub>32</sub>	19 <sup>1</sup> / <sub>8</sub>	21 <sup>1</sup> / <sub>4</sub>
180850	T	T	WATER OSCILLATOR (alum.)	185-3722-A	1 <sup>1</sup> / <sub>2</sub>	19 <sup>5</sup> / <sub>8</sub>	23 <sup>9</sup> / <sub>16</sub>
18055-K	R	R	WATER FOUNTAIN (knurled)	185-3708	1 <sup>3</sup> / <sub>8</sub>	18 <sup>5</sup> / <sub>8</sub>	21

<b>BAREBACK WATER SYSTEM ROLLERS</b>							
18042	W	W	WATER FORM	—	2 <sup>1</sup> / <sub>8</sub>	18 <sup>1</sup> / <sub>2</sub>	21 <sup>5</sup> / <sub>16</sub>
18052	S	S	WATER DUCTOR	—	1 <sup>1</sup> / <sub>8</sub>	18 <sup>1</sup> / <sub>2</sub>	21 <sup>1</sup> / <sub>4</sub>
180855-R	T	T	WATER OSCILLATOR (hard rubber)	—	1 <sup>9</sup> / <sub>16</sub>	19 <sup>5</sup> / <sub>8</sub>	23 <sup>9</sup> / <sub>16</sub>
18055-S	R	R	WATER FOUNTAIN ROLL (smooth)	13-9-193791	1 <sup>3</sup> / <sub>8</sub>	18 <sup>5</sup> / <sub>8</sub>	21

See page 53 for a listing of paper feeder rolls.  
See page 16 for Crestline water unit rolls.  
\*Bearings are **NOT** included.

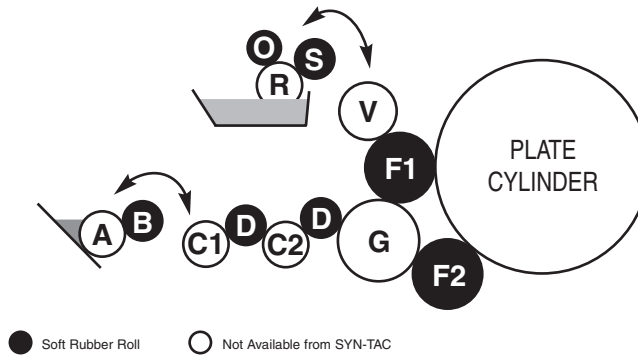


**MULTILITH 1820, 1862, 1870 & 1962  
SECOND COLOR HEAD**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>MULTILITH MODEL 1820, 1862, 1870, &amp; 1962 COLOR HEAD</b>						
<b>INK SYSTEM ROLLERS</b>						
18210*	F2	INK FORM (lower)	182-4081-A1S	2 <sup>1</sup> / <sub>4</sub>	18	20 <sup>5</sup> / <sub>8</sub>
18211*	F1	INK FORM (upper)	182-4082-A1S	2 <sup>3</sup> / <sub>8</sub>	18	20 <sup>5</sup> / <sub>8</sub>
18220*	D	INK DISTRIBUTOR	182-4068-A1S	1 <sup>1</sup> / <sub>4</sub>	18 <sup>1</sup> / <sub>2</sub>	22 <sup>1</sup> / <sub>2</sub>
18030*	B	INK DUCTOR	185-3633-AS	1 <sup>1</sup> / <sub>16</sub>	18 <sup>1</sup> / <sub>2</sub>	21
18235	A	INK FOUNTAIN	182-4052-A1	1 <sup>3</sup> / <sub>4</sub>	20 <sup>1</sup> / <sub>4</sub>	31 <sup>1</sup> / <sub>4</sub>
<b>MOLLETON WATER SYSTEM ROLLERS</b>						
18240*	W	WATER FORM	182-208-A1S	1 <sup>7</sup> / <sub>8</sub>	18 <sup>1</sup> / <sub>4</sub>	20 <sup>5</sup> / <sub>8</sub>
18241*	W	3M WATER FORM (3M sleeve #20519 <u>not</u> included)	83-1-104419	2 <sup>1</sup> / <sub>16</sub>	18 <sup>1</sup> / <sub>4</sub>	20 <sup>5</sup> / <sub>8</sub>
18050*	S	WATER DUCTOR	13-0-179500	2 <sup>9</sup> / <sub>32</sub>	19 <sup>1</sup> / <sub>8</sub>	21 <sup>1</sup> / <sub>4</sub>

**MULTILITH MODEL 1218 & TOKO MODEL 1800**



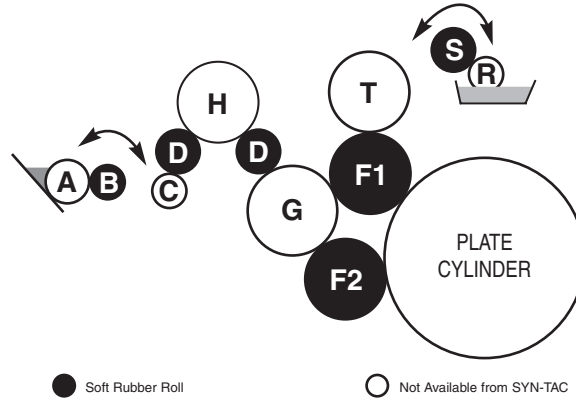
Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>MULTILITH MODEL 1218 &amp; TOKO MODEL 1800</b>						
<b>INK SYSTEM ROLLERS</b>						
47T10	F1	INK FORM	13-7-194536	2 <sup>1</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>8</sub>	15 <sup>19</sup> / <sub>32</sub>
47T11	F2	INK FORM	13-0-194541	2 <sup>11</sup> / <sub>16</sub>	12 <sup>1</sup> / <sub>8</sub>	15 <sup>19</sup> / <sub>32</sub>
47T25	D	INK IDLER	13-1-194532	1 <sup>3</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>4</sub>	13 <sup>25</sup> / <sub>32</sub>
47T34*	B	INK DUCTOR	13-0-194533	1 <sup>3</sup> / <sub>16</sub>	11 <sup>1</sup> / <sub>4</sub>	14 <sup>1</sup> / <sub>8</sub>
<b>WATER SYSTEM ROLLERS</b>						
47T54*	S	WATER DUCTOR	CS-248	1 <sup>15</sup> / <sub>32</sub>	12 <sup>1</sup> / <sub>4</sub>	17 <sup>9</sup> / <sub>32</sub>
47T54-L*	S	WATER DUCTOR (1218 only)	CS-248	1 <sup>15</sup> / <sub>32</sub>	12 <sup>7</sup> / <sub>16</sub>	17 <sup>9</sup> / <sub>32</sub>
47T57*	O	WATER METERING	DS-334	1 <sup>3</sup> / <sub>16</sub>	12 <sup>1</sup> / <sub>4</sub>	14 <sup>3</sup> / <sub>16</sub>

Note: Old style ink ductors # **27030**, **28030**, **32R31**, & **32R32** have end journals which are part of the roll and cannot be removed. As the roll spins in the press, the end journals spin with the roll.



Note: New style ink ductors # **28031**, **32R33**, & **32R34** have a shaft which is not part of the roll and can be removed. The roll has ball bearings on each end. As the roll spins in the press, the shaft does not spin with the roll.

**RYOBI MODEL 2700 — ITEK MODEL 950**



● Soft Rubber Roll

○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**RYOBI MODEL 2700 — ITEK MODEL 950**

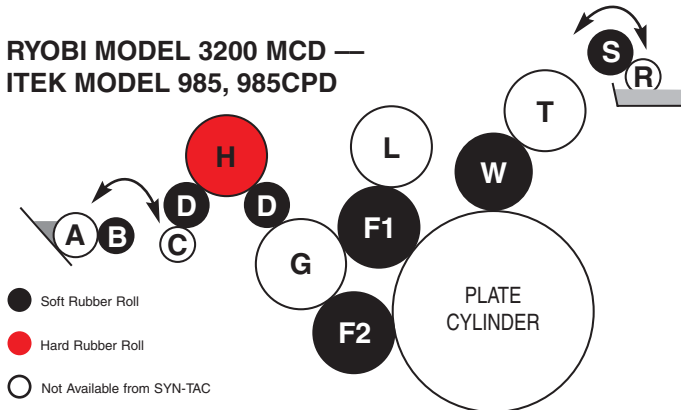
**INK SYSTEM ROLLERS**

27010	F1	INK FORM (small)	5270-51-700Z-2	27/32	10 <sup>23</sup> /32	14 <sup>19</sup> /32
27011	F2	INK FORM (large)	5270-51-810Z-2	2 <sup>9</sup> /16	10 <sup>23</sup> /32	14 <sup>19</sup> /32
27020	D	INK DISTRIBUTOR (large)	5270-51-510-2	1 <sup>1</sup> / <sub>4</sub>	10 <sup>5</sup> /8	14 <sup>5</sup> /8
27021	D	INK DISTRIBUTOR (small)	—	1 <sup>1</sup> /8	10 <sup>5</sup> /8	14 <sup>5</sup> /8
27030	B	INK DUCTOR (old style)	5270-51-140-3	17/32	10 <sup>5</sup> /8	12 <sup>1</sup> /16

**WATER SYSTEM ROLLERS**

27050	S	AQUA DUCTOR	5270-53-160-4	1 <sup>3</sup> /8	11 <sup>3</sup> /4	13 <sup>9</sup> /32
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**RYOBI MODEL 3200 MCD —  
ITEK MODEL 985, 985CPD**



● Soft Rubber Roll

● Hard Rubber Roll

○ Not Available from SYN-TAC

**RYOBI MODEL 3200 MCD — ITEK MODEL 985**

**INK SYSTEM ROLLERS**

<b>321-K</b>	•	<b>KIT</b> (five soft rubber rollers)				
•32R13	F1	INK FORM (small)	5322-51-700-Z	27/32	13 <sup>3</sup> /16	16 <sup>17</sup> /32
•32R14	F2	INK FORM (large)	5322-51-810-Z	2 <sup>9</sup> /16	13 <sup>3</sup> /16	16 <sup>17</sup> /32
•32R23	D	INK DISTRIBUTOR	5322-51-510	1 <sup>11</sup> /32	13 <sup>7</sup> /32	16 <sup>9</sup> /16
32R32	B	INK DUCTOR (old style)	5322-51-140	17/32	13 <sup>3</sup> /32	14 <sup>1</sup> / <sub>2</sub>
•32R34	B	INK DUCTOR (new style)	5340-51-140-Z	1 <sup>1</sup> / <sub>4</sub>	13 <sup>1</sup> /8	—
32R61	—	UPPER FEED ROLLER	5310-36-330Z	1 <sup>9</sup> /32	9 <sup>5</sup> /16	14 <sup>25</sup> /32
32R820-B	H	TOP INK OSCILLATOR	5322-51-600	2 <sup>1</sup> / <sub>2</sub>	13 <sup>11</sup> /16	16 <sup>1</sup> / <sub>2</sub>

**WATER SYSTEM ROLLERS**

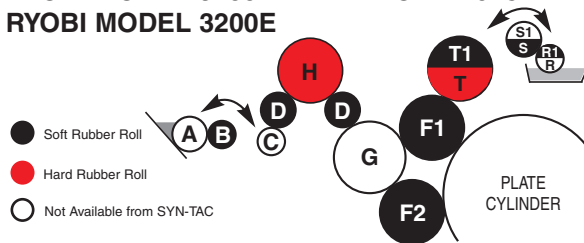
32R40	W	WATER FORM	5322-53-350Z-1	2	13 <sup>23</sup> /32	16 <sup>17</sup> /32
32R41	W	3M WATER FORM (3M sleeve #21019 <u>not</u> included)	—	2 <sup>1</sup> /8	13 <sup>27</sup> /32	16 <sup>17</sup> /32
32R53	S	WATER DUCTOR	5322-53-160-1	1 <sup>1</sup> /32	14 <sup>5</sup> /32	16 <sup>3</sup> /8
32R54-NS	S	WATER DUCTOR (new style)	5340-53-170Z-1	1 <sup>1</sup> /32	13 <sup>19</sup> /32	15 <sup>3</sup> /8
32R49	—	WATER FOUNTAIN BOTTLE (plastic, quart size, with cap & valve)	—	—	—	—

• The ink train soft rubber kit includes these rollers.

See page 77 for Townsend T-51 color head rolls.

See page 15 for Crestline water unit rolls.

**RYOBI MODEL 2800 — ITEK MODEL 960  
RYOBI MODEL 3200 — ITEK MODEL 975  
RYOBI MODEL 3200E**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**RYOBI MODEL 2800 — ITEK MODEL 960**

INK SYSTEM ROLLERS						
280-K	•	KIT (contains new style ductor)	—	—	—	—
281-K	•	KIT (contains old style ductor)	—	—	—	—
28010	F1	INK FORM (small)	5290-51-700Z-3	27/32	11 11/32	14 19/32
28011	F2	INK FORM (large)	5290-51-810Z-3	29/16	11 11/32	14 19/32
28020	D	INK DISTRIBUTOR (large)	5290-51-510-3	1 1/4	11 1/4	14 5/8
28021	D	INK DISTRIBUTOR (small)	—	1 1/8	11 1/4	14 5/8
28030	B	INK DUCTOR (old style)	5290-51-140-3	1 7/32	11 5/32	12 1/16
28031	B	INK DUCTOR (new style)	5290-51-140Z-4	1 7/32	11 5/32	—
28060	—	UPPER FEED ROLLER	5290-36-330Z-1	1 9/32	9 11/16	12 25/32
28080	—	SYN-TAC SUPER INKER (page 9)	—	—	—	—
280820	H	TOP INK OSCILLATOR	5300-51-600-1	2 1/2	11 11/16	14 1/2
280840	H	JUMBO INK OSCILLATOR	—	4	11 3/4	14 1/2

WATER SYSTEM ROLLERS						
28050	S	AQUA DUCTOR	5290-53-160-4	1 3/8	12 3/32	13 9/32
280850	T	WATER OSCILLATOR	5300-51-900-3	2 3/8	11 1/2	14 1/2

SUPER AQUAMAGIC WATER SYSTEM ROLLERS						
28055	R1	WATER FOUNTAIN	5290-53-350-1	1 7/16	11 13/16	17 23/32
28059	T1	WATER OSCILLATOR SHELL	5290-53-320-1	2 3/8	11 7/16	12 3/8

**RYOBI MODEL 3200 — ITEK MODEL 975**

INK SYSTEM ROLLERS						
320-K	•	KIT (five soft rubber rollers)	—	—	—	—
32R11	F1	INK FORM (small)	5310-51-700Z-1	27/32	12 7/32	16 17/32
32R12	F2	INK FORM (large)	5310-51-810Z-1	29/16	12 7/32	16 17/32
32R20	D	INK DISTRIBUTOR	5310-51-510-1	1 11/32	12 1/4	16 9/16
32R21	D	INK DISTRIBUTOR	—	1 5/32	12 1/4	16 9/16
32R31	B	INK DUCTOR (old style)	5310-51-140-1	1 7/32	12 1/8	13 1/2
32R33	B	INK DUCTOR (new style)	5330-51-140-Z	1 1/4	12 1/8	—
32R80	—	SYN-TAC SUPER INKER (PAGE 9)	—	—	—	—
32R61	—	UPPER FEED ROLLER	5310-36-330Z	1 9/32	9 5/16	14 25/32
32R820-A	H	TOP INK OSCILLATOR	5310-51-600-1	2 1/2	12 23/32	16 15/32
32R840	H	JUMBO INK OSCILLATOR (must be installed with extra brackets & distributors)	—	3 15/16	12 3/4	16 1/2

WATER SYSTEM ROLLERS						
32R51*	S	AQUA DUCTOR	5310-53-160-2	1 3/8	12 29/32	15 7/32
32R850	T	WATER OSCILLATOR	5310-51-900-1	2 1/2	12 9/16	16 5/8

SUPER AQUAMAGIC WATER SYSTEM ROLLERS						
32R55	R1	WATER FOUNTAIN	5320-53-350-1	1 7/16	13 7/32	19 7/8
32R59	T1	WATER OSCILLATOR SHELL	5320-53-320-1	2 1/2	12 1/2	12 19/32

**RYOBI MODEL 3200E with serial # 10143 & HIGHER**

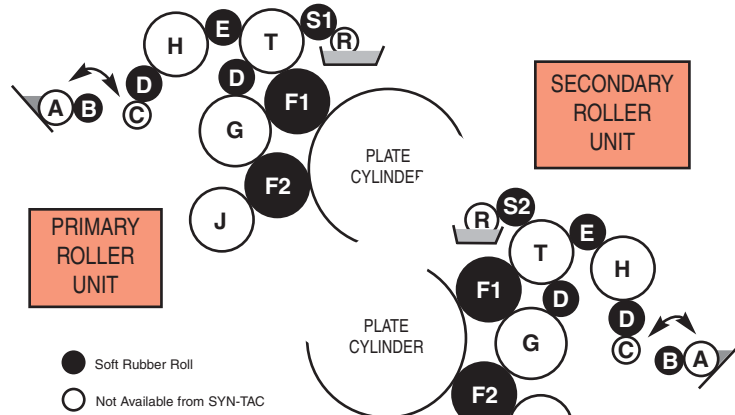
INK SYSTEM ROLLERS						
321-K	•	KIT (five soft rubber rollers)	—	—	—	—
32R13	F1	INK FORM (small)	5322-51-700-Z	27/32	13 3/16	16 17/32
32R14	F2	INK FORM (large)	5322-51-810-Z	29/16	13 3/16	16 17/32
32R23	D	INK DISTRIBUTOR	5322-51-510	1 11/32	13 7/32	16 9/16
32R34	B	INK DUCTOR (new style)	5340-51-140-Z	1 1/4	13 1/8	—
32R61	—	UPPER FEED ROLLER	5310-36-330Z	1 9/32	9 5/16	14 25/32

WATER SYSTEM ROLLERS						
32R51-NS*	S	AQUA DUCTOR	5310-53-460	1 3/8	13 15/16	15 7/32

SUPER AQUAMAGIC WATER SYSTEM ROLLERS						
32R58	T1	WATER OSCILLATOR SHELL	—	2 1/2	13 1/2	13 19/32

\* Bearings are NOT included. • The roller kit rollers.  
See page 77 for Townsend T-51 color head rolls, and page 15 for Crestline unit rolls.

**RYOBI MODEL 3200 PFA — ITEK MODEL 975 PFA —  
A.B. DICK 9975 PFA (Perfactor Press)**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**RYOBI 3200 PFA — ITEK 975 PFA**

**INK SYSTEM ROLLERS**

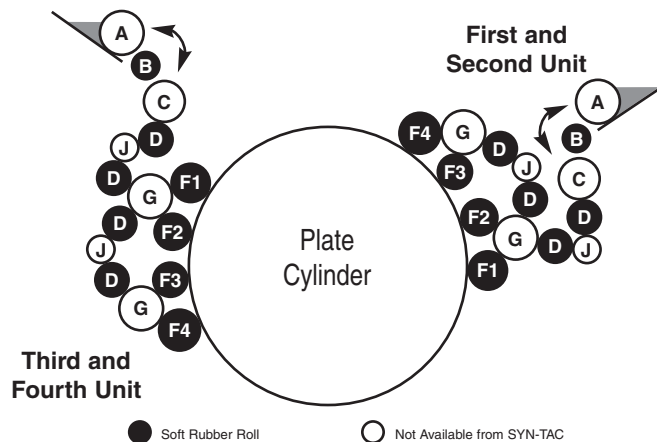
32R11	F1	INK FORM (small)	5310-51-700Z-1	27/32	127/32	1617/32
32R12	F2	INK FORM (large)	5310-51-810Z-1	29/16	127/32	1617/32
32R20	D	INK DISTRIBUTOR	5310-51-510-1	111/32	121/4	169/16
32R25*	E	INK DISTRIBUTOR	5330-51-530-2	21/16	121/4	171/2
32R31	B	INK DUCTOR (old style)	5310-51-140-1	17/32	121/8	131/2
32R33	B	INK DUCTOR (new style)	5330-51-140Z	11/4	121/8	—
33R18	—	BLANKET WASH ROLL	5330-82-250Z	119/32	131/8	1311/32

**WATER SYSTEM ROLLERS**

32R51*	S1	WATER DUCTOR (primary unit)	5310-53-160-2	13/8	1229/32	151/4
32R52*	S2	WATER DUCTOR (secondary unit)	5330-53-160-2	19/16	1229/32	151/4
32R49	—	WATER FOUNTAIN BOTTLE (plastic, quart size, with cap & valve)	—	—	—	—

\* Bearings are **NOT** included.

**RYOBI MODEL 3404 DI KODAK MODEL EP5634 DI**

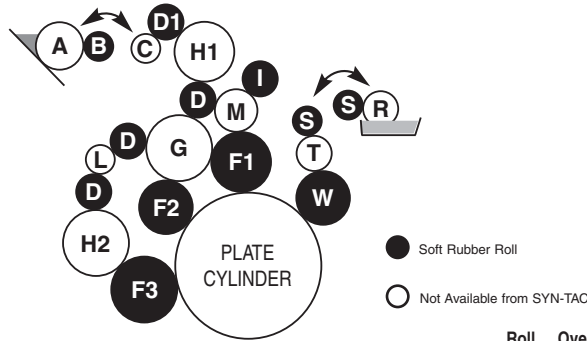


**RYOBI 3404 DI**

**INK SYSTEM ROLLERS**

34R10	F1	1st INK FORM	5354-57-210-1	25/32	133/16	157/16
34R14	F1	1st INK FORM (with end adjustment)	5354-57-210-5	25/32	133/16	157/16
34R11	F2	2nd INK FORM	5354-57-220-1	21/32	133/16	157/16
34R15	F2	2nd INK FORM (with end adjustment)	5354-57-220-5	21/32	133/16	157/16
34R12	F3	3rd INK FORM	5354-57-230-1	115/16	133/16	157/16
34R16	F3	3rd INK FORM (with end adjustment)	5354-57-230-5	115/16	133/16	157/16
34R13	F4	4th INK FORM	5354-57-240-1	25/16	133/16	157/16
34R17	F4	4th INK FORM (with end adjustment)	5354-57-240-5	25/16	133/16	157/16
34R20	D	INK DISTRIBUTOR	5354-51-110-1	129/32	133/16	1529/32
34R30	B	INK DUCTOR	5354-52-110-1	119/32	133/16	1529/32

**RYOBI MODEL 3302 — ITEK MODEL 3985 — A.B. DICK 9985**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**RYOBI 3302 3304H — ITEK 3985 — A.B. DICK 9985, 9995, 4995**

**INK SYSTEM ROLLERS**

<b>32R-K</b>	•	KIT (nine soft rubber ink rolls)	—	—	—	—
•32R13	F2	INK FORM (small)	5322-51-700Z	2 <sup>7</sup> / <sub>32</sub>	13 <sup>3</sup> / <sub>16</sub>	16 <sup>17</sup> / <sub>32</sub>
•32R14	F3	INK FORM (large)	5322-51-810Z	2 <sup>9</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>16</sub>	16 <sup>17</sup> / <sub>32</sub>
•32R15	F1	INK FORM (medium)	5340-51-700Z	2 <sup>7</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>16</sub>	16 <sup>17</sup> / <sub>32</sub>
•32R24	D	INK DISTRIBUTOR	5340-51-550	1 <sup>11</sup> / <sub>32</sub>	13 <sup>7</sup> / <sub>32</sub>	17 <sup>3</sup> / <sub>8</sub>
•32R26	I	INK DISTRIBUTOR	5340-51-560	1 <sup>3</sup> / <sub>8</sub>	12 <sup>7</sup> / <sub>8</sub>	17 <sup>3</sup> / <sub>8</sub>
•32R27	D1	INK DISTRIBUTOR	5340-51-570	1 <sup>11</sup> / <sub>32</sub>	13 <sup>7</sup> / <sub>32</sub>	17 <sup>3</sup> / <sub>8</sub>
32R32	B	INK DUCTOR (old style)	5322-51-140	1 <sup>7</sup> / <sub>32</sub>	13 <sup>3</sup> / <sub>32</sub>	14 <sup>1</sup> / <sub>2</sub>
•32R34	B	INK DUCTOR (new style)	5340-51-140Z	1 <sup>1</sup> / <sub>4</sub>	13 <sup>1</sup> / <sub>8</sub>	—
32R60***	—	LOWER FEED ROLLER	5340-36-220-1	1 <sup>1</sup> / <sub>8</sub>	7 <sup>3</sup> / <sub>32</sub>	17 <sup>3</sup> / <sub>32</sub>
32R69	—	PULL OUT WHEEL	5330-35-330Z	1 <sup>21</sup> / <sub>32</sub>	5 <sup>1</sup> / <sub>16</sub>	3 <sup>3</sup> / <sub>8</sub>
33R17	—	WICK WASH ROLL	5310-82-323-2	1	14 <sup>1</sup> / <sub>4</sub>	14 <sup>31</sup> / <sub>32</sub>
33R18	—	BLANKET WASH ROLL (3302)	5330-82-250Z	1 <sup>19</sup> / <sub>32</sub>	13 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>32</sub>
33R19	—	BLANKET WASH ROLL (3304)	5310-82-250Z	1 <sup>19</sup> / <sub>32</sub>	13 <sup>15</sup> / <sub>16</sub>	14 <sup>31</sup> / <sub>32</sub>

**RYOBI 3302 — ITEK 3985 — A.B. DICK 9985**

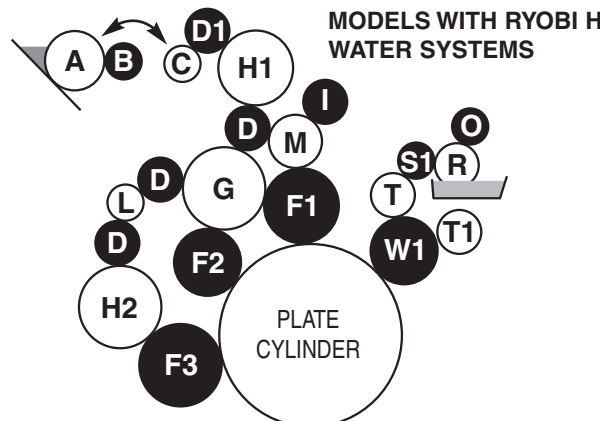
**WATER SYSTEM ROLLERS**

32R40	W	WATER FORM	5322-53-350Z-1	2	13 <sup>23</sup> / <sub>32</sub>	16 <sup>17</sup> / <sub>32</sub>
32R41	W	3M WATER FORM (3M sleeve #21019 <u>not</u> included)	—	2 <sup>1</sup> / <sub>8</sub>	13 <sup>27</sup> / <sub>32</sub>	16 <sup>17</sup> / <sub>32</sub>
32R54-NS	S	WATER DUCTOR & DISTRIBUTOR (new style)	5340-53-170Z-1	1 <sup>1</sup> / <sub>32</sub>	13 <sup>19</sup> / <sub>32</sub>	15 <sup>3</sup> / <sub>8</sub>
32R54-OS	S	WATER DUCTOR (old style)	5340-53-175	1 <sup>1</sup> / <sub>32</sub>	14 <sup>3</sup> / <sub>16</sub>	15 <sup>3</sup> / <sub>8</sub>
32R49	—	WATER BOTTLE (one quart)	—	—	—	—

**RYOBI 3302H,3304H — ITEK 3995 — A.B. DICK 9995, 4995**

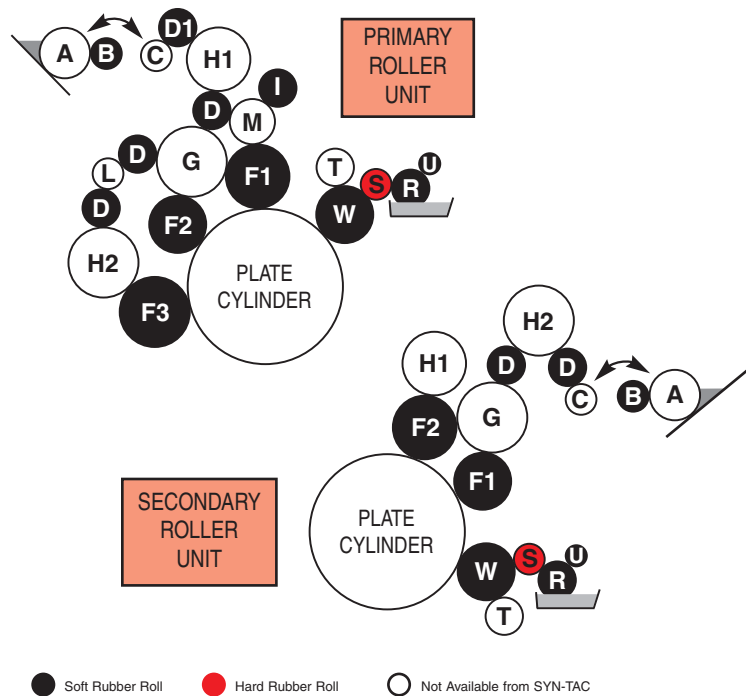
**WATER SYSTEM ROLLERS**

33R40	W1	WATER FORM	5344-53-530	2 <sup>19</sup> / <sub>32</sub>	13 <sup>13</sup> / <sub>32</sub>	16 <sup>1</sup> / <sub>4</sub>
33R51P**	S1	METERING	5344-53-330	1 <sup>13</sup> / <sub>16</sub>	15 <sup>19</sup> / <sub>32</sub>	18 <sup>11</sup> / <sub>32</sub>
33R53	O	SQUEEZE	5344-53-220	1 <sup>13</sup> / <sub>16</sub>	15 <sup>13</sup> / <sub>16</sub>	18 <sup>11</sup> / <sub>32</sub>
32R49	—	WATER BOTTLE (one quart)	—	—	—	—



• The ink train soft rubber roller kit includes these rolls.  
 \* Bearings are NOT included.  
 \*\* Gear is NOT included. \*\*\* Bearings and gear are NOT included.  
 See page 14 or 15 for Crestline water unit rolls.

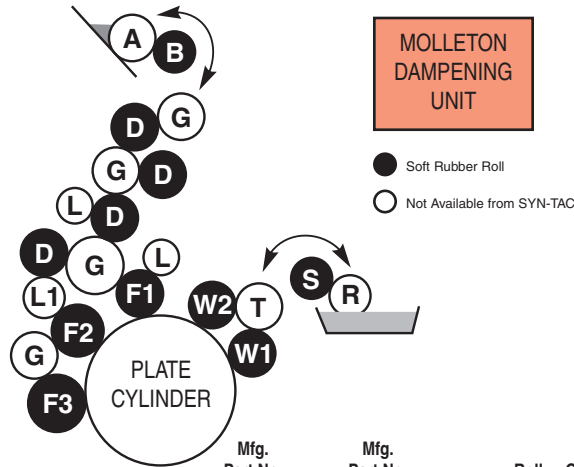
**RYOBI MODEL 3300CR & A.B. DICK 9980**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>RYOBI 3300CR &amp; A.B. DICK 9980 PRIMARY ROLLER UNIT</b>						
<b>PRIMARY ROLLER UNIT INK SYSTEM ROLLERS</b>						
<b>•32R-K</b>	<b>•</b>	<b>KIT</b> (nine soft rubber ink rolls)	—	—	—	—
<b>•32R13</b>	<b>F2</b>	<b>INK FORM</b> (small)	5322-51-700Z	27/32	13 <sup>3</sup> / <sub>16</sub>	16 <sup>17</sup> / <sub>32</sub>
<b>•32R14</b>	<b>F3</b>	<b>INK FORM</b> (large)	5322-51-810Z	2 <sup>9</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>16</sub>	16 <sup>17</sup> / <sub>32</sub>
<b>•32R15</b>	<b>F1</b>	<b>INK FORM</b> (medium)	5340-51-700Z	27/16	13 <sup>3</sup> / <sub>16</sub>	16 <sup>17</sup> / <sub>32</sub>
<b>•32R24</b>	<b>D</b>	<b>INK DISTRIBUTOR</b>	5340-51-550	1 <sup>11</sup> / <sub>32</sub>	13 <sup>7</sup> / <sub>32</sub>	17 <sup>3</sup> / <sub>8</sub>
<b>•32R26</b>	<b>I</b>	<b>INK DISTRIBUTOR</b>	5340-51-560	1 <sup>3</sup> / <sub>8</sub>	12 <sup>7</sup> / <sub>8</sub>	17 <sup>3</sup> / <sub>8</sub>
<b>•32R27</b>	<b>D1</b>	<b>INK DISTRIBUTOR</b>	5340-51-570	1 <sup>11</sup> / <sub>32</sub>	13 <sup>7</sup> / <sub>32</sub>	17 <sup>3</sup> / <sub>8</sub>
<b>•32R34</b>	<b>B</b>	<b>INK DUCTOR</b> (new style)	5340-51-140Z	1 <sup>1</sup> / <sub>4</sub>	13 <sup>1</sup> / <sub>8</sub>	—
<b>PRIMARY ROLLER UNIT WATER SYSTEM ROLLERS</b>						
<b>CL3343*</b>	<b>W</b>	<b>WATER FORM</b> (soft)	5341-53-580-3	3	13 <sup>1</sup> / <sub>4</sub>	17 <sup>3</sup> / <sub>32</sub>
<b>CL3357*</b>	<b>R</b>	<b>PAN ROLL</b> (soft)	5341-53-560-1	2	14 <sup>1</sup> / <sub>16</sub>	17 <sup>3</sup> / <sub>32</sub>
<b>CL3352</b>	<b>S</b>	<b>METERING</b> (hard rubber)	5341-53-650-1	1 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>
<b>CL3359*</b>	<b>U</b>	<b>SQUEEZE</b> (soft)	5332-53-850	1 <sup>1</sup> / <sub>8</sub>	13 <sup>21</sup> / <sub>32</sub>	15 <sup>3</sup> / <sub>32</sub>
<b>RYOBI 3300CR &amp; A.B. DICK 9980 SECONDARY UNIT</b>						
<b>SECONDARY ROLLER UNIT INK SYSTEM ROLLERS</b>						
<b>•321-K</b>	<b>•</b>	<b>KIT</b> (five soft rubber rollers)	—	—	—	—
<b>•32R13</b>	<b>F1</b>	<b>INK FORM</b> (small)	5322-51-700-Z	27/32	13 <sup>3</sup> / <sub>16</sub>	16 <sup>17</sup> / <sub>32</sub>
<b>•32R14</b>	<b>F2</b>	<b>INK FORM</b> (large)	5322-51-810-Z	2 <sup>9</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>16</sub>	16 <sup>17</sup> / <sub>32</sub>
<b>•32R23</b>	<b>D</b>	<b>INK DISTRIBUTOR</b>	5322-51-510	1 <sup>11</sup> / <sub>32</sub>	13 <sup>7</sup> / <sub>32</sub>	16 <sup>9</sup> / <sub>16</sub>
<b>•32R34</b>	<b>B</b>	<b>INK DUCTOR</b> (new style)	5340-51-140-Z	1 <sup>1</sup> / <sub>4</sub>	13 <sup>1</sup> / <sub>8</sub>	—
<b>SECONDARY ROLLER UNIT WATER SYSTEM ROLLERS</b>						
<b>CL3344*</b>	<b>W</b>	<b>WATER FORM</b> (soft)	5341-53-780-4	27/32	13 <sup>1</sup> / <sub>4</sub>	17 <sup>3</sup> / <sub>32</sub>
<b>CL3358*</b>	<b>R</b>	<b>PAN ROLL</b> (soft)	5341-53-760-2	1 <sup>3</sup> / <sub>4</sub>	14 <sup>3</sup> / <sub>32</sub>	17 <sup>3</sup> / <sub>32</sub>
<b>CL3352</b>	<b>S</b>	<b>METERING</b> (hard rubber)	5341-53-650-1	1 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>	13 <sup>3</sup> / <sub>4</sub>
<b>CL3359*</b>	<b>U</b>	<b>SQUEEZE</b> (soft)	5332-53-850	1 <sup>1</sup> / <sub>8</sub>	13 <sup>21</sup> / <sub>32</sub>	15 <sup>3</sup> / <sub>32</sub>

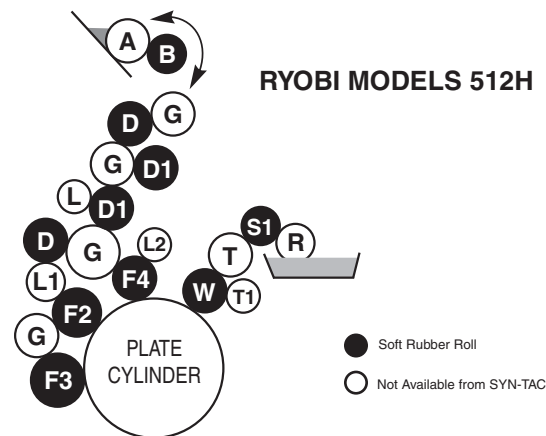
• The ink train soft rubber roller kit includes these rolls.  
\* Bearings are NOT included.

**RYOBI MODELS 510 & 512**



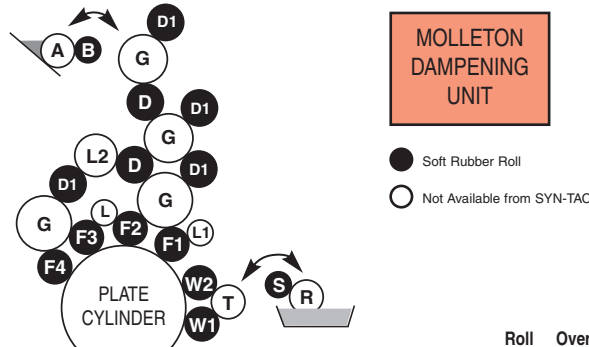
Syn-Tac Cat. No.	Key	Description	Mfg. Part No. 1st. Head	Mfg. Part No. 2nd. Head	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>RYOBI 510 &amp; 512</b>							
<b>INK SYSTEM ROLLERS</b>							
51R10	F1	1st INK FORM	5512-57-150	5512-57-810	2 <sup>5</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>16</sub>	23 <sup>11</sup> / <sub>16</sub>
51R11	F2	2nd INK FORM	5512-57-250	5512-57-820	1 <sup>15</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>16</sub>	23 <sup>11</sup> / <sub>16</sub>
51R12	F3	3rd INK FORM	5512-57-350	5512-57-830	2 <sup>9</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>16</sub>	23 <sup>11</sup> / <sub>16</sub>
51R20	D	INK DISTRIBUTOR	5512-51-110	5512-51-210	1 <sup>7</sup> / <sub>8</sub>	20 <sup>1</sup> / <sub>16</sub>	23 <sup>11</sup> / <sub>16</sub>
51R30	B	INK DUCTOR	5512-52-110	5512-52-610	1 <sup>19</sup> / <sub>32</sub>	20 <sup>9</sup> / <sub>32</sub>	21 <sup>9</sup> / <sub>16</sub>
<b>MOLLETON WATER SYSTEM ROLLERS</b>							
51R40	W1	1st WATER FORM	5512-53-350	5512-53-620	1 <sup>25</sup> / <sub>32</sub>	20 <sup>11</sup> / <sub>16</sub>	23 <sup>11</sup> / <sub>16</sub>
51R42	W1	3M 1st WATER FORM (sleeve #18522 not included)	—	—	1 <sup>7</sup> / <sub>8</sub>	20 <sup>11</sup> / <sub>16</sub>	23 <sup>11</sup> / <sub>16</sub>
51R41	W2	2nd WATER FORM	5512-53-410	5512-53-630	1 <sup>5</sup> / <sub>8</sub>	20 <sup>11</sup> / <sub>16</sub>	22 <sup>9</sup> / <sub>32</sub>
51R43	W2	3M 2nd WATER FORM (sleeve #17222 not included)	—	—	1 <sup>3</sup> / <sub>4</sub>	20 <sup>11</sup> / <sub>16</sub>	22 <sup>9</sup> / <sub>32</sub>
51R50	S	WATER DUCTOR	5512-53-250	5512-53-610	1 <sup>3</sup> / <sub>8</sub>	21 <sup>3</sup> / <sub>32</sub>	22 <sup>1</sup> / <sub>2</sub>

<b>RYOBI 512H</b>							
<b>INK SYSTEM ROLLERS</b>							
51R13	F4	1st INK FORM	5512-57-260	5512-57-250	2 <sup>5</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>16</sub>	21 <sup>1</sup> / <sub>2</sub>
51R11	F2	2nd INK FORM	5512-57-250	5512-57-250	1 <sup>15</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>16</sub>	23 <sup>11</sup> / <sub>16</sub>
51R12	F3	3rd INK FORM	5512-57-350	5512-57-350	2 <sup>9</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>16</sub>	23 <sup>11</sup> / <sub>16</sub>
51R20	D	INK DISTRIBUTOR	5512-51-110	5512-51-110	1 <sup>7</sup> / <sub>8</sub>	20 <sup>1</sup> / <sub>16</sub>	23 <sup>11</sup> / <sub>16</sub>
51R21	D1	INK DISTRIBUTOR	5512-51-180	5512-51-180	1 <sup>29</sup> / <sub>32</sub>	20 <sup>1</sup> / <sub>16</sub>	21 <sup>13</sup> / <sub>16</sub>
51R30	B	INK DUCTOR	5512-52-110	5512-52-110	1 <sup>19</sup> / <sub>32</sub>	20 <sup>9</sup> / <sub>32</sub>	21 <sup>9</sup> / <sub>16</sub>
<b>CONTINUOUS DAMPENING SYSTEM ROLLERS</b>							
51R44	W	WATER FORM	5512-53-670-1C	5512-53-670-1C	2 <sup>17</sup> / <sub>32</sub>	20 <sup>5</sup> / <sub>32</sub>	23 <sup>29</sup> / <sub>32</sub>
51R51P	S1	METERING	5512-53-840-1	5512-53-840-1	2 <sup>15</sup> / <sub>32</sub>	21 <sup>19</sup> / <sub>32</sub>	24 <sup>3</sup> / <sub>32</sub>



\* Bearings are NOT included.

**RYOBI MODELS 520, 522, 522PF & 524**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**RYOBI 520, 522, 522PF & 524**

**INK SYSTEM ROLLERS**

52R14	F1	1st INK FORM	5522-57-250-1	1 <sup>15</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>16</sub>	24 <sup>5</sup> / <sub>32</sub>
52R15	F2	2nd INK FORM	5522-57-260-1	1 <sup>7</sup> / <sub>8</sub>	20 <sup>1</sup> / <sub>16</sub>	22 <sup>21</sup> / <sub>32</sub>
52R12	F3	3rd INK FORM	5522-57-270-1	1 <sup>3</sup> / <sub>4</sub>	20 <sup>1</sup> / <sub>16</sub>	22 <sup>21</sup> / <sub>32</sub>
52R13	F4	4th INK FORM	5522-57-280-1	2	20 <sup>1</sup> / <sub>16</sub>	24 <sup>9</sup> / <sub>32</sub>
52R20	D	INK DISTRIBUTOR (short)	5522-51-130	2 <sup>1</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>5</sup> / <sub>8</sub>
52R21	D1	INK DISTRIBUTOR (long)	5522-51-110	2 <sup>1</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	25 <sup>3</sup> / <sub>16</sub>
52R30	B	INK DUCTOR	5522-52-270	1 <sup>13</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>7</sup> / <sub>8</sub>

**WATER SYSTEM ROLLERS**

52R40	W1	1st WATER FORM	5522-53-430	1 <sup>23</sup> / <sub>32</sub>	20 <sup>11</sup> / <sub>16</sub>	23 <sup>15</sup> / <sub>32</sub>
52R41	W2	2nd WATER FORM	5522-53-440	1 <sup>23</sup> / <sub>32</sub>	20 <sup>11</sup> / <sub>16</sub>	24 <sup>5</sup> / <sub>32</sub>
52R42	W1	3M 1st WATER FORM (sleeve #18524 <i>not</i> included)	—	1 <sup>7</sup> / <sub>8</sub>	20 <sup>11</sup> / <sub>16</sub>	23 <sup>15</sup> / <sub>32</sub>
52R43	W2	3M 2nd WATER FORM (sleeve #18524 <i>not</i> included)	—	1 <sup>7</sup> / <sub>8</sub>	20 <sup>11</sup> / <sub>16</sub>	24 <sup>5</sup> / <sub>32</sub>
52R50	S	WATER DUCTOR	5522-52-340	1 <sup>13</sup> / <sub>32</sub>	21 <sup>1</sup> / <sub>4</sub>	23 <sup>7</sup> / <sub>8</sub>

**CONTINUOUS DAMPENING SYSTEM ROLLERS (H)**

52R44	W	WATER FORM	5524-53-560-1	2	20 <sup>1</sup> / <sub>8</sub>	23 <sup>3</sup> / <sub>8</sub>
52R51P	S1	METERING	5524-53-211-1	2 <sup>1</sup> / <sub>2</sub>	22 <sup>1</sup> / <sub>16</sub>	24 <sup>7</sup> / <sub>8</sub>

**RYOBI 520HX, 522HX, 524HX, 524HXXP & 524HE**

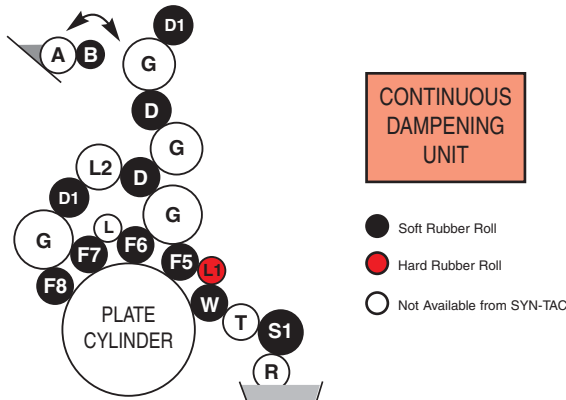
**INK SYSTEM ROLLERS**

52R10	F5	1st INK FORM	6520-57-250	1 <sup>15</sup> / <sub>16</sub>	20 <sup>9</sup> / <sub>32</sub>	23 <sup>21</sup> / <sub>32</sub>
52R18	F5	1st INK FORM (HXXP, HE only)	6532-57-210	1 <sup>15</sup> / <sub>16</sub>	20 <sup>9</sup> / <sub>32</sub>	23 <sup>7</sup> / <sub>16</sub>
52R11	F6	2nd INK FORM	6520-57-260	1 <sup>7</sup> / <sub>8</sub>	20 <sup>9</sup> / <sub>32</sub>	22 <sup>1</sup> / <sub>16</sub>
52R12	F7	3rd INK FORM	5522-57-270-1	1 <sup>25</sup> / <sub>32</sub>	20 <sup>9</sup> / <sub>32</sub>	22 <sup>11</sup> / <sub>16</sub>
52R13	F8	4th INK FORM	5522-57-280-1	2	20 <sup>9</sup> / <sub>32</sub>	24 <sup>3</sup> / <sub>16</sub>
52R20	D	INK DISTRIBUTOR (short)	5522-51-130	2 <sup>1</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>5</sup> / <sub>8</sub>
52R21	D1	INK DISTRIBUTOR (long)	5522-51-110	2 <sup>1</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	25 <sup>3</sup> / <sub>16</sub>
52R30	B	INK DUCTOR	5522-52-270	1 <sup>13</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>7</sup> / <sub>8</sub>
52R850	L1	BRIDGE ROLL OSCILLATOR	6532-53-170	1 <sup>25</sup> / <sub>32</sub>	20 <sup>5</sup> / <sub>32</sub>	24 <sup>1</sup> / <sub>2</sub>

**CONTINUOUS DAMPENING SYSTEM ROLLERS (HX, HXX)**

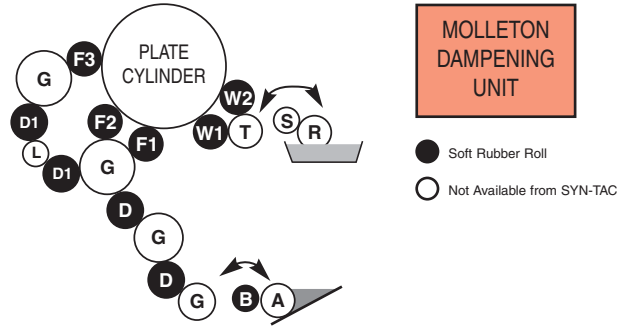
52R45	W	WATER FORM	6520-53-691	2	20 <sup>1</sup> / <sub>8</sub>	24 <sup>7</sup> / <sub>32</sub>
52R52P	S1	METERING	6520-53-810	2 <sup>1</sup> / <sub>2</sub>	21 <sup>9</sup> / <sub>16</sub>	24 <sup>29</sup> / <sub>32</sub>

**RYOBI MODELS 520HX, 522HX, 524HX, 524HXX & 525HX**

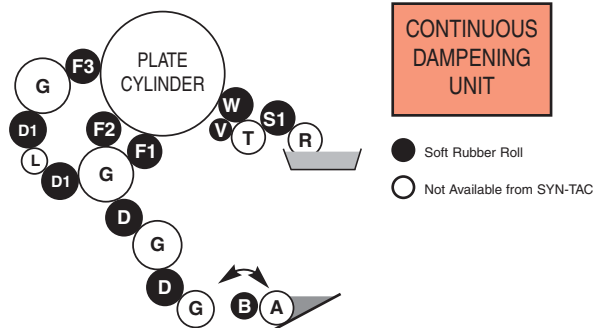


\* Bearings are NOT included.

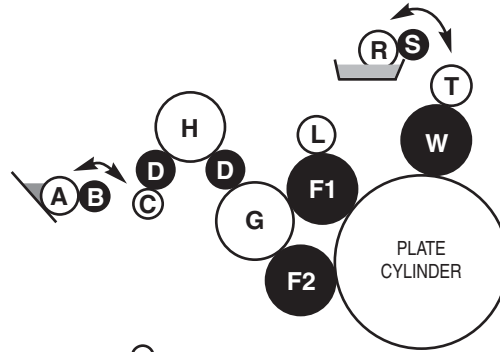
**RYOBI MODELS 522PF & PFH (perfecting unit)**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>RYOBI 522PF &amp; PFH (perfecting unit)</b>						
<b>INK SYSTEM ROLLERS</b>						
52RP10	F1	1st INK FORM	5523-57-210-2	2 <sup>1</sup> / <sub>16</sub>	20 <sup>3</sup> / <sub>32</sub>	23 <sup>5</sup> / <sub>8</sub>
52RP11	F2	2nd INK FORM	5523-57-220-2	1 <sup>25</sup> / <sub>32</sub>	20 <sup>9</sup> / <sub>32</sub>	22 <sup>11</sup> / <sub>16</sub>
52RP12	F3	3rd INK FORM	5523-57-230-2	2 <sup>7</sup> / <sub>32</sub>	20 <sup>9</sup> / <sub>32</sub>	23 <sup>5</sup> / <sub>8</sub>
52R21	D1	INK DISTRIBUTOR (long, large o.d.)	5522-51-110	2 <sup>1</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	25 <sup>3</sup> / <sub>16</sub>
52RP22	D	INK DISTRIBUTOR (long, small o.d.)	5523-51-120	1 <sup>29</sup> / <sub>32</sub>	20 <sup>9</sup> / <sub>32</sub>	25 <sup>3</sup> / <sub>16</sub>
52R31	B	INK DUCTORTOR	5523-52-410	1 <sup>29</sup> / <sub>32</sub>	20 <sup>9</sup> / <sub>32</sub>	23 <sup>7</sup> / <sub>8</sub>
<b>WATER SYSTEM ROLLERS (PF)</b>						
52R41	W2	1st WATER FORM	5522-53-440	1 <sup>23</sup> / <sub>32</sub>	20 <sup>11</sup> / <sub>16</sub>	24 <sup>5</sup> / <sub>32</sub>
52R40	W1	2nd WATER FORM	5522-53-430	1 <sup>23</sup> / <sub>32</sub>	20 <sup>11</sup> / <sub>16</sub>	23 <sup>15</sup> / <sub>32</sub>
52R43	W2	3M 1st WATER FORM (sleeve #18524 <u>not</u> included)	—	1 <sup>7</sup> / <sub>8</sub>	20 <sup>11</sup> / <sub>16</sub>	24 <sup>5</sup> / <sub>32</sub>
52R42	W1	3M 2nd WATER FORM (sleeve #18524 <u>not</u> included)	—	1 <sup>7</sup> / <sub>8</sub>	20 <sup>11</sup> / <sub>16</sub>	23 <sup>15</sup> / <sub>32</sub>
<b>CONTINUOUS DAMPENING SYSTEM ROLLERS (PFH)</b>						
52R44	W	WATER FORM	5524-53-560-1	2	20 <sup>1</sup> / <sub>8</sub>	23 <sup>3</sup> / <sub>8</sub>
52R51P	S1	METERING	5524-53-211-1	2 <sup>1</sup> / <sub>2</sub>	22 <sup>1</sup> / <sub>16</sub>	24 <sup>7</sup> / <sub>8</sub>
52RP53	V	WATER DISTRIBUTOR	5523-53-850	1 <sup>1</sup> / <sub>8</sub>	20 <sup>9</sup> / <sub>32</sub>	22 <sup>9</sup> / <sub>32</sub>



**RYOBI 500-N**



● Soft Rubber Roll      ○ Not Available from SYN-TAC

**RYOBI 500-N**

**INK SYSTEM ROLLERS**

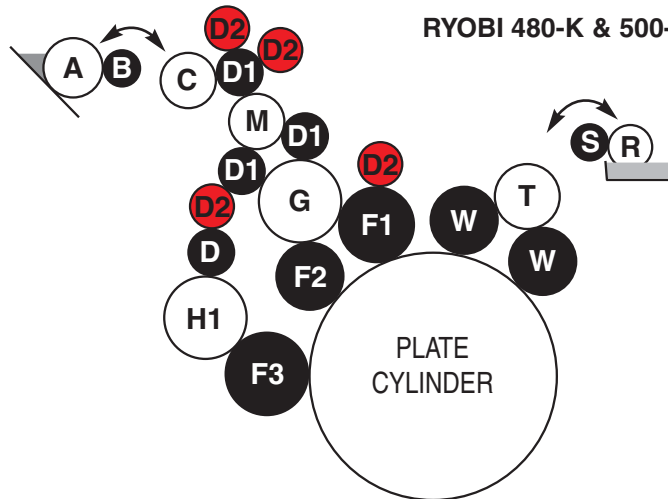
50R10	F1	1st INK FORM	5430-51-610-1	27/32	19	19 13/16
50R11	F2	2nd INK FORM	5430-51-640-1	2 13/32	19	19 13/16
50R20*	D	INK DISTRIBUTOR	5430-51-410-1	1 7/32	19	23 7/16
50R30*	B	INK DUCTOR	5430-51-260-1	1 11/32	19	21 5/32

**MOLLETON WATER SYSTEM ROLLERS**

50R40	W	WATER FORM	5430-53-520-1	2	19 1/2	20 1/16
50R41	W	3M WATER FORM (3M sleeve 21022 not included)		2 1/8	19 1/2	20 1/16
50R50*	S	WATER DUCTOR	5430-53-310-1	1 1/32	19 17/32	20 23/32

\* Bearings are NOT included.

**RYOBI 480-K & 500-K**



● Soft Rubber Roll      ● Hard Rubber Roll      ○ Not Available from SYN-TAC

**RYOBI 480-K & 500-K**

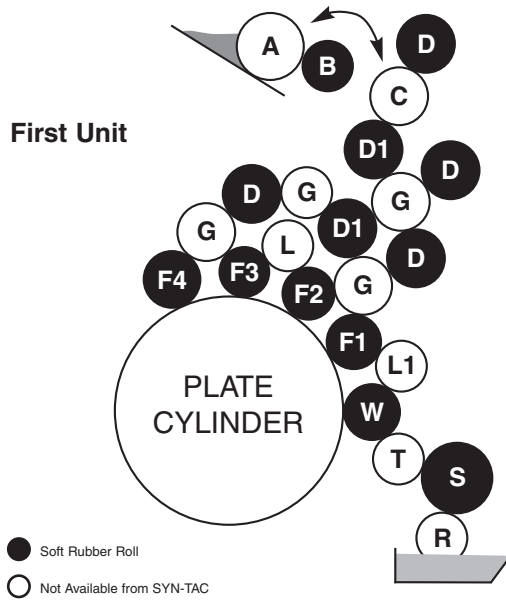
**INK SYSTEM ROLLERS**

50R12	F1	1st INK FORM (medium)	5480-51-611	2 1/8	19	20 13/32
50R13	F2	2nd INK FORM (small)	5480-51-621	1 13/16	19	20 13/32
50R14	F3	3rd INK FORM (large)	5480-51-631	2 1/4	19	20 13/32
50R21	D	INK DISTRIBUTOR (soft)	5480-51-421	1 29/32	19	20 15/32
50R22	D1	INK DISTRIBUTOR (soft)	5480-51-411	1 3/4	19	20 15/32
50R23	D2	INK DISTRIBUTOR (hard)	5480-51-431	1 17/32	19	20 15/32
50R31	B	INK DUCTOR	5480-51-261	1 19/32	19	20 1/8

**MOLLETON WATER SYSTEM ROLLERS**

50R45	W	WATER FORM	5480-53-511	1 5/8	19 7/16	20 11/16
50R46	W	3M WATER FORM (3M sleeve 17222 not included)		1 3/4	19 7/16	20 11/16
50R51	S	WATER DUCTOR	5480-53-311	1 13/32	19 5/16	20 5/8

**RYOBI MODELS 582H**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**RYOBI 582H**

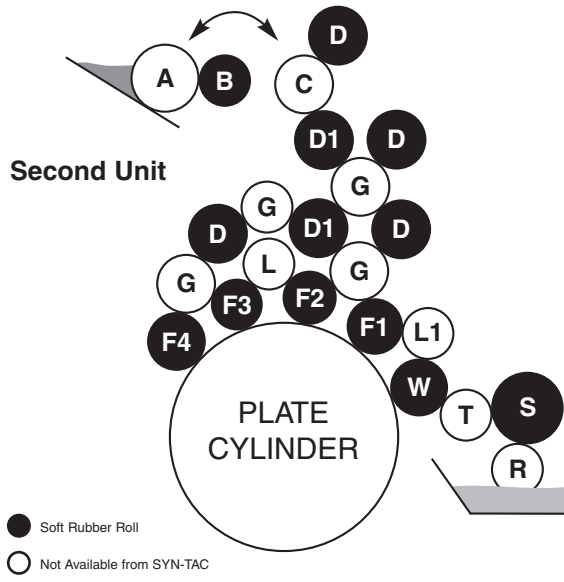
**INK SYSTEM ROLLERS**

58R10	F1	1st INK FORM	5582-57-250	1 <sup>15</sup> / <sub>16</sub>	22 <sup>27</sup> / <sub>32</sub>	26 <sup>17</sup> / <sub>32</sub>
58R11	F2	2nd INK FORM	5582-57-260	1 <sup>7</sup> / <sub>8</sub>	22 <sup>11</sup> / <sub>16</sub>	24 <sup>13</sup> / <sub>32</sub>
58R12	F3	3rd INK FORM	5582-57-270	1 <sup>25</sup> / <sub>32</sub>	22 <sup>27</sup> / <sub>32</sub>	25 <sup>1</sup> / <sub>32</sub>
58R13	F4	4th INK FORM	5582-57-280	2	22 <sup>27</sup> / <sub>32</sub>	26 <sup>17</sup> / <sub>32</sub>
58R20	D	INK DISTRIBUTOR (long)	5582-51-110	2 <sup>1</sup> / <sub>16</sub>	23 <sup>1</sup> / <sub>32</sub>	27 <sup>9</sup> / <sub>16</sub>
58R21	D1	INK DISTRIBUTOR (short)	5582-51-130	2 <sup>1</sup> / <sub>16</sub>	23 <sup>1</sup> / <sub>32</sub>	25 <sup>31</sup> / <sub>32</sub>
58R30	B	INK DUCTOR	5582-52-271	1 <sup>13</sup> / <sub>16</sub>	22 <sup>21</sup> / <sub>32</sub>	26 <sup>1</sup> / <sub>4</sub>

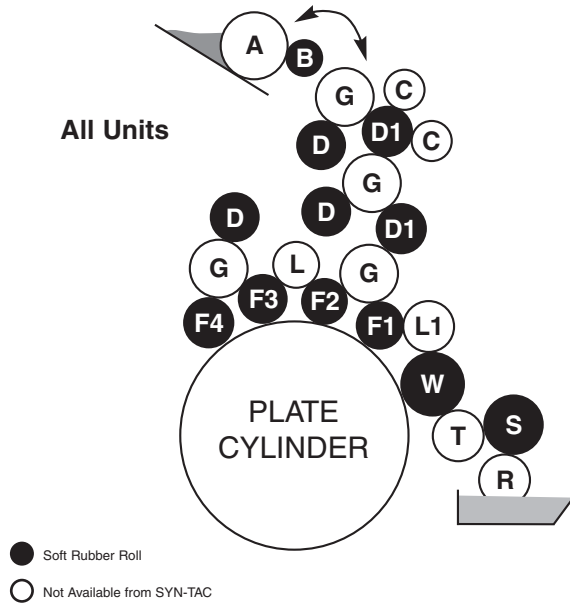
**CONTINUOUS DAMPENING SYSTEM ROLLERS**

58R40	W	WATER FORM	5582-53-320	2	22 <sup>7</sup> / <sub>8</sub>	25 <sup>3</sup> / <sub>4</sub>
58R51P	S	METERING	5582-53-211	2 <sup>1</sup> / <sub>2</sub>	24 <sup>21</sup> / <sub>32</sub>	27 <sup>1</sup> / <sub>4</sub>

**RYOBI MODELS 582H**



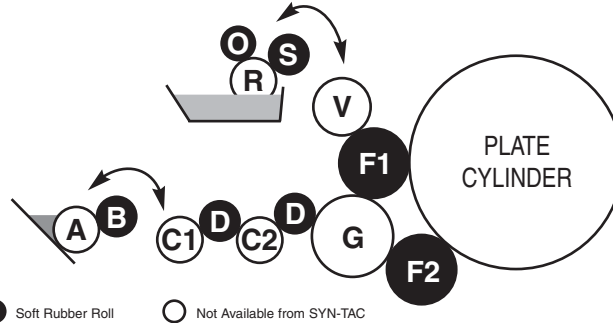
**RYOBI MODELS 754, 755, 756, 754P, 755P, 756P  
AND WIDE MODELS 754, 755, 756, 754P, 755P, 756P,  
758P, 7510P**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>RYOBI 754, 755, 756, 754P, 755P, 756P</b>						
<b>INK SYSTEM ROLLERS</b>						
75R10	F1	1st INK FORM	5744-57-211	2 <sup>17</sup> / <sub>32</sub>	29 <sup>15</sup> / <sub>16</sub>	34 <sup>3</sup> / <sub>16</sub>
75R11	F2	2nd INK FORM	5744-57-221	2 <sup>15</sup> / <sub>32</sub>	29 <sup>15</sup> / <sub>16</sub>	31 <sup>25</sup> / <sub>32</sub>
75R12	F3	3rd INK FORM	5744-57-231	2 <sup>5</sup> / <sub>8</sub>	29 <sup>15</sup> / <sub>16</sub>	31 <sup>25</sup> / <sub>32</sub>
75R13	F4	4th INK FORM	5744-57-241	2 <sup>11</sup> / <sub>16</sub>	29 <sup>15</sup> / <sub>16</sub>	34 <sup>3</sup> / <sub>16</sub>
75R20	D	INK DISTRIBUTOR (small)	5744-51-131	2 <sup>5</sup> / <sub>8</sub>	29 <sup>15</sup> / <sub>16</sub>	31 <sup>21</sup> / <sub>32</sub>
75R21	D1	INK DISTRIBUTOR (large)	5744-51-121	2 <sup>11</sup> / <sub>16</sub>	29 <sup>15</sup> / <sub>16</sub>	33 <sup>13</sup> / <sub>32</sub>
75R30	B	INK DUCTOR	5744-52-331	1 <sup>31</sup> / <sub>32</sub>	29 <sup>15</sup> / <sub>16</sub>	34 <sup>7</sup> / <sub>16</sub>
<b>CONTINUOUS DAMPENING SYSTEM ROLLERS</b>						
75R40	W	WATER FORM	5744-53-571	2 <sup>3</sup> / <sub>8</sub>	29 <sup>31</sup> / <sub>32</sub>	35 <sup>3</sup> / <sub>8</sub>
75R51P	S	METERING	5744-53-171	3 <sup>5</sup> / <sub>32</sub>	31 <sup>29</sup> / <sub>32</sub>	35 <sup>1</sup> / <sub>8</sub>

<b>RYOBI (wide) 754, 755, 756, 754P, 755P, 756P, 758P, 7510P</b>						
<b>INK SYSTEM ROLLERS</b>						
75R14	F1	1st INK FORM	5794-57-211	2 <sup>17</sup> / <sub>32</sub>	30 <sup>1</sup> / <sub>2</sub>	34 <sup>3</sup> / <sub>16</sub>
75R15	F2	2nd INK FORM	5794-57-221	2 <sup>15</sup> / <sub>32</sub>	30 <sup>1</sup> / <sub>2</sub>	32 <sup>3</sup> / <sub>8</sub>
75R16	F3	3rd INK FORM	5794-57-231	2 <sup>5</sup> / <sub>8</sub>	30 <sup>1</sup> / <sub>2</sub>	32 <sup>3</sup> / <sub>8</sub>
75R17	F4	4th INK FORM	5734-57-241-1	3 <sup>1</sup> / <sub>32</sub>	30 <sup>1</sup> / <sub>2</sub>	34 <sup>3</sup> / <sub>16</sub>
75R22	D	INK DISTRIBUTOR (small)	5734-51-131	2 <sup>5</sup> / <sub>8</sub>	30 <sup>1</sup> / <sub>2</sub>	32 <sup>1</sup> / <sub>4</sub>
75R23	D1	INK DISTRIBUTOR (large)	5794-51-121	2 <sup>11</sup> / <sub>16</sub>	30 <sup>1</sup> / <sub>2</sub>	33 <sup>13</sup> / <sub>32</sub>
75R31	B	INK DUCTOR	5734-52-331	1 <sup>31</sup> / <sub>32</sub>	30 <sup>1</sup> / <sub>2</sub>	34 <sup>7</sup> / <sub>16</sub>
<b>CONTINUOUS DAMPENING SYSTEM ROLLERS</b>						
75R41	W	WATER FORM	5794-53-571	2 <sup>3</sup> / <sub>8</sub>	30 <sup>9</sup> / <sub>16</sub>	35 <sup>3</sup> / <sub>8</sub>
75R52P	S	METERING	5794-53-171	3 <sup>5</sup> / <sub>32</sub>	32 <sup>1</sup> / <sub>2</sub>	35 <sup>1</sup> / <sub>8</sub>

**TOKO MODEL 1800 & MULTILITH MODEL 1218**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**TOKO MODEL 1800 & MULTILITH MODEL 1218**

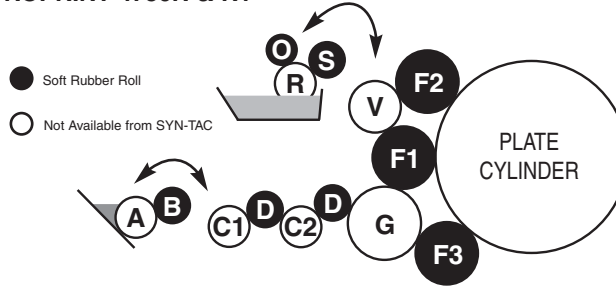
**INK SYSTEM ROLLERS**

47T10	F1	INK FORM	KT-903	2 <sup>1</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>8</sub>	15 <sup>19</sup> / <sub>32</sub>
47T11	F2	INK FORM	KT-904	2 <sup>1</sup> / <sub>16</sub>	12 <sup>1</sup> / <sub>8</sub>	15 <sup>19</sup> / <sub>32</sub>
47T25	D	INK IDLER	CS-128	1 <sup>3</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>4</sub>	13 <sup>25</sup> / <sub>32</sub>
47T34*	B	INK DUCTOR	AS-155	1 <sup>3</sup> / <sub>16</sub>	11 <sup>1</sup> / <sub>4</sub>	14 <sup>1</sup> / <sub>8</sub>

**WATER SYSTEM ROLLERS**

47T54*	S	WATER DUCTOR	CS-248	1 <sup>5</sup> / <sub>32</sub>	12 <sup>1</sup> / <sub>4</sub>	17 <sup>9</sup> / <sub>32</sub>
47T54-L*	S	WATER DUCTOR (1218 only)	CS-248	1 <sup>5</sup> / <sub>32</sub>	12 <sup>7</sup> / <sub>16</sub>	17 <sup>9</sup> / <sub>32</sub>
47T57*	O	WATER METERING	DS-334	1 <sup>3</sup> / <sub>16</sub>	12 <sup>1</sup> / <sub>4</sub>	14 <sup>3</sup> / <sub>16</sub>

**TOKO MODELS 4700 & 4750 CD  
PROPRINT 4750R & R1**



Syn-Tac Cat. No.	Model 4700	Model 4750 CD	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**TOKO MODELS 4700 & 4750 CD**

**INK SYSTEM ROLLERS**

47T10	F1	—	INK FORM	KT-903	2 <sup>1</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>8</sub>	15 <sup>19</sup> / <sub>32</sub>
47T11	F2,3	—	INK FORM	KT-904	2 <sup>1</sup> / <sub>16</sub>	12 <sup>1</sup> / <sub>8</sub>	15 <sup>19</sup> / <sub>32</sub>
47T12	—	F1	INK FORM	KT-36-13	2 <sup>1</sup> / <sub>8</sub>	13	15 <sup>19</sup> / <sub>32</sub>
47T13	—	F2,3	INK FORM	KT-38-13	2 <sup>1</sup> / <sub>16</sub>	13	15 <sup>19</sup> / <sub>32</sub>
47T20	D	D	INK IDLER	1531-340710	1 <sup>3</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>8</sub>	15 <sup>1</sup> / <sub>8</sub>
47T30*	B	B	INK DUCTOR	KS-155	1 <sup>3</sup> / <sub>16</sub>	12 <sup>5</sup> / <sub>8</sub>	15 <sup>1</sup> / <sub>8</sub>

**WATER SYSTEM ROLLERS**

47T50*	S	S	WATER DUCTOR	1531-342011	1 <sup>5</sup> / <sub>32</sub>	13 <sup>3</sup> / <sub>8</sub>	17 <sup>5</sup> / <sub>16</sub>
47T53*	O	O	WATER METERING	1531-342730	1 <sup>3</sup> / <sub>16</sub>	13 <sup>1</sup> / <sub>4</sub>	15 <sup>11</sup> / <sub>16</sub>

**TOKO MODELS PROPRINT 4750R & R1**

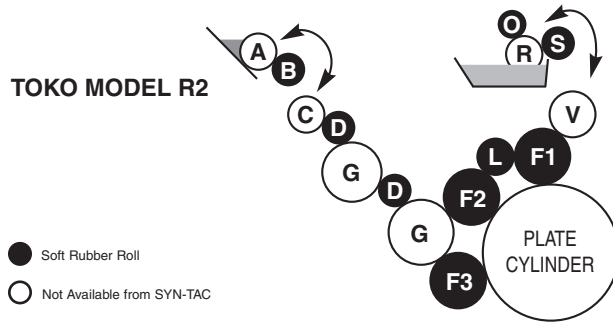
**INK SYSTEM ROLLERS**

2RT10	F2	1st INK FORM	1538-330800	2 <sup>1</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>16</sub>	15 <sup>19</sup> / <sub>32</sub>
2RT11	F1	2nd INK FORM	1538-330900	2 <sup>9</sup> / <sub>32</sub>	13 <sup>3</sup> / <sub>16</sub>	15 <sup>19</sup> / <sub>32</sub>
2RT12	F3	3rd INK FORM	1538-331000	2 <sup>1</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>16</sub>	15 <sup>19</sup> / <sub>32</sub>
2RT20*	D	INK IDLER	1538-310720	1 <sup>13</sup> / <sub>32</sub>	14	15 <sup>1</sup> / <sub>8</sub>
2RT30*	B	INK DUCTOR	1531-340910	1 <sup>3</sup> / <sub>16</sub>	12 <sup>5</sup> / <sub>8</sub>	15 <sup>1</sup> / <sub>8</sub>

**WATER SYSTEM ROLLERS**

47T51*	S	WATER DUCTOR	1531-537370	1 <sup>5</sup> / <sub>32</sub>	13 <sup>7</sup> / <sub>8</sub>	17 <sup>5</sup> / <sub>16</sub>
2RT51*	O	WATER METERING	1538-320260	1 <sup>3</sup> / <sub>16</sub>	13 <sup>11</sup> / <sub>16</sub>	15 <sup>19</sup> / <sub>32</sub>

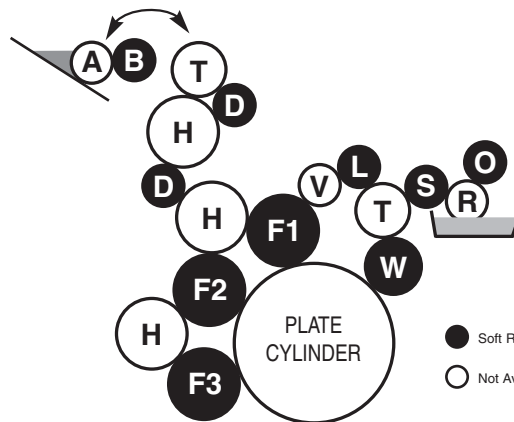
See page 75 for Townsend T-51 color head rolls.  
\*Bearings are NOT included.



● Soft Rubber Roll  
○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>TOKO MODEL R2</b>						
<b>INK SYSTEM ROLLERS</b>						
2RT10	F1	1st INK FORM	1538-330800	2 <sup>11</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>16</sub>	15 <sup>19</sup> / <sub>32</sub>
2RT11	F2	2nd INK FORM	1538-330900	2 <sup>5</sup> / <sub>32</sub>	13 <sup>3</sup> / <sub>16</sub>	15 <sup>19</sup> / <sub>32</sub>
2RT12	F3	3rd INK FORM	1538-331000	2 <sup>11</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>16</sub>	15 <sup>19</sup> / <sub>32</sub>
2RT20*	D	INK IDLER	1538-310720	1 <sup>13</sup> / <sub>32</sub>	14	15 <sup>1</sup> / <sub>8</sub>
2RT30*	B	INK DUCTOR	1531-340910	1 <sup>3</sup> / <sub>16</sub>	12 <sup>5</sup> / <sub>8</sub>	15 <sup>1</sup> / <sub>8</sub>
<b>WATER SYSTEM ROLLERS</b>						
2RT50*	S	WATER DUCTOR	1538-320471	1 <sup>5</sup> / <sub>32</sub>	13 <sup>7</sup> / <sub>8</sub>	17 <sup>5</sup> / <sub>16</sub>
2RT51*	O	WATER METERING	1538-320260	1 <sup>3</sup> / <sub>16</sub>	13 <sup>11</sup> / <sub>16</sub>	15 <sup>19</sup> / <sub>32</sub>
2RT53*	L	BRIDGE	1538-331311	1 <sup>11</sup> / <sub>32</sub>	13 <sup>3</sup> / <sub>16</sub>	16 <sup>5</sup> / <sub>8</sub>

**TOKO MODEL R2SH**



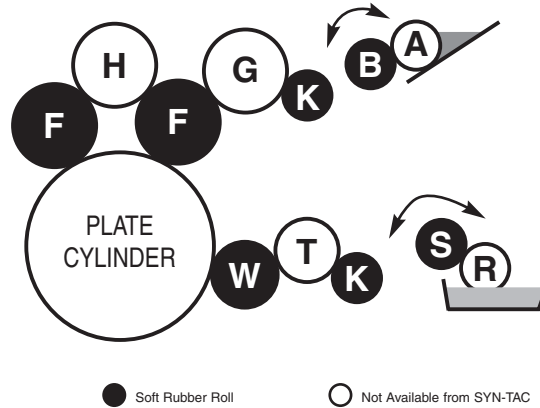
● Soft Rubber Roll  
○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>TOKO R2SH</b>						
<b>INK SYSTEM ROLLERS</b>						
2RT14	F1	1st INK FORM (medium)	1538-334050	2 <sup>21</sup> / <sub>32</sub>	13 <sup>1</sup> / <sub>16</sub>	15 <sup>7</sup> / <sub>16</sub>
2RT15	F2	2nd INK FORM (small)	1538-334150	2 <sup>5</sup> / <sub>32</sub>	13 <sup>1</sup> / <sub>16</sub>	15 <sup>19</sup> / <sub>32</sub>
2RT16	F3	3rd INK FORM (large)	1538-334250	2 <sup>27</sup> / <sub>32</sub>	13 <sup>1</sup> / <sub>16</sub>	15 <sup>5</sup> / <sub>8</sub>
2RT21	D	INK IDLER	1538-315710	1 <sup>3</sup> / <sub>8</sub>	14	14 <sup>11</sup> / <sub>16</sub>
2RT31	B	INK DUCTOR	1538-317030	1 <sup>3</sup> / <sub>16</sub>	13	15 <sup>3</sup> / <sub>32</sub>
2RT56	L	BRIDGE	1538-334712	1 <sup>3</sup> / <sub>16</sub>	13 <sup>7</sup> / <sub>32</sub>	16 <sup>3</sup> / <sub>16</sub>
<b>WATER SYSTEM ROLLERS</b>						
2RT40	W	WATER FORM	1538-326000	2 <sup>17</sup> / <sub>32</sub>	13 <sup>5</sup> / <sub>32</sub>	15 <sup>3</sup> / <sub>16</sub>
2RT54	O	WATER SQUEEZE	1538-325500	1 <sup>3</sup> / <sub>16</sub>	14 <sup>1</sup> / <sub>16</sub>	15 <sup>29</sup> / <sub>32</sub>
2RT57	S	WATER TRANSFER	1538-325550	1 <sup>5</sup> / <sub>8</sub>	13 <sup>29</sup> / <sub>32</sub>	15 <sup>29</sup> / <sub>32</sub>

\*Bearings and gears are NOT included.



## TOWNSEND T-51 COLOR HEAD for MULTILITH MODELS 1250, 1250-W, & 1250-LW

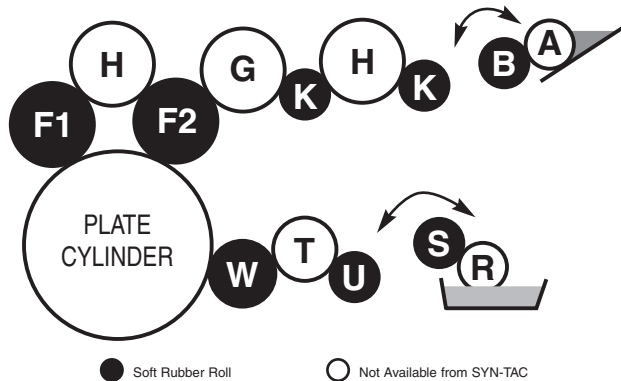


Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>T-51 COLOR HEAD (old style) for MULTILITH MODEL 1250</b>						
<b>INK SYSTEM ROLLERS</b>						
51010	F	INK FORM	1813	2 <sup>1</sup> / <sub>8</sub>	10 <sup>9</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>4</sub>
51020*	K	TRANSFER ROLL (ink & water)	1815	1 <sup>1</sup> / <sub>8</sub>	10 <sup>5</sup> / <sub>8</sub>	13 <sup>3</sup> / <sub>8</sub>
51030*	B	INK DUCTOR (new style)	1818 OS	1 <sup>1</sup> / <sub>8</sub>	10 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>4</sub>
51031*	B	INK DUCTOR (old style)	1816	1 <sup>1</sup> / <sub>8</sub>	10 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>4</sub>
<b>MOLLETON WATER SYSTEM ROLLERS</b>						
51040	W	WATER FORM	1814	1 <sup>15</sup> / <sub>16</sub>	10 <sup>1</sup> / <sub>2</sub>	11 <sup>1</sup> / <sub>4</sub>
51041	W	3M WATER FORM (3M sleeve #21011 <u>not</u> included)		2 <sup>1</sup> / <sub>8</sub>	10 <sup>1</sup> / <sub>2</sub>	11 <sup>1</sup> / <sub>4</sub>
51050*	S	WATER DUCTOR	1817	3 <sup>1</sup> / <sub>32</sub>	10 <sup>9</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>4</sub>
<b>AQUA FLOW WATER SYSTEM ROLLERS</b>						
51010	W	WATER FORM	1813	2 <sup>1</sup> / <sub>8</sub>	10 <sup>3</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>4</sub>
51051*	S	WATER DUCTOR	1818 NS	1 <sup>1</sup> / <sub>8</sub>	10 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>4</sub>
<b>T-51 COLOR HEAD for MULTILITH MODELS 1250-W &amp; 1250-LW</b>						
<b>INK SYSTEM ROLLERS</b>						
51110	F	INK FORM	2813	2 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>4</sub>
51120*	K	TRANSFER ROLL (ink & water- old style)	2815	1 <sup>1</sup> / <sub>8</sub>	11 <sup>5</sup> / <sub>8</sub>	14 <sup>3</sup> / <sub>8</sub>
51151*	K	TRANSFER ROLL (ink & water- new style)	8817	1 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>	12 <sup>3</sup> / <sub>4</sub>
51130*	B	INK DUCTOR (new style)	2818	1 <sup>1</sup> / <sub>8</sub>	11	12 <sup>3</sup> / <sub>4</sub>
51131*	B	INK DUCTOR (old style)	2816	1 <sup>1</sup> / <sub>8</sub>	10 <sup>3</sup> / <sub>4</sub>	12 <sup>1</sup> / <sub>4</sub>
<b>MOLLETON WATER SYSTEM ROLLERS</b>						
51140	W	WATER FORM	2814	1 <sup>15</sup> / <sub>16</sub>	11 <sup>5</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>4</sub>
51141	W	3M WATER FORM (3M sleeve #21014 <u>not</u> included)	—	2 <sup>1</sup> / <sub>8</sub>	11 <sup>5</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>4</sub>
51150*	S	WATER DUCTOR	2817	3 <sup>1</sup> / <sub>32</sub>	11 <sup>3</sup> / <sub>8</sub>	12 <sup>3</sup> / <sub>4</sub>
<b>AQUA FLOW WATER SYSTEM ROLLERS</b>						
51110	W	WATER FORM	2813	2 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>4</sub>
51151*	S	TRANSFER ROLL & WATER DUCTOR	8817	1 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>	12 <sup>3</sup> / <sub>4</sub>

\*Bushings are NOT included.

**NOTE:** Though no longer listed in the catalog, the following rolls of the Townsend T-51 for Multilith model 1850 (old style) may still be purchased. Call for availability from SYN-TAC 51610, 51620, 51630, 51640, 51641, 51650.

**TOWNSEND T-51 COLOR HEAD for  
MULTILITH MODELS 1250, 1360 & 1650  
(new style — 3 ink oscillators)**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>T-51 COLOR HEAD for MULTILITH MODEL 1250 (new style)</b>						
<b>INK SYSTEM ROLLERS</b>						
51110	F1,F2	INK FORM	2813	2 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>4</sub>
51130*	B	INK DUCTOR	2818	1 <sup>1</sup> / <sub>8</sub>	11	12 <sup>3</sup> / <sub>4</sub>
51151*	K	TRANSFER ROLL (ink)	8817	1 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>	12 <sup>3</sup> / <sub>4</sub>
<b>MOLLETON WATER SYSTEM ROLLERS</b>						
51140	W	WATER FORM	2814	1 <sup>15</sup> / <sub>16</sub>	11 <sup>5</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>4</sub>
51141	W	3M WATER FORM (3M sleeve #21014 <u>not</u> included)	—	2 <sup>1</sup> / <sub>8</sub>	11 <sup>5</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>4</sub>
51150*	S	WATER DUCTOR	2817	3 <sup>1</sup> / <sub>32</sub>	11 <sup>3</sup> / <sub>8</sub>	12 <sup>3</sup> / <sub>4</sub>
51151*	U	TRANSFER ROLL (water)	8817	1 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>	12 <sup>3</sup> / <sub>4</sub>
<b>AQUA FLOW WATER SYSTEM ROLLERS</b>						
51110	W	WATER FORM	2813	2 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>4</sub>
51151*	U,S	WATER DUCTOR & TRANSFER ROLL	8817	1 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>	12 <sup>3</sup> / <sub>4</sub>

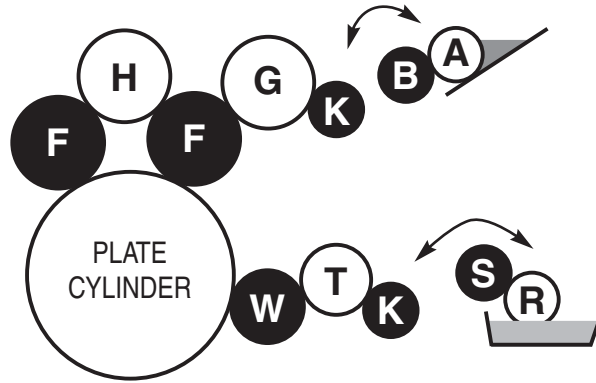
<b>T-51 COLOR HEAD for MULTILITH MODELS 1360 &amp; 1650</b>						
<b>INK SYSTEM ROLLERS</b>						
51710	F2	INK FORM	18813	2 <sup>1</sup> / <sub>8</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>4</sub>
51711	F1	INK FORM	19813	1 <sup>15</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>4</sub>
51721*	K	TRANSFER ROLL (geared)	19815	1 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>2</sub>	16 <sup>1</sup> / <sub>8</sub>
51730*	B	INK DUCTOR	18818	1 <sup>1</sup> / <sub>8</sub>	12 <sup>3</sup> / <sub>4</sub>	14 <sup>3</sup> / <sub>4</sub>
<b>MOLLETON WATER SYSTEM ROLLERS</b>						
51711	W	WATER FORM	19813	1 <sup>15</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>4</sub>
51741	W	3M WATER FORM (3M sleeve #21014 <u>not</u> included)	—	2 <sup>1</sup> / <sub>8</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>4</sub>
51750*	U	TRANSFER ROLL	18817	1 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>2</sub>	14 <sup>3</sup> / <sub>4</sub>
51751*	S	WATER DUCTOR	18816	1 <sup>5</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>3</sup> / <sub>4</sub>
<b>AQUA FLOW WATER SYSTEM ROLLERS</b>						
51710	W	WATER FORM	18813	2 <sup>1</sup> / <sub>8</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>4</sub>
51750*	U,S	WATER DUCTOR & TRANSFER ROLL	18817	1 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>2</sub>	14 <sup>3</sup> / <sub>4</sub>

\*Bearings and gears are NOT included.



# SYN-TAC TOWNSEND T-51

## TOWNSEND T-51 COLOR HEAD for A.B. DICK MODELS 360 (old style — 2 ink oscillators)



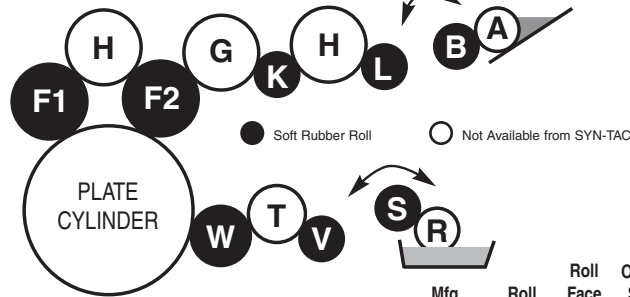
● Soft Rubber Roll      ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>T-51 COLOR HEAD (old style) for A.B. DICK MODEL 360 (old style)</b>						
<b>INK SYSTEM ROLLERS</b>						
51110	F	INK FORM	2813	2 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>4</sub>
51120*	K	TRANSFER ROLL (ink & water -- 1980 & earlier models)	2815	1 <sup>1</sup> / <sub>8</sub>	11 <sup>5</sup> / <sub>8</sub>	14 <sup>3</sup> / <sub>8</sub>
51151*	K	TRANSFER ROLL (ink & water -- 1981 & later models)	8817	1 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>	12 <sup>3</sup> / <sub>4</sub>
51130*	B	INK DUCTOR (new style)	2818	1 <sup>1</sup> / <sub>8</sub>	11	12 <sup>3</sup> / <sub>4</sub>
<b>MOLLETON WATER SYSTEM ROLLERS</b>						
51140	W	WATER FORM	2814	1 <sup>15</sup> / <sub>16</sub>	11 <sup>5</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>4</sub>
51141	W	3M WATER FORM (3M sleeve #21014 <u>not</u> included)	—	2 <sup>1</sup> / <sub>8</sub>	11 <sup>5</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>4</sub>
51150*	S	WATER DUCTOR	2817	3 <sup>1</sup> / <sub>32</sub>	11 <sup>3</sup> / <sub>8</sub>	12 <sup>3</sup> / <sub>4</sub>
<b>AQUA FLOW WATER SYSTEM ROLLERS</b>						
51110	W	WATER FORM	2813	2 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>4</sub>
51151*	S	WATER DUCTOR	8817	1 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>	12 <sup>3</sup> / <sub>4</sub>
<b>BOTTLE</b>						
22049	—	WATER FOUNTAIN BOTTLE old style (plastic, quart size, with cap & valve)	—	—	—	—
51749	—	WATER FOUNTAIN BOTTLE new style (plastic, quart size, with cap & valve)	3642	—	—	—

\* Bushings are NOT included.

**NOTE:** Though no longer listed in the catalog, the following rolls of the (old style) Townsend T-51 for A.B. Dick model 350 (old style) may still be purchased. Call for availability from SYN-TAC. 51210, 51240, 51241.

**TOWNSEND T-51 COLOR HEAD for  
A.B. DICK MODELS 350 & 360  
(new style — 3 ink oscillators) plus 375 & 9800  
TOKO MODELS (standard & swing away)**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**T-51 COLOR HEAD (old style) for  
A.B. DICK MODELS 350 & 360 (new style)**

**INK SYSTEM ROLLERS**

51110	F1,F2	INK FORM	2813	2 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>4</sub>
51130*	B	INK DUCTOR (new style)	2818	1 <sup>1</sup> / <sub>8</sub>	11	12 <sup>3</sup> / <sub>4</sub>
51151*	K,L,V	TRANSFER ROLL (ink & water)	8817	1 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>	12 <sup>3</sup> / <sub>4</sub>

**AQUA FLOW WATER SYSTEM ROLLERS**

51110	W	WATER FORM	2813	2 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>8</sub>	12 <sup>1</sup> / <sub>4</sub>
51151*	S	WATER DUCTOR	8817	1 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>	12 <sup>3</sup> / <sub>4</sub>

**T-51 COLOR HEAD for A.B. DICK MODELS 375 & 9800**

**INK SYSTEM ROLLERS**

517-K	•	KIT (eight soft rubber rollers for 9800)	—	—	—	—
•51710	F2	INK FORM (375 uses two F2's.)	18813	2 <sup>1</sup> / <sub>8</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>4</sub>
•51711	F1	INK FORM (9800 uses F1 & F2.)	19813	1 <sup>15</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>4</sub>
•51721*	L	TRANSFER ROLL (geared)	19815	1 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>2</sub>	16 <sup>1</sup> / <sub>8</sub>
•51730*	B	INK DUCTOR	18818	1 <sup>1</sup> / <sub>8</sub>	12 <sup>3</sup> / <sub>4</sub>	14 <sup>3</sup> / <sub>4</sub>
•51750*	K,V	TRANSFER ROLL (ink & water)	18817	1 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>2</sub>	14 <sup>3</sup> / <sub>4</sub>

**AQUA FLOW WATER SYSTEM ROLLERS**

•51710	W	WATER FORM	18813	2 <sup>1</sup> / <sub>8</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>4</sub>
•51750*	S	WATER DUCTOR	18817	1 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>2</sub>	14 <sup>3</sup> / <sub>4</sub>

**MOLLETON WATER SYSTEM ROLLERS**

51711	W	WATER FORM	19813	1 <sup>15</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>4</sub>
51751*	S	WATER DUCTOR	18816	1 <sup>15</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>3</sup> / <sub>4</sub>

Syn-Tac Cat. No.	Std. Model	Swing Away	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**T-51 COLOR HEAD for TOKO**

**INK SYSTEM ROLLERS**

51715	F1	F1	INK FORM (small)	25814	1 <sup>15</sup> / <sub>16</sub>	13 <sup>1</sup> / <sub>2</sub>	15 <sup>1</sup> / <sub>4</sub>
51716	F2	F2	INK FORM (large / gear driven)	25813	2 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>2</sub>	15
51723*	K	K	INK TRANSFER (geared)	25815	1 <sup>1</sup> / <sub>8</sub>	13 <sup>3</sup> / <sub>4</sub>	16 <sup>1</sup> / <sub>2</sub>
51750*	L,V	L	INK TRANSFER	18817	1 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>2</sub>	14 <sup>3</sup> / <sub>4</sub>
51724*	—	V	INK TRANSFER (with serial number 893975 & above)	18815	1 <sup>1</sup> / <sub>8</sub>	13 <sup>5</sup> / <sub>8</sub>	16 <sup>3</sup> / <sub>8</sub>
51723*	—	V	INK TRANSFER (with serial number 893974 & below)	25815	1 <sup>1</sup> / <sub>8</sub>	13 <sup>3</sup> / <sub>4</sub>	16 <sup>1</sup> / <sub>2</sub>
51730*	B	B	INK DUCTOR	18818	1 <sup>1</sup> / <sub>8</sub>	12 <sup>3</sup> / <sub>4</sub>	14 <sup>3</sup> / <sub>4</sub>

**AQUA FLOW WATER SYSTEM ROLLERS**

51716	W	W	WATER FORM	25813	2 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>2</sub>	15
51750*	S	S	WATER DUCTOR	18817	1 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>2</sub>	14 <sup>3</sup> / <sub>4</sub>

**MOLLETON WATER SYSTEM ROLLERS**

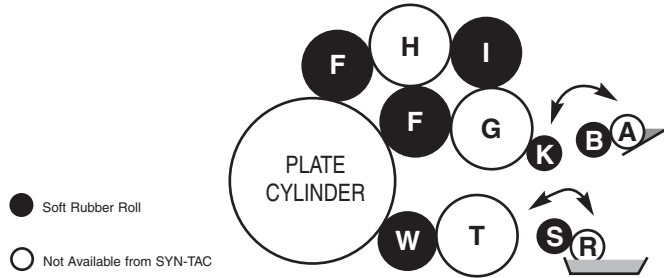
51740	W	W	WATER FORM	25816	1 <sup>15</sup> / <sub>16</sub>	13 <sup>5</sup> / <sub>8</sub>	15
51751*	S	S	WATER DUCTOR	18816	1 <sup>15</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>3</sup> / <sub>4</sub>

• The ink train soft rubber roller kit includes these rollers.  
\* Bearings and gears are NOT included.



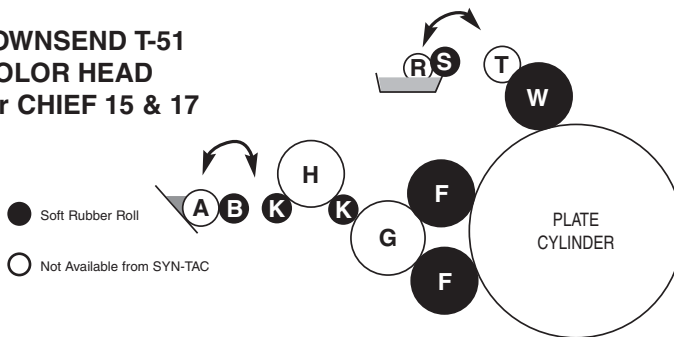
# SYN-TAC TOWNSEND T-51

## TOWNSEND T-51 COLOR HEAD for A.B. DICK MODELS 380 & 385 (formerly MGD 20 & 22)



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>T-51 COLOR HEAD for A.B. DICK MODELS 380 &amp; 385</b>						
<b>INK SYSTEM ROLLERS</b>						
51510	F	INK FORM	6813	2 <sup>1</sup> / <sub>8</sub>	23 <sup>3</sup> / <sub>8</sub>	24 <sup>1</sup> / <sub>2</sub>
51511	I	INK FLOATER	6829	2 <sup>1</sup> / <sub>2</sub>	23 <sup>3</sup> / <sub>8</sub>	24 <sup>1</sup> / <sub>2</sub>
51520*	K	TRANSFER ROLL (geared)	6815	1 <sup>1</sup> / <sub>4</sub>	23 <sup>3</sup> / <sub>8</sub>	29 <sup>3</sup> / <sub>16</sub>
51530*	B	DUCTOR	5818	1 <sup>3</sup> / <sub>8</sub>	23 <sup>7</sup> / <sub>16</sub>	25 <sup>1</sup> / <sub>8</sub>
<b>AQUA FLOW WATER SYSTEM ROLLERS</b>						
51510	W	WATER FORM	6813	2 <sup>1</sup> / <sub>8</sub>	23 <sup>3</sup> / <sub>8</sub>	24 <sup>1</sup> / <sub>2</sub>
51550*	S	WATER DUCTOR	6817	1 <sup>3</sup> / <sub>8</sub>	24 <sup>1</sup> / <sub>8</sub>	25 <sup>1</sup> / <sub>8</sub>

## TOWNSEND T-51 COLOR HEAD for CHIEF 15 & 17

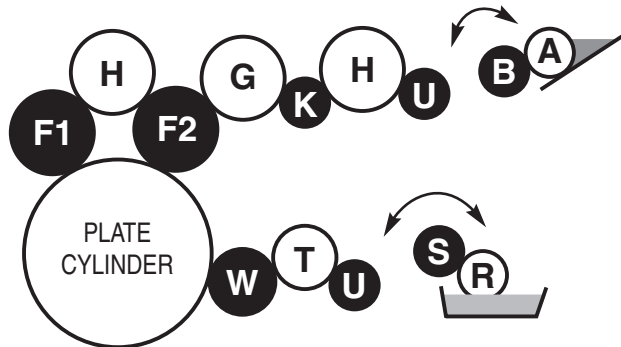


<b>T-51 COLOR HEAD for CHIEF 15 (1974 and later) &amp; CHIEF 17</b>						
<b>INK SYSTEM ROLLERS</b>						
51410	F	INK FORM	12813	2 <sup>9</sup> / <sub>32</sub>	11	11 <sup>1</sup> / <sub>4</sub>
51420*	K	INK TRANSFER	12815	1 <sup>1</sup> / <sub>8</sub>	11	12 <sup>1</sup> / <sub>8</sub>
51430*	B	INK DUCTOR	12818	1 <sup>1</sup> / <sub>8</sub>	10 <sup>3</sup> / <sub>4</sub>	12 <sup>1</sup> / <sub>16</sub>
<b>MOLLETON WATER SYSTEM ROLLERS &amp; BOTTLE</b>						
51440	W	WATER FORM	12814	2	11 <sup>1</sup> / <sub>4</sub>	11 <sup>3</sup> / <sub>4</sub>
51441	W	3M WATER FORM (3M sleeve #21014 not included)	12828	2 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>4</sub>	11 <sup>3</sup> / <sub>4</sub>
51450*	S	WATER DUCTOR	12817	3 <sup>1</sup> / <sub>32</sub>	11 <sup>1</sup> / <sub>16</sub>	12 <sup>1</sup> / <sub>16</sub>
22049	—	WATER FOUNTAIN BOTTLE (plastic, quart size, with cap & valve)	—	—	—	—

\* Bushings are NOT included.

**NOTE:** Though no longer listed in the catalog, the following rolls of the Townsend T-51 for Chief model 15 (1973 and earlier) may still be purchased. Call for availability from SYN-TAC **51310, 51320, 51340, 51341.**

**TOWNSEND T-51 COLOR HEAD for RYOBI MODELS 2700, 2800 & 3200 — (standard & swing away)**



● Soft Rubber Roll      ○ Not Available from SYN-TAC

Syn-Tac Cat. No.	Std. Model	Swing Away	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>T-51 COLOR HEAD for RYOBI 2700 &amp; 2800</b>							
<b>INK SYSTEM ROLLERS</b>							
51113	F1,F2	F1,F2	INK FORM (swing away models up to serial # 881715 use two.)	38813	2 <sup>1</sup> / <sub>8</sub>	11 <sup>5</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>4</sub>
51114	—	F1	INK FORM (swing away models, serial #881715 & up)	38814	1 <sup>15</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>4</sub>	14 <sup>1</sup> / <sub>4</sub>
51120*	K,U	U	TRANSFER ROLL (ink & water)	2815	1 <sup>1</sup> / <sub>8</sub>	11 <sup>5</sup> / <sub>8</sub>	14 <sup>3</sup> / <sub>8</sub>
51121*	—	K	TRANSFER ROLL (ink geared)	34815	1 <sup>1</sup> / <sub>8</sub>	11 <sup>5</sup> / <sub>8</sub>	15 <sup>3</sup> / <sub>32</sub>
51130*	B	B	INK DUCTOR	2818	1 <sup>1</sup> / <sub>8</sub>	11	12 <sup>3</sup> / <sub>4</sub>
<b>MOLLETON WATER SYSTEM ROLLERS</b>							
51114	W	W	WATER FORM	38814	1 <sup>15</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>4</sub>	14 <sup>1</sup> / <sub>4</sub>
51150*	S	S	WATER DUCTOR	2817	3 <sup>1</sup> / <sub>32</sub>	11 <sup>3</sup> / <sub>8</sub>	12 <sup>3</sup> / <sub>4</sub>
<b>AQUA FLOW WATER SYSTEM ROLLERS</b>							
51113	W	W	WATER FORM	38813	2 <sup>1</sup> / <sub>8</sub>	11 <sup>5</sup> / <sub>8</sub>	14 <sup>1</sup> / <sub>4</sub>
51151*	S	S	WATER DUCTOR	8817	1 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>	12 <sup>3</sup> / <sub>4</sub>

NOTE: Molleton system water transfer roll "U" requires molleton cover.

<b>T-51 COLOR HEAD for RYOBI 3200</b>							
<b>INK SYSTEM ROLLERS</b>							
51713	F1,F2	F1,F2	INK FORM (swing away models up to serial #881715-Pel use two.)	39813	2 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>4</sub>	16 <sup>1</sup> / <sub>4</sub>
51714	—	F1	INK FORM (swing away models, serial #881715-Pel & up)	39814	1 <sup>15</sup> / <sub>16</sub>	13 <sup>1</sup> / <sub>4</sub>	16 <sup>1</sup> / <sub>4</sub>
51720*	K,U	U	TRANSFER ROLL (ink & water)	18815	1 <sup>1</sup> / <sub>8</sub>	13 <sup>5</sup> / <sub>8</sub>	16 <sup>3</sup> / <sub>8</sub>
51722*	—	K	TRANSFER ROLL (geared)	36815	1 <sup>1</sup> / <sub>8</sub>	13 <sup>5</sup> / <sub>8</sub>	17 <sup>3</sup> / <sub>32</sub>
51730*	B	B	INK DUCTOR	18818	1 <sup>1</sup> / <sub>8</sub>	12 <sup>3</sup> / <sub>4</sub>	14 <sup>3</sup> / <sub>4</sub>
<b>MOLLETON WATER SYSTEM ROLLERS</b>							
51714	W	W	WATER FORM	39814	1 <sup>15</sup> / <sub>16</sub>	13 <sup>1</sup> / <sub>4</sub>	16 <sup>1</sup> / <sub>4</sub>
51751*	S	S	WATER DUCTOR	18816	1 <sup>5</sup> / <sub>16</sub>	13 <sup>3</sup> / <sub>8</sub>	14 <sup>3</sup> / <sub>4</sub>
<b>AQUA FLOW WATER SYSTEM ROLLERS</b>							
51713	W	W	WATER FORM	39813	2 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>4</sub>	16 <sup>1</sup> / <sub>4</sub>
51750*	S	S	WATER DUCTOR	18817	1 <sup>1</sup> / <sub>8</sub>	13 <sup>1</sup> / <sub>2</sub>	14 <sup>3</sup> / <sub>4</sub>

\*Bearings are **NOT** included.

NOTE: Molleton system water transfer roll "U" requires molleton cover.

11/18/2002

**Thistle Dampening System Rollers**

Press Model	Thistle #	Description	Syn-Tac #	
Multilith 1250	120-2002	Metering Roller	12010	10 x 15
three lever old style		Metering Roller	12210	11 x 17
	120-2014A	Oscillator Roller	122855-T	
	120-2020	Form Roller	12242	
	120-2035	Extra Oscillator Roller	120860	
Multilith 1250	125-2002	Metering Roller	12010	10 x 15
single lever new style		Metering Roller	12210	11 x 17
	125-2014A	Oscillator Roller	122855-T	
	125-2020	Form Roller	12242	
	125-2035	Extra Oscillator Roller	120860	
Multilith 1360/1650	136-2002	Metering Roller	13012	
	136-2014A	Oscillator Roller	130855-T	
	136-2020	Form Roller	13042	
	136-2035	Extra Oscillator Roller	130855-T	
Multilith 1850	185-2002	Metering Roller	18010	
	185-2014A	Oscillator Roller	180855-T	
	185-2020	Form Roller	18042	
	185-2035	Extra Oscillator Roller	180855-T	
A.B. Dick 350/360	360-2002	Metering Roller	12210	
	360-2014A	Oscillator Roller	122855-T	
	360-2020	Form Roller	12242	
	360-2035	Extra Oscillator Roller	120860	
A.B. Dick 375/9800	375-2002	Metering Roller	13014	
	375-2014A	Oscillator Roller	130855-T	
	375-2020	Form Roller	13042	
	375-2035	Extra Oscillator Roller	130855-T	
A.B. Dick 385	385-2002	Metering Roller	38512	
	385-2014A	Oscillator Roller	385855-T	
	385-2020	Form Roller	51510	
	385-2035	Extra Oscillator Roller	385855-T	
Hamada 500CD	500-2002	Metering Roller	12210	
	500-2014A	Oscillator Roller	122855-T	
	500-2020	Form Roller	12242	
	500-2035	Extra Oscillator Roller	120860	
Hamada 500CDA & 600CD	600-2002	Metering Roller	13012	
	600-2014A	Oscillator Roller	130855-T	
	600-2020	Form Roller	10642	
	600-2035	Extra Oscillator Roller	130855-T	
Hamada 700	700-2002	Metering Roller	51610	UP TO #68566, AFTER #68567 REMOVE ENDCAPS
		Metering Roller	18010	BEFORE #68492
	700-2014A	Oscillator Roller	180855-T	
	700-2020	Form Roller	10142	
	700-2035	Extra Oscillator Roller	180855-T	
Chief	170-2002	Metering Roller	12010	Chief 15
		Metering Roller	12210	Chief 17
	170-2014A	Oscillator Roller	122855-T	
	170-2020	Form Roller	12242	
	170-2035	Extra Oscillator Roller	120860	



## Water Fountain Bottles

**UNBREAKABLE • ONE QUART CAPACITY •  
 ALUMINUM VALVE — DOES NOT CORRODE**

These are replacement bottles for use on Multilith, A.B.Dick, ATF Chief 15 and 17, Crestline, Ditto, Davidson, Hamada, Kompac and Townsend— wherever this type of bottle is used as standard equipment.

**LONG LASTING • SEALS TIGHT — NO DRIP •  
 CLEANS QUICKLY • VISIBLE MARKING ON BOTTLE**

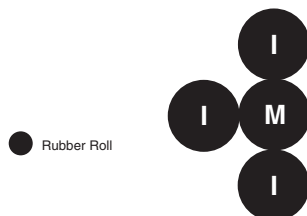


SYN-TAC Cat. No.	Description
10649	for Hamada
10649-2	for Hamada (two-quart size)
* 12049	for Multilith (old style) & ATF
** 12249	for Multilith (new style)
22049	for Davidson & Townsend T-51 (old style)
22049-2	for Davidson (two-quart size)
32R49	for Ryobi 3302, 3304
35049	for A.B.Dick & Crestline
35049-2	for A.B.Dick (two-quart size)
51749	for Townsend T-51 (new style)
92K49	for Kompac

\* The old style 1250 models have the water bottle #12049 attached to the fountain tray.

\*\* The new style 1250-W uses water bottle #12249 which is mounted on the side of the press with a rubber hose connecting it to the fountain tray.

### BAUM FOLDER MODEL 714 MARTIN YALE FOLDER MODEL 959



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
<b>BAUM FOLDER MODEL 714</b>						
<b>ROLLERS</b>						
••7BA60°	M	MAIN DRIVE ROLLER (Serial #88E027 and up)	53007-002	1 1/2	14 1/8	21 7/32
7BA61°	M	MAIN DRIVE ROLLER (Serial #88E026 and below)	45074-002	1 1/2	14 1/8	22 1/8
••7BA65°	I	FOLDING ROLLER	45073-002	1 1/2	14 1/8	15 27/32
7BA-K°	—	ROLLER KIT (4 rollers for model 714)	—	—	—	—
<b>MARTIN YALE FOLDER MODEL 959</b>						
<b>ROLLERS</b>						
•7MY60°	M	MAIN DRIVE ROLLER	WRA095034	1 1/2	14 15/16	20 3/16
•7MY65°	I	FOLDING ROLLER	WRA003015	1 1/2	14 13/16	17 13/16
•7MYB-K	—	BUSHINGS KIT (for Martin Yale 959)	—	—	—	—
7MY-K	—	ROLLER KIT PLUS BUSHINGS (4 rollers plus bushings for model 959)	—	—	—	—

° Bushings are NOT included.

•• Rollers included in kit

• Rollers and bushings included in kit